

DAIKIN



ENGLISH

INSTALLATION MANUAL

VRV System Inverter Air Conditioners

MODELS

Wall-mounted type

FXYAP20KV1	FXYAP40KV1
FXYAP25KV1	FXYAP50KV1
FXYAP32KV1	FXYAP63KV1

READ THESE INSTRUCTIONS CAREFULLY BEFORE INSTALLATION.
KEEP THIS MANUAL IN A HANDY PLACE FOR FUTURE REFERENCE.

CE - DECLARATION OF CONFORMITY
CE - KONFORMITÄTSEKTLÄRUNG
CE - DECLARATION DE CONFORMITE

CE - CONFORMITEITSVERKLARING
CE - DECLARACION DE CONFORMIDAD
CE - DICHIARAZIONE DI CONFORMITA'

CE - ΔΗΛΩΣΗ ΣΥΜΜΟΡΦΩΣΗΣ
CE - DECLARAÇÃO DE CONFORMIDADE
CE - OPFYLDELSESERKLÆRING

CE - FÖRSÄKRAN OM ÖVERENSTÄMMELSE
CE - ERKLÆRING OM SAMSVAR
CE - ILMOITUS YHDENMUKAISUUDESTA

DAIKIN INDUSTRIES, LTD.

declares under its sole responsibility that the air conditioning models to which this declaration relates:
erklärt auf seine alleinige Verantwortung daß die Modelle der Klimageräte für die diese Erklärung bestimmt ist:
déclare sous sa seule responsabilité que les appareils d'air conditionné visés par la présente déclaration:

verklaart hierbij op eigen exclusieve verantwoordelijkheid dat de airconditioning units waarop deze verklaring betrekking heeft:
declara baja su única responsabilidad que los modelos de aire acondicionado a los cuales hace referencia la declaración:
dichiara sotto sua responsabilità che i condizionatori modello a cui è riferita questa dichiarazione:

δηλώνει με αποκλειστική της ευθύνη ότι τα μοντέλα των κλιματιστικών συσκευών στα οποία αναφέρεται η παρούσα δήλωση:
declara sob sua exclusiva responsabilidade que os modelos de ar condicionado a que esta declaração se refere:
erklærer under eneansvar, at klimaanlægmodellene, som denne deklaration vedrører:

deklarerar i egenskap av huvudansvarig, att luftkonditioneringsmodellerna som berörs av denna deklaration innebär att:
erklærer et fullstendig ansvar for at de luftkonditioneringsmodeller som berøres av denne deklarasjon innebærer at:
ilmoittaa yksinomaan omalla vastuullaan, että tämän ilmoituksen tarkoittamat ilmastointilaitteiden mallit:

FXYCP20KV1, FXYCP25KV1, FXYCP32KV1, FXYCP40KV1, FXYCP50KV1, FXYCP63KV1, FXYCP80KV1, FXYCP125KV1
FXYSP20KV1, FXYSP25KV1, FXYSP32KV1, FXYSP40KV1, FXYSP50KV1, FXYSP63KV1, FXYSP80KV1, FXYSP100KV1, FXYSP125KV1
FXYKP25KV1, FXYKP32KV1, FXYKP40KV1, FXYKP63KV1, BSVP100KJV1, BSVP160KJV1, BSV100KLV1, BSV160KLV1, BSV250KLV1
FXYMP40KV1, FXYMP50KV1, FXYMP63KV1, FXYMP80KV1, FXYMP100KV1, FXYMP125KV1, FXYMP200KV1, FXYMP250KV1
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FXYLM20KJVE, FXYLM25KJVE, FXYLM32KJVE, FXYLM40KJVE, FXYLM50KJVE, FXYLM63KJVE, BHDM50AJVE, BHDM80AJVE, BHDM100AJVE
RXYP8KJY1, RXYP10KJY1, RXYP16KJY1, RXYP20KJY1, RXEP8KJY1, RXEP10KJY1

are in conformity with the following standard(s) or other normative document(s), provided that these are used in accordance with our instructions:
der/den folgenden Norm(en) oder einem anderen Normdokument oder -dokumenten entspricht/entsprechen, unter der Voraussetzung, daß sie gemäß unseren Anweisungen eingesetzt werden:
sont conformes à la/aux norme(s) ou autre(s) document(s) normatif(s), pour autant qu'ils soient utilisés conformément à nos instructions:

conform de volgende norm(en) of één of meer andere bindende documenten zijn, op voorwaarde dat ze worden gebruikt overeenkomstig onze instructies:
están en conformidad con la(s) siguiente(s) norma(s) u otro(s) documento(s) normativo(s), siempre que sean utilizados de acuerdo con nuestras instrucciones:
sono conformi al(i) seguente(i) standard(s) o altro(i) documento(i) a carattere normativo, a patto che vengano usati in conformità alle nostre istruzioni:

είναι σύμφωνα με το(α) ακόλουθο(α) πρότυπο(α) ή άλλο έγγραφο(α) κανονισμών, υπό την προϋπόθεση ότι χρησιμοποιούνται σύμφωνα με τις οδηγίες μας:
estão em conformidade com a(s) seguinte(s) norma(s) ou outro(s) documento(s) normativo(s), desde que estes sejam utilizados de acordo com as nossas instruções:
overholder følgende standard(er) eller andet/andre retningsgivende dokument(er), forudsat at disse anvendes i henhold til vore instrukser:

respektive utrustning är utförd i överensstämmelse med och följer följande standard(er) eller andra normgivande dokument, under förutsättning att användning sker i överensstämmelse med våra instruktioner:
respektive utstyr er i overensstemmelse med følgende standard(er) eller andre normgivende dokument(er), under forudsætning av at disse brukes i henhold til våre instrukser:
vastaavat seuraavien standardien ja muiden ohjeellisten dokumenttien vaatimuksia edellyttäen, että niitä käytetään ohjeidemme mukaisesti:

EN60335-2-40,

following the provisions of:
gemäß den Vorschriften der:
conformément aux stipulations des:

overeenkomstig de bepalingen van:
siguiendo las disposiciones de:
secondo le prescrizioni per:

με τήρηση των διατάξεων των:
de acordo com o previsto em:
under iagttagelse af bestemmelserne i:

enligt villkoren i:
gitt i henhold til bestemmelsene i:
noudattaen määräyksiä:

* Note	as set out in the Technical Construction File DAIKIN.TCF.014 and judged positively by NMI according to the Certificate 9110074503 .
Hinweis	wie in der Technischen Konstruktionsakte DAIKIN.TCF.014 aufgeführt und von NMI positiv ausgezeichnet gemäß Zertifikat 9110074503 .
Remarque	tel que stipulé dans le Fichier de Construction Technique DAIKIN.TCF.014 et jugé positivement par NMI conformément au Certificat 9110074503 .
Bemerk	zoals vermeld in het Technisch Constructiedossier DAIKIN.TCF.014 en in orde bevonden door NMI overeenkomstig Certificaat 9110074503 .
Nota	tal como se expone en el Archivo de Construcción Técnica DAIKIN.TCF.014 y juzgado positivamente por NMI según el Certificado 9110074503 .
Nota	delineato nel File Tecnico di Costruzione DAIKIN.TCF.014 e giudicato positivamente da NMI secondo il Certificato 9110074503 .
Σημείωση	όπως προσδιορίζεται στο Αρχείο Τεχνικής Κατασκευής DAIKIN.TCF.014 και κρίνεται θετικά από το NMI σύμφωνα με το Πιστοποιητικό 9110074503 .
Nota	tal como estabelecido no Ficheiro Técnico de Construção DAIKIN.TCF.014 e com o parecer positivo de NMI de acordo com o Certificado 9110074503 .
Bemærk	som anført i den Tekniske Konstruktionsfil DAIKIN.TCF.014 og positivt vurderet af NMI i henhold til Certifikat 9110074503 .
Information	utrustningen är utförd i enlighet med den Tekniska Konstruktionsfilen DAIKIN.TCF.014 som positivt intygas av NMI vilket också framgår av Certifikat 9110074503 .
Merk	som det fremkommer i den Tekniske Konstruktionsfilen DAIKIN.TCF.014 og gennem positiv bedømmelse av NMI ifølge Sertifikat 9110074503 .
Huom	jotka on esitetty Teknisessä Asiakirjassa DAIKIN.TCF.014 ja jotka NMI on hyväksynyt Sertifikaatin 9110074503 mukaisesti.

Directives, as amended.
Direktiven, gemäß Änderung.
Directives, telles que modifiées.

Richtlijnen, zoals geamendeerd.
Directivas, según lo enmendado.
Directive, come da modifica.

Οδηγιών, όπως έχουν τροποποιηθεί.
Directivas, conforme alteração em.
Direktiver, med senere ændringer.

Direktiv, med företagna ändringar.
Direktiver, med foretatte endringer.
Direktivejä, sellaisina kuin ne ovat muutettuina.

DAIKIN



Yoshiaki Hirata
Manager Quality Control Department
Sakai, 1st of September 2000

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BEFORE INSTALLATION

- Decide upon a line of transport.
- Leave the unit inside its packaging while moving, until reaching the installation site. Use a sling of soft material, where unpacking is unavoidable or protective plates together with a rope when lifting, to avoid damage or scratches to the unit.
- Refer to the installation manual of the outdoor unit for items not described in this manual.

CAUTION CONCERNING NEW REFRIGERANT SERIES

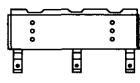

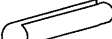


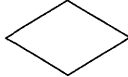
- The connectable outdoor units must be RSXYP-K, the outdoor units designed exclusively for R407C.
If outdoor units for R22 are connected, the system will not work properly.

PRECAUTIONS

- Be sure to read this manual before installing the indoor unit.
- Entrust installation to the place of purchase or a qualified serviceman. Improper installation could lead to leaks and, in worse cases, electric shock or fire.
- When installing the unit in a small room, take measures against to keep refrigerant concentration from exceeding allowable safety limits in the event of refrigerant leakage. Contact the place of purchase for more information. Excessive refrigerant in a closed ambient can lead to oxygen deficiency.
- Use only parts provided with the unit or parts satisfying required specifications. Unspecified parts could cause the unit to fall out of place, or could lead to leaks and, in worse cases, electric shock or fire.
- Do not install or operate the unit in rooms mentioned below.
 - Laden with mineral oil, or filled with oil vapor or spray like in kitchens. (Plastic parts may deteriorate which could eventually cause the unit to fall out of place, or could lead to leaks.)
 - Where corrosive gas like sulfurous gas exists. (Copper tubing and brazed spots may corrode, which could eventually lead to refrigerant leaks.)
 - Where volatile flammable gas like thinner or gasoline is used.
 - Where exposed to combustible gases and where volatile flammable gas like thinner or gasoline is used. (Gas in the vicinity of the unit could ignite.)
 - Where machines can generate electromagnetic waves. (Control system may malfunction.)
 - Where the air contains high levels of salt such as that near the ocean and where voltage fluctuates greatly such as that in factories. Also in vehicles or vessels.
- When selecting installation site, refer to the paper pattern.
- This unit, both indoor and outdoor, is suitable for installation in a commercial and light industrial environment.
If installed as a household appliance it could cause electromagnetic interference.

ACCESSORIES

Check the following accessories are included with the unit.

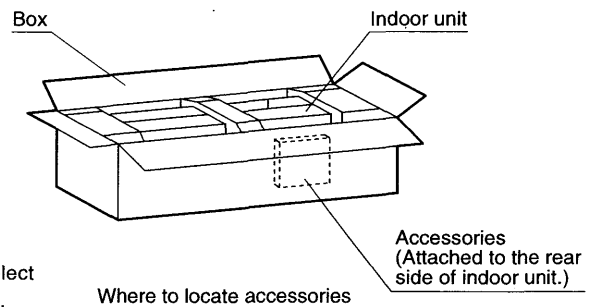
Name	Installation panel	Insulation for fitting (for refrigerant pipe)	Insulation tape	Fixed parts	Paper pattern for installation	Other
Quantity	1	1 set	2	2	1	<ul style="list-style-type: none"> • Installation manual • Operation manual • Clamp (x 2) • Accessory screws (1 set) • C-cup washer
Shape	 Temporarily fixed to indoor unit.	 for liquid pipe  for gas pipe				

OPTIONAL ACCESSORIES

- These are two types of remote controllers: wired and wireless. Select a remote controller according to customer request and install in an appropriate place.

