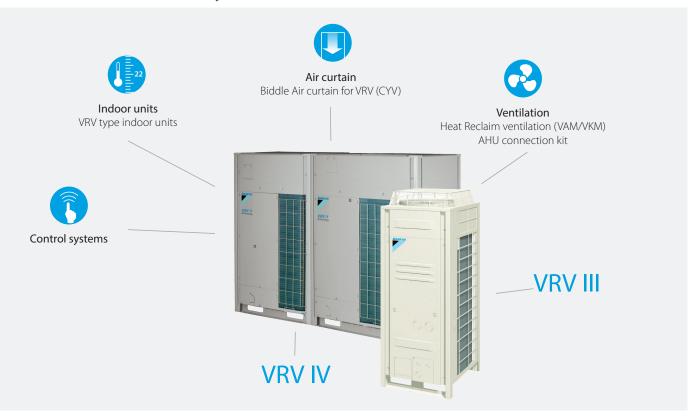
# Replacement VRV



# Quick & quality replacement for R-22 and R-407C systems





Heat pump

## Variable refrigerant temperature





## VRV configurator

#### Software for simplified commissioning, configuration and customisation

- > 7 segment indicator
- > Automatic refrigerant charge
- > Night quiet mode
- > Low noise function
- > Full inverter compressors
- > Gas cooled PCB

- > 4 side heat exchanger
- > Reluctance brushless DC compressor
- > Sine wave DC inverter
- > DC fan motor
- > E-pass heat exchanger
- > I demand function
- > Manual demand function

## YRYIII-Q

#### Heat pump & Heat recovery

- > Automatic refrigerant charge
- > Night quiet mode
- > Low noise function
- > Full inverter compressors
- > Reluctance brushless DC compressor
- > Sine wave DC inverter
- > DC fan motor
- > E-pass heat exchanger
- > I demand function
- > Manual demand function

## Replacement technology



## These benefits will convince your customer

Drastically improve your efficiency, comfort and reliability

#### Avoid loss of business

Replacing now prevents unplanned, lengthy downtime of air conditioning systems. It also avoids loss of business for shops, complaints from guests in hotels, lower working efficiency and loss of tenants in offices.

#### Quick and easy installation

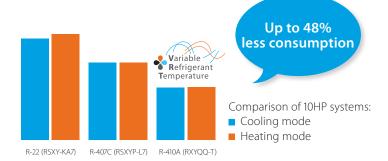
No interruption of daily business while replacing the system thanks to phased-in, fast installation.

#### Smaller footprint, more performance

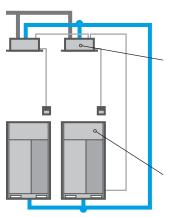
Thanks to a smaller footprint, Daikin outdoor units save space. Also, more indoor units can be connected to the new outdoor unit compared to the old system, allowing to increase capacity.

### Lower long-term costs

EU Directives prohibit system repairs with R-22 after January 1, 2015. Delaying the required R-22 replacement until an unplanned system breakdown is a losing game. Replacement day will come. Installing a technically advanced system lowers energy consumption and maintenance costs from day one.



## Keep your refrigerant piping



## The Daikin low-cost upgrade solution

## Replace indoor units and BS boxes

Contact your local dealer to check compatibility in case you need to keep the indoor units.

Replace outdoor units

#### Your copper pipes will last for multiple generations

- copper pipes used in air conditioning systems tested by Daikin will last over 60 years after installation.
- Japan/China have replaced with VRV
   Q-series already 10 years ago!

#### **Umeda Center Building, Japan**

- original A/C system: 20 years in use
- replacement with VRV Q-series: 2006 2009
- capacity up from 1620HP to
- SHASE renewal award



## VRV-Q benefits to increase your profit

### Optimise your business

#### Less installation time

Tackle more projects in less time thanks to faster installation. It is more profitable than replacing the full system with new piping.

#### Lower installation costs

Reducing installation costs enables you to offer customers the most cost-effective solution and improve your competitive edge.

Replace non-Daikin systems NON DAIKIN DAIKIN

It is a trouble-free replacement solution for Daikin systems and for systems made by other manufacturers.

