

INSTALLATION AND OPERATION MANUAL

IRI System air conditioners

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FXFQ25P7VEB

FXFQ32P7VEB

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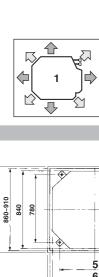
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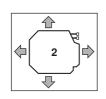
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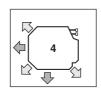
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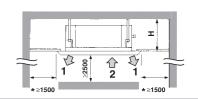
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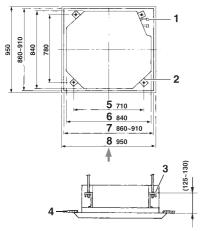


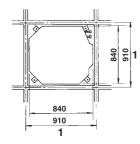


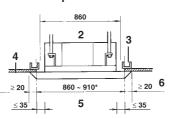


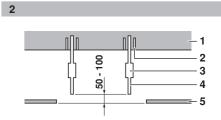


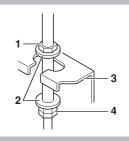


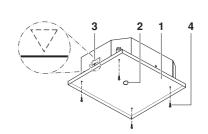


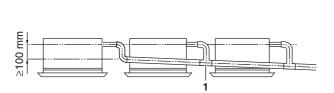




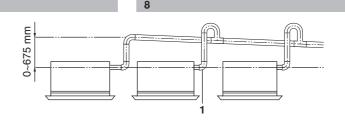


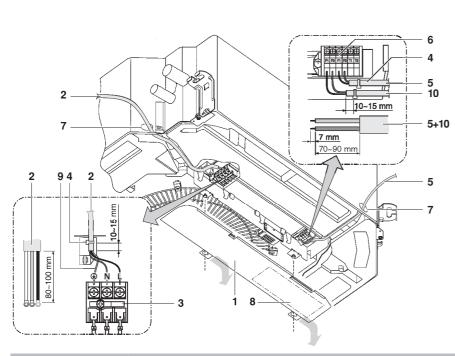


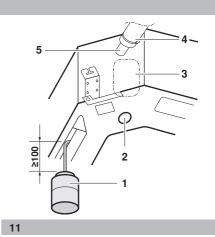


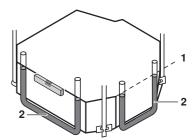


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E - DECLARATION-OF-CONFORMITY
E - KONFORMITÀTSERKLÄRUNG
E - DECLARATION-DE-CONFORMITE
E - CONFORMITEITSVERKLARING គុគុគុគ

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DECLARACION-DE-CONFORMIDAD
DICHIARAZIONE-DI-CONFORMITA
ΔΗΛΩΣΗ ΣΥΜΜΟΡΦΩΣΗΣ

CE - DECLARAÇÃO-DE-CONFORMIDADE CE - 3ARBJIEHME-O-COOTBETCTBUM CE - OPFYLDELSESERKLÆRING CE - FORSÄKRAN-OM-ÖVERENSTÄMMELSE

CE - ERKLÆRING OM-SAMSVAR CE - ILMOITUS-YHDENMUKAISUUDESTA CE - PROHLÁŠENÍ-O-SHODĚ

CE - IZJAVA-O-USKLAĐENOSTI CE - MEGFELELŐSÉGI-NYILATKOZAT CE - DEKLARACJA-ZGODNOŚCI CE - DECLARAŢIE-DE-CONFORMITATE

CE - IZJAVA O SKLADNOSTI CE - VASTAVUSDEKLARATSIOON CE - ДЕКЛАРАЦИЯ-3A-CЪOTBETCTBИE

CE - ATTIKTIES-DEKLARACIJA CE - ATBILSTĪBAS-DEKLARĀCIJA CE - VYHLÁSENIE-ZHODY CE - UYUMLULUK-BİLDİRİSİ

Daikin Europe N.V.

02 🔘 erklärt auf seine alleinige Verantwortung daß die Modelle der Klimageräte für die diese Erklärung bestimmt ist: 01 (GB) declares under its sole responsibility that the air conditioning models to which this declaration relates:

03 (F) déclare sous sa seule responsabilité que les appareils d'air conditionné visés par la présente déclar ation:

04 (NL) verklaart hierbij op eigen exdusieve verantwoordelijkheid dat de airconditioning units waarop deze verklaring betrekking heeft:

05 🖲 declara baja su única responsabilidad que los modelos de aire acondicionado a los cuales hace referencia la declaración:

07 GR) δηλώνει με αποκλαστική της ευθύνη ότι τα μοντέλα των κλιμαπιστικών συσκευών στα οποία αναφέρεται η παρούσα δήλωση: 06 () dichiara sotto sua responsabilità che i condizionatori modello a cui è riferita questa dichiarazione:

08 (P) declara sob sua exclusiva responsabilidade que os modelos de ar condicionado a que esta declaração se refere:

09 (чв.) заявляет, исключительно под свою ответственность, что модели кондиционеров воздуха, к которым относится настоящее заявление:

FXFQ20P7VEB*, FXFQ25P7VEB*, FXFQ32P7VEB*, FXFQ40P7VEB*, FXFQ50P7VEB*, FXFQ63P7VEB*

11 (S) deklarerar i egenskap av huvudansvarig, att luftkonditioneringsmodellerna som berörs av denna deklaration innebär att: 10 (DK) erklærer under eneansvar, at klimaanlægmodellerne, som denne deklaration vedrører:

12 (n) erklærer et fullstendig ansvar for at de luftkondisjoneringsmodeller som berøres av denne deklarasjon innebærer at: 13 (FIV) ilmoittaa yksinomaan omalla vastuullaan, että tämän ilmoituksen tarkoittamat ilmastointilaitteiden mallit: 14 (CZ) prohlašuje ve své plné odpovědnosti, že modely klimatizace, k nimž se toto prohlášení vztahuje: 17 (PL) deklaruje na własną i wyłączną odpowiedzialność, że modele klimatyzatorów, których dotyczy niniejsza deklaracja: 18 (RO) declară pe proprie răspundere că aparatele de aer condiționat la care se referă această declarație:

16 (H) teljes felelőssége tudatában kijelenti, hogy a klímaberendezés modellek, melyekre e nyilatkozat vonatkozik:

15 (HR) izjavljuje pod isključivo vlastitom odgovomošću da su modeli klima uređaja na koje se ova izjava odnosi:

20 (EST) kinnitab oma täielikul vastutusel, et käesoleva deklaratsiooni alla kuuluvad kliimaseadmete mudelid: 19 (st.) z vso odgovomostjo izjavlja, da so modeli klimatskih naprav, na katere se izjava nanaša:

21 (вс) декларира на своя отговорност, че моделите климатична инсталация, за които се отнася тази декларация; 22 (LT) visiška savo atsakomybe skelbia, kad oro kondicionavimo prietaisų modeliai, kuriems yra taikoma ši deklaracija:

23 🕑 ar pilnu atbildību apliecina, ka tālāk uzskaitīto modeļu gaisa kondicionētāji, uz kuriem attiecas šī deklarācija;

25 (币) tamamen kendi sorumluluğunda olmak üzere bu bildirinin ilgili olduğu klima modellerinin aşağıdaki gibi olduğunu beyan eder. 24 (SK) vyhlasuje na vlastnú zodpovednosť, že tieto klimatizačné modely, na ktoré sa vzťahuje toto vyhlásenie:

FXFQ80P7VEB*, FXFQ100P7VEB*, FXFQ125P7VEB*,

01 are in conformity with the following standard(s) or other normative document(s), provided that these are used in accordance with our

02 deriden folgenden Norm(en) oder einem anderen Normdokument oder -dokumenten entsprichtlentsprechen, unter der Voraussetzung, daß sie gemäß unseren Anweisungen eingesetzt werden:

