

technical data



Introduction

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1 Possible indoor units using R-410A

Description	Indoor unit						Size					
Description		20	25	32	40	50	63	80	100	125	200	250
4-way blow ceiling mounted cassette (600 mm x 600 mm)	FXZQ-MVE	х	x	x	х	x						
4-way blow ceiling mounted cassette	FXFQ-M7V1B	х	x	x	х	х	х	х	х	х		
2-way blow ceiling mounted cassette	FXCQ-M7V1B	X	x	x	х	х	х	х		х		
Ceiling mounted corner cassette	FXKQ-MVE		x	x	х		х					
Concealed ceiling unit	FXSQ-M7V1B	х	x	х	х	x	х	х	х	х		
Concealed ceiling unit (large)	FXMQ-MVE				х	x	х	х	х	х	x	х
Concealed ceiling unit (small)	FXDQ-M7V1B	х	x									
Wall mounted unit	FXAQ-MVE	x	x	х	х	x	x					
Ceiling suspended unit	FXHQ-MVE			х			x		Х			
Floor standing unit	FXLQ-MIVE	х	X	X	Х	X	Х					
Concealed floor standing unit	FXNQ-MVE	x	x	x	x	x	x					

2 Possible outdoor units using R-410A

VRV II heat pump	Fixed combinations	Nr. of outdoors	Nr. of compressors	Nr. of connectable indoor units	Minimum capacity index	Maximum capacity index
RXYQ5M	RXYQ5M	1	1	8	63	163
RXYQ8M	RXYQ8M	1	2	13	100	260
RXYQ10M	RXYQ10M	1	2	16	125	325
RXYQ12M	RXYQ12M	1	2	20	150	390
RXYQ14M	RXYQ14M	1	3	20	175	455
RXYQ16M	RXYQ16M	1	3	20	200	520
RXYQ18M	RXYQ8M + RXYQ10M	2	4	20	225	585
RXYQ20M	RXYQ10M x 2	2	4	20	250	650
RXYQ22M	RXYQ10M + RXYQ12M	2	4	22	275	715
RXYQ24M	RXYQ10M + RXYQ14M	2	5	32	300	780
RXYQ26M	RXYQ10M + RXYQ16M	2	5	32	325	845
RXYQ28M	RXYQ12M + RXYQ16M	2	5	32	350	910
RXYQ30M	RXYQ14M + RXYQ16M	2	6	32	375	975
RXYQ32M	RXYQ16M x 2	2	6	32	400	1,040
RXYQ34M	RXYQ10M x 2 + RXYQ14M	3	7	34	425	1,105
RXYQ36M	RXYQ10M x 2 + RXYQ16M	3	7	36	450	1,170
RXYQ38M	RXYQ10M + RXYQ12M + RXYQ16M	3	7	38	475	1,235
RXYQ40M	RXYQ10M + RXYQ14M + RXYQ16M	3	8	40	500	1,300
RXYQ42M	RXYQ10M + RXYQ16M x 2	3	8	40	525	1,365
RXYQ44M	RXYQ12M + RXYQ16M x 2	3	8	40	550	1,430
RXYQ46M	RXYQ14M + RXYQ16M x 2	3	9	40	575	1,495
RXYQ48M	RXYQ16M x 3	3	9	40	600	1,560

2-1 Indoor unit capacity index

Model	20	25	32	40	50	63	80	100	125	200	250
Capacity index	20	25	31.25	40	50	62.5	80	100	125	200	250

NOTE

3 Nomenclature

3-1 Indoor units



* B is not mandatory for indoor units

3 Nomenclature

3-2 Outdoor units

VRVII heat pump



4 **¥₹¥**∏ line-up



5 **JRJ/I** technology



① Reluctance brushless DC Compressor



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The reluctance brushless DC motor provides significant increases in efficiency compared to conventional AC inverter motors, simultaneously using 2 different forms of torque (normal and reluctance torque) to produce extra power from small electric currents. The motor comprises powerful neodymium magnets, that create the reluctance torque. These magnets ar approximately 12 times stronger than ferrite magnets and make a major contribution to its energy saving characteristics.

Secret to raising energy-efficiency! Powerful neodymium magnets



② Sine Wave DC inverter

Optimizing the sine wave curve, results in smoother motor rotation and improved motor efficiency.



VRV [] technology 5

(3) DC fan motor

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First in the industry

The use of a DC fan motor offers substantial improvements in operating efficiency compared to conventional AC motors, especially during low speed rotation.



DC fan motor structure



magnet









④ Aero fitting grill & aero spiral fan

These new features achieve a low noise fan with a large airflow, and realize a compact casing together with the compressor linking technology.



(5) e-Bridge circuit

Prevents accumulation of liquid refrigerant in the condenser. This results in more efficient use of the condenser surface under any circumstance and leads in turn to better energy efficiency.

An increase in evaporative capacity systems from the newly developed refrigeration circuit, known as the SCe-bridge circuit, which adds super cooling prior to the expansion cycle. By adopting this circuit, the COPs in both cooling and heating have been drastically improved.



5 **VRV** i technology

6 e-Pass heat exchanger

Optimization of the path layout of the heat exchanger prevents heat transferring from the overheated gas section towards the sub cooled liquid section - a more efficient use of the heat exchanger.



In cooling mode, the heat exchanger of the condensor is improved. This means an improvement of COP by 3%.

⑦ i-Demand function

The newly introduced current sensor minimizes the difference between the actual power consumption and the predefined power consumption.



(8) Compact aero box

Lower noise and savings in input power are achieved by stacking the inverter and control PCBs within a new and more compact 'aero' box.



6-1 Creating maximum comfort

6-1-1 Inverter technology

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The linear VRV system makes use of a variable Proportional Integral (PI) control system which uses refrigerant pressure sensors to give added control over inverter and ON/OFF control compressors in order to abbreviate control steps into smaller units to provide precise control in both small and larger areas.

This in turn enables individual control of up to 40 indoor units of different capacity and type at a ratio of 50~130 % in comparison with outdoor units capacity. 5 HP outdoor units use inverter control compressors only.



8,10,12HP Outdoor Unit





6-1 Creating maximum comfort

6-1-2 Smart control brings comfort

An electronic expansion valve, using PID control, continuously adjusts the refrigerant volume in respond to load variations of the indoor units. The VRV system thus maintains comfortable room temperatures at a virtually constant level, without the temperature variations typical of conventional ON/OFF control systems.



The thermostat can control stable room temperature at $\pm~0.5^{\circ}\mathrm{C}$ from set point.



NOTE

1 the graph shows the data, measured in a test room assuming actual heating load.