#### Easy as one-two-three

A simple solution for replacement technology enables you to handle more projects for more customers in less time and offer them the best price! Everybody gains.

## Automatic refrigerant charge

The unique automatic refrigerant charge eliminates the need to calculate refrigerant volume and ensures that the system will operate perfectly. Not knowing the exact piping lengths because of changes or mistakes in case you didn't do the original installation or replacing a competitor installation no longer poses a problem.

## Automatic pipe cleaning

There is no need to clean inside piping as this is handled automatically by the VRV-Q unit. Finally the test operation is performed automatically to save time.

## Compare installation steps

#### **Conventional solution**

- 1 Recover refrigerant
- 2 Remove units
- 3 Remove refrigerant pipes
- 4 Install new piping and wiring
- 5 Install new units
- 6 Leak test
- 7 Vacuum drying
- 8 Refrigerant charging
- 9 Test operation

#### **VRV-Q**

- 1 Recover refrigerant
- 2 Remove units

Re-use existing piping and wiring

- 3 Install new units
- 4 Leak test
- 5 Vacuum drying
- 6 Auromatic refrigerant charging, cleaning and testing



Up to 45% shorter installation time



## One touch convenience:

- Measure and charge refrigerant
- Automatic pipe cleaning
- > Test operation



#### Variable Refrigerant Temperature



## Replacement VRV

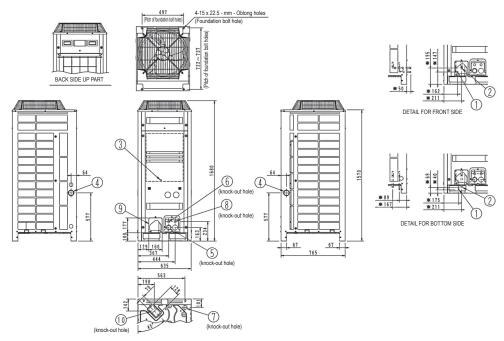


| Outdoor unit  |  |                    |           | RXYQQ-T        | RQYQ14                                    | OP 8                                     | 8T                               | 10T                                     | 121                                     |   | 14T                                 | 16T                        | 18                         | T                                  | 20T                          |
|---|--|--------------------|-----------|----------------|---|--|----------------------------------|---|---|---|-------------------------------------|----------------------------|----------------------------|------------------------------------|------------------------------|
| System  | Outdoor unit mod                                     | dule 1             |           |                | RQYQ140                                   |  |                                  |   |   |   | -                                   |                            |                            |                                    |                              |
| Capacity range  |  |                    |           | HP             | 5   |  | 8                                | 10                                      | 12                                      |   | 14                                  | 16                         | 18                         | 8                                  | 20                           |
| Cooling capacity  | Nom.   |                    |           | kW             | 14.0                                      |  | 2.4                              | 28.0                                    | 33.5                                    |   | 40.0                                | 45.0                       | 50                         |                                    | 56.0                         |
| Heating capacity  | Nom.   |                    |           | kW             | 16.0                                      |  | 2.4                              | 28.0                                    | 33.5                                    |   | 40.00                               | 45.0                       | 50                         |                                    | 56.0                         |
|   | Max.   |                    |           | kW             | -   |  | 5.00                             | 31.50                                   | 37.5                                    |   | 45.00                               | 50.00                      | 56.                        |                                    | 63.00                        |
| Power input - 50Hz  | Cooling  | Nom.               |           | kW             | 3.36                                      |  | .21                              | 7.29                                    | 8.98                                    | _   | 11.0                                | 13.0                       | 15                         |                                    | 18.5                         |
|   | Heating  | Nom.               |           | kW             | 3.91                                      |  | .75                              | 6.29                                    | 7.77                                    |   | 9.52                                | 11.1                       | 12                         |                                    | 14.50                        |
|   | 3  | Max.               |           | kW             |   |  | 5.5                              | 7.38                                    | 9.1                                     |   | 11.2                                | 12.8                       | 14                         |                                    | 17.0                         |
| EER   |  |                    |           | kW             | 4.17                                      |  | .30                              | 3.84                                    | 3.73                                    |   | 3.64                                | 3.46                       | 3.3                        |                                    | 3.03                         |
| ESEER - Automatic   |  |                    |           |                | - 1.17                                    |  | .53                              | 7.20                                    | 6.96                                    |   | 6.83                                | 6.50                       | 6.3                        |                                    | 5.67                         |
| ESEER - Standard  |  |                    |           |                |   |  | .37                              | 5.67                                    | 5.50                                    |   | 5.31                                | 5.05                       | 4.9                        | -                                  | 4.42                         |
| COP at nominal capa   | city   |                    |           | kW             | 4.09                                      |  | .72                              | 4.45                                    | 4.31                                    | '   | 4.20                                | 4.05                       | 4.0                        |                                    | 3.86                         |