Remote controller	
Wired type	
Wireless type	Heat pump type
	Straight cooling type

NOTE) If the customer wishes to use a remote controller that is not listed above, select a suitable remote controller after consulting catalogs and technical materials.



FOR THE FOLLOWING ITEMS, TAKE SPECIAL CARE DURING CONSTRUCTION AND CHECK AFTER INSTALLATION IS FINISHED.

Items to be checked	If not properly done, what is likely to occur	Check
Is the indoor unit fixed firmly?	The unit may drop, vibrate or make noise.	
Is the gas leak test finished?	It may result in insufficient cooling.	
Is the unit fully insulated?	Condensate water may drip.	
Does drainage flow smoothly?	Condensate water may drip.	
Does the power supply voltage correspond to that shown on the name plate?	The unit may malfunction or the components burn out.	
Are wiring and piping correct?	The unit may malfunction or the components burn out.	
Is the unit safely grounded?	Dangerous at electric leakage	
Is wiring size according to specifications?	The unit may malfunction or the components burn out.	
Is something blocking the air outlet or inlet of either the indoor or outdoor units?	It may result in insufficient cooling.	
Are refrigerant piping length and additional refrigerant charge noted down?	The refrigerant charge in the system is not clear.	

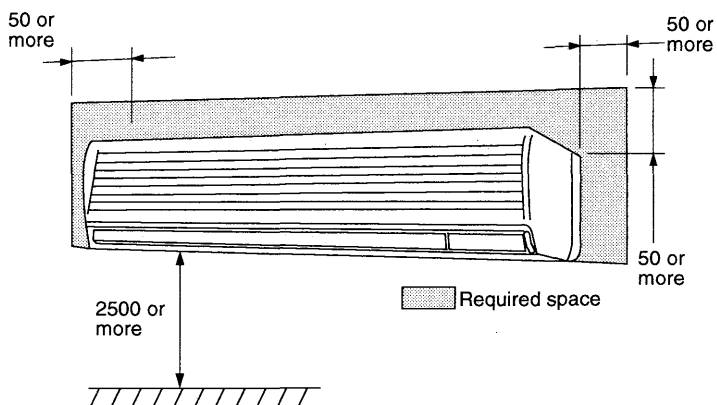
NOTE TO INSTALLER

- Read this manual carefully to ensure correct installation. Be sure to instruct the customer how to operate the system showing him/her the enclosed operation manual.
- Explain to the customer what system is installed on the site and be sure to fill in what is required in the column shown on "WHAT TO DO BEFORE OPERATION" of the operation manual.

SELECTING INSTALLATION SITE

① Select an installation site where the following conditions are satisfied and that meets with your customer's approval.

- Where the wall is strong enough to bear the indoor unit weight.
- Where sufficient clearance for installation and maintenance can be ensured.
- Where optimum air distribution can be ensured.
- Where nothing blocks the air passage.
- Where condensate can be properly drained.
- Where not exposed to combustible gases.
- Where piping between indoor and outdoor units is possible within the allowable limit (Refer to the installation manual of the outdoor unit.)



- Keep the indoor and outdoor units, power cable and transmission wiring, at least 1 m from TVs and radios, to prevent distorted pictures and static. (Depending on the type and source of the electrical waves, static may be heard even when more than 1 m away.)
- Install the indoor unit no less than 2.5m above the floor. Where unavoidably lower, take what measures are necessary to keep hands out of the air inlet.

② Use the installation mount for installation. Check whether the wall is strong enough to bear the weight of the unit or not. If there is a risk, reinforce the wall before installing the unit.
(The paper pattern for installation is marked for installation pitch. Hold the pattern to the wall to pinpoint where the wall needs to be reinforced.)

③ The indoor unit may not be directly installed on the wall. Use the attached installation panel before installing the unit.

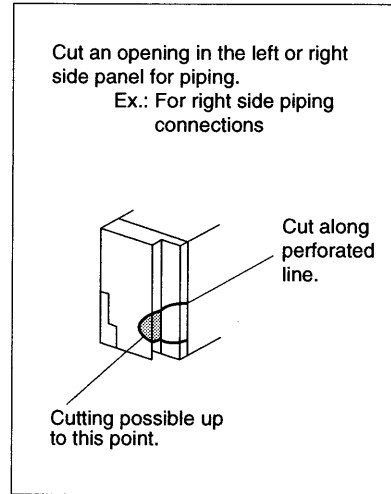
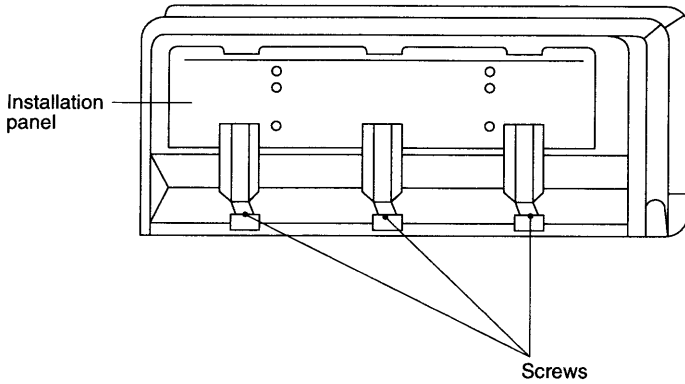
INDOOR UNIT INSTALLATION

① Detach the installation panel from the indoor unit.

- The installation panel is attached to the rear of the unit. To detach, remove the screws from the bottom of the panel.

② Attach the installation panel to the wall, using the paper pattern for installation.

