DAIKIN

SiBE39-402A

Service Manual

VRV II-S®

R-410A Heat Pump 50Hz

VRV II-S R410A Heat Pump 50Hz

1. Introduction

1.1 Safety Cautions

Cautions and Warnings

- Be sure to read the following safety cautions before conducting repair work.
- The caution items are classified into " **Warning**" and " **Caution**". The " **Warning**" items are especially important since they can lead to death or serious injury if they are not followed closely. The " **Caution**" items can also lead to serious accidents under some conditions if they are not followed. Therefore, be sure to observe all the safety caution items described below.
- About the pictograms

△ This symbol indicates an item for which caution must be exercised.
The pictogram shows the item to which attention must be paid.

◯ This symbol indicates a prohibited action.
The prohibited item or action is shown inside or near the symbol.

● This symbol indicates an action that must be taken, or an instruction.
The instruction is shown inside or near the symbol.

- After the repair work is complete, be sure to conduct a test operation to ensure that the equipment operates normally, and explain the cautions for operating the product to the customer

1.1.1 Caution in Repair

Warning	
Be sure to disconnect the power cable plug from the plug socket before disassembling the equipment for a repair. Working on the equipment that is connected to a power supply can cause an electrical shook. If it is necessary to supply power to the equipment to conduct the repair or inspecting the circuits, do not touch any electrically charged sections of the equipment.	
If the refrigerant gas discharges during the repair work, do not touch the discharging refrigerant gas. The refrigerant gas can cause frostbite.	
When disconnecting the suction or discharge pipe of the compressor at the welded section, release the refrigerant gas completely at a well-ventilated place first. If there is a gas remaining inside the compressor, the refrigerant gas or refrigerating machine oil discharges when the pipe is disconnected, and it can cause injury.	
If the refrigerant gas leaks during the repair work, ventilate the area. The refrigerant gas can generate toxic gases when it contacts flames.	
The step-up capacitor supplies high-voltage electricity to the electrical components of the outdoor unit. Be sure to discharge the capacitor completely before conducting repair work. A charged capacitor can cause an electrical shock.	
Do not start or stop the air conditioner operation by plugging or unplugging the power cable plug. Plugging or unplugging the power cable plug to operate the equipment can cause an electrical shock or fire.	

Caution	
Do not repair the electrical components with wet hands. Working on the equipment with wet hands can cause an electrical shock.	
Do not clean the air conditioner by splashing water. Washing the unit with water can cause an electrical shock.	
Be sure to provide the grounding when repairing the equipment in a humid or wet place, to avoid electrical shocks.	
Be sure to turn off the power switch and unplug the power cable when cleaning the equipment. The internal fan rotates at a high speed, and cause injury.	
Do not tilt the unit when removing it. The water inside the unit can spill and wet the furniture and floor.	
Be sure to check that the refrigerating cycle section has cooled down sufficiently before conducting repair work. Working on the unit when the refrigerating cycle section is hot can cause burns.	
Use the welder in a well-ventilated place. Using the welder in an enclosed room can cause oxygen deficiency.	

1.1.2 Cautions Regarding Products after Repair

Warning	
Be sure to use parts listed in the service parts list of the applicable model and appropriate tools to conduct repair work. Never attempt to modify the equipment. The use of inappropriate parts or tools can cause an electrical shock, excessive heat generation or fire.	
When relocating the equipment, make sure that the new installation site has sufficient strength to withstand the weight of the equipment. If the installation site does not have sufficient strength and if the installation work is not conducted securely, the equipment can fall and cause injury.	
Be sure to install the product correctly by using the provided standard installation frame. Incorrect use of the installation frame and improper installation can cause the equipment to fall, resulting in injury.	For integral units only
Be sure to install the product securely in the installation frame mounted on a window frame. If the unit is not securely mounted, it can fall and cause injury.	For integral units only
Be sure to use an exclusive power circuit for the equipment, and follow the technical standards related to the electrical equipment, the internal wiring regulations and the instruction manual for installation when conducting electrical work. Insufficient power circuit capacity and improper electrical work can cause an electrical shock or fire.	