6-1-3 Less frequent start/stop cycle

- The technique adopted by Daikin, of regulating the capacity using multiple compressors clearly results in minimum switching losses and power surges because of the overlap in capacity and frequency
- Since Daikin utilises small 5HP inverter compressors, the influence of harmonics is less than that generated by a single large compressor
- The use of multiple compressors by Daikin also ensures a 50 % standby facility
- Smaller compressors are cheaper and faster to replace



6-1 Creating maximum comfort

6-1-4 PID control

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Proportional Integral Derivative control with an automatic capacity balancing circuit:

- enables the use of lengthy piping up to 100 meters (actual length)

- consists of two control systems:
 - 1 Oil control system that controls the refrigerant oil volume to prevent it from raising or backing up in the pipes
 - 2 Refrigerant flow stabilization mechanism: prevents refrigerant drift, caused by level difference of indoor units in the same system.

6-1-5 Operation control of small capacity indoor units

If the operating frequency is minimal, the refrigerant pressure and outdoor temperature are detected, the number of control steps are calculated, and capacity of outdoor unit heat exchanger (refrigerant accumulates in coils) and air flow of outdoor unit fans (controls pole change of the two fans) are controlled.

If operating a small-capacity indoor unit, the bypass valve is controlled (ON/OFF), with capacity control being executed at a minimum of 14% for a 5HP outdoor unit (when operating one 20-class indoor unit), or a minimum of 8% for 8 and 10HP outdoor units (when operating one 20-class indoor unit).



6-1-6 Control flow

6-2 Energy efficient solution

6-2-1 Low running costs

- VRV systems have low running costs because it permits each zone to be controlled individually. That is, only those rooms that require air conditioning will be heated or cooled, while the system can be shut down completely in rooms where no air conditioning is required.
- VRV units have the highest COP/EER in the market in the most common operating area

6-2-2 Most advanced reluctance brushless DC compressor technology

The scroll compressor is driven by the newly developed motor, enabling better performance, higher energy efficiency resulting in higher energy cost savings.

6-2-3 HRV - Heat Recovery Ventilation System

- · Heat and humidity are exchanged between supply and exhaust air, which
 - brings outdoor air close to indoor air conditions
 - recovers energy loss
 - realises considerable reduction of air conditioning capacity
- The VAM heat exchanger modulates the humidity and temperature of incoming fresh air to match indoor conditions.
- The balance achieved between indoor and outdoor ambients, enables the cooling/heating load placed on the air conditioning system to be reduced. (heat and humidity are exchanged)
- Most energy saving solution as smaller indoor units can be selected:
 - size down of indoor units down to 40 %
 - payback total VAM system: ±2.5 years*
 - *conditions: outside cooling conditions: 30°C / outside heating conditions: 8°C inside cooling conditions: 24°C / inside heating conditions: 22°C ventilation per room: 150m3/h
- Ideal modular concept to cope with the fresh air requirements

6-2-4 Auto restart capability

Even after exceptionally long power failures, the built-in auto restart capability ensures automatic system start up. Since the preset memory is not erased by interruptions in power supply, no programme resetting is necessary.



6-2 Energy efficient solution

6

6-2-5 Low operation sound level

- Continuous research by Daikin into reducing operation sound levels has resulted in the development of a purpose designed inverter scroll compressor and fan.
- The new grille and fan offer low noise, high volume airflow and are housed in a compact casing together with the associated compressor components. The use of this new technology assembly enables a 16hp unit to be housed in a single casing.



Aero spiral fan:

Bending the fan blade edge reduces turbulence, resulting in less pressure loss



Aero fitting grille:

New shape promotes spiral discharge airflow, resulting in reduced pressure loss



Night quiet function (max. -8dBA)
 During night time, sound level of the outdoor unit can be reduced for a certain period : starting time and ending time can be input



NOTES

1 This function is available in setting at site.

- 2 The relationship of outdoor temperature (load) and time shown in the graph is just an example.
- Daikin indoor units have very low sound operation levels, down to 25 dBA.

dB(A)	Perceived loudness	Sound	
0	Treshold of hearing	-	
20	Extremely soft	Rustling leaves	Daikin indoor units
40	Very soft	Quiet room	
60	Moderately loud	Normal conversation	
80	Very loud	City traffic noise	7
100	Extremely loud	Symphonic orchestra	
120	Threshold of feeling	Jet taking off	

6-2 Energy efficient solution

6-2-6 Operation range of outdoor temperature

Standard operation down to -20°C outdoor ambient temperature

Advanced PI control of the outdoor unit enables VRV II heat recovery and Inverter cooling only/heat pump series to operate at outdoor ambients down to -5°C in cooling mode and down to -20°C in heating mode.



6-3 High reliability

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6-3-1 Nr. 1 anti-corrosion treatment

• Special anti corrosion treatment of the heat exchanger provides 5 to 6 times greater resistance against acid rain and salt corrosion. The provision of rust proof steel sheet on the underside of the unit gives additional protection.

Improvement in corrosion resistance

Corrosion resistance rating								
	Non-treated	Anti-corrosion treated						
Salt corrosion	1	5 to 6						
Acid rain	1	5 to 6						



Performed tests

contents of 1 cycle (7 days):

- 24 hours salt spray test SS DIN 50021
- 96 hours humidity cycle test KFW DIN 50017
- 48 hours room temperature & room humidity

testing period : 5 cycles





contents of 1 cycle (48 hours): according to DIN50018 (0.21) testing period : 40 cycles

6-3-2 Double back-up function

In the event of a compressor malfunction, the remotely controlled or field set back-up function in the outdoor unit in question (and also between different outdoor units) will allow emergency operation of another compressor in order to maintain 8 hour maximum interim capacity

6-3 High reliability

6-3-3 Duty cycling

The cyclical start-up sequence of multiple outdoor unit systems equalises compressor duty and extends operating life.



6-3-4 Special oil equalising technology

The incorporation of this technology ensures that the optimum quantity of oil is contained in each outdoor unit module in order to maintain compressor reliability. Automatic checks are carried out every 6 minutes on the number of compressors in operation and also to ascertain that there is enough oil to keep them running. In the event of a shortage being indicated, oil can be piped from other outdoor units in the system via the oil balancing pipe linking multiple systems.

Each compressor in a VRV II outdoor unit is equipped with an internal oil equalising circuit, comprising an oil separator and oil return circuit. This ensures that the maximum quantity of oil is returned to the compressor case before entering the REFNET piping network. The oil equalising circuit of each outdoor unit is linked to those of the other outdoor units, allowing additional reliability and oil circulation during partial load operations.

