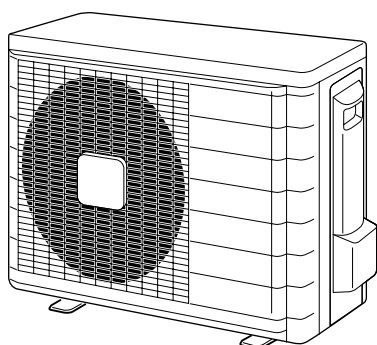




INSTALLATION MANUAL

R410A Split Series

INVERTER



Models

RXS20E2V1B

RXS25E2V1B

RXS35E2V1B

RKS20E2V1B

RKS25E2V1B

RKS35E2V1B

Installation manual
R410A Split series

English

Installationsanleitung
Split-Baureihe R410A

Deutsch

Manuel d'installation
Série split R410A

Français

Montagehandleiding
R410A Split-systeem

Nederlands

Manual de instalación
Serie Split R410A

Español

Manuale d'installazione
Serie Multiambienti R410A

Italiano

Εγχειρίδιο εγκατάστασης
διαιρούμενης σειράς R410A

Ελληνικά

Manual de Instalação
Série split R410A

Portugues

Руководство по монтажу
Серия R410A с раздельной установкой

Русский

Montaj kılavuzları
R410A Split serisi

Türkçe

CE - DECLARATION-OF-COMFORMITY
CE - KONFORMITÄTSERKLÄRUNG
CE - DECLARATION-DE-CONFORMITE
CE - CONFORMITEITS/VERKLARING

CE - DECLARACION-DE-CONFORMIDAD
CE - DICHIARAZIONE-DI-CONFORMITA
CE - ΔΗΛΩΣΗ ΣΥΜΜΟΡΦΟΣΗΣ

CE - DECLARAÇÃO-DE-CONFORMIDADE
CE - ЗАРЯВЛЕНИЕ-О-СОБЕТСТВЕНИИ
CE - ÖPFLYDELSESRKLÄRING
CE - FÖRSÄKRAN-OM-ÖVERENSÄMMELSE

CE - ERKLÆRING OM-SAMSVAR
CE - ILMOITUS-YHDENMUKAISUDESTA
CE - PROHLÁŠENÍ-O-SHODĚ

CE - ИЗЈАВА-О-УСЛАБЕНОСТИ
CE - MEGFELELŐSÉG-NYILATKOZAT
CE - DEKLARACJA-ZGODNOSC
CE - DECLARAȚIE-DE-CONFORMITATE

CE - ИЗЈАВА О СКАДНОСТИ
CE - VASTAVUSEKHLARACIA
CE - ДЕКЛАРАЦИЈА-ЗА-СЪОБЕТСТВЕНІЕ

CE - ATIKTIKTES-DEKLARACIJA
CE - ATBLISTIBAS-DEKLARACIJA
CE - VYHLASENIE-ZHODY
CE - UYUMLULUK-BILDIRISI

DAIKIN INDUSTRIES, LTD.

- 01 ㊦ declares under its sole responsibility that the air conditioning models to which this declaration relates:
02 ㊦ erklärt auf seine alleinige Verantwortung daß die Modelle der Klimaanlage für die diese Erklärung bestimmt ist:
03 ㊦ déclare sous sa seule responsabilité que les appareils d'air conditionné visés par la présente déclaration:
04 ㊦ verklaart hierbij op eigen exclusieve verantwoordelijkheid dat de airconditioning units waarop deze verklaring betrekking heeft:
05 ㊦ declara bajo su única responsabilidad que los modelos de aire acondicionado a los cuales hace referencia la declaración:
06 ㊦ dichiara sotto sua responsabilità che i condizionatori modello a cui è riferita questa dichiarazione:
07 ㊦ δηλώνει με αποκλειστική της ευθύνη ότι τα προϊόντα των κλιματιστικών συσκευών στο οποίο αναφέρεται η παρούσα δήλωση:
08 ㊦ declara sob sua exclusiva responsabilidade que os modelos de ar condicionado a que esta declaração se refere:
09 ㊦ заявляет, исключительно под своей ответственностью, что модели кондиционеров воздуха, к которым относятся настоящее заявление:

RXS20E2V1B, RXS25E2V1B, RXS35E2V1B,
RKS20E2V1B, RKS25E2V1B, RKS35E2V1B

- 01 are in conformity with the following standard(s) or other normative document(s), provided that these are used in accordance with our instructions:
02 der/den folgenden Norm(en) oder einem anderen Normdokument oder -dokumenten entspricht/entsprechen, unter der Voraussetzung, daß sie gemäß unseren Anweisungen eingesetzt werden:
03 sont conformes à la/aux norme(s) ou autre(s) document(s) normatif(s), pour autant qu'ils soient utilisés conformément à nos instructions:
04 conform de volgende norm(en) of ten of meer andere normende documenten zijn, op voorwaarde dat ze worden gebruikt overeenkomstig onze instructies:
05 están en conformidad con la(s) siguiente(s) norma(s) u otro(s) documento(s) normativo(s), siempre que sean utilizados de acuerdo con nuestras instrucciones:
06 sono conformi all(i) seguente(s) standard(i) o altro(i) documento(i) a carattere normativo, a patto che vengano usati in conformità alle nostre istruzioni:
07 είναι σύμφωνα με το(ι) ακόλουθό(ι) πρότυπο(ι) ή άλλο(ν) έγγραφο(ι) κανονισμών, υπό την προϋπόθεση ότι χρησιμοποιούνται σύμφωνα με τις οδηγίες μας:

EN60335-2-40,

- 01 following the provisions of:
02 gemäß den Vorschriften der:
03 conformément aux stipulations des:
04 overeenkomstig de bepalingen van:
05 siguiendo las disposiciones de:
06 secondo le prescrizioni per:
07 je tipično tuw dardžıwıw tuw:
08 de acordo com o previsto em:
09 в соответствии с положениями:
- 10 under the agreement of the bestmelsene i:
11 enligt tillerord i:
12 gitt i/henhold til bestemmelserne i:
13 roudatien määryksissä:
14 da dodzhen ustanoveni predpisu:
15 prema odredbama:
16 kvetli a/zi:
17 zgodnie z postanowieniami Dyrektyw:
18 in una prevedentlor:
- 19 ob upoštevjanju dobob:
20 vastarati todelole:
21 orendavani knayzarte na:
22 lakantis nuostai, paleikimui:
23 leviogoti prastais, kas noteiktas:
24 ordzlavajuc ustanovenia:
25 bunuri kopolama uygun olarak:

- 01 Note * as set out in the Technical Construction File **Daikin.TCF.015** and judged positively by **KEIMA** according to the Certificate **74736-KRO/EMC37-4857**.
02 Hinweis * wie in der Technischen Konstruktionsakte **Daikin.TCF.015** aufgeführt und von **KEIMA** positiv ausgemacht gemäß Zertifikat **74736-KRO/EMC37-4857**.
03 Remarque * tel que stipulé dans le Fichier de Construction Technique **Daikin.TCF.015** et jugé positivement par **KEIMA** conformément au Certificat **74736-KRO/EMC37-4857**.
04 Bemerk * zoals vermeld in het Technisch Constructiedossier **Daikin.TCF.015** en in orde bevonden door **KEIMA** overeenkomstig Certificaat **74736-KRO/EMC37-4857**.
05 Nota * tal como se expone en el Archivo de Construcción Técnica **Daikin.TCF.015** y juzgado positivamente por **KEIMA** según el Certificado **74736-KRO/EMC37-4857**.
06 Nota * delineato nel File Tecnico di Costruzione **Daikin.TCF.015** e giudicato positivamente da **KEIMA** secondo il Certificato **74736-KRO/EMC37-4857**.
07 Звучитъ преободзденъ отъ Архивъ Технически Конструктивни Документи **Daikin.TCF.015** какъ положително отъ то **KEIMA** одоудено е то **Потвърждението** **74736-KRO/EMC37-4857**.
08 Nota * tal como establecido no Ficheiro Técnico de Construção **Daikin.TCF.015** e com o parecer positivo de **KEIMA** de acordo com o Certificado **74736-KRO/EMC37-4857**.
09 Примечание * какъ указано в Досие Технического Конструирования **Daikin.TCF.015** и в соответствии с положительным решением **KEIMA** согласно Сертификату **74736-KRO/EMC37-4857**.

- 10 ㊦ declares under entailsvar, at klimaantagnomodellerne, som denne deklaration vedrører:
11 ㊦ deklarerar i egenskap av huvudsavarig, att luftkonditioneringsmodellerna som berörs av denna deklaration innebär att:
12 ㊦ erklærer et tilsluttet ansvar for at de luftkonditioneringsmodeller som berøres av denne deklarasjon innebærer at:
13 ㊦ ilmoittaa yksinomaan omalla vastuullaan, että tänään ilmoitusten tarkoitamat ilmastointilaitteiden mallit:
14 ㊦ prohlásuje ve své plné odpovědnosti, že modely klimatizace, k nimž se tato prohlášení vztahuje:
15 ㊦ izjavljue pod isključivo vlastitom odgovornošću da su modeli klima uređaja na koje se ova izjava odnosi:
16 ㊦ teljes felelősségére tudatában kijelentem, hogy a klímaberendezés modellek, melyekre a nyilatkozat vonatkozik:
17 ㊦ deklarije na visloj, izvjučajuc odgovornost, da su modeli klimatizatorov, kojih dotiču izjave mojeza deklaracija:
18 ㊦ deklarije de proprie răspundere că aparatele de aer condiționat la care se referă această declarație:

- 08 estão em conformidade com a(s) seguinte(s) norma(s) ou outro(s) documento(s) normativo(s), desde que estes sejam utilizados de acordo com as nossas instruções:
09 соответствует следующим стандартам или другим нормативным документам, при условии их использования согласно нашим инструкциям:
10 overholder følgende standard(er) eller andre/andre retningsgivende dokument(er), forudsat at disse anvendes i henhold til vore instrukser:
11 respektive urustning är utförd i överensstämmelse med och följer följande standard(er) eller andra normgivande dokument, under förutsättning att användning sker i överensstämmelse med våra instruktioner:
12 respektive usijer er i overensstemmelse med følgende standard(er) eller andre normgivende dokument(er), under forutsetning at disse brukes i henhold til våre instruksr:
13 saastavar searavien standarden ja muiden ohjelistett dokumentien vastimuksisä edellytään, että niitä käytetään ohjeidemme mukaisesti:
14 Preopokladu, že jsou využívány v souladu s našimi pokyny, odpovídají následujícím normám nebo normativním dokumentům:
15 u skladu sa slijedećim standardom(i)ma ili drugim normativnim dokumentom(i)ma, uz uvjet da se oni koriste u skladu s našim uputama:

- 01 Directives, as amended.
02 Direktiven, gemäß Änderung.
03 Directives, telles que modifiées.
04 Richtlijnen, zoals geamendard.
05 Directives, según lo enmendado.
06 Direktive, come da modifica.
07 Ohjyviw, omutšy ovuov tponononžet.
08 Directivas, conforme alteração em.
09 Директиве со всеми поправами.
- 01 Directives, as amended.
02 Direktiven, gemäß Änderung.
03 Directives, telles que modifiées.
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07 Ohjyviw, omutšy ovuov tponononžet.
08 Directivas, conforme alteração em.
09 Директиве со всеми поправами.

