VRVII-Q Replacement VRV The Daikin solution to R-22 phase out

Due to significant developments in heat pump technology, today's air conditioning systems, running on R-410A refrigerant, offer better performances than R-22 and R-407C systems did in the past. Furthermore, R-22 will be soon unavailable in Europe. Already today, only reclaimed or recycled R-22 can be used for servicing. To upgrade R-22 and R-407C systems as cost effectively as possible, Daikin units can be installed using existing pipe work. Replacement technology is available for residential and commercial applications in the following ranges:

- > Split
- > Sky Air
- > VRV

PLAN YOUR SYSTEM REPLACEMENT NOW!

The R-22 phase-out regulation will impact on all currently operating R-22 systems, although reliable R-22 equipment does not need to be replaced immediately because maintenance can be carried out with recycled or reclaimed R-22 until January 1st, 2015. However, currently

not enough R-22 is reclaimed or recycled to cover the demand, supply shortages and price increases are expected. If there is no reclaimed or recycled R-22 available, certain repairs (for example: compressor change) are no longer possible and considerable air conditioning system downtime can occur.

It is therefore worthwhile to consider a replacement system before 2015, especially for air conditioning systems with a large impact on the daily running of the business.

LOW COST REFURBISHMENT

Replace your R-22 / R-407C outdoor unit with R-410A technology, but keep your refrigerant piping and in some cases your indoor units¹. In case your indoor units can remain, works only need to be carried out at the outdoor unit and not inside your building (in case of a heat pump installation).



Mix or old R-22 and new R-410A indoor units is not possible.

FEATURES OF VRVIII-Q

Fast Installation

It is not necessary to remove the existing piping and even the indoor units can remain (depending on type of indoor unit). This means work only has to be carried out at the outdoor unit and not inside your building in case of a heat pump installation. The outdoor unit automatically charges the refrigerant and cleans the refrigerant piping. This unique Daikin feature makes the installation time even shorter.

No Limitations on System History

As a result of the combined automatic charging and refrigerant pipe cleaning function, it is possible to ensure a clean piping network, even when a compressor breakdown has previously occurred.

In this way all correct installed R-22 and R-407C VRV and competitor VRF systems can be replaced.

Limited and Planned-Downtime

As the refrigerant piping can be maintained the installation is less intrusive and less time consuming than for a completely new system. Moreover, downtime can be carefully planned: whereas if a problem occurs when not enough reclaimed R-22 is available, a long and unplanned downtime can be the result.

Limited and Phased Investment Cost

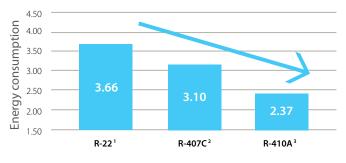
It is possible to spread the various stages of replacement over a certain period of time because the indoor units can remain in most cases. The air conditioning replacement therefore, can be incorporated in the general refurbishment schedule of the building and the investment cost can be spread. A further reduction in installation cost can be achieved by maintaining the old refrigerant copper pipe work.

High Efficiency

Upgrading an old R-22 system to a Replacement VRV system will result in increased system efficiency. Efficiency gains of more than 40% in cooling can be realized, by virtue of technological developments in current heat pump technology and the more efficient R-410A refrigerant. Increased energy efficiency equals lower energy consumption, subsequent lower energy costs and lower CO₂ emissions.

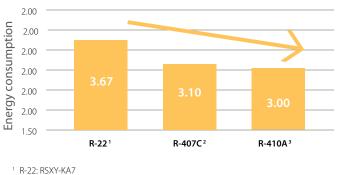
35% less consumption in cooling mode

Energy use of a 10HP system in cooling



18% less consumption in heating mode

Energy use of a 10HP system in heating



² R-407C: RSXYP-L7

³ R-410A: RQYQ-P

COP/EER comparison

| System (HP) | 8 | 3 | 1 | 0 |
|------------------|------|------|------|------|
| | EER | COP | EER | СОР |
| RQYQ-P(R-410A) | 4.27 | 3.89 | 2.37 | 3.00 |
| RSXYP-L7(R-407C) | 3.10 | 3.14 | 3.10 | 3.10 |
| RSXY-KA7(R-22) | 2.37 | 2.95 | 3.66 | 3.67 |

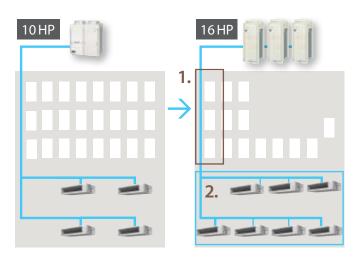


Zero ozone depleting

R-410A not only has a zero ozone depletion potential, it is also proven to be more energy efficient than R-22.

