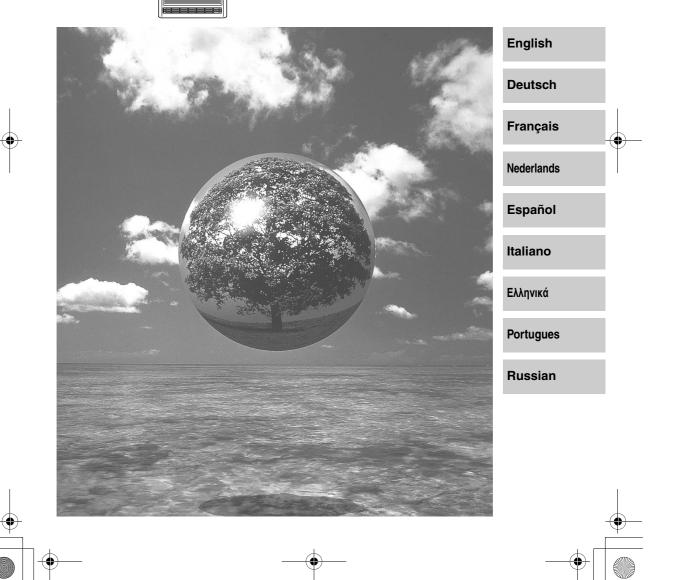
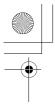


DAIKIN ROOM AIR CONDITIONER

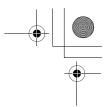








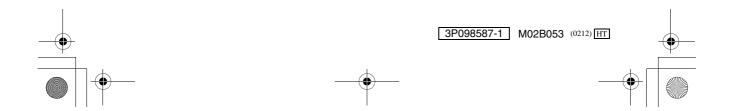
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DAIKIN INDUSTRIES, LTD. Head office: Umeda Center Bldg., 4-12, Nakazaki-Nishi 2 chome, Kita-ku, Osaka, 530-8323 Japan

Tokyo office: Shinjiku Sumitomo Bldg., 6-1 Nishi-Shinjiku 2-chome, Shinjiku-ku, Tokyo, 163-0235 Japan http://www.daikin.com/global/ DAIKIN EUROPE NV

Zandvoordestraat 300, B-8400 Oostende, Belgium



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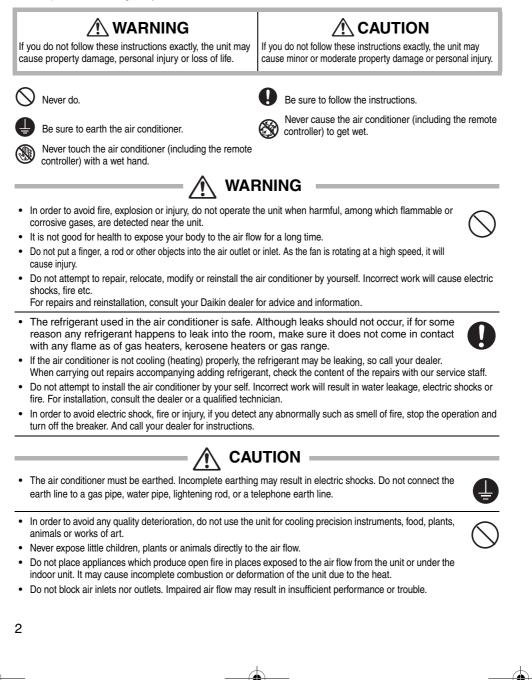
TROUBLE SHOOTING

Trouble Shooting......25

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Safety precautions

- · Keep this manual where the operator can easily find them.
- Read this manual attentively before starting up the unit.
- For safety reason the operator must read the following cautions carefully.
- This manual classifies precautions into WARNINGS and CAUTIONS. Be sure to follow all precautions below: they are all important for ensuring safety.



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- Do not stand or sit on the outdoor unit. Do not place any object on the unit to avoid injury, do not remove the fan guard.
- Do not place anything under the indoor or outdoor unit that must be kept away from moisture. In certain conditions, moisture in the air may condense and drip.
- · After a long use, check the unit stand and fittings for damage.
- Do not touch the air inlet and alminum fins of outdoor unit. It may cause injury.
- To avoid oxygen deficiency, ventilate the room sufficiently if equipment with burner is used together with the air conditioner.
- Before cleaning, be sure to stop the operation, turn the breaker off or pull out the supply cord.
- Do not connect the air conditioner to a power supply different from the one as specified. It may cause trouble or fire.
- Depending on the environment, an earth leakage breaker must be installed. Lack of an earth leakage breaker may
 result in electric shocks.
- Arrange the drain hose to ensure smooth drainage. Incomplete draining may cause wetting of the building, furniture etc.
- · Do not operate the air conditioner with wet hands.
- Do not wash the indoor unit with excessive water, only use a slightly wet cloth.
- Do not place things such as vessels containing water or anything else on top of the unit. Water may penetrate into the unit and degrade electrical insulations, resulting in an electric shock.

Installation site

- To install the air conditioner in the following types of environments, consult the dealer.
 - · Places with an oily ambient or where steam or soot occurs.
 - Salty environment such as coastal areas.
 - · Places where sulfide gas occurs such as hot springs.
 - Places where snow may block the outdoor unit.

The drain from the outdoor unit must be discharged to a place of good drainage.

Consider nuisance to your neighbours from noises

For installation, choose a place as described below.

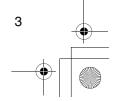
- A place solid enough to bear the weight of the unit which does not amplify the operation noise or vibration.
- A place from where the air discharged from the outdoor unit or the operation noise will not annoy
 your neighbours.

Electrical work

• For power supply, be sure to use a separate power circuit dedicated to the air conditioner.

System relocation

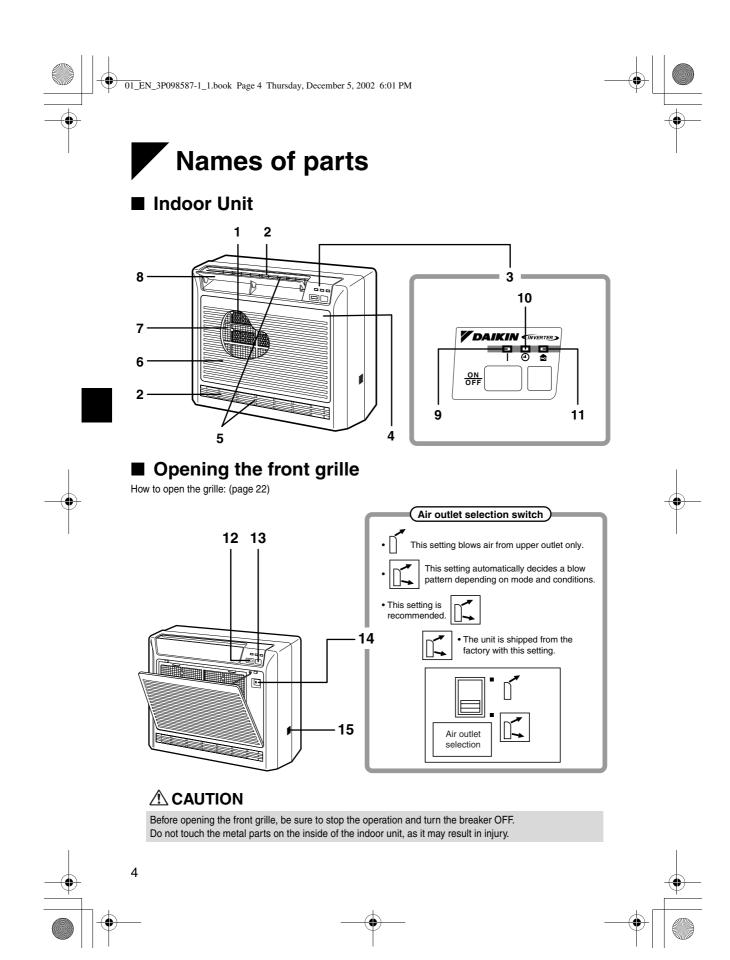
 Relocating the air conditioner requires specialized knowledge and skills. Please consult the dealer if relocation is necessary for moving or remodeling





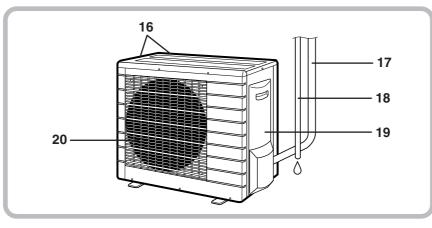


ot stand or sit



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Outdoor Unit



■ Indoor Unit –

- 1. Photocatalytic deodorizing filter and Air purifying filter:
 - These filters are attached to the inside of the air filters.
- 2. Air outlet
- 3. Display
- 4. Front grille
- 5. Louvres (vertical blades): (page 12.)
 - The louvres are inside of the air outlet.
- 6. Air inlet
- 7. Air filter
- 8. Flap (horizontal blade): (page 12.)
- 9. Operation lamp (green)
- 10. TIMER lamp (yellow): (page 18.)
- 11. HOME LEAVE lamp (red): (page 16.)
- 12. Indoor Unit ON/OFF switch:
 - Push this switch once to start operation. Push once again to stop it.