Low Voltage 73/23/EEC
Machinery Safety 98/37/EEC
Electromagnetic Compatibility 89/336/EEC *

- 10 Bemerk * som anført i den Tekniske Konstruktionsfil **Daikin.TCF.015** og positivt vurderet af **KEIMA** i henhold til Certifikat **74736-KRO/EMC37-4857**.
11 Information * framtagna är utförd enligt med den Tekniska Konstruktionsfilen **Daikin.TCF.015** som positivt ingåes av **KEIMA** vilket också framgår av Certifikat **74736-KRO/EMC37-4857**.
12 Merk * som det fremkommer i den Tekniske Konstruktionsfilen **Daikin.TCF.015** og gennem positiv bedømmelse af **KEIMA** ifølge Serifikat **74736-KRO/EMC37-4857**.
13 Huom * jotka on esitetty Teknisessä Asiakirjassa **Daikin.TCF.015** ja jotka **KEIMA** on hyväksynyt
14 Poznámka * Serifikatům **74736-KRO/EMC37-4857** mukaisesti.
15 Napomena * kako je izloženo u Databazi tehničkih konstrukcijskih **Daikin.TCF.015** a pozitivno zjišteno **KEIMA** u skladu s ovještenim **74736-KRO/EMC37-4857**.
16 Megjegyzés * az **Daikin.TCF.015** műszaki konstrukciós dokumentációján alapján, az **KEIMA** igazolta a megfigyelést
17 Uwaga * zgodnie z archiwalną dokumentacją konstrukcyjną **Daikin.TCF.015** pozytywną opinią **KEIMA** i Świadectwem **74736-KRO/EMC37-4857**.
18 Nota * conform celor stabilite în Dosarul tehnic de construcție **Daikin.TCF.015** și apreciate pozitiv de **KEIMA** în conformitate cu Certificatul **74736-KRO/EMC37-4857**.



Sh Murata

Noboru Murata
Manager Quality Control Department
Shiga, 1st of Jul. 2006

DAIKIN INDUSTRIES, LTD.
Umeda Center Bldg., 4-12, Nakazaki-Nishi 2-chome,
Kita-ku, Osaka, 530-8323 Japan


- 19 ㊦ z veo odgovornostio izjavlja, da so modeli klimaških naprav, na katere se izjava nanaša:
20 ㊦ kinnitab oma täieliku vastutuse, et käsitletava deklaratsiooni alla kuuluvad kliimaseadmete mudelid:
21 ㊦ deklaruje na svoe otvorošnosti, že modelirne klimatične naprave, za koro se otaoa taa deklaracija:
22 ㊦ viskaja savo asakomyše skelbia, kad oro kondicionavimo prietaisai modeliai, kuriems yra taikoma šis deklaracija:
23 ㊦ v pilnu atbildību apliecinu, ka tālāk uzskaitīto modeļu gaisa kondicionēšanai, uz kurām attiecas šī deklarācija:
24 ㊦ vyhlásuje na vlastní zodpovednost, že tieto klimatizačné modely, na ktoré sa vzťahuje toto vyhlásenie:
25 ㊦ izanamen kendi sorumluluğunda olarak izare bu bildirimi ilgili oluduğu klima modellerinin aşağıdaki gibi olduğunu beyan eder:
- 16 megfigyelnek az alábbi szabvány(ok)nak vagy egyéb irányadó dokumentum(ok)nak, ha azokat előírás szerint használják:
17 spełniać wymogi następujących norm i innych dokumentów normalizacyjnych, pod warunkiem że używane są zgodnie z naszymi instrukcjami:
18 sunt în conformitate cu următorii (următoare) standard(e) (sau altele) documente(e) normative, cu condiția ca acestea să fie utilizate în conformitate cu instrucțiunile noastre:
19 scđm z naslednjih standardov in drugih normativ, pod pogojem, da se uporabijo v skladu z našimi navodili:
20 on vastavusse järgmistele standarditele või teiste normatiivsete dokumentidega, kui need kasutatakse vastavalt meie juhenditele:
21 съотвeтстват на следните стандарти или други нормативни документи, при условие, че се използват съгласно нашите инструкции:
22 аттннка жмнiaw нуоджyтyс стандарту і (атак) клiуs нормиатив документуs су сiягiа, кад iуа наудојамi пiагi мiсyт нуоджyтyс:
23 kad, ja leidet atbilstošs rādājā nodrošinājumam, atbilst sekojošiem standartiem un citiem normatīviem dokumentiem:
24 su u zhdos i naseledovno(yim) normo(ēm) i) abo iim(yim) normatīviim(i) dokumentoim(i)am, za predpokuđu, že sa s použijavj u sllade s našim navodim:
25 urunuri, balmatarmazga gae kullanimasi kosuluyula aşağıdaki standartlar ve norm belirlen belgelerle uyumludur:

- 10 Direktive, med senere ændringer.
11 Direktiv, med foretagne ændringer.
12 Direktiv, telles que modifiées.
13 Direktieën, sellaista kuin ne ovat muutettuna.
14 v plnění znění.
15 Snemica, kako je izmjenjeno.
16 irányelvi(ek) is módosítások rendelkezéseit.
17 irányelvi(ek) és jogszabályi módosításokkal.
18 Directivelor, cu amendamentele respective.
- 10 Direktive, med senere ændringer.
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17 irányelvi(ek) és jogszabályi módosításokkal.
18 Directivelor, cu amendamentele respective.

- 19 Opomba * kot je dobljeno v tehnični mapi **Daikin.TCF.015** in dobljeno s strani **KEIMA** v skladu s certifikatom **74736-KRO/EMC37-4957**.
20 Märkus * nagu on näidatud tehnilises dokumentatsioonis **Daikin.TCF.015** ja heaks kiidetud **KEIMA** järgi vastavalt sertifikaadile **74736-KRO/EMC37-4857**.
21 Забелюнка * картo e зарпокено в Акта за техническа конструкция **Daikin.TCF.015** в оценоно потопотено от **KEIMA** сгласно Сертификат **74736-KRO/EMC37-4857**.
22 Pastaba * ka noteikts tehniskās dokumentācijas **Daikin.TCF.015** ir patvirtinā **KEIMA** pagal pažymėjimą **74736-KRO/EMC37-4857**.
23 Piezīmes * ka noteikts tehniskās dokumentācijas **Daikin.TCF.015**, atbilstoši **KEIMA** pozitīvajam lēmumam ko apliecina sertifikāts **74736-KRO/EMC37-4857**.
24 Poznámk * ako je izloženo v Súboru technickéj konstrukcie **Daikin.TCF.015** a kladne posúdené **KEIMA** podľa Certifikatu **74736-KRO/EMC37-4857**.
25 Not * **Daikin.TCF.015** Technik Yapı Dosyasında belirtilmiş gibi ve **74736-KRO/EMC37-4957** sertifikasına göre KEIMA tarafından onayla onaylanmıştır.