03 sont conformes à la/aux norme(s) ou autre(s) document(s) normatif(s), pour autant qu'ils soient utilisés conformément à nos instructions: 04 conform de volgende norm(en) of één of meer andere bindende documenten zijn, op voorwaarde dat ze worden gebruikt overeenkomstig 05 están en conformidad con la(s) siguiente(s) norma(s) u otro(s) documento(s) normativo(s), siempre que sean utilizados de acuerdo con nuestras instrucciones:

06 sono conformi al(i) seguente(i) standard(s) o altro(i) documento(i) a carattere normativo, a patto che vengano usati in conformità alle nostre istruzioni:

07 είναι σύμφωνα με το(α) ακόλουθο(α) πρότυπο(α) ή άλλο έγγραφο(α) κανονισμών, υπό την προϋπόθεση ότι χρησιμοπαιούνται σύμφωνα με πς οδηγίες μας:

acordo com as nossas instruções:

11 respektive utrustning är utförd i överensstämmelse med och följer följande standard(er) eller andra normgivande dokument, under instrukser:

13 vastaavat seuraavien standardien ja muiden ohjeellisten dokumenttien vaatimuksia edellyttäen, että niikä käytetään ohjeidemme mukaisesti:

25 ürünün, talimatlarımıza göre kullanılması koşuluyla aşağıdaki standartlar ve norm belirten belgelerle uyumludur:

EN60335-2-40

19 ob upoštevanju določb: 10 under i agttagelse af bestemmelserne i: 17 zgodnie z postanowieniami Dyrektyw: 12 gitt i henhold til bestemmelsene i: 14 za dodržení ustanovení předpisu: 13 noudattaen määräyksiä: 18 în urma prevederilor: 15 prema odredbama: 11 enligt villkoren 16 követi a(z): 03 conformément aux stipulations des: 04 overeenkomstig de bepalingen van: 09 в соответствии с положениями: 07 με τήρηση των διατάξεων των: 05 siguiendo las disposiciones de: 08 de acordo com o previsto em: 02 gemäß den Vorschriften der: 06 secondo le prescrizioni per: 01 following the provisions of:

23 ievērojot prasības, kas noteiktas: 25 bunun koşullarına uygun olarak: 22 laikantis nuostatų, pateikiamų: 21 следвайки клаузите на: 24 održiavajúc ustanovenia: 20 vastavalt nõuetele:

as set out in the Technical Construction File DAIKIN.TCF.024 and judged positively by TNO according to the Certificate 0510260101.

Hinweis *

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01 Note*

lei que stipulé dans le Tichier de Construction Technique DAIIKIN. T.CF.024 et jugé positivement par TNO conformément au Certificat 0510260101. zoals vermeld in het Technisch Constructiechssier DAIKIN.T.CF.024 en in orde bevonden door TNO overeenkomstig Certificaat 0510260101. we in der Technischen Konstruktionsakte DAIKIN.I CF.024 aufgeführt und von TNO positv ausgezeichnet gemäß Zertifikat 0510260101. Remarque * 04 Bemerk *

tal como se expone en el Archivo de Construcción Técnica DAIKIN TCE 1024 y juzgado positivamente por TNO según el Certificado GS 10289101. delineato nel File Tecnico di Costruzione DAIKIN.TCF.024 e giudicato positivamente da TNO secondo 05 Nota* 06 Nota*

όπως προσδιορίζεται στο Αρχείο Τεχνικής Κατασκευής DAIKIN.TCF.024 και κρίνεται θετικά από το TNO σύμφωνα με το tal como estabelecido no Ficheiro Técnico de Construção DAIKIN. TCF.024 e com o parecer positivo de TNO de acordo com o Піотопопутіко́ 0510260101 | Certificato 0510260101. Certificado 0510260101. . Σημείωση ^{*} Nota *

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как указано в Досье технического толкования DAIKIN.TCF.024 и в соответствии с положительным решением TNO согласно Свидетельству 0510260101 Примечание

08 estão em conformidade com a(s) seguinte(s) norma(s) ou outro(s) documento(s) normativo(s), desde que estes sejam utilizados de

09 соответствуют следующим стандартам или другим нормативным документам, при условии их использования согласно нашим 10 overholder labgende standard(er) eller andet/andre retningsgivende dokument(er), forudsat at disse anvendes i henhold til vore инструкциям:

förutsättning att användning sker i överensstämmelse med våra instruktioner:

12 respektive utstyr er i overensstemmelse med følgende standard(er) eller andre normgivende dokument(er), under forutssetning av at disse brukes i henhold til våre instrukser: 14 za předpokladu, že jsou využívány v souladu s našími pokyny, odpovídají následujícím normám nebo normatívním dokumentům: 15 u skladu sa slijedečím standardom(ima) ili drugim normatívním obkumentom(ima), uz vyjet da se oni koriste u skladu s naším uputama:

17 spełniają wymogi następujących norm i innych dokumentów normalizacyjnych, pod warunkiem że używane są zgodnie z naszymi 16 megfelelnek az alábbi szabvány(ok)nak vagy egyéb irányadó dokumentum(ok)nak, ha azokat előírás szerint használják:

18 sunt în conformitate cu următorul (următoarele) standard(e) sau alt(e) document(e) normativ(e), cu condiția ca acestea să fie utilizate în 19 skladni z naslednjimi standardi in drugimi normativi, pod pogojem, da se uporabljajo v skladu z našimi navodili: conformitate cu instrucțiunile noastre:

21съответстват на следните стандарти или други нормативни документи, при условие, че се използват съпласно нашите 20 on vastavuses järgmist() e standardi(te)ga või teiste normatiivsete dokumentidega, kui neid kasutatakse vastavalt meie juhenditele: 22 atitinka žemiau nurodytus standartus ir (arba) kitus norminius dokumentus su sąlyga, kad yra naudojami pagal mūsų nurodymus:

24 sú v zhode s nasledovnou(ými) normou(ami) alebo iným(i) normatívnym(i) dokumentom(ami), za predpokladu, že sa používajú v súlade 23 tad. ja lietoti atbilstoši ražotāja norādījumiem, atbilst sekojošiem standartiem un citiem normatīviem dokumentiem: s našim návodom:

21 Директиви, с техните изменения.

23 Direktīvās un to papildinājumos.

Direktiivejä, sellaisina kuin ne ovat muutettuina.

12 Direktiver, med foretatte endringer. 10 Direktiver, med senere ændringer. 11 Direktiv, med företagna ändringar.

19 Direktive z vsemi spremembami.

20 Direktiivid koos muudatustega. 22 Direktyvose su papildymais. 25 Değiştirilmiş halleriyle Yönetmelikler

16 irányelv(ek) és módosításaik rendelkezéseit. 18 Directivelor, cu amendamentele respective.

15 Smjernice, kako je izmijenjeno. 17 z późniejszymi poprawkami.

06 Direttive, come da modifica.
07 Οδηγιών, όπως έχουν τροποποιηθεί. 08 Directivas, conforme alteração em.

05 Directivas, según lo enmendado. Direktiven, gemäß Änderung.
 Directives, telles que modifiées. 04 Richtlijnen, zoals geamendeerd.

14 v platném znění.