- If using the attached wood screws, fix 4 screws to each the left and right sides (total of 8 or more).
- If using bolts, attach 2 M8 bolts to each the left and right sides (total of 4).
- If installing the unit on a concrete wall, attach the panel with a field supplied anchor (M8).
- Keep approximately 50 mm between the ceiling and the unit.



③ Make a through hole in the wall.

- Piping can be led out from the left, right or rear sides.
- The drain hole is on the right side. Installing the unit with a slight drop to the right will allow drainage to flow smoothly.
- Select the piping route and open a through hole in the wall ($\phi 80$). Ensure the hole slopes gradually downward to the outside.

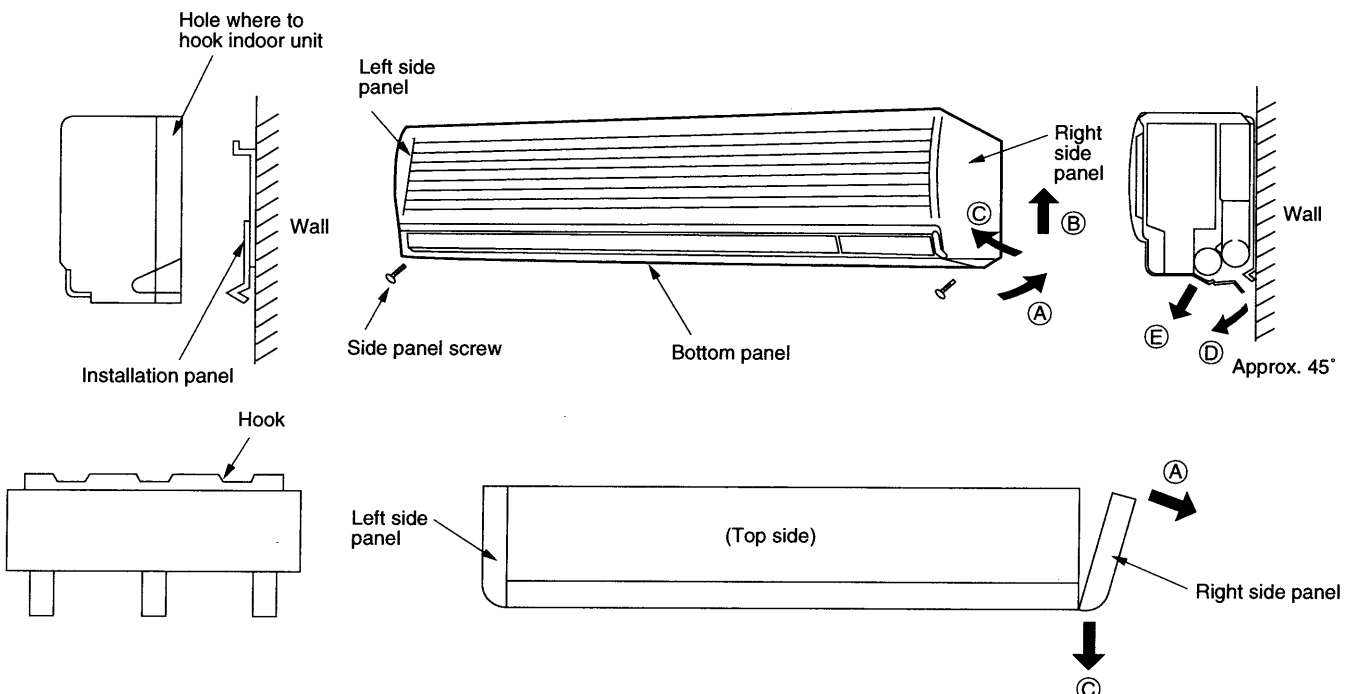
④ Hang the indoor unit securely from the hook on the installation panel as shown at below.

- Install the unit flat against the panel and not leaning forward.
- Do not hold the indoor unit by the horizontal flaps when lifting. This may damage the flaps or bushing.

⑤ If running pipes from the left side or using embedded pipes, remove the bottom panel to make work easier.

⑥ How to detach side and bottom panels

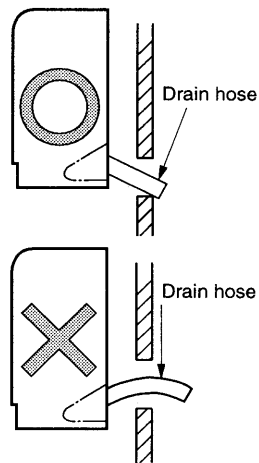
- Remove the screws in the side panel and pull the side panel outward (A). Then, while pushing upwards (B), slide the panel towards the front of the unit (C). (Same for both left and right sides)
- After detaching the side panels, turn the bottom panel downward (D) about 45°, and pull it outward (E).



DRAIN PIPING WORK

«Rig the drain pipe as shown below and take measures against condensation. Improperly rigged piping could lead to leaks and eventually wet furniture and belongings.»

- ① Rig the drain piping.
 - Keep the drain hose short and sloping downwards, as shown in the drawing, to prevent air pockets from forming.
 - Use a vinyl tube of the same size (nominal diameter: 20 mm, outer diameter: 26 mm) as the pipe connection, or larger.
 - Insulate all piping inside the building.
- ② After piping work is finished, check drainage flows smoothly.
 - See "INDOOR UNIT INSTALLATION" and detach the left side panel.
 - Slowly add water to the left side of the drainage pan to check drainage flow.

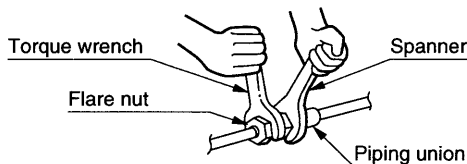
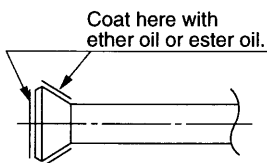


REFRIGERANT PIPING WORK

«For refrigerant piping of outdoor unit, see the installation manual attached to the outdoor unit.»
 «Before rigging tubes, check which type of refrigerant is used. (This unit uses R407C.)»