Safety Precautions

- Read these Safety Precautions carefully to ensure correct installation.
 - This manual classifies the precautions into WARNING and CAUTION.
- Be sure to follow all the precautions below: they are all important for ensuring safety.

 **WARNING**.....Failure to follow any of WARNING is likely to result in such grave consequences as death or serious injury.




 **CAUTION**.....Failure to follow any of CAUTION may result in grave consequences in some cases.

- The following safety symbols are used throughout this manual:


 Be sure to observe this instruction.	 Be sure to establish an earth connection.	 Never attempt.
--	---	--

- After completing installation, test the unit to check for installation errors. Give the user adequate instructions concerning the use and cleaning of the unit according to the Operation Manual.

WARNING

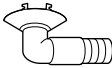
• Installation should be left to the dealer or another professional. Improper installation may cause water leakage, electrical shock, or fire.
• Install the air conditioner according to the instructions given in this manual. Incomplete installation may cause water leakage, electrical shock, or fire.
• Be sure to use the supplied or specified installation parts. Use of other parts may cause the unit to come to lose, water leakage, electrical shock, or fire.
• Install the air conditioner on a solid base that can support the weight of the unit. An inadequate base or incomplete installation may cause injury in the event the unit falls off the base.
• Electrical work should be carried out in accordance with the installation manual and the national electrical wiring rules or code of practice. Insufficient capacity or incomplete electrical work may cause electrical shock or fire.
• Be sure to use a dedicated power circuit. Never use a power supply shared by another appliance.
• For wiring, use a cable length enough to cover the entire distance with no connection. Do not use an extension cord. Do not put other loads on the power supply, use a dedicated power circuit. (Failure to do so may cause abnormal heat, electric shock or fire.)
• Use the specified types of wires for electrical connections between the indoor and outdoor units. Firmly clamp the interconnecting wires so their terminals receive no external stresses. Incomplete connections or clamping may cause terminal overheating or fire.
• After connecting interconnecting and supply wiring be sure to shape the cables so that they do not put undue force on the electrical covers or panels. Install covers over the wires. Incomplete cover installation may cause terminal overheating, electrical shock, or fire.
• If any refrigerant has leaked out during the installation work, ventilate the room. (The refrigerant produces a toxic gas if exposed to flames.) 
• After all installation is complete, check to make sure that no refrigerant is leaking out. (The refrigerant produces a toxic gas if exposed to flames.) 
• When installing or relocating the system, be sure to keep the refrigerant circuit free from substances other than the specified refrigerant (R410A), such as air. (Any presence of air or other foreign substance in the refrigerant circuit causes an abnormal pressure rise or rupture, resulting in injury.)
• During pump-down, stop the compressor before removing the refrigerant piping. If the compressor is still running and the stop valve is open during pump-down, air will be sucked in when the refrigerant piping is removed, causing abnormal pressure in the freezer cycle which will lead to breakage and even injury.
• During installation, attach the refrigerant piping securely before running the compressor. If the compressor is not attached and the stop valve is open during pump-down, air will be sucked in when the compressor is run, causing abnormal pressure in the freezer cycle which will lead to breakage and even injury.
• Be sure to establish an earth. Do not earth the unit to a utility pipe, arrester, or telephone earth. Incomplete earth may cause electrical shock, or fire. A high surge current from lightning or other sources may cause damage to the air conditioner. 
• Be sure to install an earth leakage breaker. Failure to install an earth leakage breaker may result in electric shocks, or fire.

CAUTION

• Do not install the air conditioner in a place where there is danger of exposure to inflammable gas leakage. If the gas leaks and builds up around the unit, it may catch fire. 
• Establish drain piping according to the instructions of this manual. Inadequate piping may cause flooding.
• Note for installing the outdoor unit. (For heat pump model only.) In cold area where the outside air temperature keep below or around freezing-point for a few days, the outdoor unit's drain may freeze. If so, it is recommended to install an electric heater in order to protect drain from freezing.
• Tighten the flare nut according to the specified method such as with a torque wrench. If the flare nut is tightened too hard, the flare nut may crack after a long time and cause refrigerant leakage.
• Make sure to provide for adequate measures in order to prevent that the outdoor unit be used as a shelter by small animals. Small animals making contact with electrical parts can cause malfunctions, smoke or fire. Please instruct the customer to keep the area around the unit clean.

Accessories

Accessories supplied with the outdoor unit:

(A) Installation Manual	1	(B) Drain plug (Heat pump-Models) <div>  </div> There is on the bottom packing case.	1
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Precautions for Selecting the Location

- 1) Choose a place solid enough to bear the weight and vibration of the unit, where the operation noise will not be amplified.
- 2) Choose a location where the hot air discharged from the unit or the operation noise will not cause a nuisance to the neighbors of the user.
- 3) Avoid places near a bedroom and the like, so that the operation noise will cause no trouble.
- 4) There must be sufficient spaces for carrying the unit into and out of the site.
- 5) There must be sufficient space for air passage and no obstructions around the air inlet and the air outlet.
- 6) The site must be free from the possibility of flammable gas leakage in a nearby place.
- 7) Install units, power cords and inter-unit cables at least 3 meter away from television and radio sets. This is to prevent interference to images and sounds. (Noises may be heard even if they are more than 3 meter away depending on radio wave conditions.)
- 8) In coastal areas or other places with salty atmosphere of sulfate gas, corrosion may shorten the life of the air conditioner.
- 9) Since drain flows out of the outdoor unit, do not place under the unit anything which must be kept away from moisture.

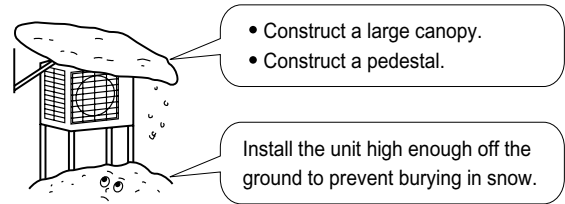
NOTE

Cannot be installed hanging from ceiling or stacked.