24 Smernice, v platnom znení.

Electromagnetic Compatibility 89/336/EEC Machinery Safety 98/37/EEC Low Voltage 73/23/EEC

09 Директив со всеми поправками. 18 Notă* utustringen är utförd i entighet med den Tekniska Konstruktonsillen **DAIKIN TCF.024** som postivit intygas av **TNO** vilket också I frangår av **Certifikat 16510260101.** som anført i den Tekniske Konstruktionsfill DAIKIN.T CF.024 og positivt vurderet af TNO i henhold

nagu on näidatud tehnilises dokumentatsioonis DAIKIN.T.O.F.024 ja heaks kiidetud TNO järgi vastavalt sertifikaadile 0510260101. kot je določeno v tehnični mapi DAIKIN.T CF.024 in odobreno s strani TNO v skladu s certifikatom 0510260101 Certificatul 0510260101. 19 Opomba * 20 Märkus*

som det framkommer i den Tekniske Konstruksjonsfilen DAIKIN. TCF.024 og gennom positv bedømmelse av TNO lidge Sentlifkat 0510260101.

il Certifikat 0510260101

11 Information *

10 Bemærk*

kako je izloženo u Datoteci o tehničkoj konstrukciji DAIKIN. TCF.024 i pozitivno ocijenjeno od strane TNO prema

a(z) DAIKIN.TCF.024 műszaki konstrukciós dokumentáció alapján, a(z) TNO igazolta a megfelelést

zgodnie z archiwalną dokumentacją konstrukcyjną DAIKIN.TCF.024, pozytywną opinią TNO

a(z) 0510260101 tanúsítvány szerint

Swiadectwern 0510260101

jak bylo uvedeno v souboru technické konstrukce DAIKIN. TCF.024 a pozitívně zjištěno TNO v souladu

jatka on esitetty Teknisessä Asiakirjassa DAIKIN.TCF.024 ja jotka TNO on hyväksynyt

Sertifikaatin 0510260101 mukaisesti.

s osvědčením 0510260101.

14 Poznámka * 15 Napomena*

13 Huom* Merk *

Certifikatu 0510260101.

16 Megjegyzés*

17 Uwaga*

conform celor stabilite în Dosanul tehnic de construcție DAIKIN.T CF.024 și apreciate pozitiv de TNO în conformitate cu

както е заложено в Акта за техническа конструкция **DAIKIN.T.CF.024** и оценено положително от **TNO** сълласно kaip nurodyta Techninėje konstrukcijos byloje DAIKIN.TCF.024 ir patvirtinta TNO pagal Сертификат 0510260101 pažymėjimą 0510260101 21 Забележка * 22 Pastaba*

kā noteikts tehniskajā dokumentācijā DAIKIN.TCF.024, atbilstoši TNO pozitīvajam lēmumam ko apliecina ako je to stanovené v Súbore technickej konštrukcie DAIKIN.TCF.024 a kladne posúdené TNO podľa sertifikāts 0510260101. Poznámka * Piezīmes * 33 74

DAIKIN.TCF.024 Teknik Yapı Dosyasında belirtildiği çibi ve 0510.260101 sertifikasına çiğre TNO tarafından olumlu olarak Certifikátu 0510260101 * S

> Ostend, 1st of February 2007 Director Quality Assurance Jiro Tomita

> Zandvoordestraat 300, B-8400 Oostende, Belgium EUROPE

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DAIKIN

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READ THESE INSTRUCTIONS CAREFULLY BEFORE INSTALLATION. KEEP THIS MANUAL IN A HANDY PLACE FOR FUTURE REFERENCE.

IMPROPER INSTALLATION OR ATTACHMENT OF EQUIPMENT OR ACCESSORIES COULD RESULT IN ELECTRIC SHOCK, SHORT-CIRCUIT, LEAKS, FIRE OR OTHER DAMAGE TO THE EQUIPMENT. BE SURE ONLY TO USE ACCESSORIES MADE BY DAIKIN WHICH ARE SPECIFICALLY DESIGNED FOR USE WITH THE EQUIPMENT AND HAVE THEM INSTALLED BY A PROFESSIONAL.

IF UNSURE OF INSTALLATION PROCEDURES OR USE, ALWAYS CONTACT YOUR DAIKIN DEALER FOR ADVICE AND INFORMATION.

BEFORE INSTALLATION

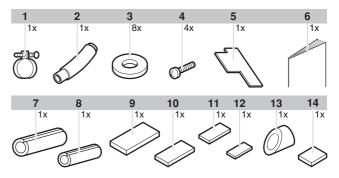
- Leave the unit inside its packaging until you reach the installation site. Where unpacking is unavoidable, use a sling of soft material or protective plates together with a rope when lifting, this to avoid damage or scratches to the unit.
- Refer to the installation manual of the outdoor unit for items not described in this manual.
- Caution concerning refrigerant series R410A: The connectable outdoor units must be designed exclusively for R410A.
- Do not place objects in direct proximity of the outdoor unit and do not let leaves and other debris accumulate around the unit. Leaves are a hotbed for small animals which can enter the unit. Once in the unit, such animals can cause malfunctions, smoke or fire when making contact with electrical parts.

Precautions

- Do not install or operate the unit in rooms mentioned below.
 - Places with mineral oil, or filled with oil vapour or spray like in kitchens. (Plastic parts may deteriorate.)
 - Where corrosive gas like sulphurous gas exists. (Copper tubing and brazed spots may corrode.)
 - · Where volatile flammable gas like thinner or gasoline is used.
 - Where machines generating electromagnetic waves exist. (Control system may malfunction.)
 - Where the air contains high levels of salt such as air near the ocean and where voltage fluctuates a lot (e.g. in factories). Also in vehicles or vessels.
- When selecting the installation site, use the supplied paper pattern for installation.
- Do not install accessories on the casing directly. Drilling holes in the casing may damage electrical wires and consequently cause fire.

Accessories

Check if the following accessories are included with your unit.



- Metal clamp
- 2 Drain hose
- 3 Washer for hanger bracket
- 4 Screw
- 5 Installation guide
- 6 Installation and operation manual
- 7 Insulation for fitting for gas pipe
- 8 Insulation for fitting for liquid pipe
- 9 Large sealing pad
- 10 Medium 1 sealing pad
- 11 Medium 2 sealing pad
- 12 Small sealing pad
- 13 Drain sealing pad
- 14 Paper pattern for installation (upper part of packing)

Optional accessories

- There are two types of remote controllers: wired and wireless. Select a remote controller according to customers request and install in an appropriate place.
 - Refer to catalogues and technical literature for selecting a suitable remote controller.
- This indoor unit requires installation of an optional decoration panel.

For the following items, take special care during construction and check after installation is finished

Tick ✓ when checked	
	Is the indoor unit fixed firmly? The unit may drop, vibrate or make noise.
	Is the gas leak test finished? It may result in insufficient cooling or heating.
	Is the unit fully insulated? Condensate water may drip.
	Does drainage flow smoothly? Condensate water may drip.
	Does the power supply voltage correspond to that shown on the name plate? The unit may malfunction or components may burn out.
	Are wiring and piping correct? The unit may malfunction or components may burn out.
	Is the unit safely grounded? Dangerous at electric leakage.
	Is the wiring size according to specifications? The unit may malfunction or components may burn out.
	Is nothing blocking the air outlet or inlet of either the indoor or outdoor units? It may result in insufficient cooling or heating.
	Are refrigerant piping length and additional refrigerant charge noted down? The refrigerant charge in the system might not be clear.

Notes to the installer

- Read this manual carefully to ensure correct installation. Be sure to instruct the customer how to properly operate the system and show him/her the enclosed operation manual.
- Explain to the customer what system is installed on the site. Be sure to fill out the appropriate installation specifications in the chapter "What to do before operation" of the outdoor unit operation manual.

SELECTING INSTALLATION SITE

When the conditions in the ceiling are exceeding 30°C and a relative humidity of 80%, or when fresh air is inducted into the ceiling, an additional insulation is required (minimum 10 mm thickness, polyethylene foam).

For this unit you can select different air flow directions. It is necessary to purchase an optional blocking pad kit to discharge the air in 2 or 3 directions.