• The operation mode refers to the following table.

	Mode	Temperature	Air flow
		setting	rate
FVKS	COOL	22°C	AUTO
FVXS	AUTO	25°C	AUTO

 This switch is useful when the remote controller is missing.

13. Signal receiver:

- Signals are received from the remote controller.
 When the unit receives a signal, you will hear a short beep.
 - Operation startbeep-beep
 - Settings changed......beep
 - Operation stopbeeeeep
- 14. Air outlet selection switch

15. Room temperature sensor:

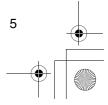
• It senses the air temperature around the unit.

- Outdoor Unit -
- 16. Air inlet: (Back and side)
- 17. Refrigerant piping and inter-unit cable
- 18. Drain hose

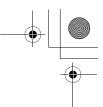
Appearance of the outdoor unit may differ from some models.

- 19. Earth terminal:
 - It is inside of this cover.

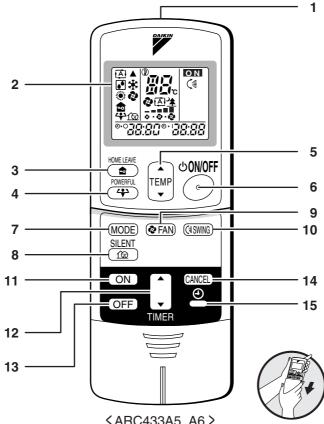
20. Air outlet



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Remote Controller



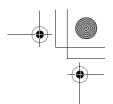
<ARC433A5, A6 >

- 1. Signal transmitter:
- · It sends signals to the indoor unit.
- 2. Display:
 - It displays the current settings. (In this illustration, each section is shown with all its displays ON for the purpose of explanation.)
- 3. HOME LEAVE button:
- for HOME LEAVE operation (page 16.) 4. POWERFUL button:
 - for POWERFUL operation (page 14.)
- 5. TEMPERATURE adjustment buttons:
- It changes the temperature setting.
- 6. ON/OFF button:

- · Press this button once to start operation. Press once again to stop it.
- 7. MODE selector button:

- It selects the operation mode. (AUTO/DRY/COOL/HEAT/FAN) (page 10.)
- 8. SILENT button: for OUTDOOR UNIT SILENT operation (page 15.)
- 9. FAN setting button:
- It selects the air flow rate setting.
- 10. SWING button: (page 12.)
- 11. ON TIMER button: (page 19.)
- 12. TIMER Setting button: · It changes the time setting.
- 13. OFF TIMER button: (page 18.)
- 14. TIMER CANCEL button:
- · It cancels the timer setting.
- 15. CLOCK button: (page 9.)

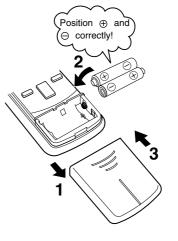
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Preparation Before Operation

To set the batteries

- 1. Press with a finger and slide the front cover to take it off.
- 2. Set two dry batteries (AAA).
- 3. Set the front cover as before.



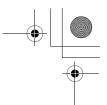
7

ATTENTION

About batteries

- When replacing the batteries, use batteries of the same type, and replace the two old batteries together.
- When the system is not used for a long time, take the batteries out.
- We recommend replacing once a year, although if the remote controller display begins to fade or if reception deteriorates, please replace with new alkali batteries. Using manganese batteries reduces the lifespan.
- The attached batteries are provided for the initial use of the system. The usable period of the batteries may be short depending on the manufactured date of the air conditioner.

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Preparation Before Operation

To operate the remote controller

- To use the remote controller, aim the transmitter at the indoor unit. If there is anything to block signals between the unit and the remote controller, such as a curtain, the unit will not operate.
- Do not drop the remote controller. Do not get it wet.
 The maximum distance for communication is about 7 m.



To fix the remote controller holder on the wall

- 1. Choose a place from where the signals reach the unit.
- 2. Fix the holder to a wall, a pillar, etc. with the screws supplied with the holder.
- 3. Place the remote controller in the remote controller holder.



• To remove, pull it upwards.

ATTENTION

- About remote controller
 - Never expose the remote controller to direct sunlight.
 - Dust on the signal transmitter or receiver will reduce the sensitivity. Wipe off dust with soft cloth.
 Signal communication may be disabled if an electronic-starter-type fluorescent lamp (such as
 - inverter-type lamps) is in the room. Consult the shop if that is the case.
 - If the remote controller signals happen to operate another appliance, move that appliance to somewhere else, or consult the shop.

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■ To set the clock

1. Press "CLOCK button".

0:00 is displayed.

blinks.

2. Press "TIMER setting button" to set the clock to the present time.

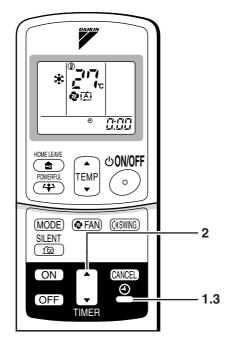
Holding down " \blacktriangle " or " \blacktriangledown " button rapidly increases or decreases the time display.

3. Press "CLOCK button".

blinks.

Turn the breaker ON

• Turning ON the breaker opens the flap, then closes it again. (This is a normal procedure.)



Recommended temperature setting

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For cooling:26°C – 28°C For heating:20°C – 24°C

NOTE

Tips for saving energy

- Be careful not to cool (heat) the room too much.
- Keeping the temperature setting at a moderate level helps save energy. • Cover windows with a blind or a curtain.
- Blocking sunlight and air from outdoors increases the cooling (heating) effect.
 Clogged air filters cause inefficient operation and waste energy. Clean them once in about every two weeks.

Please note

- The air conditioner always consumes 15-35 watts of electricity even while it is not operating.
- If you are not going to use the air conditioner for a long period, for example in spring or autumn, turn the breaker OFF.
 Use the air conditioner in the following conditions.

Mode	Operating conditions	If operation is continued out of this range
COOL	$\begin{array}{c} Outdoor \ temperature: \langle 3/4MK(X)\rangle -10 \ to \ 46 \ ^{\circ}C \\ \langle RK(X)\rangle -10 \ to \ 46 \ ^{\circ}C \\ Indoor \ temperature: \ 18 \ to \ 32 \ ^{\circ}C \\ Indoor \ humidity: \ 80\% \ max. \end{array}$	 A safety device may work to stop the operation. (In multi system, it may work to stop the operation of the out- door unit only.) Condensation may occur on the indoor unit and drip.
HEAT	Outdoor temperature:(3/4MX) –15 to 16 °C (RX) –15 to 21 °C Indoor temperature: 10 to 30 °C	A safety device may work to stop the operation.
DRY	Outdoor temperature: (3/4MK(X)) –10 to 46 °C (RK(X)) –10 to 46 °C Indoor temperature: 18 to 32 °C Indoor humidity: 80% max.	A safety device may work to stop the operation. Condensation may occur on the indoor unit and drip.

• Operation outside this humidity or temperature range may cause a safety device to disable the system.

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AUTO · DRY · COOL · HEAT · FAN Operation

The air conditioner operates with the operation mode of your choice.

From the next time on, the air conditioner will operate with the same operation mode.