CAUTION

When operating the air conditioner in a low outdoor ambient temperature, be sure to follow the instructions described below.

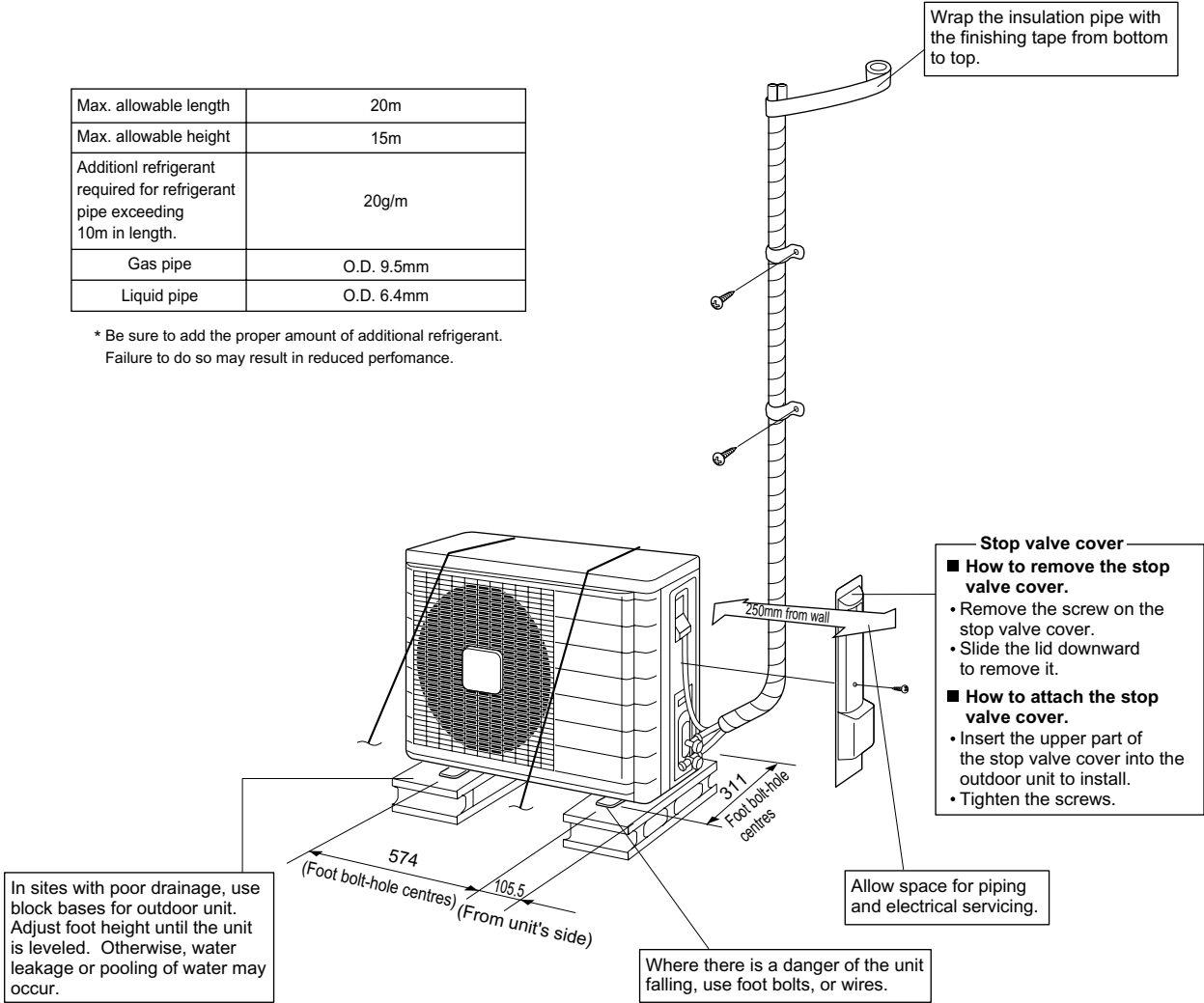
- 1) To prevent exposure to wind, install the outdoor unit with its suction side facing the wall.
- 2) Never install the outdoor unit at a site where the suction side may be exposed directly to wind.
- 3) To prevent exposure to wind, it is recommended to install a baffle plate on the air discharge side of the outdoor unit.
- 4) In heavy snowfall areas, select an installation site where the snow will not affect the unit.



Outdoor Unit Installation Drawings

Max. allowable length	20m
Max. allowable height	15m
Additional refrigerant required for refrigerant pipe exceeding 10m in length.	20g/m
Gas pipe	O.D. 9.5mm
Liquid pipe	O.D. 6.4mm

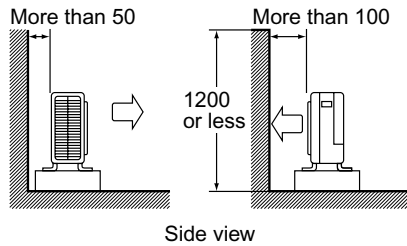
* Be sure to add the proper amount of additional refrigerant.
Failure to do so may result in reduced performance.



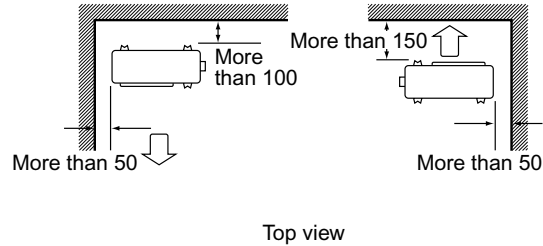
Installation Guidelines

- Where a wall or other obstacle is in the path of outdoor unit's intake or exhaust airflow, follow the installation guidelines below.
- For any of the below installation patterns, the wall height on the exhaust side should be 1200mm or less.