| COP at maximum cap  |  |                    |           | kW             | 4.07                                      |  | .54                              | 4.27                                    | 4.12                                    |   | 4.02                                | 3.91                       | 3.8                        |                                    | 3.71                         |
| Maximum number of   |  | runits             |           |                | 10  |  | .54                              | 7.27                                    | 7.12                                    |   | 64                                  | 3.51                       | 3.0                        | ,                                  | 3.71                         |
| Indoor index  | Min.   | i dilits           |           |                | 62.5                                      | 1  | 00                               | 125                                     | 150                                     |   | 175                                 | 200                        | 22                         | E                                  | 250                          |
| connection  | Nom.   |                    |           |                | 125                                       |  | 200                              | 250                                     | 300                                     |   | 350                                 | 400                        | 45                         |                                    | 500                          |
|   | Max.   |                    |           |                | 162.5                                     |  | 260                              | 325                                     | 390                                     |   | 455                                 | 520                        | 58                         | -                                  | 650                          |
| Dimensions  | Unit   | HeightxWi          | dthyDenth | mm             | 1,680x635x                                |  |                                  | 685x930x76                              |   |   | 433                                 |                            | x1,240x765                 |                                    | 030                          |
| Weight  | Unit   | Heightxwi          | ишкоерш   | kg             |   |  |                                  |   |   |   | 201                                 |                            | X1,240X/63                 |                                    |                              |
| Fan   | Air flow rate  | Cooling            | Nom.      | m³/min         | 175                                       | _  | 87                               |   | 194                                     |   | 305                                 |                            | 25                         | 314                                | 261                          |
| Sound power level   | Cooling  | Nom.               | INOITI.   | dBA            | 95  |  | 62                               | 175                                     | 185                                     |   | 223                                 | 260                        | 25                         | 01                                 | 261                          |
| Sound power level   | Cooling  | Nom.               |           | dBA            |   |  | 78                               | 79                                      |   | 81  |                                     |                            | 86                         | _                                  | 88                           |
|   |  |                    |           |                | 54.0                                      |  | 58                               |   |   | 61  |                                     | 64                         | 6.5                        | 5                                  | 66                           |
| Operation range   | Cooling  | Min.~Max.          |           | °CDB           | -5~43<br>20.155                           |  |                                  |   |   |   |                                     |                            |                            |                                    |                              |
| D. 61   | Heating  | Min.~Max.          |           | °CWB           | -20~15.5                                  |  |                                  |   |   |   |                                     |                            |                            |                                    |                              |
| Refrigerant   | Type   |                    |           |                |   |  |                                  |   |   | R-410A                                    |                                     |                            |                            |                                    |                              |
|   | Charge   |                    |           | kg             | 11.1                                      |  | 5.9                              | 6                                       | 6.3                                     |   | 10.3                                | 10.4                       | 11                         |                                    | 11.8                         |
|   |  |                    |           | TCO₂eq         | 23.2                                      | 1  | 2.3                              | 12.5                                    | 13.2                                    |   | 21.5                                | 21.7                       | 24                         | .4                                 | 24.6                         |
|   | GWP  |                    |           |                |   |  |                                  |   |   | 2,087.5                                   |                                     |                            |                            |                                    |                              |
| Piping connections  | Liquid   | OD                 |           | mm             |   |  | .52                              |   |   |   | 12.7                                |                            |                            | 15.9                               |                              |
|   | Gas  | OD                 |           | mm             | 15.9                                      | 1  | 9.1                              | 22.2                                    |   |   |                                     | 28.6                       |                            |                                    |                              |