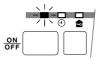
To start operation

- 1. Press "MODE selector button" and select a operation mode.
 - Each pressing of the button advances the mode setting in sequence.
 - (ĂÌ: AUTO
 - C: DRY
 - ₩: COOL
 - 🔅 : HEAT
 - 🏖 : FAN



2. Press "ON/OFF button" .

• The OPERATION lamp lights up.



■ To stop operation

3. Press "ON/OFF button" again.

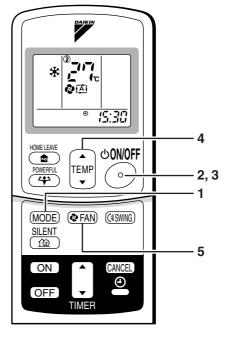
• Then OPERATION lamp goes off.

■ To change the temperature setting

4. Press "TEMPERATURE adjustment button"

DRY or FAN mode	AUTO or COOL or HEAT mode
	Press " \blacktriangle " to raise the temperature and press
The temperature setting is not variable.	" ▼ " to lower the temperature. Set to the temperature you like.
	L 10





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■ To change the air flow rate setting

5. Press "FAN setting button".

DRY mode	AUTO or COOL or HEAT or FAN mode		
The air flow rate setting is not variable.	Five levels of air flow rate setting from " ♀ " to " ♥ " plus " (▲) " " ★ " are available.		

Indoor unit quiet operation

When the air flow is set to " 2 ", the noise from the indoor unit will become quieter. Use this when making the noise quieter.

The unit might lose power when the fan strength is set to a weak level.

To change the air flow direction

(page 12.)

NOTE

Note on HEAT operation

- Since this air conditioner heats the room by taking heat from outdoor air to indoors, the heating capacity becomes smaller in lower outdoor temperatures. If the heating effect is insufficient, it is recommended to use another heating appliance in combination with the air conditioner.
- The heat pump system heats the room by circulating hot air around all parts of the room. After the start of heating operation, it takes some time before the room gets warmer.
- In heating operation, frost may occur on the outdoor unit and lower the heating capacity. In that case, the system switches into defrosting operation to take away the frost.
- During defrosting operation, hot air does not flow out of indoor unit.
- At the start of heater operation, so that air does not blow directly on an individual, air blows in an upward direction. After the blowing air gets warmer, the air will blow according to memorised air flow direction and rates.

Note on DRY operation

• The computer chip works to rid the room of humidity while maintaining the temperature as much as possible. It automatically controls temperature and fan strength, so manual adjustment of these functions is unavailable.

■ Note on AUTO operation

- In AUTO operation, the system selects a temperature setting and an appropriate operation mode (COOL or HEAT) based on the room temperature at the start of the operation.
- The system automatically reselects setting at a regular interval to bring the room temperature to usersetting level.

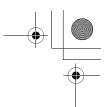
11

 If you do not like AUTO operation, you can manually select the operation mode and setting you like.

Note on air flow rate setting

• At smaller air flow rates, the cooling (heating) effect is also smaller.

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Adjusting the Air Flow Direction

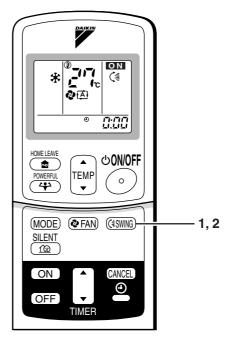
You can adjust the air flow direction to increase your comfort.

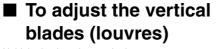
To adjust the horizontal blade (flap)

1. Press "SWING button".

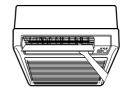
2. When the flaps have reached the desired position, press "SWING button" once more.

The display will go blank. The flaps will stop moving.





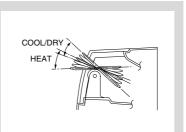
Hold the knob and move the louvre. (You will find a knob on the left-side and the right-side blades.)



Notes on flap and louvers angle

- Unless [SWING] is selected, you should set the flap at a near-horizontal angle in HEAT mode and at a upward position in COOL or DRY mode to obtain the best performance.
- ATTENTION

- When adjusting the flap by hand, turn off the unit, and use the remote controller to restart the unit.
- Be careful when adjusting the louvres. Inside the air outlet, a fan is rotating at a high speed.



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Air flow selection

• Make air flow selection according to what suits you.

When setting the air flow selection switch to \mathbf{k} .

 Air conditioner automatically decides the appropriate blowing pattern depending on the operating mode/situation.

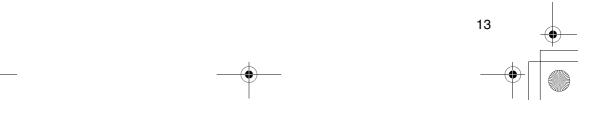
Operating mode	Situation	Blowing pattern
COOL mode	• When the room has become fully cool, or when one hour has passed since turning on the air conditioner.	• So that air does not come into direct contact with people, air is blown upper air outlet, room temperature is equlised.
	• At start of operation or other times when the room is not fully cooled.	
HEAT mode	At times other than below. (Normal time.)	 Air is blown from the upper and lower air outlets for high speed cooling dur- ing COOL mode, and for filling the room with warm air during HEAT mode.
	At start or when air temperature is low.	• So that air does not come into direct contact with people. Air is blown upper air outlet.

• During Dry mode, so that cold air does not come into direct contact with people, air is blown upper air outlet.

When setting the air outlet selection switch to f' .

- Regardless of the operating mode or situation, air blows from the upper air outlet.
- Use this switch when you do not want air coming out of the lower air outlet. (While sleeping etc..)

- Do not try to adjust the flap by hand.
- When adjusting by hand, the mechanism may not operate properly or condensation may drip from air outlets.



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POWERFUL Operation

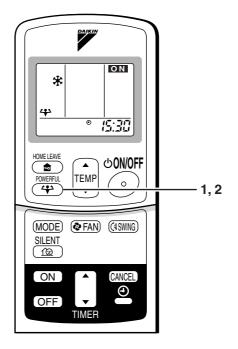
POWERFUL operation quickly maximizes the cooling (heating) effect in any operation mode. You can get the maximum capacity .

To start POWERFUL operation

- 1. Press "POWERFUL button".
 - POWERFUL operation ends in 20 minutes. Then the system automatically operates again with the settings which were used before POWERFUL operation.
 - When using POWERFUL operation, there are some functions which are not available.

To cancel POWERFUL operation

2. Press "POWERFUL button" again.



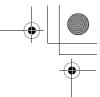
NOTE

14

■ Notes on POWERFUL operation

- In COOL and HEAT mode
- To maximize the cooling (heating) effect, the capacity of outdoor unit must be increased and the air flow rate be fixed to the maximum setting.
- The temperature and air flow settings are not variable.
- In DRY mode
- The temperature setting is lowered by 2.5°C and the air flow rate is slightly increased. \bullet In FAN mode
- The air flow rate is fixed to the maximum setting.
- · When using priority-room setting
- See "Note for multi system" (page 20.)

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OUTDOOR UNIT SILENT Operation

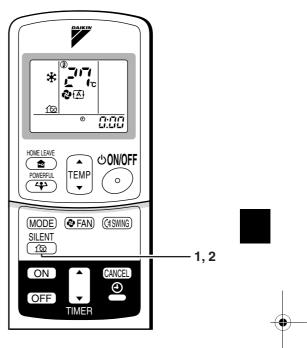
OUTDOOR UNIT SILENT operation lowers the noise level of the outdoor unit by changing the frequency and fan speed on the outdoor unit. This function is convenient during night.

To start OUTDOOR UNIT SILENT operation

1. Press "SILENT button".

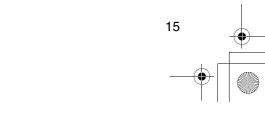
To cancel OUTDOOR UNIT SILENT operation

2. Press "SILENT button" again.

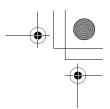


NOTE

- Note on OUTDOOR UNIT SILENT operation
 - If using a multi system, this function will work only when the OUTDOOR UNIT SILENT operation is set on all operated indoor units.
 - However, if using priority-room setting, see "Note for multi system" (page 20.) • This function is available in COOL, HEAT, and AUTO modes.
 - (This is not available in FAN and DRY mode.) • POWERFUL operation and OUTDOOR UNIT SILENT operation cannot be used at the
 - POWERFUL operation and OUTDOOR UNIT SILENT operation cannot be used at the same time.
 Priority is given to POWERFUL operation.
 - If operation is stopped using the remote controller or the main unit ON/OFF switch when
 - using OUTDOOR UNIT SILENT operation, " 12 "will remain on the remote controller display.