CAUTION

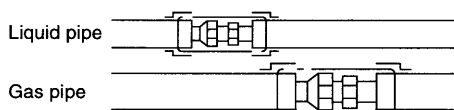
- Use a pipe cutter and flare suitable for R407C.
- Apply ether oil or ester oil around the flare portions before connecting.
- To prevent dust, moisture or other foreign matter from infiltrating the tube, either pinch the end or cover it with tape.
- The outdoor unit is charged with refrigerant.
- To prevent flare nut cracking and gas leaks, be sure to use both a spanner and torque wrench together, as shown in the drawing below, when connecting or disconnecting pipes to/from the unit.
- Refer to the table below for flare measurements.
- When connecting the flare nut, coat the flare both inside and outside with refrigerating machine oil and initially tighten by hand 3 or 4 turns before tightening firmly.
- Refer to the table below for tightening torque. Overtightening may damage the flare.
- Check the pipe connector for gas leaks, then insulate it as shown in the drawing.



Pipe gauge	Tightening torque	Flare dimension A (mm)	Flare shape
φ 6.4	1420 - 1720N • cm (144 - 176 kgf • cm)	8.3 - 8.7	
φ 9.5	3270 - 3990N • cm (333 - 407 kgf • cm)	12.0 - 12.4	
φ 12.7	4950 - 6030N • cm (504 - 616 kgf • cm)	15.4 - 15.8	
φ 15.9	6180 - 7540N • cm (630 - 770 kgf • cm)	18.6 - 19.0	

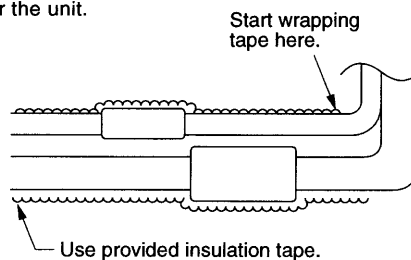
< PRECAUTIONS >

1. Do not overlap insulation for fitting as shown below.

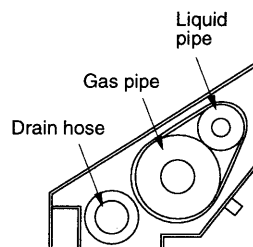


Wrap fitting with provided insulation and seal ends with vinyl tape (procure in the field).

2. Tape the liquid and gas pipe together from the bend up to where they enter the unit.



3. Wrap the drain hose inside the unit with insulation tape, but separate it from the refrigerant pipe. If wrapped together, both pipes may not fit inside the unit (only when running pipes from the left side).
4. When running pipes from the left side, keep pipes and the drain hose as shown on the right.
5. Do not bend the liquid pipe within 200 mm of the flare nut, to prevent from damaging the pipe.



ELECTRIC WIRING WORK

GENERAL INSTRUCTIONS

- All field supplied parts and materials, electric works conform to local codes.
- Use copper wire only.
- Follow the "WIRING DIAGRAM" attached to the unitbody to wire the outdoor unit, indoor units and the remote controller. For details on hooking up the remote controller, refer to the "INSTALLATION MANUAL OF REMOTE CONTROLLER."
- All wiring must be performed by an authorized electrician.
- This system consists of multiple indoor units. Mark each indoor unit as unit A, unit B . . . , and be sure the terminal board wiring to the outdoor unit and BS unit are properly matched. If wiring and piping between the outdoor unit and an indoor unit are mismatched, the system may malfunction.
- A circuit breaker capable of shutting down power supply to the entire system must be installed.

ELECTRICAL CHARACTERISTICS

Model	Units				Power supply		Fan motor	
	Type	Hz	Volts	Voltage range	MCA	MFA	KW	FLA
FXYAP20K	V1	50	220 - 240	Max. 264 Min. 198	0.3	15	0.023	0.2
FXYAP25K					0.3	15	0.023	0.2
FXYAP32K					0.3	15	0.023	0.2
FXYAP40K					0.4	15	0.023	0.3
FXYAP50K					0.4	15	0.037	0.3
FXYAP63K					0.4	15	0.037	0.3


MCA: Min. Circuit Amps (A);

MFA: Max. Fuse Amps (A)

KW: Fan Motor Rated Output (kW);

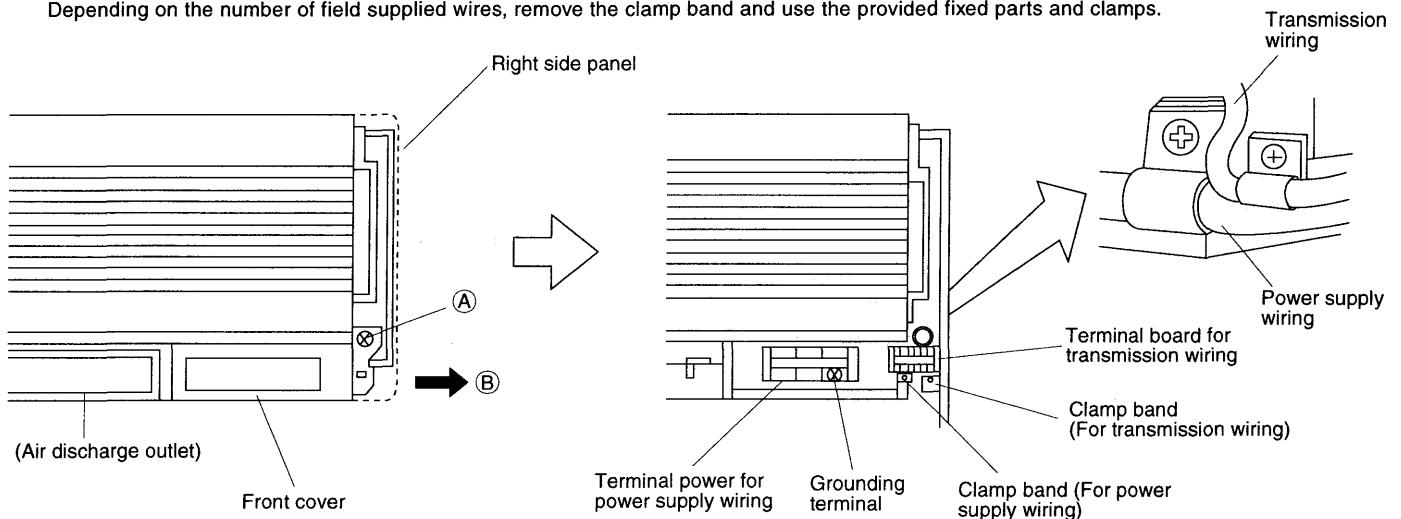
FLA: Full Load Amps (A)