6-3-5 No standby equipment required

Conventional VAV (Variable Air Volume) systems and chiller/fan coil systems require expensive and bulky standby units in case of breakdown. Since most outdoor units of the VRV system comprise a number of independent compressors, the system as a whole will continue to function in the event of a unit breakdown.

6-4 Eco friendly

6-4-1 Lowest refrigerant amount in the total system

18 HP	¥R¥.II	Comparable VRF system
Total refrigerant amount in the system*	100 %	160 %

NOTE

6-4-3

* based on average installation

6-4-2 Dramatic reduction in initial refrigerant charge

	Reduction of 20.5 %	
410A		

16 HP	R-22	R-407C	R-410A
	VRV-K series	VRV-K series	<i>발랐빗Ⅱ</i> series
Refrigerant charge	100 %	85.6 %	79.5 %



Optimised R-410A design

Daikin Europe has achieved a quantum leap forward in commercial air conditioning technology by the introduction of its VRV II, the world's first R-410A operated variable refrigerant flow system. Available in cooling only, heat pump and heat recovery versions, the new system, which represents a considerable advance over earlier VRV systems, demonstrates Daikin's innovative application of new technology and the latest HFC refrigerants to its VRV product programmes.

6-4-4 Less waste and improved re-cycling

The lead free, soldered PCB obviates environmental contamination, whilst the re-cyclable galbarium steel bottom plate is designed to last around 6 times longer than the traditional galvanised base.

6-4-5 Refrigerant recovery function

The refrigerant recovery function enables all expansion valves to be opened. In this way the refrigerant can be drained from the piping system and stored in the receiver and the condenser.

6-5 Easy and flexible design

6-5-1 Total room layout flexibility

- VRV II systems are easily adaptable to changes in room layout : extra indoor units can be added to a VRV outdoor unit up to a capacity level of 130%.
- Also, since VRV II heat recovery systems offer simultaneous cooling and heating, existing indoor and outdoor units can continue to provide year
 round air conditioning from their existing locations, even if office layouts are altered or extended.



6-5-2 Complete flexibility

- The VRV II system enables different floors or even rooms to be rented to different customers, because each room has independent control of its air conditioning.
- Thanks to inverter technology, as many as 40 indoor units with different types and capacities can be installed in one system. This system automatically
 and effectively controls each unit to provide individual rooms of different sizes with a comfortable working or living environment.

6-5-3 Efficient use of space

The VRV II system allows you to use the available space more efficiently. Instead of having to incorporate a machine room in to your building plans, you can use this space for other purposes, such as a garage.



6-5 Easy and flexible design

6-5-4 Longest refrigerant piping run

The ability to sustain refrigerant piping in lengths up to 150m (175m equivalent), allows systems to be designed with level differences of 50m between indoor and outdoor units and 15m between individual indoor units. Thus, even with installations in 15 storey buildings, all outdoor units can be located at rooftop level.



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VRVII



NOTES

1 In this case the outdoor unit is located above the indoor unit. If the outdoor unit is located underneath the indoor unit the level difference is a maximum of 40m.

6-5-5 Short planning and design time

In conventional water systems, the size of the pipes and all auxiliary equipment must be calculated in accordance with the water flow rate. However, using a Daikin VRV system, with innovative compressor technology, time-consuming calculations are not necessary, offering considerable reductions in design time.

6-5 Easy and flexible design

6-5-6 Hi-VRV selection programme

A simple to use, Daikin Hi-VRV air conditioning computerised selection programme, designed for use with Windows 95[®], Windows 98[®] and WindowsNT[®] systems, enables consulting engineers, design and build contractors, property developers and architects etc. to plan a Daikin air conditioning project on a step by step basis, complete with detailed drawings, bills of quantities and costs.

The programme thus enables VRV air conditioning systems to be engineered precisely and economically (without over-sizing units), thereby ensuring optimum operating cycles and maximum energy efficiency.

Features

• The Hi-VRV selection programme offers 3 separate modes to accommodate different design formats according to customer requirements:

1 Expert mode

Once the cooling and heating loads in the different rooms have been calculated, the software will select the most appropriate system plus an estimate of the power consumption



2 Quick mode

Based on calculated system loads, the software will select the most appropriate system

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3 Drawing mode

Selecting the indoor and outdoor units from a list enables the user to design a system in no time at all



- AutoCAD and scanned drawings can be used to help draw up a floor plan
- Piping diameters can be automatically calculated
- · Indoor and outdoor units, headers and joints etc can be automatically selected





6-6 Simple and rapid installation

6-6-1 Short installation time

- Thanks to small bore refrigerant pipes and REFNET piping options, the VRV II piping system can be installed very easily and quickly.
- Installation of the VRV II system can also be implemented floor by floor, so that sections of the building can be put into use very quickly, or enabling the air conditioning system to be commissioned and operated in stages, rather than on final completion of the project.

6-6-2 Dramatic reduction in installation space

VRV II features a dramatic reduction in installation space - for example, the 16hp outdoor unit is housed in a single casing outdoor unit, providing a 50 % reduction in required installation space.



6-6-3 Modular & lightweight

- Modular design enables units to be joined together in rows with an outstanding degree of uniformity.
- The design of the outdoor units is sufficiently compact to allow them to be taken up to the top of a building in a commercial elevator, overcoming
 site transportation problem, particularly when outdoor units need to be installed on each floor.



Reduction of 34%			
16HP	VRV K series	VRV L series	VRV II series
WEIGHT REDUCTION	100 %	99.70 %	66 %

6-6-4 No structural reinforcement necessary

- The galbarium steel allows the use of corner block foundations earlier K and L series VRV systems required full beam foundations.
- Thanks to the lightweight and vibration-free construction of the outdoor units, floors do not need to be reinforced, reducing the overall cost of the building.



6-6 Simple and rapid installation

6-6-5 Unified REFNET piping

- The unified Daikin REFNET piping system is especially designed for simple installation
- Only 2 or 3 main refrigerant pipes are necessary per system and unlike conventional water based schemes, VRV II systems do not require strainers, stop valves, 2 and 3 way valves, oil traps, anti freeze treatment or air purging.
- The use of REFNET piping in combination with electronic expansion valves, results in a dramatic reduction in imbalance in refrigerant flowing between indoor units, despite the small diameter of the piping.
- REFNET joints and headers (both accessories) can cut down on installation work and increase system reliability.
- Compared to regular T-joints, where refrigerant distribution is far from optimal, the Daikin REFNET joints have specifically been designed to optimise refrigerant flow.



6-6-6 Increased installation flexibility

Outdoor units can be installed far back from former location.



6-6-7 High external static pressure : 6mm H₂O

Daikin now offers high external static pressure as standard to meet requirements of indoor installation.