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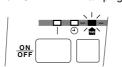


HOME LEAVE Operation

HOME LEAVE operation is a function which allows you to record your preferred temperature and air flow rate settings.

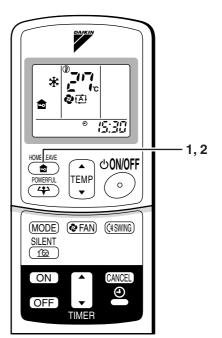
To start HOME LEAVE operation

Press "HOME LEAVE button".
 The HOME LEAVE lamp lights up.



To cancel HOME LEAVE operation

2. Press "HOME LEAVE button" again.• The HOME LEAVE lamp goes off.



Before using HOME LEAVE operation.

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■ To set the temperature and air flow rate for HOME LEAVE operation When using HOME LEAVE operation for the first time, please set the temperature and air flow rate for HOME LEAVE operation. Record your preferred temperature and air flow rate.

	Initial setting		Initial setting Selectable range		electable range
	temperature	Air flow rate	temperature	Air flow rate	
Cooling	25°C	AUTO	18-32°C	5 step, AUTO and SILENT	
Heating	25°C	AUTO	10-30°C	5 step, AUTO and SILENT	

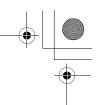
1. Press "HOME LEAVE button". Make sure " 🖻 "is displayed in the remote controller display.

2. Adjust the set temperature with " \blacktriangle " or " \blacktriangledown " as you like.

3. Adjust the air flow rate with "FAN" setting button as you like.

Home leave operation will run with these settings the next time you use the unit. To change the recorded information, repeat steps 1-3.

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What's the HOME LEAVE operation

Is there a set temperature and air flow rate which is most comfortable, a set temperature and air flow rate which you use the most? HOME LEAVE operation is a function that allows you to record your favorite set temperature and air flow rate. You can start your favorite operation mode simply by pressing the HOME LEAVE button on the remote controller. This function is convenient in the following situations.

Useful in these cases.

1.Use as an energy-saving mode

Set the temperature 2-3° higher (cooling) or lower (heating) than normal. Setting the fan strength to the lowest setting allows the unit to be used in energy-saving mode. Also convenient for use while you are out or sleeping.

Every day before you leave the house...



When you go out, push the "HOME LEAVE Operation" button, and the air conditioner will adjust capacity to reach the preset temperature for HOME LEAVE Operation.

Before bed...



Set the unit to HOME LEAVE Operation before leaving the living room when going to bed.



When you return, you will be welcomed by a comfortably air conditioned room.



The unit will maintain the temperature in the room at a comfortable level while you sleep.



Push the "HOME LEAVE Operation" button again, and the air conditioner will adjust capacity to the set temperature for normal operation.



When you enter the living room in the morning, the temperature will be just right. Disengaging HOME LEAVE Operation will return the temperature to that set for normal operation. Even the coldest winters will pose no problem!

2.Use as a favorite mode

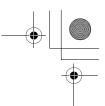
Once you record the temperature and air flow rate settings you most often use, you can retrieve them by pressing HOME LEAVE button. You do not have to go through troublesome remote control operations.

NOTE

- Once the temperature and air flow rate for HOME LEAVE operation are set, those settings will be used whenever HOME LEAVE operation is used in the future. To change these settings, please refer to the "Before using HOME LEAVE operation" section above.
- HOME LEAVE operation is only available in COOL and HEAT mode. Cannot be used in AUTO, DRY, and FAN mode.
- HOME LEAVE operation runs in accordance with the previous operation mode(COOL or HEAT) before using HOME LEAVE operation.
- HOME LEAVE operation and POWERFUL operation cannot be used at the same time. Last button that was pressed has priority.
- The operation mode cannot be changed while HOME LEAVE operation is being used.
- When operation is shut off during HOME LEAVE operation, using the remote controller or the indoor unit ON/OFF switch, "
 will remain on the remote controller display.



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TIMER Operation

Timer functions are useful for automatically switching the air conditioner on or off at night or in the morning. You can also use OFF TIMER and ON TIMER in combination.

To use OFF TIMER opera-

tion

- Check that the clock is correct. If not, set the clock to the present time. (page 9.)
- 1. Press "OFF TIMER button".

0:00 is displayed.

⊕•⊖ blinks.

2. Press "TIMER Setting button" until the time setting reaches the point you like.

 Every pressing of either button increases or decreases the time setting by 10 minutes. Holding down either button changes the setting rapidly.

3. Press "OFF TIMER button" again.

• The TIMER lamp lights up.



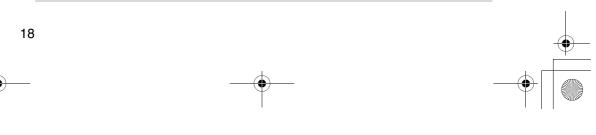
■ To cancel the OFF TIMER Operation

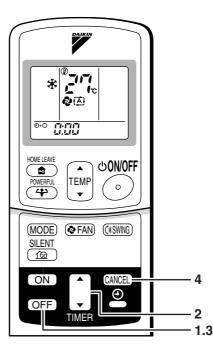
4. Press "CANCEL button".

• The TIMER lamp goes off.

Notes

- When TIMER is set, the present time is not displayed.
- Once you set ON, OFF TIMER, the time setting is kept in the memory. (The memory is canceled when remote controller batteries are replaced.)
- When operating the unit via the ON/OFF Timer, the actual length of operation may vary from the time entered by the user. (Maximum approx. 10 minutes)
- NIGHT SET MODE
 - When the OFF TIMER is set, the air conditioner automatically adjusts the temperature setting (0.5°C up in COOL, 2.0°C down in HEAT) to prevent excessive cooling (heating) for your pleasant sleep.





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■ To use ON TIMER operation

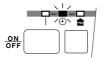
 Check that the clock is correct. If not, set the clock to the present time (page 9.).

1. Press "ON TIMER button".

?:[][] is displayed.

⊕ - | blinks.

- 2. Press "TIMER Setting button" until the time setting reaches the point you like.
 - Every pressing of either button increases or decreases the time setting by 10 minutes. Holding down either button changes the setting rapidly.
- 3. Press "ON TIMER button" again.
 - The TIMER lamp lights up.



To cancel ON TIMER operation

4. Press "CANCEL button".The TIMER lamp goes off.

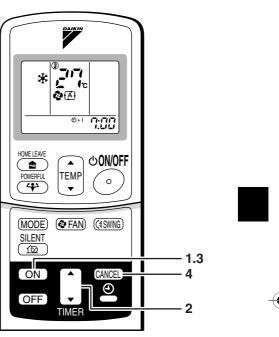
To combine ON TIMER and OFF TIMER

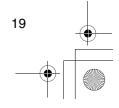
• A sample setting for combining the two timers is shown below.



ATTENTION

- In the following cases, set the timer again.
 - After a breaker has turned OFF.
 - After a power failure.
 - After replacing batteries in the remote controller.





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Note for Multi System

({ What is a "Multi System"? >>

This system has one outdoor unit connected to multiple indoor units.

■ Selecting the Operation Mode

1. With the Priority Room Setting present but inactive or not present

When more than one indoor unit is operating, priority is given to the first unit that was turned on.

In this case, set the units that are turned on later to the

same operation mode (*1) as the first unit.

Otherwise, they will enter the Standby Mode, and the operation lamp will flash; this does not indicate malfunction. (*1)

- · COOL, DRY and FAN mode may be used at the same time.
- AUTO mode automatically selects COOL mode or HEAT mode based on the room temperature. Therefore, AUTO mode is available when selecting the same operation mode as that of the room with the first unit to be turned on.

(CAUTION)

Normally, the operation mode in the room where the unit is first run is given priority, but the following situations are exceptions, so please keep this in mind.