SPECIFICATIONS FOR FIELD SUPPLIED FUSES AND WIRE

Model	Type	Power supply wiring			Transmission wiring	
		Field fuses 	Wire	Size	Wire	Size
FXYAP20K	V1	15A	H05VV-U3G	Wire size must comply with local codes.	Sheathed wire (2 wire)	0.75 - 1.25 mm ²
FXYAP25K						
FXYAP32K						
FXYAP40K						
FXYAP50K						
FXYAP63K						

- Allowable length of transmission wiring between indoor/outdoor units and between the indoor unit and the remote controller is as follows.
 - (1) Outdoor unit - Indoor unit: Max. 1000 m (Max. wiring length: 2000 m)
 - (2) Indoor unit - Remote controller: Max. 500 m
- Power supply wiring connections
See "INDOOR UNIT INSTALLATION" and detach the right side panel. Next, remove screw (A) and slide front cover to the right (B) and detach. When detached, you can see terminal boards. Feed wires through the clamp and connect to the terminal board.
- Transmission wiring connections
Feed wires through the clamp and connect to the terminal board for transmission wiring.

Depending on the number of field supplied wires, remove the clamp band and use the provided fixed parts and clamps.

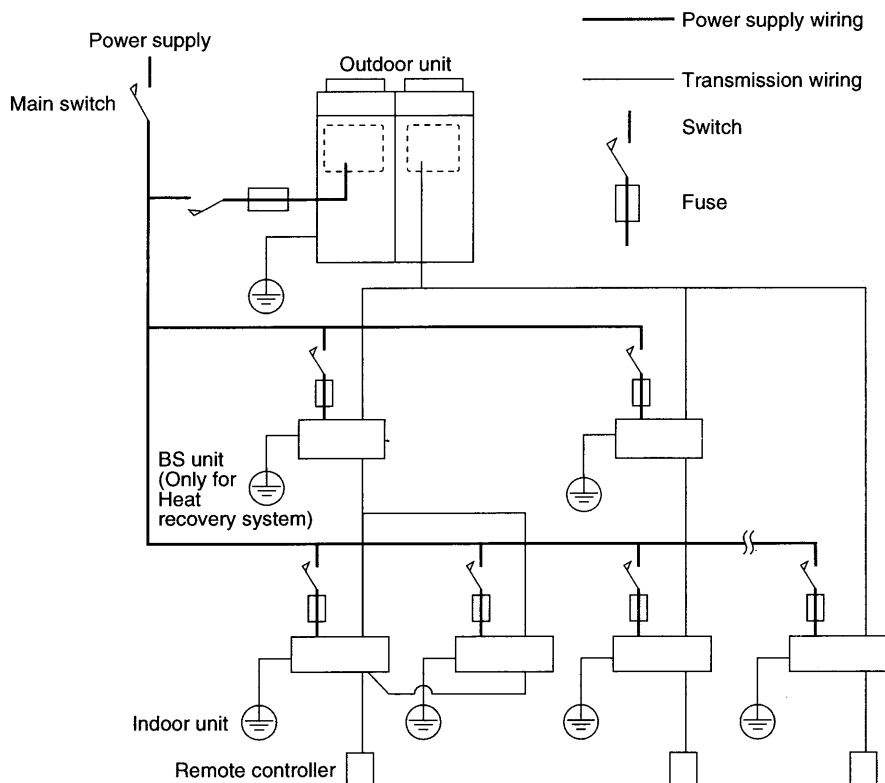


WIRING EXAMPLE AND HOW TO SET THE REMOTE CONTROLLER

WIRING EXAMPLE

Fit the power supply wiring of each unit with a switch and fuse as shown in the drawing.

COMPLETE SYSTEM EXAMPLE (3 SYSTEMS)



PRECAUTIONS

1. Use ring-type crimp-style terminals for connecting wires to the power supply terminal board. If unavailable, observe the following points when wiring.

- Do not connect wires of different gauge to the same power supply terminal. (Looseness in the connection may cause overheating.)
- When connecting wires of the same gauge, connect them according to the righthand figure.
- Use the specified electric wire. Connect the wire securely to the terminal. Lock the wire down without applying excessive force to the terminal. (Tightening torque: 131N·cm±10%)

2. Keep total current of crossover wiring between indoor units less than 12 A.

Branch the line outside the terminal board of the unit in accordance with electrical equipment standards, when using two power wiring of a gauge greater than 2 mm² (φ1.6).

The branch must be sheathed to provide an equal or greater degree of insulation as the power supply wiring itself.

3. Do not connect wires of different gauge to the same grounding terminal. Looseness in the connection may deteriorate protection.

4. Keep transmission wiring at least 50 mm away from power supply wiring. The equipment may malfunction if subjected to electrical (external) noise.

5. For remote controller wiring, refer to the "INSTALLATION MANUAL OF REMOTE CONTROLLER".

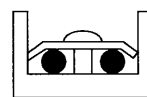
6. **Never connect power supply wiring to the terminal board for transmission wiring. A mistake of the sort could damage the entire system.**

7. Use only specified wire and tightly connect wires to terminals. Be careful wires do not place external stress on terminals. Keep wiring in neat order and so as not to obstruct other equipment such as popping open the service cover. Make sure the cover closes tight. Incomplete connections could result in overheating, and in worse case, electric shock or fire.

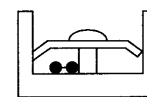
Ring-type crimp style terminal



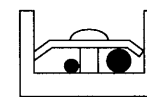
Connect wires of the same gauge to both sides.