Warning	
Be sure to use the specified cable to connect between the indoor and outdoor units. Make the connections securely and route the cable properly so that there is no force pulling the cable at the connection terminals. Improper connections can cause excessive heat generation or fire.	
When connecting the cable between the indoor and outdoor units, make sure that the terminal cover does not lift off or dismount because of the cable. If the cover is not mounted properly, the terminal connection section can cause an electrical shock, excessive heat generation or fire.	
Do not damage or modify the power cable. Damaged or modified power cable can cause an electrical shock or fire. Placing heavy items on the power cable, and heating or pulling the power cable can damage the cable.	
Do not mix air or gas other than the specified refrigerant in the refrigerant system. If air enters the refrigerating system, an excessively high pressure results, causing equipment damage and injury.	
If the refrigerant gas leaks, be sure to locate the leak and repair it before charging the refrigerant. After charging refrigerant, make sure that there is no refrigerant leak. If the leak cannot be located and the repair work must be stopped, be sure to perform pump-down and close the service valve, to prevent the refrigerant gas from leaking into the room. The refrigerant gas itself is harmless, but it can generate toxic gases when it contacts flames, such as fan and other heaters, stoves and ranges.	
When replacing the coin battery in the remote controller, be sure to disposed of the old battery to prevent children from swallowing it. If a child swallows the coin battery, see a doctor immediately.	

Caution	
Installation of a leakage breaker is necessary in some cases depending on the conditions of the installation site, to prevent electrical shocks.	
Do not install the equipment in a place where there is a possibility of combustible gas leaks. If a combustible gas leaks and remains around the unit, it can cause a fire.	
Be sure to install the packing and seal on the installation frame properly. If the packing and seal are not installed properly, water can enter the room and wet the furniture and floor.	For integral units only

1.1.3 Inspection after Repair

Warning	
Check to make sure that the power cable plug is not dirty or loose, then insert the plug into a power outlet all the way. If the plug has dust or loose connection, it can cause an electrical shock or fire.	
If the power cable and lead wires have scratches or deteriorated, be sure to replace them. Damaged cable and wires can cause an electrical shock, excessive heat generation or fire.	
Do not use a joined power cable or extension cable, or share the same power outlet with other electrical appliances, since it can cause an electrical shock, excessive heat generation or fire.	

Caution	
Check to see if the parts and wires are mounted and connected properly, and if the connections at the soldered or crimped terminals are secure. Improper installation and connections can cause excessive heat generation, fire or an electrical shock.	
If the installation platform or frame has corroded, replace it. Corroded installation platform or frame can cause the unit to fall, resulting in injury.	
Check the grounding, and repair it if the equipment is not properly grounded. Improper grounding can cause an electrical shock.	
Be sure to measure the insulation resistance after the repair, and make sure that the resistance is 1 Mohm or higher. Faulty insulation can cause an electrical shock.	
Be sure to check the drainage of the indoor unit after the repair. Faulty drainage can cause the water to enter the room and wet the furniture and floor.	

1.1.4 Using Icons

Icons are used to attract the attention of the reader to specific information. The meaning of each icon is described in the table below:

1.1.5 Using Icons List

Icon	Type of Information	Description
Note:	Note	A “note” provides information that is not indispensable, but may nevertheless be valuable to the reader, such as tips and tricks.
Caution	Caution	A “caution” is used when there is danger that the reader, through incorrect manipulation, may damage equipment, loose data, get an unexpected result or has to restart (part of) a procedure.
Warning	Warning	A “warning” is used when there is danger of personal injury.
	Reference	A “reference” guides the reader to other places in this binder or in this manual, where he/she will find additional information on a specific topic.

Part 1
General Information

1. Model Names of Indoor/Outdoor Units

Indoor Units

Type		Model Name									Power Supply
Ceiling mounted cassette type (Double flow)	FXCQ	20M7	25M7	32M7	40M7	50M7	63M7	80M7	—	125M7	VE
Ceiling mounted cassette type (Multi flow) 600×600	FXZQ	20M	25M	32M	40M	50M	—	—	—	—	
Ceiling mounted cassette type (Multi flow)	FXFQ	20M7	25M7	32M7	40M7	50M7	63M7	80M7	—	125M7	V1
Ceiling mounted cassette corner	FXKQ	—	25M	32M	40M	—	63M	—	—	—	VE
Slim ceiling mounted built-in type (L.S.P)	FXDQ	20N	25N	32N	40N	50N	63N	—	—	—	
Ceiling mounted built-in type (L.S.P)	FXDQ	20M7	25M7	—	—	—	—	—	—	—	V1
Ceiling mounted built-in type (M.S.P)	FXSQ	20M7	25M7	32M7	40M7	50M7	63M7	80M7	100M7	125M7	
Ceiling mounted duct type	FXMQ	—	—	—	40M	50M	63M	80M	100M	125M	VE
Ceiling suspended type	FXHQ	—	—	32M	—	—	63M	—	100M	—	
Wall mounted type	FXAQ	20M	25M	32M	40M	50M	63M	—	—	—	
Floor standing type	FXLQ	20M	25M	32M	40M	50M	63M	—	—	—	
Concealed Floor standing	FXNQ	20M	25M	32M	40M	50M	63M	—	—	—	