- 1 Select an installation site where the following conditions are fulfilled and that meets your customer's approval.
 - · Where optimum air distribution can be ensured.
 - · Where nothing blocks air passage.
 - Where condensate water can be properly drained.
 - · Where the false ceiling is not noticeably on an incline.
 - Where sufficient clearance for maintenance and service can be ensured.
 - Where there is no risk of flammable gas leaking.
 - Where piping between indoor and outdoor units is possible within the allowable limit. (Refer to the installation manual of the outdoor unit.)
 - This is a class A product. In a domestic environment this product may cause radio interference in which case the user may be required to take adequate measures.
 - Keep indoor unit, outdoor unit, inter unit wiring and remote controller at least 1 meter away from televisions and radios. This is to prevent image interference and noise in those electrical appliances.

(Noise may be generated depending on the conditions under which the electric wave is generated, even if 1 meter is kept.)

 When installing the wireless remote controller kit, the distance between wireless remote controller and indoor unit might be shorter if there are fluorescent lights who are electrically started in the room. The indoor unit must be installed as far as possible away from fluorescent lights.

2 Ceiling height

This indoor unit may be installed on ceilings up to 3.5 m in height (for 125 units: 4.2 m). However, it becomes necessary to make field settings by the remote controller when installing the unit at a height over 2.7 m (for 125 units: 3.2 m). To avoid accidental touching, it is recommended to install the unit higher than 2.5 m. Refer to "Field setting" on page 7 and to the decoration panel installation manual.

3 Air flow directions

Select the air flow directions best suited to the room and point of installation. (For air discharge in 2 or 3 directions, it is necessary to make field settings by means of the remote controller and to close the air outlet(s). Refer to the installation manual of the optional blocking pad kit and to "Field setting" on page 7.) (See figure 1 () = air flow direction))

- 1 All round air discharge
- 2 Air discharge in 4 directions
- 3 Air discharge in 3 directions
- 4 Air discharge in 2 directions



Air flow directions as shown in figure 1 merely serve as examples of possible air flow directions.

4 Use suspension bolts for installation. Check whether the ceiling is strong enough to support the weight of the indoor unit. If there is a risk, reinforce the ceiling before installing the unit.

(The installation pitch is marked on the paper pattern for installation. Refer to it to check for points requiring reinforcing.) Space required for installation see figure 2 (\bigcirc = air flow direction)

- Air discharge
- 2 Air inlet



Leave 200 mm or more space where marked with *; on sides where the air outlet is closed.

Model	Н
FXFQ20~63	≥214
FXFQ80+100	≥256
FXFQ125	≥298

PREPARATIONS BEFORE INSTALLATION

 Relation of ceiling opening to unit and suspension bolt position.

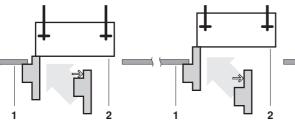
(See figure 3)

- 1 Refrigerant piping
- 2 Suspension bolt (x4)
- 3 Hanger bracket
- 4 False ceiling
- 5 Suspension bolt pitch
- 6 Indoor unit
- 7 Ceiling opening
- 8 Decoration panel

Use the installation guide (delivered with the unit) for exact vertical positioning of the unit.

Apply the short side
of the installation guide in case of
normal installation

Apply the long side of the installation guide in case of installation with fresh air intake kit



- 1 Lower ceiling surface
- 2 Underside of the unit
- Installation is possible when opening dimensions are as follows. When installing the unit within the frame for fixing ceiling materials. (See figure 4)
 - Dimensions inside frame
 - 2 Opening dimension inside the frame for ceiling
 - 3 Frame
 - 4 Ceiling material
 - 5 Ceiling opening dimension
 - 6 Ceiling-panel overlapping dimension

NOTE



Installation is possible with a ceiling dimension of 910 mm (marked with *). However, to achieve a ceiling-panel overlapping dimension of 20 mm, the spacing between the ceiling and the unit should be 35 mm or less. If the spacing between ceiling and the unit is over 35 mm, attach ceiling material to the part or recover the ceiling.

Make the ceiling opening needed for installation where applicable. (For existing ceilings.)

- Refer to the paper pattern for installation for the ceiling opening dimensions.
- Create the ceiling opening required for installation. From the side
 of the opening to the casing outlet, implement the refrigerant and
 drain piping and wiring for remote controller (unnecessary for
 wireless type) and indoor-outdoor unit casing outlet. Refer to
 each piping or wiring section.
- After making an opening in the ceiling, it may be necessary to reinforce ceiling beams to keep the ceiling level and to prevent it from vibrating. Consult the builder for details.

3. Install the suspension bolts. (use either a W3/8 or M10 size bolt.)

Use anchors for existing ceilings, and a sunken insert, sunken anchors or other field supplied parts for new ceilings to reinforce the ceiling in order to bear the weight of the unit. Adjust clearance from the ceiling before proceeding further.

Installation example see figure 5.

- 1 Ceiling slab
- 2 Anchor
- 3 Long nut or turn-buckle
- 4 Suspension bolt
- 5 False ceiling

NOTE

All the above parts are field supplied.



For other installation than standard installation, contact your dealer for details.

INDOOR UNIT INSTALLATION

When installing optional accessories (except for the decoration panel), read also the installation manual of the optional accessories. Depending on the field conditions, it may be easier to install optional accessories before the indoor unit is installed. However, for existing ceilings, install fresh air intake kit before installing the unit.

Install the indoor unit temporarily.

- Attach the hanger bracket to the suspension bolt. Be sure to fix it securely by using a nut and washer from the upper and lower sides of the hanger bracket.
- · Securing the hanger bracket see figure 6.
 - 1 Nut (field supplied)
 - Washer (supplied with the unit)
 - 3 Hanger bracket
 - 4 Double nut (field supply, tighten)

Fix the paper pattern for installation. (For new ceilings only.)

- The paper pattern for installation corresponds with the measurements of the ceiling opening. Consult the builder for details.
- The centre of the ceiling opening is indicated on the paper pattern for installation. The centre of the unit is indicated on the unit casing and on the paper pattern for installation.
- After removing the packaging material from the paper pattern for installation, attach the paper pattern for installation to the unit with the attached screws as shown in figure 8.
 - 1 Paper pattern for installation
 - 2 Centre of the ceiling opening
 - 3 Centre of the unit
 - 4 Screws (supplied with the unit)
- Adjust the height of the unit until it matches the indication in figure 8.

3. Adjust the unit to the right position for installation.

(Refer to "Preparations before installation" on page 2.)

4. Check if the unit is horizontally levelled.

- Do not install the unit tilted. The indoor unit is equipped with a built-in drain pump and float switch. (If the unit is tilted against the direction of the condensate flow (the drain piping side is raised), the float switch may malfunction and cause water to drip.)
- Check if the unit is levelled at all four corners with a water level or a water-filled vinyl tube as shown in figure 12.
 - Water level
 - 2 Vinyl tube

Remove the paper pattern for installation. (For new ceilings only.)

REFRIGERANT PIPING WORK

For refrigerant piping of outdoor unit, refer to the installation manual supplied with the outdoor unit.

Execute heat insulation work completely on both sides of the gas piping and the liquid piping. Otherwise, this can sometimes result in water leakage.

Before rigging tubes, check which type of refrigerant is used.



All field piping must be provided by a licensed refrigeration technician and must comply with the relevant local and national codes.

- Use a pipe cutter and flare suitable for the used refrigerant.
- To prevent dust, moisture or other foreign matter from infiltrating the tube, either pinch the end, or cover it with tape.
- Use copper alloy seamless pipes (ISO 1337).

- The outdoor unit is charged with refrigerant.
- To prevent water leakage, execute heat insulation work completely on both sides of the gas and liquid piping. When using a heat pump, the temperature of the gas piping can reach up to approximately 120°C, use insulation which is sufficiently heat resistant.
- Be sure to use both a spanner and torque wrench together when connecting or disconnecting pipes to/from the unit.
 - 1 Torque wrench
 - 2 Spanner
 - 3 Piping union
 - 4 Flare nut



- Do not mix anything other than the specified refrigerant, such as air, etc..., inside the refrigerant circuit.
- Refer to Table 1 for the dimensions of flare nut spaces and the appropriate tightening torque. (Overtightening may damage the flare and cause leaks.)