|   | Total piping length                                  | System             | Actual    | m              |   |  |                                  |   |   | 300                                       |                                     |                            |                            |                                    |                              |
| Power supply  | Phase/Frequency                                      |                    |           | Hz/V           | 3~/50/380-                                |  |                                  |   |   |   | 50/380-415                          |                            |                            |                                    |                              |
| Current - 50Hz  | Maximum fuse ar                                      | nps (MFA)          |           | Α              | 15  |  | 20                               | 25                                      |   | 32  |                                     |                            | 40                         |                                    | 50                           |
| Outdoor unit  |  |                    |           | RXYQQ-T        | 22T                                       | 24T                                      | 26T                              | 28T                                     | 30T                                     | 32T                                       | 34T                                 | 36T                        | 38T                        | 40T                                | 42T                          |
| System  | Outdoor unit mo                                      | dule 1             |           |                | RXYQQ10T                                  | RXYQQ8T                                  |                                  | RXYQQ12T                                | -                                       |   | RXYQQ16T                            | -                          | RXYQQ8T                    | RXYC                               | Q10T                         |
| ,   | Outdoor unit mod                                     | dule 2             |           |                | RXYQQ12T                                  |  | RXYOO14T                         | RXYQQ16T                                |   | RXYOO16T                                  |                                     |                            | RXYQQ10T                   | RXYQQ12T                           |                              |
|   | Outdoor unit mod                                     | dule 3             |           |                |   |  |                                  |   | -                                       |   |                                     |                            | RXYQQ20T                   | RXYQQ18T                           | RXYQQ16T                     |
| Capacity range  |  |                    |           | HP             | 22  | 24                                       | 26                               | 28                                      | 30                                      | 32  | 34                                  | 36                         | 38                         | 40                                 | 42                           |
| Cooling capacity  | Nom.   |                    |           | kW             | 61.5                                      | 67.4                                     | 73.5                             | 78.5                                    | 83.9                                    | 90.0                                      | 95.4                                | 101.0                      | 106.3                      | 111.9                              | 118.0                        |
| Heating capacity  | Nom.   |                    |           | kW             | 69.0                                      | 75.0                                     | 82.5                             | 87.5                                    | 83.9                                    | 100.0                                     | 95.4                                | 113.0                      | 106.3                      | 111.9                              | 131.5                        |
| 3, ,  | Max.   |                    |           | kW             | 03.0                                      | 7510                                     | - 02.5                           | 07.15                                   | 94.0                                    | -   | 106.5                               | -                          | 119.0                      | 125.5                              | -                            |
| Power input - 50Hz  | Cooling  | Nom.               |           | kW             | 16.27                                     | 18.21                                    | 19.98                            | 21.98                                   | 24.0                                    | 26.0                                      | 28.0                                | 31.5                       | 29.2                       | 31.3                               | 33.29                        |
| 1011C1 111pat 30112   | Heating  | Nom.               |           | kW             | 16.48                                     | 18.31                                    | 20.30                            | 21.90                                   | 20.4                                    | 25.6                                      | 23.7                                | 29.8                       | 25.1                       | 26.7                               | 32.98                        |
|   |  | Max.               |           | kW             | 10.10                                     | 10.51                                    |                                  | 21.50                                   | 23.7                                    | -   | 27.4                                | -                          | 29.2                       | 31.1                               | 32.70                        |
|   |  |                    |           | kW             | 3.78                                      | 3.70                                     | 3.68                             | 3.57                                    |   | .5  | 3.4                                 | 3.2                        |                            | .6                                 | 3.54                         |
| FFR   |  |                    |           | r. v V         | 3./0                                      |  | 6.89                             | 6.69                                    | 6.60                                    | 6.50                                      | 6.44                                | 6.02                       | 6.36                       | 6.74                               | 6.65                         |