If the operation mode of the first room is **FAN Mode**, then using **Heating Mode** in any room after this will give priority to **heating.** In this situation, the air conditioner running in FAN Mode will go on standby, and the operation lamp will flash.

2. With the Priority Room Setting active

See "Priority Room Setting" on the next page.

■ NIGHT QUIET Mode (Available only for cooling operation)

NIGHT QUIET Mode requires initial programming during installation. Please consult your retailer or dealer for assistance. NIGHT QUIET Mode reduces the operation noise of the outdoor unit during the night time hours to prevent annoyance to neighbors.

- The NIGHT QUIET Mode is activated when the temperature drops 5°C or more below the highest temperature recorded that day. Therefore, when the temperature difference is less than 5°C, this function will not be activated.
- NIGHT QUIET Mode reduces slightly the cooling (heating) efficiency of the unit.

OUTDOOR UNIT SILENT Operation (page 15)

1. With the Priority Room Setting present but inactive or not present

When using the OUTDOOR UNIT SILENT operation feature with the Multi system, set all indoor units to OUTDOOR UNIT SILENT operation using their remote controllers.

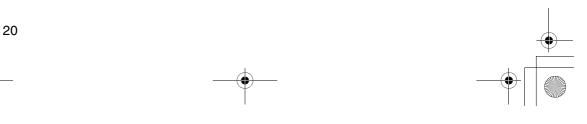
When clearing OUTDOOR UNIT SILENT operation, clear one of the operating indoor units using their remote controller. However OUTDOOR UNIT SILENT operation display remains on the remote controller for other rooms. We recommend you release all rooms using their remote controllers.

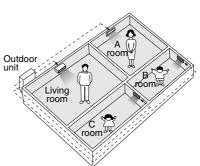
2. With the Priority Room Setting active

See "Priority Room Setting" on the next page.

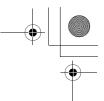
Cooling / Heating Mode Lock (Available only for heat pump models)

The Cooling / Heating Mode Lock requires initial programming during installation.Please consult your retailer or dealer for assistance. The Cooling / Heating Mode Lock sets the unit forcibly to either Cooling or Heating Mode. This function is convenient when you wish to set all indoor units connected to the Multi system to the same operation mode.





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Priority Room Setting

The Priority Room Setting requires initial programming during installation. Please consult your retailer or dealer for assistance.

The room designated as the Priority Room takes priority in the following situations;

1. Operation Mode Priority

As the operation mode of the Priority Room takes precedence, the user can select a different operation mode from other rooms.

(Example)

* Room A is the Priority Room in the examples.

When COOL mode is selected in Room A while operating the following modes in Room B,C and D :

Operation mode in Room B, C and D	Status of Room B, C and D when the unit in Room A is in COOL mode
COOL or DRY or FAN	Current operation mode maintained
HEAT	The unit enters Standby Mode. Operation resumes when the Room A unit stops operating.
AUTO	If the unit is set to COOL mode, operation continues. If set to HEAT mode, it enters Standby Mode. Operation resumes when the Room A unit stops operating.

2. Priority when POWERFUL operation is used

(Example)

* Room A is the Priority Room in the examples.

The indoor units in Rooms A,B,C and D are all operating. If the unit in Room A enters POWERFUL operation, operation capacity will be concentrated in Room A. In such a case, the cooling (heating) efficiency of the units in Rooms B,C and D may be slightly reduced.

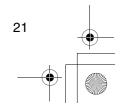
3. Priority when using OUTDOOR UNIT SILENT operation

(Example)

* Room A is the Priority Room in the examples.

Just by setting the unit in Room A to SILENT operation, the air conditioner starts OUTDOOR UNIT SILENT operation.

You don't have to set all the operated indoor units to SILENT operation.



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Care and Cleaning

CAUTION Before cleaning, be sure to stop the operation and turn the breaker OFF.

Units

■ Indoor unit, Outdoor unit and Remote controller

1. Wipe them with dry soft cloth.

Front grille

1. Open the front grille.

 Press the two push push the front grille.

2. Remove the front grille.

- Remove the chain.
- Allowing the grille to fall forward will enable you to remove it.

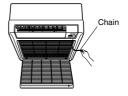
3. Clean the front grille

- Wipe softly with a damp cloth.
- Only neutral detergent may be used.
- In case of washing the grille with water, dry it with cloth, dry it up in the shade after washing.

4. Attach the front grille.

- Insert the front grille into the grooves of the unit (3 places).
- Attach the chain to the right, inner-side of the front grille.
- Close the grille slowly.







Place front grille in grooves.

- Hold the front grille firmly so that it does not fall.
- Do not touch the metal parts on the inside of the indoor unit, as it may result in injury.
- When removing or attaching the front grille, use a robust and stable stool and watch your steps carefully.
- When removing or attaching the front grille, support the grille securely with hand to prevent it from falling.
- For cleaning, do not use hot water above 40 °C, benzine, gasoline, thinner, nor other volatile oils, polishing compound, scrubbing brushes, nor other hand stuff.
- After cleaning, make sure that the front grille is securely fixed.

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Filters

1. Open the front grille. (page 22)

2. Remove the air filter.

- Press the claws on the right and left of the air filter down slightly, then pull upward.
- 3. Take off the air purifying filter, Photocatalytic deodorizing filter.
 Hold the tabs of the frame, and remove the claws in 4 places.
- 4. Clean or replace each filter. See below.
- 5. Set the air filter, air purifying filter and photocatalytic deodorizing filter as they were and close the front grille.
 - Operation without air filters may result in troubles as dust will accumulate inside the indoor unit.

■ Air Filter

- 1. Wash the air filters with water or clean them with vacuum cleaner.
 - If the dust does not come off easily, wash them with neutral detergent thinned with lukewarm water, then dry them up in the shade.
 - · It is recommended to clean the air filters every two weeks.

■ Air Purifying Filter (green)

- (Replace approximately once every 3 months.)
- 1. Detach the filter element and attach a new one.
 - Insert with the green side up.
 - It is recommended to replace the air purifying filter every three months.

Photocatalytic Deodorizing Filter (gray)

[Maintenance]

1. Dry the photocatalytic deodorizing filter in the sun.

- After removing the dust with a vacuum cleaner, place the filter in the sun for approximately 6 hours. By drying the photocatalytic deodorizing filter in the sun, its deodorizing and antibacterial capabilities are regenerated.
- Because the filter material is paper, it can not be cleaned with water.
- It is recommended dry the filter once every 6 months.

[Replacement]

1. Detach the filter element and attach a new one.



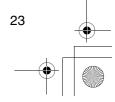
Air purifying filter or photocatalytic

deodorizing filte



Air filte





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Check

Check that the base, stand and other fittings of the outdoor unit are not decayed or corroded.

Check that nothing blocks the air inlets and the outlets of the indoor unit and the outdoor unit.

Check that the earth wire is not disconnected or broken.

Check that the drain comes smoothly out of the drain hose during COOL or DRY operation.

 If no drain water is seen, water may be leaking from the indoor unit. Stop operation and consult the service shop if this is the case.

Before a long idle period

- 1. Operate the "fan only" for several hours on a fine day to dry out the inside.
 - Press "MODE" button and select "fan" operation.
 - Press "ON/OFF" button and start operation.
- 2. Clean the air filters and set them again.
- 3. Take out batteries from the remote controller.

4. Turn OFF the breaker for the room air conditioner.

· When a multi outdoor unit is connected, make sure the heating operation is not used at the other room befure you use the fan operation. (page 20)

NOTE

- · Operation with dusty air filters lowers the cooling (heating) capacity and wastes energy. Air is also prevented from flowing smoothly through the unit creating a noise.
- · Operation with dirty filters :
 - (1) cannot deodorize the air. (2) cannot clean the air.
 - (4) may cause odour.
- (3) results in poor heating or cooling. · The air purifying filter and Photocatalytic deodorizing filter cannot be reused, even if washed.
- · In principle, there is no need to replace the photocatalytic deodorizing filter. Remove the dust periodically with a vacuum cleaner. However, it is recommended to replace the filter in the following cases.
 - (1) The paper material is torn or broken during cleaning.
 - (2) The filter has become extremely dirty after long use.
- To order air purifying filter or Photocatalytic deodorizing filter, contact to the service shop where you bought the air conditioner.
- · Dispose of old air filters as non-burnable waste and Photocatalytic deodorizing filters as burnable waste.