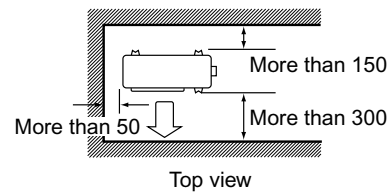
Wall facing one side



Walls facing two sides



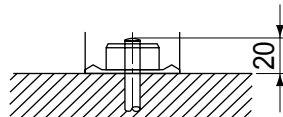
Walls facing three sides



Unit: mm

Precautions on Installation

- Check the strength and level of the installation ground so that the unit will not cause any operating vibration or noise after installed.
- In accordance with the foundation drawing, fix the unit securely by means of the foundation bolts. (Prepare four sets of M8 or M10 foundation bolts, nuts and washers each which are available on the market.)
- It is best to screw in the foundation bolts until their length are 20mm from the foundation surface.



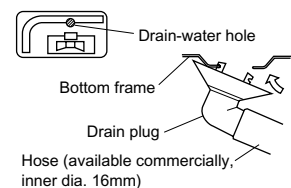
Outdoor Unit Installation

1. Installing outdoor unit.

- 1) When installing the outdoor unit, refer to "Precautions for Selecting the Location" and the "Outdoor Unit Installation Drawings."
- 2) If drain work is necessary, follow the procedures below.

2. Drain work. (Heat pump-models.)

- 1) Use drain plug for drainage.
- 2) If the drain port is covered by a mounting base or floor surface, place additional foot bases of at least 30mm in height under the outdoor unit's feet.
- 3) In cold areas, do not use a drain hose with the outdoor unit.
(Otherwise, drain water may freeze, impairing heating performance.)



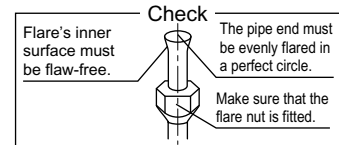
Outdoor Unit Installation

3. Flaring the pipe end.

- 1) Cut the pipe end with a pipe cutter.
- 2) Remove burrs with the cut surface facing downward so that the chips do not enter the pipe.
- 3) Put the flare nut on the pipe.
- 4) Flare the pipe.
- 5) Check that the flaring is properly made.



Flaring			
Set exactly at the position shown below.			
	Flare tool for R410A	Conventional flare tool	
	Clutch-type	Clutch-type (Rigid-type)	Wing-nut type (Imperial-type)
A	0-0.5mm	1.0-1.5mm	1.5-2.0mm

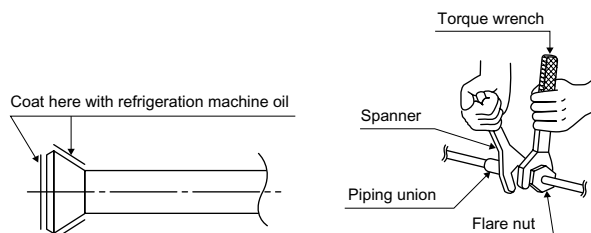


⚠ WARNING

- 1) Do not use mineral oil on flared part.
- 2) Prevent mineral oil from getting into the system as this would reduce the lifetime of the units.
- 3) Never use piping which has been used for previous installations. Only use parts which are delivered with the unit.
- 4) Do never install a drier to this R410A unit in order to guarantee its lifetime.
- 5) The drying material may dissolve and damage the system.
- 6) Incomplete flaring may cause refrigerant gas leakage.

4. Refrigerant piping.

- 1) Align the centres of both flares and tighten the flare nuts 3 or 4 turns by hand. Then tighten them fully with the torque wrenches.
 - Use torque wrenches when tightening the flare nuts to prevent damage to the flare nuts and escaping gas.
- 2) To prevent gas leakage, apply refrigeration machine oil on both inner and outer surfaces of the flare. (Use refrigeration oil for R410A)



Flare nut tightening torque	
Gas side	Liquid side
3/8 inch	1/4 inch
32.7-39.9N • m (333-407kgf • cm)	14.2-17.2N • m (144-175kgf • cm)

Valve cap tightening torque	
Gas side	Liquid side
3/8 inch	1/4 inch
21.6-27.4N • m (220-280kgf • cm)	21.6-27.4N • m (220-280kgf • cm)
Service port cap tightening torque	10.8~14.7N • m (110~150kgf • cm)

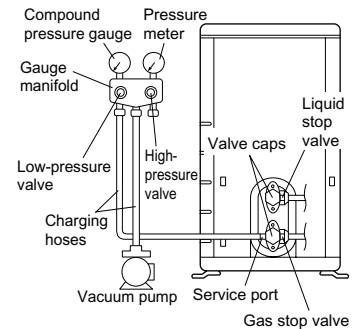
5. Purging air and checking gas leakage.

- When piping work is completed, it is necessary to purge the air and check for gas leakage.

⚠ WARNING

- Do not mix any substance other than the specified refrigerant (R410A) into the refrigeration cycle.
- When refrigerant gas leaks occur, ventilate the room as soon and as much as possible.
- R410A, as well as other refrigerants, should always be recovered and never be released directly into the environment.
- Use a vacuum pump for R410A exclusively. Using the same vacuum pump for different refrigerants may damage the vacuum pump or the unit.

- If using additional refrigerant, perform air purging from the refrigerant pipes and indoor unit using a vacuum pump, then charge additional refrigerant.
- Use a hexagonal wrench (4mm) to operate the stop valve rod.
- All refrigerant pipe joints should be tightened with a torque wrench at the specified tightening torque.



1) Connect projection side of charging hose (which comes from gauge manifold) to gas stop valve's service port.



2) Fully open gauge manifold's low-pressure valve (Lo) and completely close its high-pressure valve (Hi).
(High-pressure valve subsequently requires no operation.)



3) Do vacuum pumping and make sure that the compound pressure gauge reads -0.1MPa (-76cmHg)*1.



4) Close gauge manifold's low-pressure valve (Lo) and stop vacuum pump.
(Keep this state for a few minutes to make sure that the compound pressure gauge pointer does not swing back.)*2.



5) Remove caps from liquid stop valve and gas stop valve.



6) Turn the liquid stop valve's rod 90 degrees counterclockwise with a hexagonal wrench to open valve.
Close it after 5 seconds, and check for gas leakage.
Using soapy water, check for gas leakage from indoor unit's flare and outdoor unit's flare and valve rods.
After the check is complete, wipe all soapy water off.



7) Disconnect charging hose from gas stop valve's service port, then fully open liquid and gas stop valves.
(Do not attempt to turn valve rod beyond its stop.)