Indoor Units (Connection Unit Series)

Type		Model Name									Power Supply
Wall Mounted Type	FXAQ -MH	20MH	25MH	32MH	40MH	50MH	—	—	—	—	V1
Floor Standing Type	FXLQ -MH	20MH	25MH	32MH	40MH	50MH	—	—	—	—	
Connection Unit	BEVQ -M	50M	50M	50M	50M	50M	—	—	—	—	VE

Note: BEV unit is required for each indoor unit.

Outdoor Units (Inverter Series)

Series		Model Name				Power Supply
Inverter	Heat Pump	RXYSQ	4M	5M	6M	V3

Power Supply Symbol

V1: 1ϕ, 220~240V, 50Hz
VE: 1ϕ, 220~240V, 50Hz / 1ϕ, 220V, 60Hz
V3: 1ϕ, 230V, 50Hz

2. External Appearance

2.1 Indoor Units

Ceiling mounted cassette type (Double flow)

FXCQ20M7
FXCQ25M7
FXCQ32M7
FXCQ40M7
FXCQ50M7
FXCQ63M7
FXCQ80M7
FXCQ125M7

Ceiling mounted duct type

FXMQ40M
FXMQ50M
FXMQ63M
FXMQ80M
FXMQ100M
FXMQ125M

Ceiling mounted cassette type (Multi flow) 600×600

FXZQ20M
FXZQ25M
FXZQ32M
FXZQ40M
FXZQ50M

Ceiling suspended type

FXHQ32M
FXHQ63M
FXHQ100M

Ceiling mounted cassette type (Multi flow)

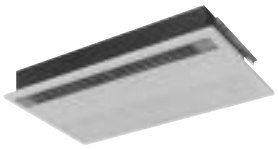
FXFQ20M7
FXFQ25M7
FXFQ32M7
FXFQ40M7
FXFQ50M7
FXFQ63M7
FXFQ80M7
FXFQ125M7

Wall mounted type

FXAQ20M
FXAQ25M
FXAQ32M
FXAQ40M
FXAQ50M
FXAQ63M

Ceiling mounted cassette corner type

FXKQ25M
FXKQ32M
FXKQ40M
FXKQ63M

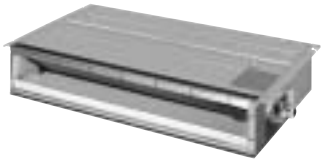


Floor standing type

FXLQ20M
FXLQ25M
FXLQ32M
FXLQ40M
FXLQ50M
FXLQ63M

Slim ceiling mounted built-in type

FXDQ20N
FXDQ25N
FXDQ32N
FXDQ40N
FXDQ50N
FXDQ63N



Concealed floor standing type

FXNQ20M
FXNQ25M
FXNQ32M
FXNQ40M
FXNQ50M
FXNQ63M

Ceiling mounted built-in type

FXDQ20M7
FXDQ25M7

Wall Mounted Type (Connection Unit Series)

FXAQ20MH
FXAQ25MH
FXAQ32MH +BEVQ50M
FXAQ40MH
FXAQ50MH

Ceiling mounted built-in type

FXSQ20M7
FXSQ25M7
FXSQ32M7
FXSQ40M7
FXSQ50M7
FXSQ63M7
FXSQ80M7
FXSQ100M7
FXSQ125M7

Floor Standing Type (Connection Unit Series)

FXLQ20MH
FXLQ25MH
FXLQ32MH +BEVQ50M
FXLQ40MH
FXLQ50MH

3. Capacity Range

Outdoor Units

Capacity Range	4HP	5HP	6HP
RXYSQ	4M7	5M7	6M7
No of Indoor Units to be Connected	6	8	9
Total Capacity Index of Indoor Units to be Connected	50~130	62.5~162.5	70~182