6-6-8 4-way piping connection

VRV II series not only offer the possibility to run piping from the front, but also from the left, right or bottom, thus providing greater freedom of layout.



6-6 Simple and rapid installation

6-6-9 Downsizing refrigerant piping

• Reduced piping diameters

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Use of high efficiency R-410A enables the VRV II to operate on a smaller refrigerant charge to be used, leading to a reduction in liquid and gas pipe diameters.

Reduced piping costs thanks to modular design

Smaller diameter liquid and gas piping contributes to a reduction in installation space and installation costs.



Standard VRV System



6-6-10 Sequential start

Up to 3 outdoor units can be connected to 1 power supply and can be turned on sequentially. This allows the number of breakers and their capacities to remain small and simplifies wiring (for models of 10Hp or less).

6-6-11 Self diagnosis

Detects malfunctions in major locations of the system and displays the type of malfunction and location, which in turn allows servicing and maintenance to be performed more efficiently.

6-6 Simple and rapid installation

6-6-12 Crosswiring check

The cross wiring check facility available on the VRVII is the first of its type in the industy to warn operatives of connection errors in interunit wiring and piping. This function identifies and alerts system errors by means of on/off LEDs on the outdoor unit's PC boards.

6-6-13 Simplified wiring

- A simple 2-wire non-shielded multiplex transmission system links each outdoor unit to multiple indoor units using one 2-core wire, thus simplifying the wiring operation.
- Furthermore, outdoor units have power connection outlets on side and front, resulting in easier installation and maintenance and saving space when rows of units are connected together.

6-6-14 "Super Wiring" system

- A Super Wiring system is used to enable the shared use of wiring between indoor units, outdoor units and the centralised remote control.
- This system makes it easy for the user to retrofit the existing system with a centralised remote control, simply by connecting it to the outdoor units.
- Thanks to a non polarity wiring system, incorrect connections become impossible and installation time is reduced.



6-6-15 4-way wiring connection

Wiring can be fed from the front panel, both left and right side panels or bottom panel of the outdoor unit.



6-6-16 Auto address setting function

Allows wiring between indoor and outdoor units, as well as group control wiring of multiple indoor units, to be performed without the bothersome task of manually setting each address.

7-1 Selection procedure *VRVII* System based on cooling load

7-1-1 Indoor unit selection

Enter <u>indoor unit capacity tables</u> at given indoor and outdoor temperature. Select the unit that the capacity is the nearest to and higher than the given load.

NOTE

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1 Individual indoor unit capacity is subject to change by the combination. Actual capacity has to be calculated according to the combination by using outdoor units capacity table.

7-1-2 Outdoor unit selection

Allowable combinations are indicated in indoor unit combination total capacity index table.

In general, oudoor units can be selected as follows though the location of the unit, zoning and usage of the rooms should be considered.

The indoor and outdoor unit combination is determined that the sum of indoor unit capacity index is nearest to and smaller than the capacity index at 100 % combination ratio of each outdoor unit. Up to 16 indoor units can be connected to one outdoor unit. It is recommended to choose a larger outdoor unit if the installation space is large enough.

If the combination ratio is higher than 100 %, the indoor unit selection will have to be reviewed by using actual capacity of each indoor unit.

Indoor unit combination total capacity index table

Outdoor unit	Indoor unit combination ratio								
	130 %	120 %	110 %	100 %	90 %	80 %	70%	60 %	50 %
RXYQ5M	162.5	150	137.5	125	112.5	100	87.5	75	62.5
RXYQ8M	260	240	220	200	180	160	140	120	100
RXYQ10M	325	300	275	250	225	200	175	150	125
RXYQ12M	390	360	330	300	270	240	210	180	150
RXYQ14M	455	420	385	350	315	280	245	210	175
RXYQ16M	520	480	440	400	360	320	280	240	200
RXYQ18M	585	540	495	450	405	360	315	270	225
RXYQ20M	650	600	550	500	450	400	350	300	250
RXYQ22M	715	660	605	550	495	440	385	330	275
RXYQ24M	780	720	660	600	540	480	420	360	300
RXYQ26M	845	780	715	650	585	520	455	390	325
RXYQ28M	910	840	770	700	630	560	490	420	350
RXYQ30M	975	900	825	750	675	600	525	450	375
RXYQ32M	1,040	960	880	800	720	640	560	480	400
RXYQ34M	1,105	1,020	935	850	765	680	595	510	425
RXYQ36M	1,170	1,080	990	900	810	720	630	540	450
RXYQ38M	1,235	1,140	1,045	950	855	760	665	570	475
RXYQ40M	1,300	1,200	1,100	1,000	900	800	700	600	500
RXYQ42M	1,365	1,260	1,155	1,050	945	840	735	630	525
RXYQ44M	1,430	1,320	1,210	1,100	990	880	770	660	550
RXYQ46M	1,495	1,380	1,265	1,150	1,035	920	805	690	575
RXYQ48M	1,560	1,440	1,320	1,200	1,080	960	840	720	600

Indoor unit capacity index

Model	20	25	32	40	50	63	80	100	125	200	250
Capacity index	20	25	31.25	40	50	62.5	80	100	125	200	250

7-1 Selection procedure VRVII System based on cooling load

7-1-3 Actual performance data

Use outdoor unit capacity tables

Determine the correct table according to the outdoor unit model and combination ratio.

Enter the table at given indoor and outdoor temperature and find the outdoor capacity and power input. The individual indoor unit capacity (power input) can be calculated as follows:

 $ICA = \frac{OCA \times INX}{TNX}$

ICA: Individual indoor unit capacity (power input) OCA: Outdoor unit capacity (power input) INX: Individual indoor unit capacity index TNX: Total capacity index

Then, correct the indoor unit capacity according to the piping length. If the corrected capacity is smaller than the load, the size of indoor unit has to be increased. Repeat the same selection procedure.

7-1-4 Selection example based on cooling load

- <u>1</u> <u>Given</u>
- Design condition
- Cooling: indoor 20°CWB, outdoor 33°CDB
- Cooling load

Load (kW) 2.9 2.7 2.5 4.3 4.0 4.0 3.9 4.2	Room	A	В	C	D	E	F	G	Н
	Load (kW)	2.9	2.7	2.5	4.3	4.0	4.0	3.9	4.2

Power supply: 3-phase 380V/50Hz

2 Indoor unit selection

Enter indoor unit capacity table at: 20°CWB indoor temperature 33°CDB outdoor air temperature.