Item	Part No.
Photocatalytic deodorizing filter (with frame)	KAZ917B41
Photocatalytic deodorizing filter (without frame)	KAZ917B42
Air purifying filter (with frame)	KAF925B41
Air purifying filter (without frame)	KAF925B42

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Trouble Shooting

These cases are not troubles.

The following cases are not air conditioner troubles but have some reasons. You may just continue using it.

Case	Explanation	
 Operation does not start soon. When ON/OFF button was pressed soon after operation was stopped. When the mode was reselected. 	This is to protect the air conditioner. You should wait for about 3 minutes.	
Hot air does not flow out soon after the start of heating operation.	 The air conditioner is warming up. You should wait for 1 to 4 minutes. (The system is designed to start discharging air only after it has reached a certain temperature.) 	
The heating operation stops suddenly and a flowing sound is heard.	 The system is taking away the frost on the outdoor unit. You should wait for about 3 to 8 minutes. 	
The outdoor unit emits water or steam.	 In HEAT mode The frost on the outdoor unit melts into water or steam when the air conditioner is in defrost operation. In COOL or DRY mode Moisture in the air condenses into water on the cool surface of outdoor unit piping and drips. 	
Mists come out of the indoor unit.	This happens when the air in the room is cooled into mist by the cold air flow during cooling operation.	
The indoor unit gives out odour.	 This happens when smells of the room, furniture, or cigarettes are absorbed into the unit and discharged with the air flow. (If this happens, we recommend you to have the indoor unit washed by a technician. Consult the service shop where you bought the air conditioner.) 	
The outdoor fan rotates while the air conditioner is not in operation.	 After operation is stopped: The outdoor fan continues rotating for another 60 seconds for system protection. While the air conditioner is not in operation: When the outdoor temperature is very high, the out door fan starts rotating for system protection. 	
The operation stopped suddenly. (OPERATION lamp is on)	For system protection, the air conditioner may stop operating on a sudden large voltage fluctuation. It automatically resumes operation in about 3 minutes.	

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Check again.

 (\mathbf{b})

Please check again before calling a repair person.

Case	Check
The air conditioner does not operate. (OPERATION lamp is off)	 Hasn't a breaker turned OFF or a fuse blown? Isn't it a power failure? Are batteries set in the remote controller? Is the timer setting correct?
Cooling (Heating) effect is poor.	 Are the air filters clean? Is there anything to block the air inlet or the outlet of the indoor and the outdoor units? Is the temperature setting appropriate? Are the windows and doors closed? Are the air flow rate and the air direction set appropriately?
Operation stops suddenly. (OPERATION lamp flashes.)	 Are the air filters clean? Is there anything to block the air inlet or the outlet of the indoor and the outdoor units? Clean the air filters or take all obstacles away and turn the breaker OFF. Then turn it ON again and try operating the air conditioner with the remote controller. If the lamp still flashes, call the service shop where you bought the air conditioner. Are operation modes all the same for indoor units connected to outdoor units in the multi system? If not, set all indoor units to the same operation mode and confirm that the lamps flash. Moreover, when the operation mode is in "AUTO", set all indoor unit operation modes to "COOL" or "HEAT" for a moment and check again that the lamps are normal. If the lamps stop flashing after the above steps, there is no malfunction. (page 20.)
An abnormal functioning happens during operation.	 The air conditioner may malfunction with lightening or radio waves. Turn the breaker OFF, turn it ON again and try operating the air conditioner with the remote controller.

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Call the service shop immediately.

When an abnormality (such as a burning smell) occurs, stop operation and turn the breaker OFF. Continued operation in an abnormal condition may result in troubles, electric shocks or fire. Consult the service shop where you bought the air conditioner.

Do not attempt to repair or modify the air conditioner by yourself.

Incorrect work may result in electric shocks or fire.

Consult the service shop where you bought the air conditioner.

If one of the following symptoms takes place, call the service shop immediately.

- The power cord is abnormally hot or damaged.
- An abnormal sound is heard during operation.
- The safety breaker, a fuse, or the earth leakage breaker cuts off the operation frequently.
- A switch or a button often fails to work properly.
- There is a burning smell.
- Water leaks from the indoor unit.



After a power failure

The air conditioner automatically resumes operation in about 3 minutes. You should just wait for a while. If lightening may strike the neighbouring area, stop operation and turn the breaker OFF for system protection.

Disposal requirements

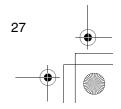
Dismantling of the unit, treatment of the refrigerant, oil and eventual other parts, should be done in accordance with the relevant local and national regulations.

■ Lightening

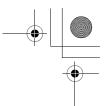
We recommend periodical maintenance

In certain operating conditions, the inside of the air conditioner may get foul after several seasons of use, resulting in poor performance. It is recommended to have periodical maintenance by a specialist aside from regular cleaning by the user. For specialist maintenance, contact the service shop where you bought the air conditioner.

The maintenance cost must be born by the user.



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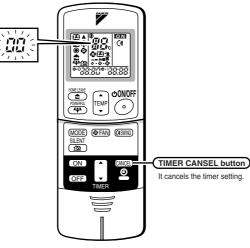


Fault diagnosis

FAULT DIAGNOSIS BY REMOTE CONTROLLER

In the ARC433A series, the temperature display sections on the main unit indicate corresponding codes.

1. When the TIMER CANCEL button is held down for 5 seconds, a "GG" indication flashes on the temperature display section.



2. Press the TIMER CANSEL button repeatedly until a continuous beep is produced.

• The code indication changes in the sequence shown below, and notifies with along beep.