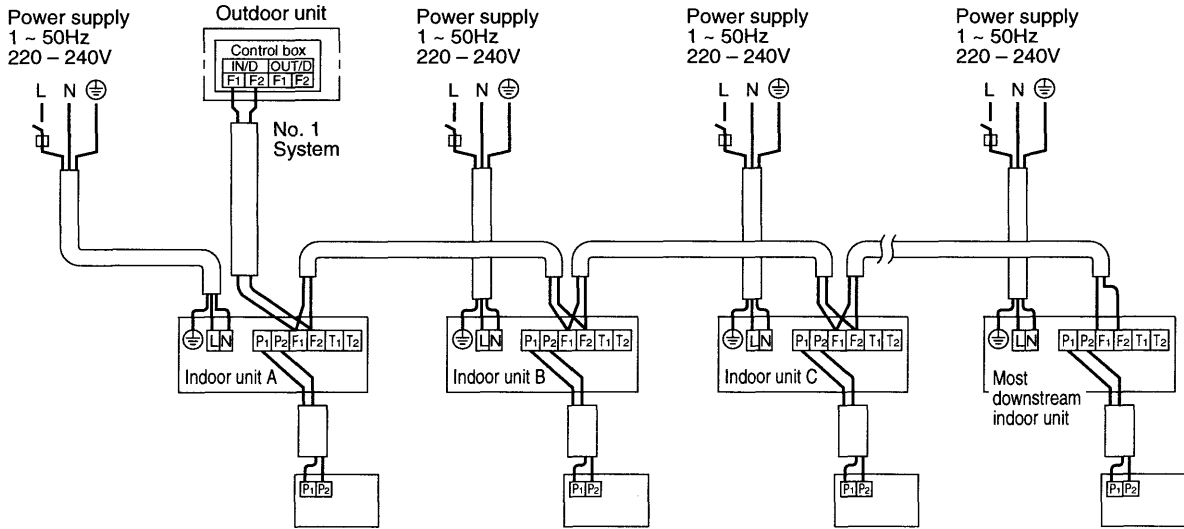
Do not connect wires of the same gauge to one side.



Do not connect wires of different gauges.

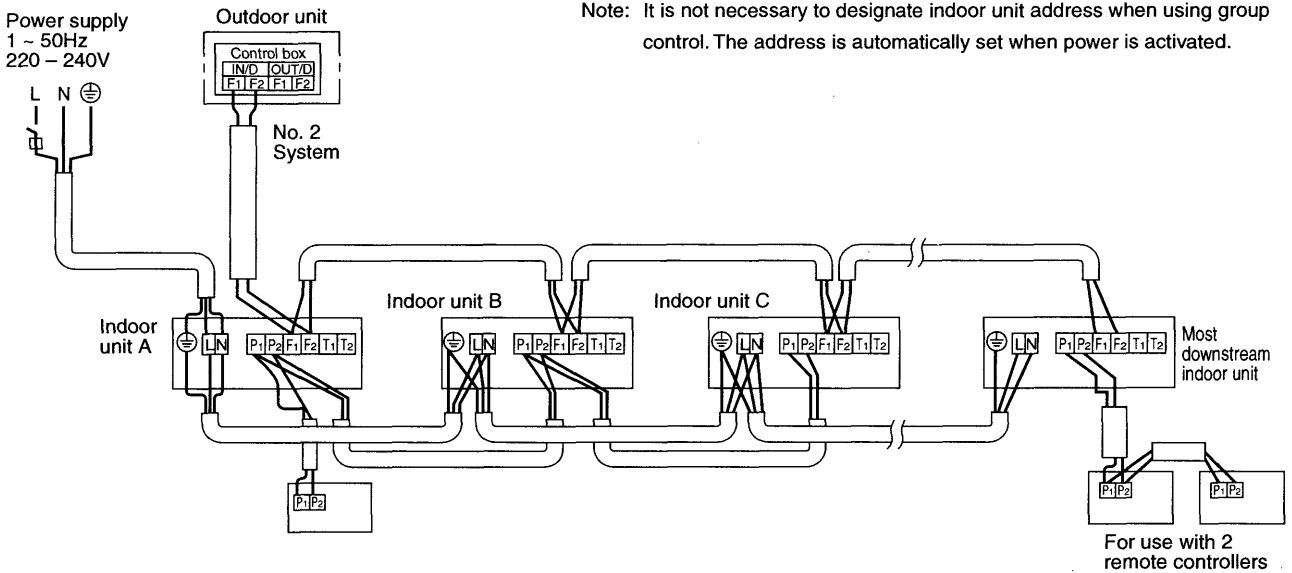


1. When using 1 remote controller for 1 indoor unit. (Normal operation)

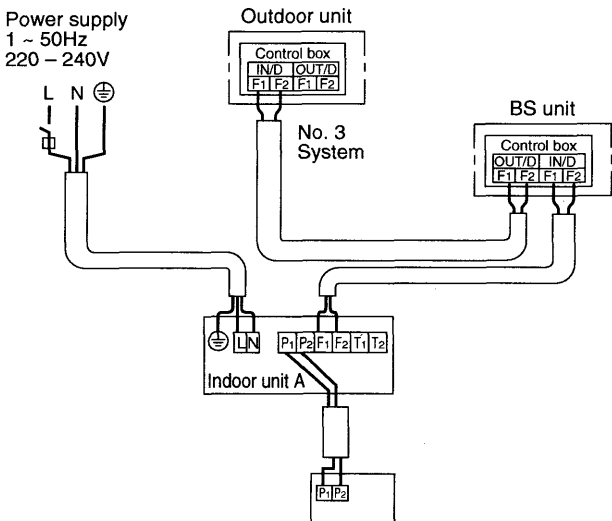


2. For group control or use with 2 remote controllers

Note: It is not necessary to designate indoor unit address when using group control. The address is automatically set when power is activated.



3. When including BS unit



< PRECAUTIONS >

1. A single switch can be used to supply power to units on the same system.
(However, branch switches, branch circuit breakers must be selected carefully.)
2. Do not ground the equipment on gas pipes, water pipes or lightning rods, or crossground with telephones. Improper grounding could result in electric shock.

FIELD SETTING

(Field setting must be made from the remote controller in accordance with the installation condition.)