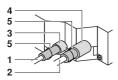
Table 1

Pipe gauge	Tightening torque	Flare dimension A (mm)	Flare shape
Ø6.4	14.2~17.2 N•m	8.7~9.1	90°±2
Ø9.5	32.7~39.9 N•m	12.8~13.2	45°22
Ø12.7	49.5~60.3 N•m	16.2~16.6	R0.4~0.8
Ø15.9	61.8~75.4 N•m	19.3~19.7	1

When connecting the flare nut, coat the flare both inside and outside with ether oil or ester oil and initially tighten by hand 3 or 4 turns before tightening firmly.
Coat here with ether oil or ester oil

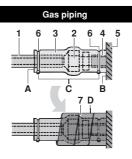


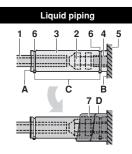
- If the refrigerant gas leaks during the work, ventilate the area. A toxic gas is emitted by the refrigerant gas being exposed to a fire.
- Make sure there is no refrigerant gas leak. A toxic gas may be released by the refrigerant gas leaking indoor and being exposed to flames from an area heater, cooking stove, etc.
- Finally, insulate as shown in the figure below (use the supplied accessory parts)



- Liquid pipe
- 2 Gas pipe
- 3 Insulation for fitting for liquid pipe
- 4 Insulation for fitting for gas pipe
- 5 Clamps (use 2 clamps per insulation)

Piping insulation procedure





- 1 Piping insulation material (field supply)
- 2 Flare nut connection
- 3 Insulation for fitting (delivered with the unit)
- 4 Piping insulation material (main unit)
- 5 Main unit
- 6 Clamp (field supply)
- 7 Medium 1 sealing pad for gas piping (delivered with the unit) Medium 2 sealing pad for liquid piping (delivered with the unit)
- A Turn seams up
- B Attach to base
- C Tighten the part other than the piping insulation material
- D Wrap over from the base of the unit to the top of the flare nut connection



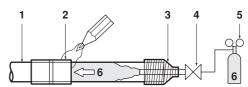
For local insulation, be sure to insulate local piping all the way into the pipe connections inside the unit.

Exposed piping may cause condensation or may cause burns when touched.

Cautions for brazing

- Be sure to carry out a nitrogen blow when brazing.

 Brazing without carrying out nitrogen replacement or releasing nitrogen into the piping will create large quantities of oxidized film on the inside of the pipes, adversely affecting valves and compressors in the refrigerating system and preventing normal operation.
- When brazing while inserting nitrogen into the piping, nitrogen must be set to 0.02 MPa with a pressure-reducing valve (=just enough so that it can be felt on the skin).

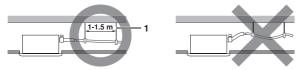


- 1 Refrigerant piping
- 2 Part to be brazed
- 3 Taping
- 4 Hands valve
- 5 Pressure-reducing valve
- 6 Nitrogen

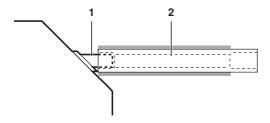
DRAIN PIPING WORK

Installation of drain piping

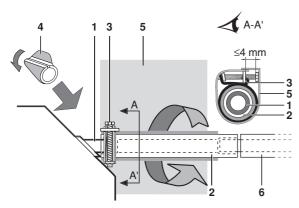
Install the drain piping as shown in figure and take measures against condensation. Improperly rigged piping could lead to leaks and eventually wet furniture and belongings.



- 1 Hanging bar
- Install the drain pipes.
 - Keep piping as short as possible and slope it downwards at a gradient of at least 1/100 so that air may not remain trapped inside the pipe.
 - Keep pipe size equal to or greater than that of the connecting pipe (vinyl pipe of 25 mm nominal diameter and 32 mm outer diameter).
 - Push the supplied drain hose as far as possible over the drain socket.



- 1 Drain socket (attached to the unit)
- 2 Drain hose (supplied with the unit)
- Tighten the metal clamp until the screw head is less than 4 mm from the metal clamp part as indicated in the illustration.
- After the testing of drain piping is finished, attach the drain sealing pad (4) supplied with the unit over the uncovered part of the drain socket (= between drain hose and unit body).



- Drain socket (attached to the unit)
- 2 Drain hose (supplied with the unit)
- 3 Metal clamp (supplied with the unit)
- 4 Drain sealing pad (supplied with the unit)
- 5 Large sealing pad (supplied with the unit)
- 6 Drain piping (field supply)
- Wrap the supplied large sealing pad over the metal clamp and drain hose to insulate and fix it with clamps.
- Insulate the complete drain piping inside the building (field supply).
- If the drain hose cannot be sufficiently set on a slope, fit the hose with drain raising piping (field supply).

- How to perform piping (See figure 7)
 - Ceiling slab
 - 2 Hanger bracket
 - 3 Adjustable range
 - 4 Drain raising pipe (nominal diameter of vinyl pipe = 25 mm)
 - 5 Drain hose (supplied with the unit)
 - 6 Clamp metal (supplied with the unit)
- 1 Connect the drain hose to the drain raising pipes, and insulate them.
- 2 Connect the drain hose to the drain outlet on the indoor unit, and tighten it with the clamp.
- Precautions
 - Install the drain raising pipes at a height of less than 675 mm.
 - Install the drain raising pipes at a right angle to the indoor unit and no more than 300 mm from the unit.
 - To prevent air bubbles, install the drain hose level or slightly tilted up (≤75 mm).

NOTE

The incline of attached drain hose should be 75 mm or less so that the drain socket does not have to withstand additional force.

To ensure a downward slope of 1:100, install hanging bars every 1 to 1.5 m.

When unifying multiple drain pipes, install the pipes as shown in figure 9. Select converging drain pipes whose gauge is suitable for the operating capacity of the unit.

T-joint converging drain pipes

Testing of drain piping

After piping work is finished, check if drainage flows smoothly.

 Add approximately 1 I of water gradually through the air discharge outlet.

Method of adding water. See figure 11.

- 1 Plastic watering can (tube should be about 100 mm long)
- Service drain outlet (with rubber plug) (Use this outlet to drain water from the drain pan)
- 3 Drain pump location
- 4 Drain pipe
- 5 Drain socket (water flow view point)
- Check the drainage flow.
 - In case electric wiring work is finished Check drainage flow during COOL running, explained in "Test operation" on page 9.
 - In case electric wiring work is not finished
 - Remove the control box lid. Connect the power supply firmly to the terminal. See figure 10.
 - Reattach the control box lid and turn on the power.
 - Do not touch the drain pump. It may result in electric shock.
 - 1 Control box lid
 - 2 Power supply wiring
 - 3 Power supply terminal block
 - 4 Clamp (field supply)
 - 5 Unit transmission wiring
 - 6 Terminal block for transmission wiring
 - 7 Opening for cables
 - Wiring diagram label (on the back side of the control box lid)
 - 9 Earth cable
 - 10 Remote controller wiring



- Confirm the drain operation looking at the drain socket.
- After checking the drainage flow, turn off the power, remove the control box lid and disconnect the power supply from the terminal again.
- Reattach the control box lid.