8) Tighten valve caps and service port caps for the liquid and gas stop valves with a torque wrench at the specified torques.

*1. Pipe length vs. vacuum pump run time.

Pipe length	Up to 15 metres	More than 15 metres
Run time	Not less than 10 min.	Not less than 15 min.

*2. If the compound pressure gauge pointer swings back, refrigerant may have water content or a loose pipe joint may exist.
Check all pipe joints and retighten nuts as needed, then repeat steps 2) through 4).

Outdoor Unit Installation

6. Refilling the refrigerant.

Check the type of refrigerant to be used on the machine nameplate.

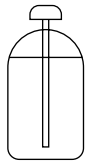
Precautions when adding R410A

Fill from the liquid pipe in liquid form.

It is a mixed refrigerant, so adding it in gas form may cause the refrigerant composition to change, preventing normal operation.

- 1) Before filling, check whether the cylinder has a siphon attached or not. (It should have something like "liquid filling siphon attached" displayed on it.)

Filling a cylinder with an attached siphon



Stand the cylinder upright when filling.

(There is a siphon pipe inside, so the cylinder need not be upside-down to fill with liquid.)

Filling other cylinders



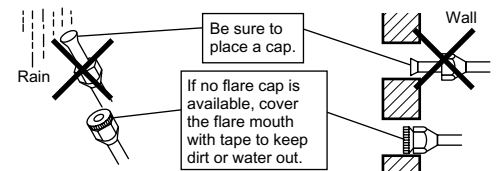
Turn the cylinder upside-down when filling.

- Be sure to use the R410A tools to ensure pressure and to prevent foreign objects entering.

7. Refrigerant piping work.

7-1 Cautions on pipe handling.

- 1) Protect the open end of the pipe against dust and moisture.
- 2) All pipe bends should be as gentle as possible. Use a pipe bender for bending.
(Bending radius should be 30 to 40mm or larger.)



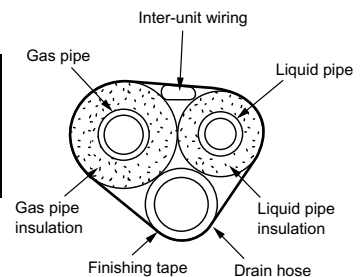
7-2 Selection of copper and heat insulation materials.

When using commercial copper pipes and fittings, observe the following:

- 1) Insulation material: Polyethylene foam
Heat transfer rate: 0.041 to 0.052W/mK (0.035 to 0.045kcal/(mh •°C))
Refrigerant gas pipe's surface temperature reaches 110°C max.
Choose heat insulation materials that will withstand this temperature.
- 2) Be sure to insulate both the gas and liquid piping and to provide insulation dimensions as below.

Gas side	Liquid side	Gas pipe thermal insulation	Liquid pipe thermal insulation
O.D. 9.5mm	O.D. 6.4mm	I.D. 12-15mm	I.D. 8-10mm
Thickness 0.8mm		Thickness 10mm Min.	

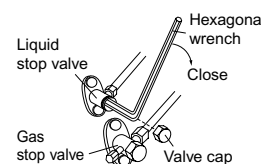
- 3) Use separate thermal insulation pipes for gas and liquid refrigerant pipes.



Pump Down Operation

In order to protect the environment, be sure to pump down when relocating or disposing of the unit.

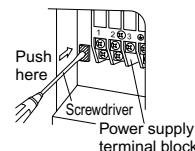
- 1) Remove the valve cap from liquid stop valve and gas stop valve.
- 2) Carry out forced cooling operation.
- 3) After five to ten minutes, close the liquid stop valve with a hexagonal wrench.
- 4) After two to three minutes, close the gas stop valve and stop forced cooling operation.



How to force cooling operation mode

■ Using the outdoor unit forced cooling operation switch

- 1) Push on “” with a screwdriver. The unit will start operating.
- 2) The forced cooling mode is selected, and terminates in approx. 15 minutes.



■ Using the indoor unit operation/stop button

Press the indoor unit operation/stop button for at least five seconds. (Operation will start.)

- Forced cooling operation will stop automatically after around 15 minutes.
- To force a test run to stop, press the indoor unit operation/stop button.

■ Using the main unit's remote control

- 1) Press the “operation/stop” button.
(Operation will start.)
- 2) Press the temperature button and the “operation select” button at the same time.
- 3) Press the “operation select” button twice.
(will be displayed and the unit will enter test run mode.)
- 4) Press the “operation select” button to return the operation mode to cooling.
 - Test run mode will stop automatically after around 30 minutes. To force a test run to stop, press the operation/stop button.

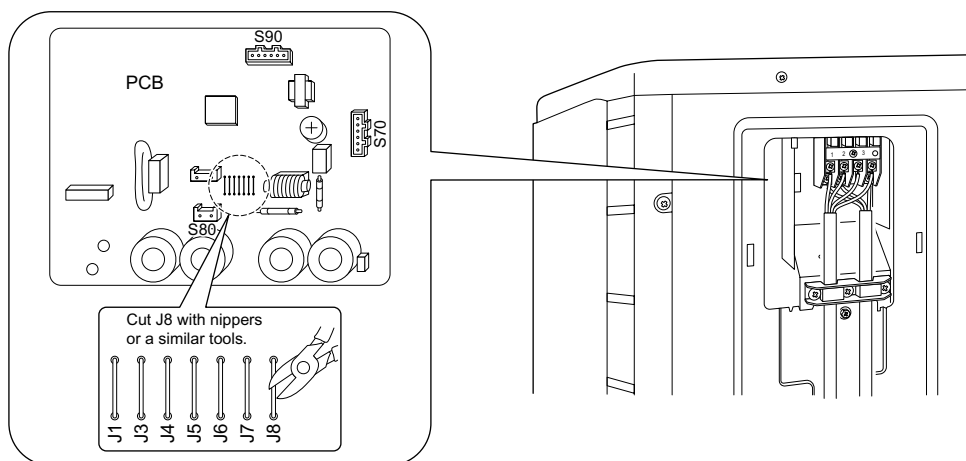
⚠ CAUTION

- 1) When pressing the switch, do not touch the terminal block. It has a high voltage, so doing so may cause electric shock.
- 2) After closing the liquid stop valve, close the gas stop valve within three minutes, then stop the forced operation.