| EER<br>FSFFR - Automatic  |  |                    |           |                | 7.07                                      | 6.01                                     |                                  |   |   | 0.50                                      |                                     |                            |                            |                                    | 5.19                         |
| ESEER - Automatic   |  |                    |           |                | 7.07                                      | 6.81                                     |                                  |   |   | 5 05                                      | 5 01                                | 160                        | 5 02                       |                                    |                              |
| ESEER - Automatic<br>ESEER - Standard   | city   |                    |           | P/W            | 5.58                                      | 5.42                                     | 5.39                             | 5.23                                    | 5.17                                    | 5.05                                      | 5.01                                | 4.68                       | 5.03                       | 5.29                               |                              |
| ESEER - Automatic<br>ESEER - Standard<br>COP at nominal capa  |  |                    |           | kW             | 5.58<br>4.37                              | 5.42<br>4.                               | 5.39<br>25                       | 5.23<br>4.16                            | 5.17<br>4.10                            | 4.05                                      | 4.00                                | 3.95                       | 4                          | .2                                 | 4.14                         |
| ESEER - Automatic<br>ESEER - Standard<br>COP at nominal capa<br>COP at maximum cap  | oacity   | ır ıınits          |           | kW<br>kW       | 5.58                                      | 5.42                                     | 5.39                             | 5.23<br>4.16                            | 5.17                                    | 4.05<br>3.91                              |                                     |                            |                            |                                    |                              |
| ESEER - Automatic<br>ESEER - Standard<br>COP at nominal capa<br>COP at maximum cap<br>Maximum number of                               | pacity<br>f connectable indoo                        | r units            |           |                | 5.58<br>4.37<br>4.19                      | 5.42<br>4.<br>4.10                       | 5.39<br>25<br>4.06               | 5.23<br>4.16<br>4.                      | 5.17<br>4.10<br>00                      | 4.05<br>3.91<br>64                        | 4.00<br>3.90                        | 3.95<br>3.79               | 4.1                        | 4.0                                | 4.14<br>3.99                 |
| ESEER - Automatic<br>ESEER - Standard<br>COP at nominal capa<br>COP at maximum cap<br>Maximum number of<br>Indoor index               | oacity<br>f connectable indoo<br>Min.                | r units            |           |                | 5.58<br>4.37<br>4.19                      | 5.42<br>4.10                             | 5.39<br>25<br>4.06               | 5.23<br>4.16<br>4.                      | 5.17<br>4.10<br>00                      | 4.05<br>3.91<br>64<br>400                 | 4.00<br>3.90<br>425                 | 3.95<br>3.79<br>450        | 4.1                        | 4.0                                | 4.14<br>3.99<br>525          |
| ESEER - Automatic<br>ESEER - Standard<br>COP at nominal capa<br>COP at maximum cap<br>Maximum number of                               | oacity<br>f connectable indoo<br>Min.<br>Nom.        | r units            |           |                | 5.58<br>4.37<br>4.19<br>275<br>550        | 5.42<br>4.10<br>300<br>600               | 5.39<br>25<br>4.06<br>325<br>650 | 5.23<br>4.16<br>4.<br>350<br>700        | 5.17<br>4.10<br>00<br>375<br>750        | 4.05<br>3.91<br>64<br>400<br>800          | 4.00<br>3.90<br>425<br>850          | 3.95<br>3.79<br>450<br>900 | 4.1<br>475<br>950          | 4.0<br>500<br>1,000                | 4.14<br>3.99<br>525<br>1,050 |
| ESEER - Automatic<br>ESEER - Standard<br>COP at nominal capa<br>COP at maximum cap<br>Maximum number of<br>Indoor index<br>connection | f connectable indoo Min. Nom. Max.                   |                    |           | kW             | 5.58<br>4.37<br>4.19<br>275<br>550<br>715 | 5.42<br>4.10<br>300<br>600<br>780        | 5.39<br>25<br>4.06               | 5.23<br>4.16<br>4.                      | 5.17<br>4.10<br>00                      | 4.05<br>3.91<br>64<br>400                 | 4.00<br>3.90<br>425<br>850<br>1,105 | 3.95<br>3.79<br>450        | 4.1                        | 4.0                                | 4.14<br>3.99<br>525          |
| ESEER - Automatic<br>ESEER - Standard<br>COP at nominal capa<br>COP at maximum cap<br>Maximum number of<br>Indoor index               | oacity f connectable indoo Min. Nom. Max. Liquid     | OD                 |           | kW             | 5.58<br>4.37<br>4.19<br>275<br>550<br>715 | 5.42<br>4.10<br>300<br>600<br>780        | 5.39<br>25<br>4.06<br>325<br>650 | 5.23<br>4.16<br>4.<br>350<br>700<br>910 | 5.17<br>4.10<br>00<br>375<br>750<br>975 | 4.05<br>3.91<br>64<br>400<br>800          | 4.00<br>3.90<br>425<br>850          | 3.95<br>3.79<br>450<br>900 | 4.1<br>475<br>950<br>1,235 | .2<br>4.0<br>500<br>1,000<br>1,300 | 4.14<br>3.99<br>525<br>1,050 |
| ESEER - Automatic<br>ESEER - Standard<br>COP at nominal capa<br>COP at maximum cap<br>Maximum number of<br>Indoor index<br>connection | oacity f connectable indoo Min. Nom. Max. Liquid Gas | OD<br>OD           |           | kW<br>mm<br>mm | 5.58<br>4.37<br>4.19<br>275<br>550<br>715 | 5.42<br>4.10<br>300<br>600<br>780        | 5.39<br>25<br>4.06<br>325<br>650 | 5.23<br>4.16<br>4.<br>350<br>700<br>910 | 5.17<br>4.10<br>00<br>375<br>750        | 4.05<br>3.91<br>64<br>400<br>800<br>1,040 | 4.00<br>3.90<br>425<br>850<br>1,105 | 3.95<br>3.79<br>450<br>900 | 4.1<br>475<br>950<br>1,235 | 4.0<br>500<br>1,000                | 4.14<br>3.99<br>525<br>1,050 |
| ESEER - Automatic<br>ESEER - Standard<br>COP at nominal capa<br>COP at maximum cap<br>Maximum number of<br>Indoor index<br>connection | oacity f connectable indoo Min. Nom. Max. Liquid     | OD<br>OD<br>System | Actual    | kW             | 5.58<br>4.37<br>4.19<br>275<br>550<br>715 | 5.42<br>4.10<br>300<br>600<br>780<br>5.9 | 5.39<br>25<br>4.06<br>325<br>650 | 5.23<br>4.16<br>4.<br>350<br>700<br>910 | 5.17<br>4.10<br>00<br>375<br>750<br>975 | 4.05<br>3.91<br>64<br>400<br>800<br>1,040 | 4.00<br>3.90<br>425<br>850<br>1,105 | 3.95<br>3.79<br>450<br>900 | 4.1<br>475<br>950<br>1,235 | .2<br>4.0<br>500<br>1,000<br>1,300 | 4.14<br>3.99<br>525<br>1,050 |