Selection results are as follows:

Room	A	В	С	D	E	F	G	Н
Load (kW)	2.9	2.7	2.5	4.3	4.0	4.0	3.9	4.2
Unit size	25	25	25	40	40	40	40	40
Capacity	3.0	3.0	3.0	4.8	4.8	4.8	4.8	4.8

<u>3</u> Outdoor unit selection

 Assume that the indoor and outdoor unit combination is as follows. Outdoor unit: RXYQ10M Indoor unit: FXCQ25M7 x 3, FXCQ40M7 x 5

• Indoor unit combination total capacity index $25 \times 3 + 40 \times 5 = 275 (110 \%)$

7-1 Selection procedure *VRVII* System based on cooling load

7-1-4 Selection example based on cooling load

4 Actual performance data (50Hz)

• Outdoor unit cooling capacity: 30.5kW (RXYQ10M, 110 %)

Individual capacity Capacity of FXYCP25K = $30.5 \times \frac{25}{275} = 2.77kW$ Capacity of FXYCP40K7 = $30.5 \times \frac{40}{275} = 4.44kW$

Actual combination capacity

Room	A	В	C	D	E	F	G	Н
Load (kW)	2.9	2.7	2.5	4.3	4.0	4.0	3.9	4.2
Unit size	25	25	25	40	40	40	40	40
Capacity	2.77	2.77	2.77	4.44	4.44	4.44	4.44	4.44

The unit size for room A has to be increased from 25 to 32 because the capacity is less than the load. For new combination, actual capacity is calculated as follows.

- Indoor unit combination total capacity index (25 x 2) +31.25 + (40 x5) = 281.25 (112.5 %)
- Outdoor unit cooling capacity: 27,610 kcal/h (direct interpolation between 110 % and 120 % in the table)
- Individual capacity Capacity of FXCQ25M = $30.0 \times \frac{25}{281.25} = 2.7 \text{kW}$ Capacity of FXCQ32M = $30.0 \times \frac{32}{281.25} = 3.4 \text{kW}$ Capacity of FXCQ40M = $30.0 \times \frac{40}{281.25} = 4.3 \text{kW}$

Actual capacity of new combination

	Room	A	В	C	D	E	F	G	Н
	Load (kW)	2.9	2.7	2.5	4.3	4.0	4.0	3.9	4.2
	Unit size	32	25	25	40	40	40	40	40
1	Canacity	3.4	27	27	43	43	43	43	43

Then, the capacities have to be corrected for actual piping length according to the location of indoor and outdoor units and the distance between them.

7-2 Capacity correction ratio

7-2-1 RXYQ5MY1B

Rate of change in cooling capacity

Rate of change in heating capacity



NOTES

- 1 These figures illustrate the rate of change in capacity of a standard indoor unit system at maximum load (with the thermostat set to maximum) under standard conditions.
- Moreover, under partial load conditions there is only a minor deviation from the rate of change in capacity shown in the above figures.
- 2 With this outdoor unit, evaporating pressure constant control when cooling, and condensing pressure constant control when heating is carried out.
- 3 Method of calculating cooling / heating capacity (max. capacity for combination with standard indoor unit) cooling / heating capacity = cooling / heating capacity obtained from performance characteristics table x each capacity rate of change When piping length differs depending on the indoor unit, maximum capacity of each unit during simultaneous operation is: cooling / heating capacity = cooling / heating capacity of each unit x capacity rate of change for each piping length
- 4 When overall equivalent pipe length is 90m or more, the diameter of the main gas pipes (outdoor unit-branch sections) must be increased. Diameter of above case

Model	gas
RXYQ5MY1B	ø 19.1

5 When the main sections of the interunit gas pipe diameters are increased the overall equivalent length should be calculated as follows. $\frac{Overall \text{ equivalent length}}{Example} = \frac{Equivalent \text{ length to main pipe x } 0.5 + Equivalent \text{ length after branching}}{Example}$



In the above case (Cooling) <u>Overall equivalent length</u> = 80m x 0.5 + 40m = 80m The correction factor in capacity when H_p = 0m is thus approximately 0.78

EXPLANATION OF SYMBOLS

- ${\rm H}_{\rm p}~$: Level difference (m) between indoor and outdoor units with indoor unit in inferior position
- ${\rm H}_{\rm M}$: Level difference (m) between indoor and outdoor units with indoor unit in superior position
- L : Equivalent pipe length (m)
- α : Capacity correction factor

Model	gas
RXYQ5MY1B	ø 15.9

7-2 Capacity correction ratio

7 7-2-2 RXYQ8,22MY1B

Rate of change in cooling capacity

Rate of change in heating capacity



3D040059

NOTES

- 1 These figures illustrate the rate of change in capacity of a standard indoor unit system at maximum load (with the thermostat set to maximum) under standard conditions.
- Moreover, under partial load conditions there is only a minor deviation from the rate of change in capacity shown in the above figures.
- 2 With this outdoor unit, evaporating pressure constant control when cooling, and condensing pressure constant control when heating is carried out.
- 3 Method of calculating cooling / heating capacity (max. capacity for combination with standard indoor unit) <u>cooling / heating capacity = cooling / heating capacity obtained from performance characteristics table</u> x <u>each capacity rate of change</u> When piping length differs depending on the indoor unit, maximum capacity of each unit during simultaneous operation is: <u>cooling / heating capacity = cooling / heating capacity of each unit x capacity rate of change for each piping length</u>
- 4 When overall equivalent pipe length is 90m or more, the diameter of the main gas and liquid pipes (outdoor unit-branch sections) must be increased. Diameter of above case

Model	gas	liquid
RXYQ8MY1B	ø 22.2	ø 12.7
RXYQ221MY1B	ø 31.8	ø 19.1

5 When the main sections of the interunit pipe diameters are increased the overall equivalent length should be calculated as follows. <u>Overall equivalent length = Equivalent length to main pipe x 0.5</u> + <u>Equivalent length after branching</u> When the gas pipe diameter is increased: correct cooling capacity.

When the liquid pipe diameter is increased: correct heating capacity.