Facility Setting (cooling at low outdoor temperature)

This function is limited only for facilities (the target of air conditioning is equipment (such as computer)). Never use it in a residence or office (the space where there is a human).

- 1) Cutting jumper8 (J8) on the circuit board will expand the operation range down to -15°C . However it will stop if the outdoor temperature drops below -20°C and start back up once the temperature rises again.



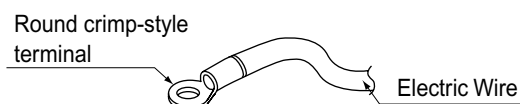
⚠ CAUTION

- 1) If the outdoor unit is installed where the heat exchanger of the unit is exposed to direct wind, provide a windbreak wall.
- 2) Intermittent noises may be produced by the indoor unit due to the outdoor fan turning on and off when using facility settings.
- 3) Do not place humidifiers or other items which might raise the humidity in rooms where facility settings are being used.
A humidifier might cause dew jumping from the indoor unit outlet vent.
- 4) Cutting jumper 8 (J8) sets the indoor fan tap to the highest position. Notify the user about this.

⚠ WARNING

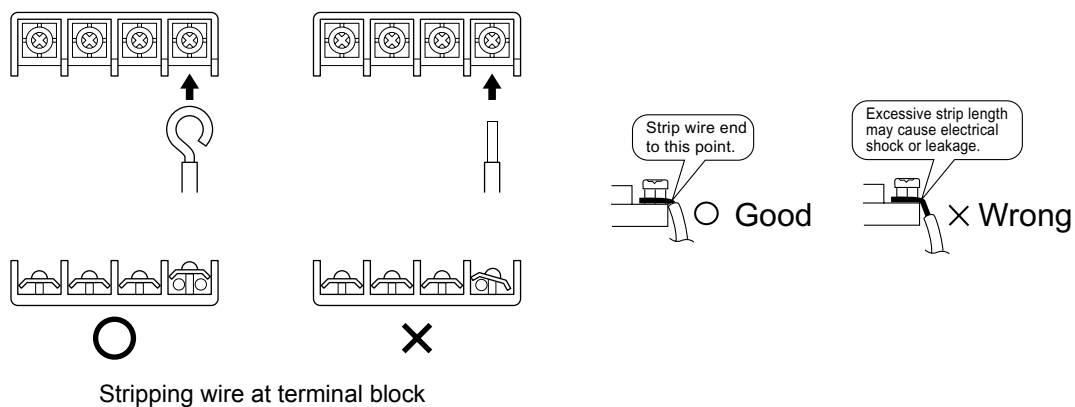
- Do not turn ON the safety breaker until all work is completed.

-
- This diagram illustrates the electrical connections for the outdoor unit of a split system air conditioner. The outdoor unit is shown with terminals for 1, 2, 3, N, and G. The indoor unit has terminals for 1, 2, 3, and G. The wiring includes a power supply (50Hz 220-240V) connected to an Earth leakage circuit breaker and a Safety breaker (10A). The outdoor unit is connected to the indoor unit via H05VV cables. The diagram also shows the connection to Earth ground.
- Labels in the diagram include:
- Indoor unit
 - Outdoor unit
 - 1, 2, 3, N, G (terminals on outdoor unit)
 - 1, 2, 3, G (terminals on indoor unit)
 - H05VV (cable type)
 - Safety breaker 10A
 - Earth leakage circuit breaker
 - Power supply 50Hz 220-240V
 - Earth
- Annotations and instructions:
- Firmly fix the wires with the terminal screws.
 - When wire length exceeds 10m, use 2.0mm diameter wires.
 - Use 2.0mm diameter wires.
 - Firmly fix the wires with the terminal screws.



CAUTION

When connecting the connection wires to the terminal board using a single core wire, be sure to perform curling. Problems with the work may cause heat and fires.



- 3) Pull the wire and make sure that it does not disconnect. Then fix the wire in place with a wire stop.

Test Run and Final Check

1. Trial operation and testing.

1-1 Measure the supply voltage and make sure that it falls in the specified range.

1-2 Trial operation should be carried out in either cooling or heating mode.

■ For heat pump

- In cooling mode, select the lowest programmable temperature; in heating mode, select the highest programmable temperature.

1) Trial operation may be disabled in either mode depending on the room temperature.

Use the remote control for trial operation as described below.

2) After trial operation is complete, set the temperature to a normal level (26°C to 28°C in cooling mode, 20°C to 24°C in heating mode).

3) For protection, the system disables restart operation for 3 minutes after it is turned off.

■ For cooling only

- Select the lowest programmable temperature.

1) Trial operation in cooling mode may be disabled depending on the room temperature.

Use the remote control for trial operation as described below.

2) After trial operation is complete, set the temperature to a normal level (26°C to 28°C).

3) For protection, the unit disables restart operation for 3 minutes after it is turned off.

1-3 Carry out the test operation in accordance with the operation manual to ensure that all functions and parts, such as louver movement, are working properly.

- The air conditioner requires a small amount of power in its standby mode. If the system is not to be used for some time after installation, shut off the circuit breaker to eliminate unnecessary power consumption.
- If the circuit breaker trips to shut off the power to the air conditioner, the system will restore the original operation mode when the circuit breaker is opened again.

2. Test items.

Test items	Symptom (diagnostic display on RC)	Check
Indoor and outdoor units are installed properly on solid bases.	Fall, vibration, noise	
No refrigerant gas leaks.	Incomplete cooling/heating function	
Refrigerant gas and liquid pipes and indoor drain hose extension are thermally insulated.	Water leakage	
Draining line is properly installed.	Water leakage	
System is properly earthed.	Electrical leakage	
The specified wires are used for interconnecting wire connections.	Inoperative or burn damage	
Indoor or outdoor unit's air intake or exhaust has clear path of air. Stop valves are opened.	Incomplete cooling/heating function	
Indoor unit properly receives remote control commands.	Inoperative	

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