CODEMEANING00NORMALSYSTEM00REFRIGERANT SHORTAGEU2DROP VOLTAGE OR MAIN CIRCUIT OVERVOLTAGEU4FAILURE OF TRANSMISSION (BETWEEN INDOOR UNIT AND OUTDOOR UNIT)A1INDOOR PCB DEFECTIVENESSA5HIGH PRESSURE CONTROL OR FREZZ-UP PROTECTORA6FAULTY HEAT EXCHANGER TEMPERATURE SENSORC9FAULTY HEAT EXCHANGER TEMPERATURE SENSOREACOOLING-HEATING SWITCHING ERRORE6FAULTY COMPRESSOR START UPE6FAULTY COMPRESSOR START UPE7DC FAN MOTOR FAULTE8OPERATION HALT DUE TO DETECTION OF INPUT OVER CURRENTF3HIGH TEMPERATURE DISCHARGE PIPE CONTROLF6HIGH PRESSURE CONTROL (IN COOLING)H6OPERATION HALT DUE TO FAULTY POSITION DETECTION SENSORH8CT ABNORMALITYH9FAULTY SUCTION AIR TEMPERATURE SENSORJ3FAULTY DISCHARGE PIPE TEMPERATURE SENSORJ4HIGH TEMPERATURE AT INVERTER CIRCUIT HEATSINKL4HIGH TEMPERATURE AT INVERTER CIRCUIT HEATSINKL4HIGH TEMPERATURE AT INVERTER CIRCUIT HEATSINKL4FAULTY INVERTER CIRCUIT HEATSINK TEMPERATURE SENSORF4FAULTY INVERTER CIRCUIT HEATSINK TEMPERATURE SENSOR			
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A1 INDOOR PCB DEFECTIVENESS A5 HIGH PRESSURE CONTROL OR FREEZE-UP PROTECTOR A6 FAN MOTOR FAULT C4 FAULTY HEAT EXCHANGER TEMPERATURE SENSOR C9 FAULTY SUCTION AIR TEMPERATURE SENSOR C9 FAULTY SUCTION AIR TEMPERATURE SENSOR E6 COOLING-HEATING SWITCHING ERROR E6 FAULTY COMPRESSOR START UP E7 DC FAN MOTOR FAULT E8 OPERATION HALT DUE TO DETECTION OF INPUT OVER CURRENT F3 HIGH TEMPERATURE DISCHARGE PIPE CONTROL F6 HIGH PRESSURE CONTROL (IN COOLING) H6 OPERATION HALT DUE TO FAULTY POSITION DETECTION SENSOR H8 CT ABNORMALITY H9 FAULTY SUCTION AIR TEMPERATURE SENSOR J3 FAULTY DISCHARGE PIPE TEMPERATURE SENSOR J6 FAULTY DEXCHARGE PIPE TEMPERATURE SENSOR L4 HIGH TEMPERATURE AT INVERTER CIRCUIT HEATSINK L5 OUTPUT OVERCURRENT		U2	DROP VOLTAGE OR MAIN CIRCUIT OVERVOLTAGE
A5 HIGH PRESSURE CONTROL OR FREEZE-UP PROTECTOR INDOOR UNIT A6 FAULTY HEAT EXCHANGER TEMPERATURE SENSOR C4 FAULTY HEAT EXCHANGER TEMPERATURE SENSOR C9 FAULTY SUCTION AIR TEMPERATURE SENSOR EA COULING-HEATING SWITCHING ERROR E5 OL STARTED E6 FAULTY COMPRESSOR START UP E7 DC FAN MOTOR FAULT E8 OPERATION HALT DUE TO DETECTION OF INPUT OVER CURRENT F3 HIGH TEMPERATURE DISCHARGE PIPE CONTROL F6 HIGH PRESSURE CONTROL (IN COOLING) H6 OPERATION HALT DUE TO FAULTY POSITION DETECTION SENSOR H6 OPERATION HALT DUE TO FAULTY POSITION DETECTION SENSOR J3 FAULTY SUCTION AIR TEMPERATURE SENSOR J3 FAULTY DISCHARGE PIPE TEMPERATURE SENSOR J6 FAULTY HEAT EXCHANGER TEMPERATURE SENSOR J6 FAULTY HEAT EXCHANGER TEMPERATURE SENSOR L4 HIGH TEMPERATURE AT INVERTER CIRCUIT HEATSINK L5 OUTPUT OVERCURRENT		U4	FAILURE OF TRANSMISSION (BETWEEN INDOOR UNIT AND OUTDOOR UNIT)
INDOOR UNIT A6 FAULTY HEAT EXCHANGER TEMPERATURE SENSOR C9 FAULTY HEAT EXCHANGER TEMPERATURE SENSOR C9 FAULTY SUCTION AIR TEMPERATURE SENSOR EA COOLING-HEATING SWITCHING ERROR E5 OL STARTED E6 FAULTY COMPRESSOR START UP E7 DC FAN MOTOR FAULT E8 OPERATION HALT DUE TO DETECTION OF INPUT OVER CURRENT F3 HIGH TEMPERATURE DISCHARGE PIPE CONTROL F6 HIGH TEMPERATURE CONTROL (IN COOLING) F6 HIGH TEMPERATURE CONTROL (IN COOLING) H8 CT ABNORMALITY H9 FAULTY SUCTION AIR TEMPERATURE SENSOR J3 FAULTY DUSCHARGE PIPE TEMPERATURE SENSOR J6 FAULTY DISCHARGE PIPE TEMPERATURE SENSOR L4 HIGH TEMPERATURE AT INVERTER CIRCUIT HEATSINK L5 OUTPUT OVERCURRENT		A1	INDOOR PCB DEFECTIVENESS
C4 FAULTY HEAT EXCHANGER TEMPERATURE SENSOR C9 FAULTY SUCTION AIR TEMPERATURE SENSOR C9 FAULTY SUCTION AIR TEMPERATURE SENSOR EA COOLING-HEATING SWITCHING ERROR E5 OL STARTED E6 FAULTY COMPRESSOR START UP E7 DC FAN MOTOR FAULT E8 OPERATION HALT DUE TO DETECTION OF INPUT OVER CURRENT F3 HIGH TEMPERATURE DISCHARGE PIPE CONTROL F6 HIGH PRESSURE CONTROL (IN COOLING) F6 OPERATION HALT DUE TO FAULTY POSITION DETECTION SENSOR UNIT H8 CT ABNORMALITY H9 FAULTY SUCTION AIR TEMPERATURE SENSOR J3 FAULTY DISCHARGE PIPE TEMPERATURE SENSOR J6 FAULTY HEAT EXCHANGER TEMPERATURE SENSOR L4 HIGH TEMPERATURE AT INVERTER CIRCUIT HEATSINK L5 OUTPUT OVERCURRENT		A5	HIGH PRESSURE CONTROL OR FREEZE-UP PROTECTOR
C9 FAULTY SUCTION AIR TEMPERATURE SENSOR EA COOLING-HEATING SWITCHING ERROR E5 OL STARTED E6 FAULTY COMPRESSOR START UP E7 DC FAN MOTOR FAULT E8 OPERATION HALT DUE TO DETECTION OF INPUT OVER CURRENT F3 HIGH TEMPERATURE DISCHARGE PIPE CONTROL F6 HIGH PRESSURE CONTROL (IN COOLING) H6 OPERATION HALT DUE TO FAULTY POSITION DETECTION SENSOR H8 CT ABNORMALITY H9 FAULTY SUCTION AIR TEMPERATURE SENSOR J3 FAULTY DISCHARGE PIPE TEMPERATURE SENSOR J6 FAULTY HEAT EXCHANGER TEMPERATURE SENSOR L4 HIGH TEMPERATURE AT INVERTER CIRCUIT HEATSINK L5 OUTPUT OVERCURRENT	INDOOR UNIT	A6	FAN MOTOR FAULT
EA COOLING-HEATING SWITCHING ERROR E5 OL STARTED E6 FAULTY COMPRESSOR START UP E7 DC FAN MOTOR FAULT E8 OPERATION HALT DUE TO DETECTION OF INPUT OVER CURRENT F3 HIGH TEMPERATURE DISCHARGE PIPE CONTROL F6 HIGH PRESSURE CONTROL (IN COOLING) H6 OPERATION HALT DUE TO FAULTY POSITION DETECTION SENSOR H8 CT ABNORMALITY H9 FAULTY DUCTION AIR TEMPERATURE SENSOR J6 FAULTY HEAT EXCHANGER PIPE TEMPERATURE SENSOR L4 HIGH TEMPERATURE AT INVERTER CIRCUIT HEATSINK L5 OUTPUT OVERCURRENT		C4	FAULTY HEAT EXCHANGER TEMPERATURE SENSOR
E5 OL STARTED E6 FAULTY COMPRESSOR START UP E7 DC FAN MOTOR FAULT E8 OPERATION HALT DUE TO DETECTION OF INPUT OVER CURRENT F3 HIGH TEMPERATURE DISCHARGE PIPE CONTROL F6 HIGH PRESSURE CONTROL (IN COOLING) H6 OPERATION HALT DUE TO FAULTY POSITION DETECTION SENSOR H8 CT ABNORMALITY H9 FAULTY SUCTION AIR TEMPERATURE SENSOR J3 FAULTY DISCHARGE PIPE TEMPERATURE SENSOR J6 FAULTY HEAT EXCHANGER TEMPERATURE SENSOR L4 HIGH TEMPERATURE AT INVERTER CIRCUIT HEATSINK L5 OUTPUT OVERCURRENT		C9	FAULTY SUCTION AIR TEMPERATURE SENSOR
E6 FAULTY COMPRESSOR START UP E7 DC FAN MOTOR FAULT E8 OPERATION HALT DUE TO DETECTION OF INPUT OVER CURRENT F3 HIGH TEMPERATURE DISCHARGE PIPE CONTROL F6 HIGH PRESSURE CONTROL (IN COOLING) H6 OPERATION HALT DUE TO FAULTY POSITION DETECTION SENSOR H8 CT ABNORMALITY H9 FAULTY SUCTION AIR TEMPERATURE SENSOR J3 FAULTY DISCHARGE PIPE TEMPERATURE SENSOR J6 FAULTY HEAT EXCHANGER TEMPERATURE SENSOR L4 HIGH TEMPERATURE AT INVERTER CIRCUIT HEATSINK L5 OUTPUT OVERCURRENT		EA	COOLING-HEATING SWITCHING ERROR
E7 DC FAN MOTOR FAULT E8 OPERATION HALT DUE TO DETECTION OF INPUT OVER CURRENT F3 HIGH TEMPERATURE DISCHARGE PIPE CONTROL F6 HIGH PRESSURE CONTROL (IN COOLING) H6 OPERATION HALT DUE TO FAULTY POSITION DETECTION SENSOR H8 CT ABNORMALITY H9 FAULTY DUSCHARGE PIPE TEMPERATURE SENSOR J3 FAULTY DISCHARGE PIPE TEMPERATURE SENSOR J6 FAULTY HEAT EXCHANGER TEMPERATURE SENSOR L4 HIGH TEMPERATURE AT INVERTER CIRCUIT HEATSINK L5 OUTPUT OVERCURRENT		E5	OL STARTED
E8 OPERATION HALT DUE TO DETECTION OF INPUT OVER CURRENT F3 HIGH TEMPERATURE DISCHARGE PIPE CONTROL F6 HIGH PRESSURE CONTROL (IN COOLING) H6 OPERATION HALT DUE TO FAULTY POSITION DETECTION SENSOR H8 CT ABNORMALITY H9 FAULTY SUCTION AIR TEMPERATURE SENSOR J3 FAULTY DISCHARGE PIPE TEMPERATURE SENSOR J6 FAULTY HEAT EXCHANGER TEMPERATURE SENSOR L4 HIGH TEMPERATURE AT INVERTER CIRCUIT HEATSINK L5 OUTPUT OVERCURRENT		E6	FAULTY COMPRESSOR START UP
F3 HIGH TEMPERATURE DISCHARGE PIPE CONTROL F6 HIGH PRESSURE CONTROL (IN COOLING) UNIT H6 OPERATION HALT DUE TO FAULTY POSITION DETECTION SENSOR H8 CT ABNORMALITY H9 FAULTY SUCTION AIR TEMPERATURE SENSOR J3 FAULTY DISCHARGE PIPE TEMPERATURE SENSOR J6 FAULTY HEAT EXCHANGER TEMPERATURE SENSOR L4 HIGH TEMPERATURE AT INVERTER CIRCUIT HEATSINK L5 OUTPUT OVERCURRENT		E7	DC FAN MOTOR FAULT
F6 HIGH PRESSURE CONTROL (IN COOLING) UNIT H6 OPERATION HALT DUE TO FAULTY POSITION DETECTION SENSOR H8 CT ABNORMALITY H9 FAULTY SUCTION AIR TEMPERATURE SENSOR J3 FAULTY DISCHARGE PIPE TEMPERATURE SENSOR J6 FAULTY HEAT EXCHANGER TEMPERATURE SENSOR L4 HIGH TEMPERATURE AT INVERTER CIRCUIT HEATSINK L5 OUTPUT OVERCURRENT		E8	OPERATION HALT DUE TO DETECTION OF INPUT OVER CURRENT
OUTDOOR UNIT H6 OPERATION HALT DUE TO FAULTY POSITION DETECTION SENSOR H8 CT ABNORMALITY H9 FAULTY SUCTION AIR TEMPERATURE SENSOR J3 FAULTY DISCHARGE PIPE TEMPERATURE SENSOR J6 FAULTY HEAT EXCHANGER TEMPERATURE SENSOR L4 HIGH TEMPERATURE AT INVERTER CIRCUIT HEATSINK L5 OUTPUT OVERCURRENT		F3	HIGH TEMPERATURE DISCHARGE PIPE CONTROL
H6 OPERATION HALT DUE TO FAULTY POSITION DETECTION SENSOR H8 CT ABNORMALITY H9 FAULTY SUCTION AIR TEMPERATURE SENSOR J3 FAULTY DISCHARGE PIPE TEMPERATURE SENSOR J6 FAULTY HEAT EXCHANGER TEMPERATURE SENSOR L4 HIGH TEMPERATURE AT INVERTER CIRCUIT HEATSINK L5 OUTPUT OVERCURRENT		F6	HIGH PRESSURE CONTROL (IN COOLING)
H8 CT ABNORMALITY H9 FAULTY SUCTION AIR TEMPERATURE SENSOR J3 FAULTY DISCHARGE PIPE TEMPERATURE SENSOR J6 FAULTY HEAT EXCHANGER TEMPERATURE SENSOR L4 HIGH TEMPERATURE AT INVERTER CIRCUIT HEATSINK L5 OUTPUT OVERCURRENT		H6	OPERATION HALT DUE TO FAULTY POSITION DETECTION SENSOR
J3 FAULTY DISCHARGE PIPE TEMPERATURE SENSOR J6 FAULTY HEAT EXCHANGER TEMPERATURE SENSOR L4 HIGH TEMPERATURE AT INVERTER CIRCUIT HEATSINK L5 OUTPUT OVERCURRENT		H8	CT ABNORMALITY
J6 FAULTY HEAT EXCHANGER TEMPERATURE SENSOR L4 HIGH TEMPERATURE AT INVERTER CIRCUIT HEATSINK L5 OUTPUT OVERCURRENT		H9	FAULTY SUCTION AIR TEMPERATURE SENSOR
L4 HIGH TEMPERATURE AT INVERTER CIRCUIT HEATSINK L5 OUTPUT OVERCURRENT		J3	FAULTY DISCHARGE PIPE TEMPERATURE SENSOR
L5 OUTPUT OVERCURRENT		J6	FAULTY HEAT EXCHANGER TEMPERATURE SENSOR
		L4	HIGH TEMPERATURE AT INVERTER CIRCUIT HEATSINK
P4 FAULTY INVERTER CIRCUIT HEATSINK TEMPERATURE SENSOR		L5	OUTPUT OVERCURRENT
		P4	FAULTY INVERTER CIRCUIT HEATSINK TEMPERATURE SENSOR