Example



In the above case (Cooling) <u>Overall equivalent length</u> = 80m x 0.5 + 40m = 80mThe correction factor in capacity when H_p = 0m is thus approximately 0.86

EXPLANATION OF SYMBOLS

H_p: Level difference (m) between indoor and outdoor units with indoor unit in inferior position

- H_M : Level difference (m) between indoor and outdoor units with indoor unit in superior position
- L : Equivalent pipe length (m)
- α : Capacity correction factor

Model	gas	liquid
RXYQ8MY1B	ø 19.1	ø 9.5
RXYQ22MY1B	ø 28.6	ø 15.9

7-2 Capacity correction ratio

7-2-3 RXYQ10MY1B

Rate of change in cooling capacity





NOTES

- 1 These figures illustrate the rate of change in capacity of a standard indoor unit system at maximum load (with the thermostat set to maximum) under standard conditions.
- Moreover, under partial load conditions there is only a minor deviation from the rate of change in capacity shown in the above figures.
- 2 With this outdoor unit, evaporating pressure constant control when cooling, and condensing pressure constant control when heating is carried out.
- 3 Method of calculating cooling / heating capacity (max. capacity for combination with standard indoor unit) <u>cooling / heating capacity = cooling / heating capacity obtained from performance characteristics table x each capacity rate of change</u> When piping length differs depending on the indoor unit, maximum capacity of each unit during simultaneous operation is: <u>cooling / heating capacity = cooling / heating capacity of each unit x capacity rate of change for each piping length</u>
- 4 When overall equivalent pipe length is 90m or more, the diameter of the main gas and liquid pipes (outdoor unit-branch sections) must be increased. Diameter of above case

Model	gas	liquid
RXYQ10MY1B	ø 25.4	ø 12.7

5 When the main sections of the interunit gas pipe diameters are increased the overall equivalent length should be calculated as follows. <u>Overall equivalent length</u> = <u>Equivalent length to main pipe x 0.5</u> + <u>Equivalent length after branching</u> When the gas pipe diameter is increased: correct cooling capacity. When the live diameter is increased is correct to obtain a constitution constitution.

When the liquid pipe diameter is increased: correct heating capacity. Example



In the above case (Cooling)

<u>Overall equivalent length</u> = $80m \times 0.5 + 40m = 80m$ The correction factor in capacity when H_p = 0m is thus approximately 0.87

EXPLANATION OF SYMBOLS

- H_p : Level difference (m) between indoor and outdoor units with indoor unit in inferior position
- H_M : Level difference (m) between indoor and outdoor units with indoor unit in superior position
- L : Equivalent pipe length (m)
- $\alpha \quad : \text{Capacity correction factor} \quad$

-		
Model	gas	liquid
RXYQ10MY1B	ø 22.2	ø 9.5

7-2 Capacity correction ratio

7 7-2-4 RXYQ12,14,24,36MY1B

Rate of change in cooling capacity

Rate of change in heating capacity



3D040055

NOTES

- 1 These figures illustrate the rate of change in capacity of a standard indoor unit system at maximum load (with the thermostat set to maximum) under standard conditions.
- Moreover, under partial load conditions there is only a minor deviation from the rate of change in capacity shown in the above figures.
- 2 With this outdoor unit, evaporating pressure constant control when cooling, and condensing pressure constant control when heating is carried out.
- 3 Method of calculating cooling / heating capacity (max. capacity for combination with standard indoor unit) cooling / heating capacity = cooling / heating capacity obtained from performance characteristics table x each capacity rate of change When piping length differs depending on the indoor unit, maximum capacity of each unit during simultaneous operation is: cooling / heating capacity = cooling / heating capacity of each unit x capacity rate of change for each piping length
- 4 When overall equivalent pipe length is 90m or more, the diameter of the main liquid pipes (outdoor unit-branch sections) must be increased. Diameter of above case

Model	gas	liquid
RXYQ12,14MY1B		ø 15.9
RXYQ24MY1B	Not Increased	ø 19.1
RXYQ36MY1B		ø 22.2

5 When the main sections of the interunit liquid pipe diameters are increased the overall equivalent length should be calculated as follows. (Heating only)

<u>Overall equivalent length</u> = Equivalent length to main pipe x 0.5 + Equivalent length after branching Example



In the above case (Heating)

<u>Overall equivalent length</u> = $80m \times 0.5 + 40m = 80m$ The correction factor in capacity when H_p = 0m is thus approximately 1.0

EXPLANATION OF SYMBOLS

 H_p : Level difference (m) between indoor and outdoor units with indoor unit in inferior position

- H_M : Level difference (m) between indoor and outdoor units with indoor unit in superior position
- L : Equivalent pipe length (m)
- α : Capacity correction factor

-		
Model	gas	liquid
RXYQ12,14MY1B	ø 28.6	ø 12.7
RXYQ24MY1B	ø 34.9	ø 15.9
RXYQ36MY1B	ø 41.3	ø 19.1

7-2 Capacity correction ratio

7-2-5 RXYQ16MY1B

Rate of change in cooling capacity

Rate of change in heating capacity



3D040056

7

NOTES

- 1 These figures illustrate the rate of change in capacity of a standard indoor unit system at maximum load (with the thermostat set to maximum) under standard conditions.
- Moreover, under partial load conditions there is only a minor deviation from the rate of change in capacity shown in the above figures.
- 2 With this outdoor unit, evaporating pressure constant control when cooling, and condensing pressure constant control when heating is carried out.
- 3 Method of calculating cooling / heating capacity (max. capacity for combination with standard indoor unit) <u>cooling / heating capacity = cooling / heating capacity obtained from performance characteristics table x each capacity rate of change</u> When piping length differs depending on the indoor unit, maximum capacity of each unit during simultaneous operation is: <u>cooling / heating capacity = cooling / heating capacity of each unit x capacity rate of change for each piping length</u>
- 4 When overall equivalent pipe length is 90m or more, the diameter of the main gas and liquid pipes (outdoor unit-branch sections) must be increased. Diameter of above case

Model	gas	liquid
RXYQ16MY1B	ø 31.8	ø 15.9

5 When the main sections of the interunit pipe diameters are increased the overall equivalent length should be calculated as follows.
 <u>Overall equivalent length = Equivalent length to main pipe x 0.5</u> + <u>Equivalent length after branching</u>
 When the gas pipe diameter is increased: correct cooling capacity.
 When the liquid pipe diameter is increased: correct heating capacity.

Example



In the above case (Cooling)

<u>Overall equivalent length</u> = $80m \times 0.5 + 40m = 80m$ The correction factor in capacity when H_p = 0m is thus approximately 0.88

EXPLANATION OF SYMBOLS

- H_p: Level difference (m) between indoor and outdoor units with indoor unit in inferior position
- H_M : Level difference (m) between indoor and outdoor units with indoor unit in superior position
- L : Equivalent pipe length (m)
- $\alpha \quad : \text{Capacity correction factor} \quad$

Diameter of pipes

Model	gas	liquid
RXYQ16MY1B	ø 28.6	ø 12.7

7-2 Capacity correction ratio

7-2-6 RXYQ18,26,28,30,38,40,42,44MY1B

Rate of change in cooling capacity

Rate of change in heating capacity



NOTES

7

- 1 These figures illustrate the rate of change in capacity of a standard indoor unit system at maximum load (with the thermostat set to maximum) under standard conditions.
- Moreover, under partial load conditions there is only a minor deviation from the rate of change in capacity shown in the above figures.
- 2 With this outdoor unit, evaporating pressure constant control when cooling, and condensing pressure constant control when heating is carried out.
- 3 Method of calculating cooling / heating capacity (max. capacity for combination with standard indoor unit) cooling / heating capacity = cooling / heating capacity obtained from performance characteristics table x each capacity rate of change When piping length differs depending on the indoor unit, maximum capacity of each unit during simultaneous operation is: cooling / heating capacity = cooling / heating capacity of each unit x capacity rate of change for each piping length
- 4 When overall equivalent pipe length is 90m or more, the diameter of the main gas and liquid pipes (outdoor unit-branch sections) must be increased except for the gas pipe of RXYQ38,40,42,44MY1B.