Possibility to Increase Capacity

Cooling loads often increase after to the initial installation of the air conditioning system. The Replacement VRV(VRVIII-Q) enables system capacity to be increased without changing the refrigerant piping (depending on system characteristics). For example: It is possible to install a 16 HP Replacement VRV on the refrigerant piping of an R-22 10 HP system.



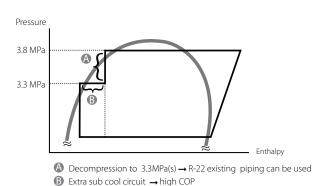
1. Keep main piping

2. Install indoor units with a higher total capacity

TECHNOLOGIES OF VRVIII-Q

Reduced Pressure

Older R22 VRV systems work on a lower pressure than today's R-410A systems. However thanks to the sub cool circuit, VRV-Q is capable of operating at lower pressures than the standard VRV series, while still maintaining high efficiency levels.

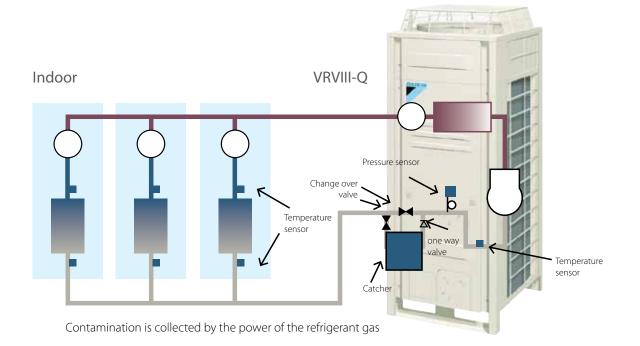


Refrigerant Pipe Cleaning

When replacing an air conditioning system, the piping is normally replaced as well since traces of old refrigerant and oil mixed with the oil and refrigerant of the new system can cause the equipment to malfunction.

In order to allow re-use of existing R-22 piping with an R-410A system Daikin developed a technology to capture and retain the contamination left in the refrigerant piping. During the charging of the system, R-410A refrigerant starts circulating through the copper piping collecting the contamination left in the refrigerant piping. The refrigerant including the remaining oil from the R-22 system

is filtered in the outdoor unit and the contamination is deposited in the outdoor unit. This process is executed only once and takes about 1 hour (depending on system characteristics). Daikin is the first manufacturer in the industry to develop this combination of automatic charging and refrigerant pipe cleaning function.