- Setting can be made by changing the "Mode number", "FIRST CODE NO.", and "SECOND CODE NO."
- For setting and operation, refer to the "FIELD SETTING" in the installation manual of the remote controller.

Setting air filter sign

- Remote controllers are equipped with liquid crystal display air filter signs to display the time to clean air filters.
- Change the SECOND CODE NO. according to Table 1 depending on the amount of dirt or dust in the room.
(SECOND CODE NO. is factory set to "01" for filter contamination-light)

Table 1

Setting	Spacing time of display air filter sign	Mode No.	FIRST CODE NO.	SECOND CODE NO.
Air filter contamination-light	Approx. 200 hrs.	10 (20)	0	01
Air filter contamination-heavy	Approx. 100 hrs.			02

Setting air flowrate increase mode

- It is possible to raise set air flow (HIGH and LOW) from the field. Change the SECOND CODE NO. as shown in Table 2 to suit your needs.

Table 2

Setting	Mode No.	FIRST CODE NO.	SECOND CODE NO.
Standard	13 (23)	0	01
A little increase			02
Increase			03

(When using wireless remote controllers)

- When using wireless remote controllers, wireless remote controller address setting is necessary. Refer to the installation manual attached to the wireless remote controller for setting instructions.

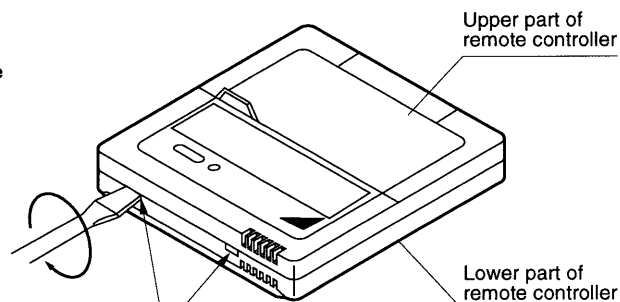
CONTROL BY 2 REMOTE CONTROLLERS (Controlling 1 indoor unit by 2 remote controllers)

- When using 2 remote controllers, one must be set to "MAIN" and the other to "SUB".

MAIN/SUB CHANGEOVER

- ① Insert a wedge-head screwdriver into the recess between the upper and lower parts of remote controller and, working from the 2 positions, remove carefully the upper part.

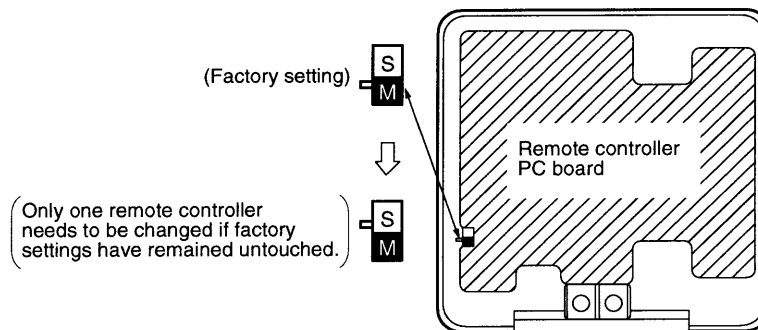
The remote controller PC board is attached to the upper part of the remote controller.



Insert the screwdriver here and gently work off the upper part of the remote controller.

- ② Turn the MAIN/SUB changeover switch on one of the two remote controller PC boards to "S".

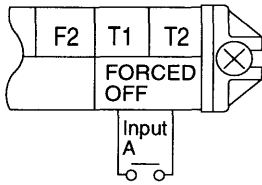
(Leave the switch of the other remote controller set to "M".)



COMPUTERISED CONTROL (FORCED OFF AND ON/OFF OPERATION)

① Wire specifications and how to perform wiring

- Connect the input from outside to terminals T1 and T2 of the terminal board (remote controller to transmission wiring).



Wire specification	Sheathed vinyl cord or cable (2 wire)
Gauge	0.75 – 1.25 mm ²
Length	Max. 100 m
External terminal	Contact that can ensure the minimum applicable load of 15V DC, 10 mA.

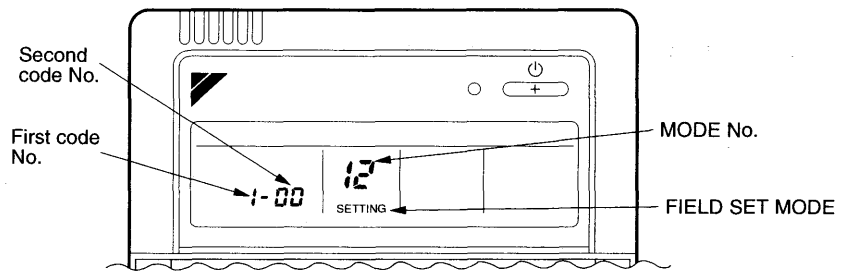
② Actuation

- The following table explains FORCED OFF and ON/OFF OPERATIONS in response to Input A.

FORCED OFF	ON/OFF OPERATION
Input "ON" stops operation (impossible by remote controllers).	Input OFF → ON turns ON unit.
Input OFF enables control by remote controller.	Input ON → OFF turns OFF unit.

③ How to select FORCED OFF and ON/OFF OPERATION

- Turn the power on and then use the remote controller to select operation.
- Set the remote controller to the field set mode. For details, refer to the "HOW TO SET IN THE FIELD", in the remote controller manual.
- When in the field set mode, select mode No. 12, then set the first code (switch) No. to "1". Then set second code (position) No. to "01" for FORCED OFF and "02" for ON/OFF OPERATION. (FORCED OFF at factory set)



CENTRALIZED CONTROL

- For centralized control, it is necessary to designate the group No. For details, refer to the manual of each optional controllers for centralized control.

TEST OPERATION

Refer to the installation manual of the outdoor unit.

- The operation lamp of the remote controller will flash when an error occurs. Check the error code on the liquid crystal display to identify the point of trouble. An explanation of error codes and the corresponding trouble is provided in "CAUTION FOR SERVICING" of the indoor unit.