Diameter of above case

Model	gas	liquid
RXYQ18MY1B	ø 31.8	ø 19.1
RXYQ26,28,30MY1B	ø 38.1	ø 22.2
RXYQ40,42,44MY1B	Not Increased	ø 22.2

5 When the main sections of the interunit pipe diameters are increased the overall equivalent length should be calculated as follows. <u>Overall equivalent length</u> = <u>Equivalent length to main pipe x 0.5</u> + <u>Equivalent length after branching</u> When the gas pipe diameter is increased: correct cooling capacity.

When the liquid pipe diameter is increased: correct heating capacity.

Example



In the above case (Cooling) <u>Overall equivalent length</u> = 80m x 0.5 + 40m = 80mThe correction factor in capacity when H_p = 0m is thus approximately 0.88

EXPLANATION OF SYMBOLS

H_p: Level difference (m) between indoor and outdoor units with indoor unit in inferior position

H_M : Level difference (m) between indoor and outdoor units with indoor unit in superior position

- L : Equivalent pipe length (m)
- α : Capacity correction factor

Model	gas	liquid
RXYQ18MY1B	ø 28.6	ø 15.9
RXYQ26,28,30MY1B	ø 34.9	ø 19.1
RXYQ40,42,44MY1B	ø 41.3	ø 19.1

7-2 Capacity correction ratio

7-2-7 RXYQ20,32,34,46MY1B

Rate of change in cooling capacity

Rate of change in heating capacity



3D040058

7

NOTES

- 1 These figures illustrate the rate of change in capacity of a standard indoor unit system at maximum load (with the thermostat set to maximum) under standard conditions.
- Moreover, under partial load conditions there is only a minor deviation from the rate of change in capacity shown in the above figures.
- With this outdoor unit, evaporating pressure constant control when cooling, and condensing pressure constant control when heating is carried out.
 Method of calculating cooling / heating capacity (max. capacity for combination with standard indoor unit)
- 4 When overall equivalent pipe length is 90m or more, the diameter of the main gas and liquid pipes (outdoor unit-branch sections) must be increased except for the gas pipe of RXYQ46MY1B.

Diameter of above case

Model	gas	liquid
RXYQ20MY1B	ø 31.8	ø 19.1
RXYQ32,34MY1B	ø 38.1	ø 22.2
RXYQ46MY1B	Not Increased	ø 22.2

When the main sections of the interunit pipe diameters are increased the overall equivalent length should be calculated as follows.
 <u>Overall equivalent length</u> = <u>Equivalent length to main pipe x 0.5</u> + <u>Equivalent length after branching</u>
 When the gas pipe diameter is increased: correct cooling capacity.
 When the liquid pipe diameter is increased: correct heating capacity.
 Example



In the above case (Cooling) <u>Overall equivalent length = 80m</u> x 0.5 + 40m = 80m The correction factor in capacity when $H_p = 0m$ is thus approximately 0.87

EXPLANATION OF SYMBOLS

- H_p: Level difference (m) between indoor and outdoor units with indoor unit in inferior position
- H_M : Level difference (m) between indoor and outdoor units with indoor unit in superior position
- L : Equivalent pipe length (m)
- α : Capacity correction factor

Model	gas	liquid
RXYQ18MY1B	ø 28.6	ø 15.9
RXYQ26,28,30MY1B	ø 34.9	ø 19.1
RXYQ40,42,44MY1B	ø 41.3	ø 19.1

7-2 Capacity correction ratio

7 ⁷⁻²⁻⁸ RXYQ48MY1B

Rate of change in cooling capacity

Rate of change in heating capacity



3D040061

NOTES

- 1 These figures illustrate the rate of change in capacity of a standard indoor unit system at maximum load (with the thermostat set to maximum) under standard conditions.
- Moreover, under partial load conditions there is only a minor deviation from the rate of change in capacity shown in the above figures.
- 2 With this outdoor unit, evaporating pressure constant control when cooling, and condensing pressure constant control when heating is carried out.
- 3 Method of calculating cooling / heating capacity (max. capacity for combination with standard indoor unit) cooling / heating capacity = cooling / heating capacity obtained from performance characteristics table x each capacity rate of change When piping length differs depending on the indoor unit, maximum capacity of each unit during simultaneous operation is: cooling / heating capacity = cooling / heating capacity of each unit x capacity rate of change for each piping length
- 4 When overall equivalent pipe length is 90m or more, the diameter of the main liquid pipes (outdoor unit-branch sections) must be increased. Diameter of above case

Model	liquid
RXYQ48MY1B	ø 22.2

5 When the main sections of the interunit liquid pipe diameters are increased the overall equivalent length should be calculated as follows. (Heating only)

<u>Overall equivalent length</u> = Equivalent length to main pipe x 0.5 + Equivalent length after branching Example



In the above case (Heating) <u>Overall equivalent length</u> = 80m x 0.5 + 40m = 80m The correction factor in capacity when $H_p = 0m$ is thus approximately 0.97

EXPLANATION OF SYMBOLS

 H_p : Level difference (m) between indoor and outdoor units with indoor unit in inferior position

H_M : Level difference (m) between indoor and outdoor units with indoor unit in superior position