SPECIFICATIONS

VRV-Q - Replacement VRV - Heat pump

| | | | | | | | | | | | | | | | RQY | 'Q-P | | | | | | | | | | |
|----------------------|--------------------------|--------------|---|-----------|----------------------------|---|-------------------|-------------------|-------------------|-------------------|-------------------|-------------------|-------------------|-------------------|-------------------|-------------------|-------------------|-------------------|-------------------|------------------|------------------|------------------|------------------|------------------|------------------|-------|
| OUTDOOR UNIT | | | | | 140 | 8 | 10 | 12 | 14 | 16 | 18 | 20 | 22 | 24 | 26 | 28 | 30 | 32 | 34 | 36 | 38 | 40 | 42 | 44 | 46 | 48 |
| System | Outdoor unit module 1 | | | | 140 | 8 | 10 | 12 | 14 | 16 | 8 | 3 | 10 | 12 | 10 | 12 | 14 | 16 | | 10 | | 12 | 10 | 12 | 14 | 16 |
| | Outdoor unit module 2 | | | | | | | | 10 12 | | | 16 | | | | 10 | | 1 | 2 | | 1 | 6 | | | | |
| | Outdoor unit mo | dule 3 | | | | | | | | | - | | | | | | | 14 | | | | 16 | | | | |
| Capacity range | ity range HP | | | 5 | 8 | 10 | 12 | 14 | 16 | 18 | 20 | 22 | 24 | 26 | 28 | 30 | 32 | 34 | 36 | 38 | 40 | 42 | 44 | 46 | 48 | |
| Cooling capacity | Nom. | | | kW | 14.0 ¹ | 22.4 ¹ | 28.0 ¹ | 33.5 ¹ | 40.0 ¹ | 45.0 ¹ | 50.4 ¹ | 55.9 ¹ | 61.5 ¹ | 67.0 ¹ | 73.0 ¹ | 78.5 ¹ | 85.0 ¹ | 90.0 ¹ | 96.0 ¹ | 101 ¹ | 107 ¹ | 112 ¹ | 118 ¹ | 124 ¹ | 130 ¹ | 135 |
| Heating capacity | Nom. | | | kW | 16.0 ² | 25.0 ² | 31.5 ² | 37.5 ² | 45.0 ² | 50.0 ² | 56.5 ² | 62.5 ² | 69.0 ² | 75.0 ² | 81.5 ² | 87.5 ² | 95.0 ² | 100 ² | 108 ² | 113 ² | 119 ² | 125 ² | 132 ² | 138 ² | 145 ² | 150 |
| Power input - 50Hz | Cooling | Nom. | | kW | 3.36 | 5.24 | 7.64 | 10.10 | 11.6 | 13.6 | 12.9 | 15.4 | 17.8 | 20.2 | 21.3 | 23.7 | 25.2 | 27.2 | 26.9 | 28.9 | 31.4 | 33.8 | 34.9 | 35.3 | 38.8 | 40.8 |
| | Heating | Nom. | | kW | 3.91 | 6.42 | 8.59 | 10.20 | 12.2 | 13.6 | 15.1 | 16.7 | 18.8 | 20.4 | 22.2 | 23.8 | 25.8 | 27.2 | 29.4 | 30.8 | 32.4 | 34.0 | 35.8 | 36.0 | 39.4 | 40.8 |
| EER | | | | | 4.17 | 4.27 | 3.66 | 3.32 | 3.45 | 3.31 | 3.91 | 3.63 | 3.46 | 3.32 | 3.43 | 3.31 | 3.37 | 3.31 | 3.57 | 3.49 | 3.41 | 3.31 | 3.38 | 3.51 | 3.35 | 3.31 |
| COP | | | | | 4.09 | 3.89 | 3.67 | 3.68 | 3.69 | 3.68 | 3.7 | 74 | 3.67 | 3.68 | 3.67 | | 3.68 | | | 3.67 | | 3.68 | 3.69 | 3.83 | 3. | .68 |
| Maximum number | of connectable in | door unit | s | | 10 | 17 | 21 | 26 | 30 | 34 | 39 | 43 | 47 | 52 | 56 | 60 | | | | | 6 | 4 | | | | |
| Indoor index | Min. | | | | 62.5 | 100 | 125 | 150 | 175 | 200 | 225 | 250 | 275 | 300 | 325 | 350 | 375 | 400 | 425 | 450 | 475 | 500 | 525 | 550 | 575 | 600 |
| connection | Nom. | | | | 125 | 200 | 250 | 300 | 350 | 400 | 450 | 500 | 550 | 600 | 650 | 700 | 750 | 800 | 850 | 900 | 950 | 1,000 | 1,050 | 1,100 | 1,150 | 1,200 |