ELECTRIC WIRING WORK

General instructions

- All field supplied parts and materials and electric works must conform to local codes.
- Use copper wire only.
- Follow the "Wiring diagram" attached to the unit body to wire the outdoor unit, indoor units and the remote controller. For details on hooking up the remote controller, refer to the "Installation manual of the remote controller".
- All wiring must be performed by an authorized electrician.
- Attach the earth leakage circuit breaker and fuse to the power supply line.
- A main switch or other means for disconnection, having a contact separation in all poles, must be incorporated in the fixed wiring in accordance with relevant local and national legislation. Note that the operation will restart automatically if the main power supply is turned off and then turned back on again.
- This system consists of multiple indoor units. Mark each indoor unit as unit A, unit B..., and be sure the terminal block wiring to the outdoor unit and BS unit are properly matched. If wiring and piping between the outdoor unit and an indoor unit are mismatched, the system may cause a malfunction.
- Be sure to ground the air conditioner.
- Do not connect the ground wire to:
 - gas pipes: might cause explosions or fire if gas leaks.
 - telephone ground wires or lightning rods: might cause abnormally high electric potential in the ground during lightning storms.
 - plumbing pipes: no grounding effect if hard vinyl piping is used.

Electrical characteristics

Model	Hz	Volts	Voltage range
FXFQ20~125	50 / 60	220-240 / 220	min. 198-max. 264 / min. 198-max. 242

	power	power supply		notor
Model	MCA	MFA	KW	FLA
FXFQ20~32	0.4	16 A	0.056	0.3
FXFQ40	0.5	16 A	0.056	0.4
FXFQ50	0.6	16 A	0.056	0.5
FXFQ63	0.9	16 A	0.056	0.7
FXFQ80	0.9	16 A	0.120	0.7
FXFQ100	1.4	16 A	0.120	1.1
FXFQ125	1.9	16 A	0.120	1.5

MCA: Min. circuit Amps (A) MFA: Max. Fuse Amps (A) KW: Fan Motor Rated Output (kW) FLA: Full Load Amps (A) NOTE

For details, refer to "Electrical data".



Specifications for field supplied fuses and wire

	Power supply wiring			
Model	Field fuses	Wire	Size	
FXFQ20~125	16 A	H05VV-U3G	Local codes	

	Transmission wiring			
Model	Wire	Size		
FXFQ20~125	Sheathed wire (2)	0.75-1.25 mm ²		

NOTE

For details, refer to "Wiring example" on page 7.

- Allowable length of transmission wiring between indoor and outdoor units, and between the indoor unit and the remote controller is as follows:
 - Outdoor unit indoor unit: max. 1000 m (total wiring length: 2000 m)
 - · Indoor unit remote controller: max 500 m

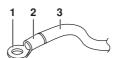
WIRING EXAMPLE AND HOW TO SET THE REMOTE CONTROLLER

How to connect wiring (See figure 10)

- Power supply wiring
 - Remove the control box lid (1) and connect the wires to the power supply terminal block inside (L, N) and connect the ground wire to the grounding terminal. While doing this, pull the wires inside through the hole in the casing and clamp the wires along with other wires using a clamp as indicated in the figure.
- Unit transmission wiring and remote controller wiring Remove the control box lid (1) and pull the wires inside through the hole in the casing and connect to the terminal block for unit transmission wiring (F1, F2) and remote controller wiring (P1, P2). Securely fix the wiring using a clamp as indicated in the figure.
- After connection
 - Attach the small sealing (supplied with the unit) around the cables to prevent infiltrating of water from the outside into the unit. If two or more cables are used, divide the small sealing into the required number of pieces and wrap them around all the cables
- Attach the control box lid.

Precautions

- 1 Observe the notes mentioned below when wiring to the power supply terminal block.
 - Use a round crimp-style terminal for insulation sleeve for connection to the terminal block for wiring the units. When none are available, follow the instructions below.



- 1 Round crimp-style terminal
- 2 Attach insulation sleeve
 - 3 Wiring
- Do not connect wires of different gauge to the same power supply terminal. (Looseness in the connection may cause overheating.)
- When clamping wiring, use the clamps (delivered with the unit) to prevent outside pressure being exerted on the wiring connections. Tie up firmly. When doing the wiring, make sure the wiring is neat and does not cause the control box to stick up. Close the cover firmly.
- When connecting wires of the same gauge, connect them according to the figure.







Use the specified electric wire. Connect the wire securely to the terminal. Lock the wire down without applying excessive force to the terminal. Use torques according to the table below.

Tightening torque (N•m)	
Terminal block for unit transmission and remote controller	0.79~0.97
Terminal block for power supply	1.18~1.44

- When attaching the control box lid, make sure not to pinch any wires.
- After all wiring connections are done, fill in any gaps in the casing wiring holes with putty or insulation material (field supply) thus to prevent small animals or dirt from entering the unit from outside and causing short circuits in the control box.
- 2 Keep total current of crossover wiring between indoor units less than 12 A. Branch the line outside the terminal block of the unit in accordance with electrical equipment standards, when using two power wiring of a gauge greater than 2 mm² (Ø1.6).
 - The branch must be sheathed in order to provide an equal or greater degree of insulation as power supply wiring itself.
- 3 Do not connect wires of different gauge to the same grounding terminal. Looseness in the connection may deteriorate the protection.
- 4 Remote controller wiring and unit transmission wiring should be located at least 50 mm away from power supply wiring. Not following this guideline may result in malfunction due to electrical noise.
- 5 For the remote controller wiring, refer to the "Installation manual of the remote controller" supplied with the remote controller.

NOTE

The customer has the ability to select the remote controller thermistor.

- 6 Never connect the power supply wiring to the terminal block for transmission wiring. This mistake could damage the entire system.
- 7 Use only specified wires and tightly connect wires to the terminals. Be careful that wires do not place external stress on the terminals. Keep wiring in neat order so that they do not obstruct other equipment such as popping open the service cover. Make sure the cover closes tight. Incomplete connections could result in overheating, and in the worse case, electric shock or fire.

WIRING EXAMPLE

Fit the power supply wiring of each unit with a switch and fuse as shown in figure 17.

- Power supply
- 2 Main switch
- 3 Power supply wiring
- 4 Unit transmission wiring
- 5 Switch
- 6 Fuse
- 7 BS unit (REYQ only)
- 8 Indoor unit
- 9 Remote controller

Complete system example (3 systems)

See figures 13, 14 and 15.

- 1 Outdoor unit
- 2 Indoor unit
- 3 Remote controller (Optional accessories)
- 4 Most downstream indoor unit
- 5 For use with 2 remote controllers
- 6 BS unit

When using 1 remote controller for 1 indoor unit. (Normal operation) (See figure 13).

For group control or use with 2 remote controllers (See figure 14). When including BS unit (See figure 15).

NOTE



It is not necessary to designate indoor unit address when using group control. The address is automatically set when the power is activated.

Precautions

- A single switch can be used to supply power to units on the same system. However, branch switches and branch circuit breakers must be selected carefully.
- For a group control remote controller, choose the remote controller that suits the indoor unit which has the most functions.
- Do not ground the equipment on gas pipes, water pipes, lightning rods or crossground with telephones. Improper grounding could result in electric shock.

INSTALLATION OF THE DECORATION PANEL

Refer to the installation manual delivered with the decoration panel.

After installing the decoration panel, ensure that there is no space between the unit body and decoration panel. Otherwise air may leak through the gap and cause dewdrop.

FIELD SETTING

Field setting must be made from the remote controller in accordance with the installation condition.

- Setting can be made by changing the "Mode number", "First code No." and "Second code No.".
- For setting and operation, refer to the "Field setting" in the installation manual of the remote controller.