- L : Equivalent pipe length (m)
- α : Capacity correction factor

Diameter of pipes

Model	gas	liquid
RXYQ48MY1B	ø 41.3	ø 19.1

7-3 Refnet pipe system

7-3-1 Refnet joints



7-3-2 Refnet headers



1TW25799-1

7-3 Refnet pipe system

7 7-3-3 Example of Refnet piping layouts



7-4 Refnet pipe selection

7-4-1 RXYQ5~48

Example of connection (connection of 8 indoor units Heat pump splem)	Dne ouddoor unt isstálled (RXYQ5 ~ 16)	BERNET point Duttor unit BENET point (A-Q)		IF Joint and KENET header RENET joint A + 8) A	Branch with RENET header
 If the system capacity is RWOIB or more in-read to the first outdoor banch as seen from the indoor unit. 	When multiple outdoor units are installed (RXYQ18 -)	first outdoor backin First outdoor First out	H H H H H H H H H H H H H H H H H H H		Duttox unit
Between outdoor Maximum and indoor untis allowide Retween outdoor banch and indoor unt leight	Actual pipe length Equivalent length Total extension length Actual pipe length	Pipe length tertween outdoor and indoor units ≤ 150m Example unit 8: a to + c + c + e + t + 1; a + p ≤ 150m Example unit 8: a to + c + c + e + t + 1; a + p ≤ 150m Example unit 8: a tertween outdoor and thoor units ≤ 150m Total priori bergent from outdoor unit 0: all indoor units ≤ 350m Physical elenth from outdoor unit 0: outdoor unit ≤ 10m Approximately length: max 13	Earningle unit & a + b + h < 150n, unit & a + b int < 150n, unit & a + b + h < 150n, unit & a + b + h < 150n, unit & a + b + h < 150n, unit & a + b + h < 150n + 100 + 1	+ i + k ≤ 150m tion purposeg	Eample unit & a + i ≤ 150m
Allowable Between ondoor and motor unners height Between ondoor and indoor units leight Between ondoor and ouddor units Allowable leight after the branch	Difference in height Difference in height Difference in height Actual pipe length	Difference in height termeen outdoor and indoor units (HI) \leq 50m Max 40m if the ou Difference in height termeen adacent indoor units (H2) \leq 15m (H2) \leq 15m (H2) \leq 15m	takov unt is below) it $\leq 40m$ $ Earniple unt \otimes b + h \leq 40n, unt \otimes i + k \leq 40m$	Barrple unit & i ≤ 40m	Outdoor unit t ≤ 10m (Appointate length: max 13m) ≤ 5 (10m (Appointate length: max 13m) → → → → → ↓ t ≤ 10m (Appointate length: max 13m)
Refrigerant branch kit selection Refrigerat branch kit can only be used with R-410k.	$\overline{\mathbb{A}}$	How to select the RE-RET joint Thom to select the RE-RET joint Oncose from the following table in accordance with the capacity of the outdoor unit concertence of the accordance with the capacity of the outdoor unit NUVGS REVICES R	First branch after the outdoor unit has to be self m "Outdoor unit capacity type" table. Even if contradictory to the "indoor capacity indoo" table RETNIE joints RERQ2IN001 RERQ2IN017 RER	eted tits - 000es that RBNET heade • 000es than to solve a cometad haccond • 000es that and the accond • 000e or expanding header • 000 • 000 • 000e and the device that the device and hill header • 000es and under of outdoor units • 000es and the device that accond • 000	e with the total capady of all the indoor untis connected below the RENET header. The RENET headers REAVEL Theaders (REQ220/2347) Mass & Barachesj (REQ220/2347) Mass & Barachesj (REQ220
Example of downstream indoor units		example in case of refret joint C; indoor units $3 + 4 + 5 + 6 + 7 + 8$	example in case of refinet joint B indoor units 7 - example in case of refinet header, indoor units	+ 8, 1 + 2 + 3 + 4 + 5 + 6	example in the case of refinet header, indoor units $1 + 2 + 3 + 4 + 5 + 6 + 7 + 8$
Pipe size selection For an outdoor with multi installation (RWO18-48MMB, make the settings following figure	in accordance with the	Physic between outdoor unit and refigerant transch itt (part A) • Match to the scare correction piping on the outdoor unit. • Concection piping size (outer diameter x minimul • Outdoor unit capacity type [Piping size (outer diameter x minimul • Casa pipe [Piping size (outer	Prigray between eligeant branch fits Prigray between eligeant branch fits (Uhit: mm) elocose from the drive connected below the accordance indocor units connection priory general m thrickness general system model and 1 pipe	with the total capacity of all the figurant piping size chosen by (Unit	Remean retrigrant karron kit and indoor unit Pipe set for direct connection to indoor unit must be the same as the connection size of indoor unit. (hint: mm) indoor capacity index. Piping size (outer diameter x minimum thickness) indoor capacity index.
Piping between curves of the piper terment of the piper terment of the piper terment or the piper terment outpoor branches (part A).	ualizing line (part 0) urdson branch arr C B)	NNU2 0131 x 003 645 RXV00 0131 x 003 645 RXV01 023 x 003 0121 x 003 RXV01 0131 x 003 0121 x 003 RXV01 0131 x 003 0121 x 003 RXV01 0131 x 013 0121 x 003 RXV03 0131 x 013 0131 x 013 RXV03 0141 x 143 0131 x 143	x 080 x 080 x 080 x 099 x 099 x 090 x 099 x 090 x 0100 x 0100 x 01000 x 0100 x 000 x 000 x 000 x 000 x 0000 x 000 x 000 x 000 x 000 x 000 x 000 x 000 x 000	Gas pipe Lquid pipe 613 1039 65 x 080 022 x 089 65 x 080 021 x 121 61 x 020 031 x 121 61 x 020 041 x 121 61 x 020 041 x 121 61 x 020 051 x 020 61 x 020 041 x 121 61 x 020 051 x 020 61 x 020	20. 25 3. 40, 50 type 603 bit 100, 125 type 613 type 614 type
How to calkulate the additional refrigerant to be charged Additional erigipant to be darged R (kg) R stould be rounded off in units of 0.1Kg NOTE R Store added I a negative sub is gotten for R from the formula at right, no refrigean needs to be added		$R = \begin{bmatrix} (\text{total length (int)} \\ (322 \text{ at } 0,22) \\ (322 \text{ at } 0,22)$	al legati (m) quad geirog x 0.17 + (Total legati (m) ar 0153 x 0.17 + (see at 0.127) x 0.11 ar 0153 x 0.022 + (see at 0.127) x 0.01 ar 0154 rane at 0654 x 0.022 + (see at 0.127) x 0.014 rane at 0654 x 0.022 + (see at 0.127) x 0.014 rane	Example for refige the outboard out the outboard out the outboard Arround of refigeater and and R = <u>B1V 1051</u> + R = <u>B1V 1051</u> +	art banch using afterpijont and reflext header for RXV034MX18 14 a an 0151 x 30m dx de 645 x 10m gx de64 x 10m is de64 x 10m is a 64 x 10m is







ISO14001 assures an effective environmental management system in order to help protect human health and the environment from the potential impact of our activities, products and services and to assist in maintaining and improving the quality of the environment.



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Zandvoordestraat 300 B-8400 Ostend - Belgium Internet: http://www.daikineurope.com