| | Max. | | | | 162.5 | 260 | 325 | 390 | 455 | 520 | 585 | 650 | 715 | 780 | 845 | 910 | 975 | 1,040 | 1,105 | 1,170 | 1,235 | 1,300 | 1,365 | 1,430 | 1,495 | 1,560 |
| Dimensions | Unit | HeightxWio | dthxDepth | mm | 1,680x635 x765 | 1,6 | 680x930x | 765 | 1,680x1 | ,240x765 | | | | - | | | | - | - | | | | | | | |
| Weight | Unit | | | kg | 175 | 230 | 2 | 84 | 3 | 81 | | | | | | | | | - | | | | | | | |
| Heat exchanger | Туре | ing | | | Cross fin coil - | | | | | | | | | | | | | | | | | | | | | |
| Fan | Туре | | | | Propeller fan - | | | | | | | | | | | | | | | | | | | | | |
| i un | Air flow rate | Cooling | Nom. | m³/min | 95 | | 185 | | | 33 | <u> </u> | | | | | | | | - | | | | | | | |
| | External static pressure | Max. | | Pa | <u> </u> | | | 78 | | | <u> </u> | | | | | | | | _ | | | | | | | |
| Sound power level | | Nom. | | dBA | | | | - | | | | | | | | | | | _ | | | | | | | |
| Sound pressure level | - | Nom. | | dBA | 54.0 | 57.0 | 58.0 | | 60.0 | | 61 | 62 | | | 6 | 3 | | | 6 | 4 | | | 6 | 5 | | |
| Compressor | Type | | | abri | | | | d scroll | | ressor | | | | | | | | | | | | | | - | | |
| Operation range | Cooling | Min.~Ma | v | °CDB | licini | cucuny | | ~43 | comp | 103501 | | | | | | | | | _ | | | | | | | |
| operation lange | Heating | Min.~Ma | | °CWB | | | | ~15.5 | | | | | | | | | | | _ | | | | | | | |
| Refrigerant | Туре | | | CIID | | | | 10A | | | | | | | | | | | | | | | | | | |
| nenigerant | Charge kg | | | | 11.1 10.8 11.7 - | | | | | | | | | | | | | | | | | | | | | |
| | Control | | | | Electronic expansion valve | | | | | | | | | | | | | | | | | | | | | |
| Piping | Liquid Type | | | | Licettonic expansion valve | | | | | Braze connection | | | | | | | | | | | | | | | | |
| connections | Liquid | OD | | mm | 9.52 12.7 15.9 19.1 | | | | | | | | | | | | | | | | | | | | | |
| | Gas | Туре | | | | 21.52 | | | | | | | | Bra | | nnect | ion | | 19.1 | | | | | | | |
| | Gus | OD | | | | Braze connection 15.9 19.1 22.2 28.6 28.6 34.9 | | | | | | | 41.3 | | | | | | | | | | | | | |
| | Piping length | OU - IU | Max. | m | 1.51.5 | | | | 20.0 | | | | | | 14 | 50 | 5 | | | | | | | | | |
| | riping icrigin | After branch | | m | | | | | | | | 40 | | | | | | | | | | | | | | |
| | Total piping length | System | Actual | m | | | | | | | | | | | | | | | | | | | | | | |
| | Level difference | OU - IU | Outdoor | m | | | | | | | | | | | 50 | | | | | | | | | | | |
| | | 10 - 10 | unit in highest position/ Indoor unit in highest position Max. | m | 50/40 | | | | | | | | | | | | | | | | | | | | | |
| Power supply | Phase/Frequency | | IVIdX. | m Hz/V | | 2 | /50/ | 380-41 | 5 | | | | | | 1 | 5 | | | | | | | | | | |
| Power supply | | | 、 、 | | 15 | 3 | | 380-41 | | - | 45 | | 50 | | - | 0 | - | 0 | | | 0 | | - 1. | 20 | | 10 |
| Current - 50Hz | Maximum fuse a | mps (IVIFA |) | A | 15 | | 25 | | | 5 | 45 | | 50 | | 6 | 0 | / | 0 | | 9 | 0 | | 10 | JU | 1 | 10 |