Summary of field settings

Mode	First			Second code No. (Note 2)			
No. (Note 1)	code No.	Description of	setting	01	02	03	04
10 (20)	0	Filter contamination - Heavy/Light = Setting to define time between 2 filter cleaning display indications. (When contamination is high, setting can be changed to half the time inbetween 2 filter cleaning display indications.)	Long-life filter	변 ±2,500 hrs.	00 ±1,250 hrs.	-	_
	2	Thermostat sensor selection		Use both the unit sensor (or remote sensor if installed) AND the remote controller sensor. (See note 5+6)	Use unit sensor only (or remote sensor if installed). (See note 5+6)	Use remote controller sensor only. (See note 5+6)	_
	3	Setting for display of between 2 filter clear indications		Display	Do not display	_	_
5	5	Information to I-manager, I-touch controller		Only unit sensor value (or remote sensor value if installed).	Sensor value as set by 10-2-0X or 10-6-0X.	_	_
	6	Thermostat sensor in group control		Use unit sensor only (or remote sensor if installed). (See note 6)	Use both the unit senor (or remote sensor if installed) AND the remote controller sensor. (See note 4+5+6)	_	_
	0	Output signal X1-X2 optional KRP1B PCE		Thermostat-on+ compressor run	_	Operation	Mal- function
	1	ON/OFF input from outside (T1/T2 input) = Setting when forced ON/OFF is to be operated from outside.		Forced OFF	ON/OFF operation	_	_
12 (22)	2	Thermostat different changeover = Setting remote sensor is use	g when	1°C	0.5°C	_	_
	3	Fan setting during th OFF at heating open		LL	Set speed	OFF (See note 3)	_
	4	Differential automatic changeover		0°C	1°C	2°C	3°C (See note 7)
	5	Auto-restart after por	wer failure	Disabled	Enabled	_	_
13 (23)		Setting for air outlet velocity	other models	≤2.7 m	>2.7 ≤3.0 m	>3.0 ≤3.5 m	_
	U	O This setting is to be changed in function of ceiling height.	FXFQ125 only	≤3.2 m	>3.2 ≤3.6 m	>3.6 ≤4.2 m	_
	1	Selection for air flow This setting is to be when blocking pad o is used.	changed	4-way flow	3-way flow	2-way flow	_
	4	Airflow direction rang This setting is to be when range of swing movement needs to	changed I flap	Upper	Normal	Lower	_

Note 1: Setting is carried out in the group mode, however, if the mode number inside parentheses is selected,

indoor units can also be set individually.

Note 2: Factory settings of the Second code No. are marked in grey backgrounds

Only use in combination with optional remote sensor or when setting 10-2-03 is used Note 3:

If group control is selected and remocon sensor is to be used, then set 10-6-02 & 10-2-03. If setting 10-6-02 + 10-2-01 or 10-2-02 or 10-2-03 are set at the same time, then setting 10-2-01, Note 5:

10-2-02 or 10-2-03 have priority.

If setting 10-6-01 + 10-2-01 or 10-2-02 or 10-2-03 are set at the same time, then setting for group Note 6: connection, 10-6-01 has priority and for individual connection, 10-2-01, 10-2-02 or 10-2-03 has priority

More settings for Differential automatic change over temperatures are: Second code No. 05 4°C

5°C 6°C 7°C 06 07

When using wireless remote controllers it is necessary to use address setting. Refer to the installation manual attached to the wireless remote controller for the setting instructions.

Control by 2 Remote Controllers (Controlling 1 indoor unit by 2 remote controllers)

When using 2 remote controllers, one must be set to "MAIN" and the other to "SUB".

Main/sub changeover

- 1. Insert a wedge-head screwdriver into the recess between the upper and lower part of the remote controller and, working from the 2 positions, pry off the upper part. (See figure 19) (The remote controller PC board is attached to the upper part of the remote controller.)
- Turn the main/sub changeover switch on one of the two remote controller PC boards to "S". (See figure 20) (Leave the switch of the other remote controller set to "M".)
 - Remote controller PC board 1
 - 2 Factory setting
 - Only one remote controller needs to be changed

Computerised control (forced off and on/off operation)

- Wire specifications and how to perform wiring.
 - Connect input from outside to terminals T1 and T2 of the terminal block (remote controller to transmission wiring).

Wire specification	Sheathed vinyl cord or cable (2 wire)
Gauge	0.75-1.25 mm ²
Length	Max. 100 m
External terminal	Contact that can ensure the minimum applicable load of 15 V DC, 1 mA

See figure 18.

Input A

Actuation

The following table explains "forced off" and "on/off operations" in response to input A.

Forced off	on/off operation
Input "on" stops operation	input off → on: turns on the unit (impossible by remote controllers)
Input "off" enables control	input on → off: turns off the unit (by remote controller)

- How to select forced off and on/off operation
 - Turn the power on and then use the remote controller to select operation.
 - Set the remote controller to the field set mode. For details, refer to the chapter "How to set in the field", in the remote controller
 - When in the field set mode, select mode No. 12, then set the first code (switch) No. to "1". Then set second code (position) No. to "01" for forced off and to "02" for on/off operation. (forced off at factory set.) (See figure 16)
 - Second code No.
 - Mode No.
 - First code No.
 - Field set mode

Centralized control

For centralized control, it is necessary to designate the group No. For details, refer to the manual of each optional controller for centralized control.

TEST OPERATION

Refer to the installation manual of the outdoor unit.

NOTE



When performing field settings or test operation without attaching the decoration panel, do not touch the drain pump. This may cause electric shock.

The operation lamp of the remote controller will flash when an error occurs. Check the error code on the liquid crystal display to identify the trouble. Refer to the installation manual attached to the outdoor unit or contact your dealer. See figure 22.

- 1 Drain pumping device (built-in) drain water is removed from the room during cooling
- 2 Air flow flap (at air outlet)
- 3 Air outlet
- 4 Remote controller
- 5 Suction arille
- Air filter (inside suction grille)

MAINTENANCE



CAUTION

- Only a qualified service person is allowed to perform maintenance.
- Before obtaining access to terminal devices, all power supply circuits must be interrupted.
- To clean the air conditioner, be sure to stop operation and turn the power switch off.
 - Otherwise, an electric shock and injury may result.
- Do not wash the air conditioner with water. Doing so may result in an electric shock.
- Be careful with scaffoldings.
 - Caution must be exercised when working in high places.
- After a long use, check the unit stand and fitting for damage. If damaged, the unit may fall and cause injury.
- Do not touch the heat exchanger fins. The fins are sharp and could result in cutting injuries.
- When cleaning the heat exchanger, be sure to remove the control box, fan motor, drain pump and float switch. Water or detergent may deteriorate the insulation of electronic components and result in burn-out of these components.

How to clean the air filter

Clean the air filter when the display shows " (TIME TO CLEAN AIR FILTER).

Increase the frequency of cleaning if the unit is installed in a room where the air is extremely contaminated.

(As a yardstick for yourself, consider cleaning the filter once a half

If dirt becomes impossible to clean, change the air filter. (Air filter for exchange is optional.)

NOTE



Do not wash the air filter with hot water of more than 50°C. Doing so may result in discoloration and/or deformation.

Do not expose the unit to fire. Doing so may result in burning.

Open the suction grille (See figure 21) (action 1 in the illustration).

Push both levers simultaneously in the direction of the arrow as indicated in the illustration and carefully lower the grille. (Identical procedure for closing.)

- Remove the air filter (actions 2 to 4 in the illustration). Pull the air filter clip on both the bottom left and the right side of the filter toward you, and detach the filter.
- Clean the air filter. (See figure 23)

Use vacuum cleaner or wash the air filter with water. When the air filter is very dirty, use soft brush and neutral deteraent.

- 4 Remove water and dry in the shade.
- Install the air filter back in place (perform actions 2 to 4 in the 5 illustration in reverse order).

Attach the air filter to the suction grille by hanging it over the projected portion above the suction grille.

Press the bottom of the air filter against the projections on the bottom of the grille to snap the air filter into its place.

- Close the suction grille by performing procedure step 1 in reverse order.
- 7 After turning on the power, press the FILTER SIGN RESET

The "TIME TO CLEAN AIR FILTER" display vanishes.

NOTE ս

Do not remove the air filter except when cleaning. Unnecessary handling may damage the filter.

How to clean the suction grille

(See figure 21)

Open the suction grille (action 1 in the illustration).

Refer to procedure step 1 in "How to clean the air filter" on page 9.

Detach the suction grille (actions 5 to 6 in the illustration).