Contains fluorinated greenhouse gases | The STANDARD ESEER value corresponds with normal VRV4 Heat Pump operation, not taking into account advanced energy saving operation functionality | The AUTOMATIC ESEER value corresponds with normal VRV4 Heat Pump operation, taking into account advanced energy saving operation functionality (variable refrigerant temperature control operation) | Actual number of connectable indoor units depends on the indoor unit type (VRV indoor, Hydrobox, RA indoor, etc.) and the connection ratio restriction for the system (50% <= CR <= 130%)

3D066442

### RQYQ140P

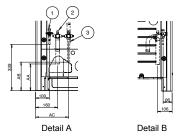


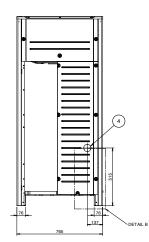
| No. | Parts name                       | Remarks                   |
|-----|----------------------------------|---------------------------|
| 1   | Liquid pipe connection port      | ø9.5 Brazing connection   |
| 2   | Gas pipe connection port         | See note 3.               |
| 3   | Grounding terminal               | Inside of switch box (M8) |
| 4   | Power cord routing hole (side)   | ø62                       |
| 5   | Power cord routing hole (front)  | ø45                       |
| 6   | Power cord routing hole (front)  | ø27                       |
| 7   | Power cord routing hole (bottom) | ø50                       |
| 8   | Wire routing hole (front)        | ø27                       |
| 9   | Pipe routing hole (front)        | See note 2.               |
| 10  | Pipe routing hole (bottom)       | See note 2.               |