(1) Cooling: indoor temp. 27°CDB; P°CWB; outdoor temp. 35°CDB; equivalent piping length: 7.5m; level difference: 0m (2) Heating: indoor temp. 20°CDB; outdoor temp. 7°CDB, 6°CWB; equivalent refrigerant piping: 7.5m; level difference: 0m (3) Select wire size based on the larger value of MCA or TOCA



VRV-Q - Replacement VRV - Heat recovery

| OUTDOOR SYSTEM | | | | | RQCEQ280P | RQCEQ360P | RQCEQ460P | RQCEQ500P | RQCEQ540P | RQCEQ636P | RQCEQ712P | RQCEQ744P | RQCEQ816P | RQCEQ848P | | |
|--|----------------------------------|-----------|---|-------------|-----------------------|--|-------------------|-------------------|---|-------------------|-------------------|-------------------|-----------------------|-------------------|--|--|
| System | Outdoor unit module 1 | | | | RQEQ140P | RQEQ180P | RQEC | 140P | RQEQ180P | RQEQ212P | QEQ212P RQEQ140P | | RQEQ180P | RQEQ212F | | |
| | Outdoor unit module 2 | | | | RQEQ140P | RQEQ180P | RQEQ140P | RQEQ180P RQEQ212P | | | RQEQ180P | | RQEQ212P | | | |
| | Outdoor unit module 3 | | | | | - RQEQ180P RQEQ212 | | | | RQEQ212P | RQEQ180P | | RQEQ212P | | | |
| Outdoor unit module 4 | | | | | | ' | | | | | | RQEQ212P | | | | |
| Capacity range | | | | HP | 10 | 13 | 16 | 18 | 20 | 22 | 24 | 26 | 28 | 30 | | |
| Cooling capacity | Nom. | | | kW | 28.0 ¹ | 36.0 ¹ | 45.0 ¹ | 50.0 ¹ | 54.0 ¹ | 63.6 ¹ | 71.2 ¹ | 74.4 ¹ | 81.6 ¹ | 84.8 ¹ | | |
| Heating capacity | Nom. | | | kW | 32.0 ² | 40.0 ² | 52.0 ² | 56.0 ² | 60.0 ² | 67.2 ² | 78.4 ² | 80.8 ² | 87.2 ² | 89.6 ² | | |
| Power input - 50Hz | Cooling | Nom. | | kW | 7.04 | 10.3 | 12.2 | 13.9 | 15.5 | 21.9 | 21.2 | 23.3 | 27.1 | 29.2 | | |
| | Heating | Nom. | | kW | 8.00 | 10.7 | 13.4 | 14.7 | 16.1 | 17.7 | 20.7 | 21.2 | 23.1 | 23.6 | | |
| EER | | | | 3.98 | 3.48 | 3.77 | 3.61 | 3.48 | 2.90 | 3.36 | 3.19 | 3.01 | 2.90 | | | |
| СОР | | | | 4.00 | 3.72 | 3.89 | 3.80 | 3.72 | 3.79 | 3.80 | 3.81 | 3.77 | 3.79 | | | |
| Maximum number of connectable indoor units | | | | 21 | 28 | 34 | 39 | 43 | 47 | 52 | 56 | 60 | 64 | | | |
| Indoor index connection Min./Nom./Max. | | | | 140/280/364 | 180/360/468 | 230/500/598 | 250/500/650 | 270/540/702 | 318/636/827 | 356/712/926 | 372/744/967.0 | 408/816/1,061 | 424/848/1,102 | | | |
| Sound power level | Cooling | Nom. | | dBA | | | | | | - | | | | | | |
| Sound pressure level | Cooling | Nom. | | dBA | 57 | 6 | 1 | 62 | 63 | 64 | 63 | 64 | 65 | 66 | | |
| Refrigerant | Circuits | Quantity | | | | | | | | | | | | | | |
| Piping | Liquid | Type/OD | | mm | Braze connection/9.52 | Braze conn | ection/12.7 | | Braze connection/15.9 Braze connection/19.1 | | | | | /19.1 | | |
| connections | Gas | Type/OD | | mm | Braze connection/22.2 | Braze connection/25.4 | | Braz | e connection | /28.6 | | Braze | Braze connection/34.9 | | | |
| | Discharge gas | Type/OD | | mm | Braze conn | Braze connection/19.1 Braze connection/22.2 Braze connection/25.4 Braze connecti | | | | | | | ection/28.6 | | | |
| | Piping length OU - IU Max. m 120 | | | | | | | | | | | | | | | |
| | Total piping length | System | Actual | m | | | | | 3 | 00 | | | | | | |
| | Level difference | OU - IU | Outdoor unit in highest position | m | | | | | 5 | 0 | | | | | | |
| Current - 50Hz | Maximum fuse a | mps (MFA) |) | A | 30 | 40 | 50 | 60 70 80 | | | 0 90 | | | | | |

| OUTDOOR UNIT M | ODULE | | | RQEQ140P | RQEQ180P | RQEQ212P | | | | | |
|------------------------------|---|--------------------|--------|---------------------------------------|----------------|----------|--|--|--|--|--|
| Dimensions | Unit | HeightxWidthxDepth | mm | | 1,680x635x765 | | | | | | |
| Weight | Unit | | kg | 1 | 175 | | | | | | |
| Heat exchanger | Туре | | | | Cross fin coil | | | | | | |
| Fan-Type | | | | | Propeller fan | | | | | | |
| Fan-Air flow rate | Cooling | Nom. | m³/min | 95 | 110 | | | | | | |
| Fan-External static pressure | Max. | | Pa | | - | | | | | | |
| Sound pressure level | Cooling | Nom. | dBA | 54 | 58 | 60 | | | | | |
| Compressor Type | | | | Hermetically sealed scroll compressor | | | | | | | |
| Operation range | Cooling | ooling Min. | | -5 | | | | | | | |
| | | Max. | °CDB | | 43 | | | | | | |
| | Heating | Min.~Max. | °CWB | | -20~15 | | | | | | |
| Refrigerant Type | | | | R-410A | | | | | | | |
| | Charge | | kg | 10.3 10.6 11.2 | | | | | | | |
| Control | | | | Electronic expansion valve | | | | | | | |
| Power supply | ver supply Phase/Frequency/Voltage Hz/V | | | 3~/50/380-415 | | | | | | | |

(1) Cooling: indoor temp. 27°CDB, 19°CWB; outdoor temp. 35°CDB; equivalent piping length: 7.5m; level difference: 0m (2) Heating: indoor temp. 20°CDB; outdoor temp. 7°CDB, 6°CWB; equivalent refrigerant piping: 7.5m; level difference: 0m (3) MFA is used to select the circuit breaker and the ground fault circuit interrupter (earth leakage circuit breaker).