First detach the 2 strings from the pins of the decoration panel. Hold the suction grille open at 45 degrees and lift it upward to unhook it from the decoration panel.

Remove the air filter (actions 2 to 4 in the illustration). Refer to procedure step 2 in "How to clean the air filter" on page 9.

Clean the suction grille.

Wash with a soft bristle brush and neutral detergent or water, and dry thoroughly. See figure 24.

NOTE



When the suction grille is very dirty, use a typical kitchen cleaner and let it sit for about 10 minutes. Then, wash it with water.

Do not wash the suction grille with hot water of more than 50°C. Doing so may result in discoloration and/or deformation.

- Install the air filter back in place (perform actions 2 to 4 in the illustration in reverse order).
- Reattach the suction grille by performing procedure step 2 in reverse order (perform actions 5 to 6 in the illustration in reverse order).
- Close the suction grille by performing procedure step 1 in reverse order.

How to clean the air outlet and outside panels

- Clean with a soft cloth.
- When it is difficult to remove stains, use water or neutral detergent.



Do not use gasoline, benzene, thinner, polishing powder, liquid insecticide. It may cause discoloring or warping.

Do not let the indoor unit get wet. It may cause an electric shock or a fire.

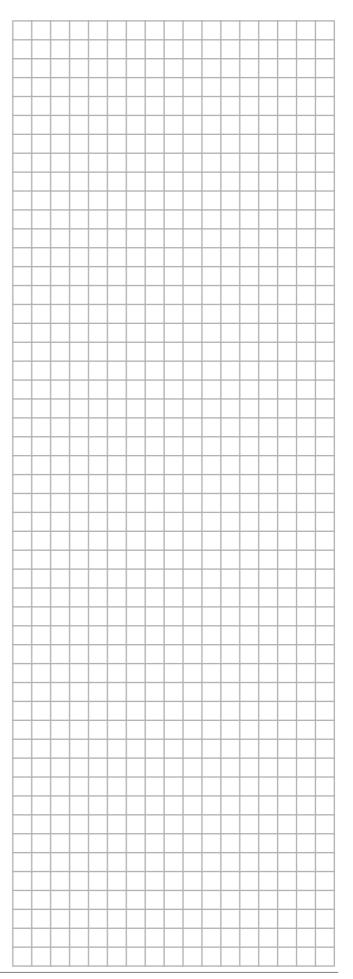
Do not scrub firmly when washing the blade with water. The surface sealing may peel off.

Do not use water or air of 50°C or higher for cleaning air filters and outside panels.

DISPOSAL REQUIREMENTS

Dismantling of the unit, treatment of the refrigerant, of oil and of other parts must be done in accordance with relevant local and national legislation.

Notes



WIRING DIAGRAM

A 4 D	Indoor unit					Wired remote controller			
A1P,A2PPrinted circuit board						R1TThermistor (air)			
C1		Capacitor				SS1	Selector switch	(MAIN/SUB)	
F1U						Receiver/display unit (attached to wireless remote controller) A3P,A4PPrinted circuit board BS1ON/OFF button H1PLight emmiting diode (On - Red) H2PLight emmiting diode (Timer - Green) H3PLight emmiting diode (Filter sign- Red) H4PLight emmiting diode (Defrost - Orange) SS1Selector switch (MAIN/SUB)			
					٦)				
						SS2Selector switch (wireless address set)			
R1T		Thermistor (a	ir)						
R2TThermistor (coil) R3TThermistor (header)						Connector for optional parts X24A			
S1LFloat switch						X33AConnector (adaptor for wiring)			
X1M	,X2M	Terminal strip				X35A	Connector (gro	up control adaptor)	
Y1E		Electronic exp	ansion valve	e					
Note	s								
Note	es	: Terminal	∞, 0	: Connector	::	■ : Field wiring	9		
						■== : Field wiring ce with the attached	-		
1	In case		mote controller	r, connect it to the ur	nit in accordan	ce with the attached	-		
1 2	In case (X24A, X)	of using a central rer	mote controller	r, connect it to the ur	nit in accordan	ce with the attached	installation manual	he remote controller. See instal	ation
2	In case of X24A, X When comanual	of using a central rer 33A, and X35A are on necting the input we for more details	mote controller connected who vires from outs	r, connect it to the ur en the optional acces side, FORCED OFF	nit in accordan ssories are be or ON/OFF CO	ce with the attached	installation manual		ation
1 2 3 4	In case of X24A, X When comanual	of using a central rer 33A, and X35A are of connecting the input w for more details the method of settin	mote controller connected who vires from outs	r, connect it to the ur en the optional acces side, FORCED OFF	nit in accordan ssories are be or ON/OFF CO	ce with the attached ing used.	installation manual		ation
1 2 3 4	In case of X24A, X When commanual Confirm	of using a central rer 33A, and X35A are of connecting the input w for more details the method of settin	mote controller connected who vires from outs	r, connect it to the ur en the optional acces side, FORCED OFF	nit in accordan ssories are be or ON/OFF CO	ce with the attached ing used.	installation manual		ation
1 2 3 4	In case of X24A, X When commanual Confirm	of using a central rer 33A, and X35A are of connecting the input w for more details the method of settin	mote controller connected whe vires from outs	r, connect it to the unen the optional accesside, FORCED OFF switch (SS1, SS2) b	nit in accordan ssories are be or ON/OFF Co by installation r	ce with the attached ing used. ONTROL operation commanual and engineer	installation manual an be selected by tring data, etc.	he remote controller. See instal	ation
1 2 3 4	In case of X24A, X When commanual of Confirm Colour lot BLK	of using a central rer 33A, and X35A are of connecting the input we for more details the method of settin egend : Black	mote controller connected whe vires from outs g the selector BLU	r, connect it to the unen the optional accesside, FORCED OFF switch (SS1, SS2) b	nit in accordan ssories are be or ON/OFF Co by installation r	ce with the attached ing used. ONTROL operation comanual and engineer : Orange	installation manual an be selected by t ring data, etc.	he remote controller. See instal	ation
1 2 3 4	In case of X24A, X When commanual of Confirm Colour lot BLK PNK	of using a central rer 33A, and X35A are of connecting the input we for more details the method of settin egend : Black : Pink : Brown	mote controller connected whe vires from outs ig the selector BLU RED	r, connect it to the unenthe optional accesside, FORCED OFF (switch (SS1, SS2) because I Blue : Red	nit in accordan ssories are be or ON/OFF Co by installation r	ce with the attached ing used. ONTROL operation comanual and engineer : Orange	installation manual an be selected by t ring data, etc.	he remote controller. See instal	ation
1 2 3 4	In case of X24A, X When commanual Confirm Colour lot BLK PNK BRN Control	of using a central rer 33A, and X35A are of connecting the input we for more details the method of setting egend : Black : Pink : Brown	mote controller connected whe vires from outs ig the selector BLU RED	r, connect it to the unenthe optional accesside, FORCED OFF (switch (SS1, SS2) because I Blue : Red	nit in accordan ssories are be or ON/OFF Co by installation r	ce with the attached ing used. ONTROL operation comanual and engineer : Orange	installation manual an be selected by t ring data, etc.	he remote controller. See instal	ation
1 2 3 4	In case of X24A, X When comanual of Confirm Colour lot BLK PNK BRN	of using a central rer 33A, and X35A are of connecting the input we for more details the method of settin egend : Black : Pink : Brown	mote controller connected whe vires from outs ig the selector BLU RED	r, connect it to the unenthe optional accesside, FORCED OFF (switch (SS1, SS2) because I Blue : Red	nit in accordan ssories are be or ON/OFF Co by installation r	ce with the attached ing used. ONTROL operation comanual and engineer : Orange	installation manual an be selected by t ring data, etc.	he remote controller. See instal	ation

Wired remote controller Input from outside