NOTE

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1. A short beep and two consecutive beeps indicate non-corresponding codes.

2. To cancel the code display, hold the TIMER CANSEL button down for 5 seconds. The code display also cancel itself if the button is not pressed for 1 minute.

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LED ON OUTDOOR UNIT PCB 3MXS, 3MKS, 4MXS, 4MKS series

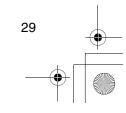
GREEN	RED				
MICROCOMPUTER NORMAL	MALFUNCTION DETECTION				
LED-A	LED1	LED2	LED3	LED4	DIAGNOSIS
4	٠	•	•	•	NORMAL → CHECK INDOOR UNIT
*	₩	•	₩	₩	HIGH PRESSURE PROTECTOR WORKED OR FREEZE-UP IN OPERATING UNIT OR STAND-BY UNIT
*	☆	•	☆	•	* OVERLOAD RELAY WORKED OR HIGH DISCHARGE PIPE TEMPERATURE
	٠	☆	☆	•	FAULTY COMPRESSOR START
4	٠	☆	•	*	INPUT OVERCURRENT
\$	₩	₩	•	•	* THERMISTOR OR CT ABNORMALITY
	₩	☆	•	₩	HIGH TEMPERATURE SWITCHBOX
->	٠	•	•	₩	HIGH TEMPERATURE AT INVERTER CIRCUIT HEATSINK
*	٠	•	☆	•	* OUTPUT OVERCURRENT
*	•	•	☆	☆	* REFRIGERANT SHORTAGE
-⊅	₩	•	•	☆	LOW VOLTAGE TO MAIN CIRCUIT OR MOMENTARY VOLTAGE LOSS
¢-	₩	•	•	•	REVERSING SOLENOID VALVE SWITCHING FAILURE
*	☆	☆	☆	☆	FAN MOTOR FAULT
*	-	-	-	-	[NOTE 1]
•	-	-	-	-	POWER SUPPLY FAULT OR [NOTE 2]

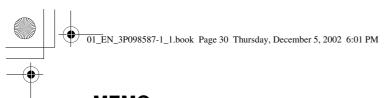
GREEN	NORMALLY			
	FLASHING			
RED	NORMALLY OFF			
*	ON			
*	FLASHING			
•	OFF			
-	IRRELEVANT			

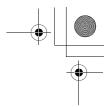
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NOTES

- 1. Turn the power off and then on again. If the LED display recurs, the outdoor unit PCB is faulty.
- 2. Diagnosis marked
- * Do not apply to some cases. For details, refer to the service guide.







MEMO