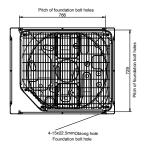
#### NOTES

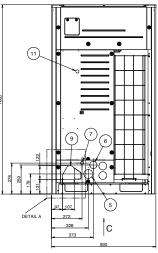
- \* shows the dimensions after fixing the accessory pipes.
- For piping connection method (front and bottom sides) see the installation manual.
- Gas pipe ø15.9 Brazing connection: RQYQ140P

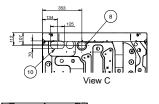
#### **RXYQQ8-12T**

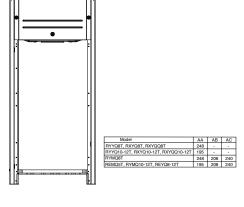












- Detail A and detail B indicate the dimensions after fixing the attached piping.
   Items 4 10: Knockout hole.
- 3. Gas pipe
  RYYQ8T, RYMQ8T, RXYQ08T, RXYQQ8T
  RYYQ10T, RYMQ10T, RXYQ10T, RXYQQ10T:
  REMQ5T, REYQ8-12T
  RYYQ12T, RYMQ12T, RXYQ12T, RXYQQ12T:

Liquid pipe RYYQ8-10T, RYMQ8-10T, RXYQ8-10T, RXYQ Q8-10T, REMQ5T, REYQ8-12T

. RYYQ12T, RYMQ12T, RXYQ12T, RXYQQ12T Equalising pipe RYMQ8-10T : RYMQ12T :

High pressure/low pressure gas pipe REMQ5T, REYQ8-12T :

Ø 9.5 brazing connection

Ø 12.7 brazing connection

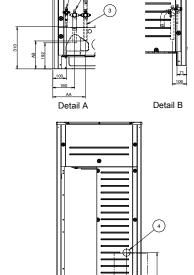
Ø 19.1 brazing connection Ø 22.2 brazing connection

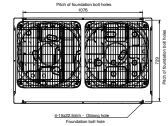
Ø 19.1 brazing connection

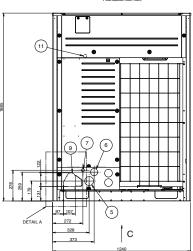
| 11  | Grounding terminal                  | Inside of the switch box (M8) |
|-----|-------------------------------------|-------------------------------|
| 10  | Pipe routing hole (bottom)          |                               |
| 9   | Pipe routing hole (front)           |                               |
| 8   | Power cord routing hole (bottom)    | Ø65                           |
| 7   | Power cord routing hole (front)     | Ø27                           |
| 6   | Power cord routing hole (front)     | Ø65                           |
| 5   | Power cord routing hole (front)     | Ø80                           |
| 4   | Power cord routing hole (side)      | Ø65                           |
| 3   | Equalising pipe connection port     | See note 3.                   |
| Ľ   | High pressure/low pressure gas pipe |                               |
| 2   | Gas pipe connection port            | See note 3.                   |
| 1   | Liquid pipe connection port         | See note 3.                   |
| No. | Part name                           | Remark                        |

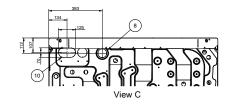
2D079532B

#### RXYQQ14-20T











| Model  | AA        | AB        |
|--|-----------|-----------|
| Model<br>RYMQ14-16T, RXYQQ14-16T, REYQ14-20T | AA<br>240 | AB<br>205 |

| No. | Part name  | Remark                        |  |
|-----|--|-------------------------------|--|
| 1   | Liquid pipe connection port  | See note 3.                   |  |
| 2   | Gas pipe connection port   | See note 3.                   |  |
| 3   | Equalising pipe connection port<br>High pressure/low pressure gas pipe | See note 3.                   |  |
| 4   | Power cord routing hole (side)   | Ø65                           |  |
| 5   | Power cord routing hole (front)  | Ø80                           |  |
|     | Power cord routing hole (front)  | Ø65                           |  |
| 7   | Power cord routing hole (front)  | Ø27                           |  |
| 8   | Power cord routing hole (bottom)                                       | Ø65                           |  |
| 9   | Pipe routing hole (front)  |                               |  |
| 10  | Pipe routing hole (bottom)   |                               |  |
| 11  | Grounding terminal   | Inside of the switch box (M8) |  |

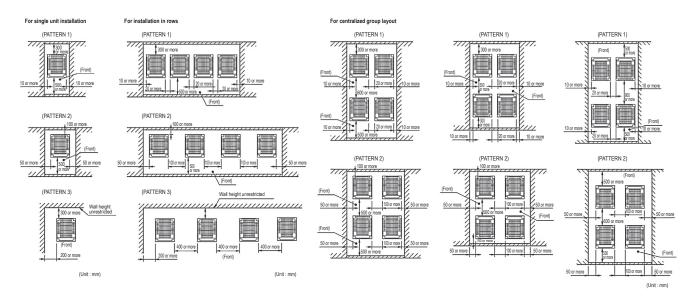
- 1. Detail A and 2. Items 4 10: ate the dimension Knockout hole.
- RYYQ14-20T, RYMQ14-20T, RXYQ14-20T, RXYQQ14-20T

RYYQ18-20T, RYMQ18-20T, RXYQ18-20T, RXYQQ18-20T

- Liquid pipe RYYQ14-16T, RYMQ14-16T, RXYQ14-16T, RXYQQ14-16T, REYQ14-20T :
- Ø 25.4 brazing connection
- Equalising pipe RYMQ14-16T RYMQ18-20T High pressure/low pressure gas pipe REYQ14-20T
- Ø 28.6 brazing connection
  - 2D079533B

#### RQYQ140P

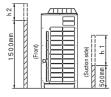
#### RQYQ140P



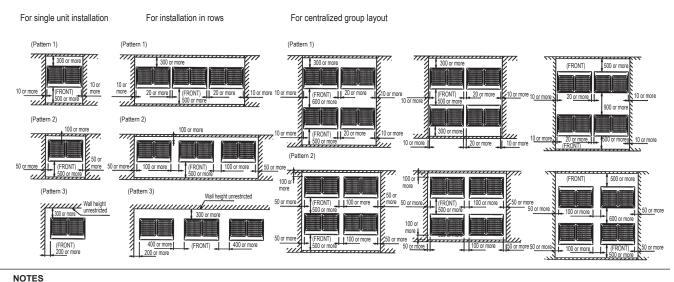
3D066327

#### NOTES

- Heights of walls in case of patterns 1 and 2: Front: 1500mm. Suction side: 500 mm. Side: Height unrestricted. Installation space to be shown in this drawing is based on the cooling operation at 35 degrees outdoor air temperature. When the design outdoor air temperatur exceeds 35 degrees or the load exceeds maximum ability because of much generation load heat in all outdoor unit, take the suction side space more broadly than the space to be shown in this drawing
- 2 If the above wall heights are exceeded then h2/2 and h1/2 should be added to the front and suction side service spaces respectively as shown in the figure on the right.
- When installing the units the most appropriate pattern should be selected from those shown above in order to obtain the best fit in the space available always bearing in mind the need to leave enough room for a person to pass between units and wall and for the air to circulate freely. (If more units are to be installed than are catered for in the above patterns your layouts should take account of the possibility of short circuits.)
- 4 The units should be installed to leave sufficient space at the front for the on site refrigerant piping work to be carried out comfortably.



#### **RXYQQ-T**



3D079542

1. Heights of walls in case of patterns 1 and 2:

Front: 1500mm

Suction side: 500mm

Side: Height unrestricted

Installation space as shown on this drawing is based on the cooling operation at 35 degrees outdoor air temperature.

When the design outdoor air temperature exceeds 35 degrees or the load exceeds maximum ability of much generation load of heat in all outdoor unit, take the suction side space more broadly than the space as shown on this drawing.

- 2. If the above wall heights are exceeded then h2/2 and h1/2 should be added to the front and suction side service spaces respectively as shown in the figure on the right.
- 3. When installing the units most appropriate pattern should be selected from those shown above in order to obtain the best fit in the space available. Always keep in mind the need to leave enough space for a person to pass between units and wall and also for the air to circulate freely (If more units are to be installed than are catered for in the above patterns your layout should take account of the possibility of short circuits).
- 4. The units should be installed to leave sufficient space at the front for the on site refrigerant piping work to be carried out comfortably.