Indoor Units

Capacity Range		0.8 HP	1 HP	1.25 HP	1.6 HP	2 HP	2.5 HP	3.2 HP	4 HP	5 HP
Capacity Index		20	25	31.25	40	50	62.5	80	100	125
Ceiling Mounted Cassette Type (Double Flow)	FXCQ	20M7	25M7	32M7	40M7	50M7	63M7	80M7	—	125M7
Ceiling Mounted Cassette Type (Multi Flow) 600×600	FXZQ	20M	25M	32M	40M	50M	—	—	—	—
Ceiling Mounted Cassette Type (Multi Flow)	FXFQ	20M7	25M7	32M7	40M7	50M7	63M7	80M7	—	125M7
Ceiling Mounted Cassette Corner Type	FXKQ	—	25M	32M	40M	—	63M	—	—	—
Slim Ceiling Mounted Built-in Type	FXDQ	20N	25N	32N	40N	50N	63N	—	—	—
Ceiling Mounted Built-in Type	FXDQ	20M7	25M7	—	—	—	—	—	—	—
Ceiling Mounted Built-in Type	FXSQ	20M7	25M7	32M7	40M7	50M7	63M7	80M7	100M7	125M7
Ceiling Mounted Duct Type	FXMQ	—	—	—	40M	50M	63M	80M	100M	125M
Ceiling Suspended Type	FXHQ	—	—	32M	—	—	63M	—	100M	—
Wall Mounted Type	FXAQ	20M	25M	32M	40M	50M	63M	—	—	—
Floor Standing Type	FXLQ	20M	25M	32M	40M	50M	63M	—	—	—
Concealed Floor Standing Type	FXNQ	20M	25M	32M	40M	50M	63M	—	—	—
Wall Mounted Type	FXAQ -MH	20MH	25MH	32MH	40MH	50MH	—	—	—	—
Floor Standing Type	FXLQ -MH	20MH	25MH	32MH	40MH	50MH	—	—	—	—

Part 2
Specifications

1. Specifications

1.1 Outdoor Units

Model Name			RXYSQ4M7V3B	RXYSQ5M7V3B
★1 Cooling Capacity		kcal / h	9,600	12,000
		Btu / h	38,200	47,700
		kW	11.2	14.0
★2 Heating Capacity		kcal / h	10,700	13,700
		Btu / h	42,600	54,600
		kW	12.5	16.0
Casing Color			Ivory White	Ivory White
Dimensions: (H×W×D)		mm	1,345×900×320	1,345×900×320
Heat Exchanger			Cross Fin Coil	Cross Fin Coil
Comp.	Type		Hermetically Sealed Scroll Type	Hermetically Sealed Scroll Type
	Piston Displacement	m^3/h	19.36	19.36
	Number of Revolutions	r.p.m	6,480	6,480
	Motor Output×Number of Units	kW	2.5×1	3.0×1
	Starting Method		Direct on line	Direct on line
Fan	Type		Propeller Fan	Propeller Fan
	Motor Output	W	70×2	70×2
	Air Flow Rate	m^3/min	106	106
	Drive		Direct Drive	Direct Drive
Connecting Pipes	Liquid Pipe	mm	ϕ9.5 (Flare Connection)	ϕ9.5 (Flare Connection)
	Gas Pipe	mm	ϕ15.9 (Flare Connection)	ϕ15.9 (Flare Connection)
Machine Weight		kg	127	127
Safety Devices			High Pressure Switch, Fan Driver Overload Protector, Inverter Overload Protector, Fusible Plugs, Fuse	High Pressure Switch, Fan Driver Overload Protector, Inverter Overload Protector, Fusible Plugs, Fuse
Defrost Method			Reverse cycle defrosting	Reverse cycle defrosting
Capacity Control		%	24~100	24~100
Refrigerant	Refrigerant Name		R410A	R410A
	Charge	kg	5.8	5.8
	Control		Electronic Expansion Valve	Electronic Expansion Valve
Refrigerator Oil			DAPHNE FVC68D	DAPHNE FVC68D
	Charge Volume	L	1.6	1.6
Standard Accessories			Installation Manual, Operation Manual, Clamps	Installation Manual, Operation Manual, Clamps
Drawing No.			4D045796	

Notes:
- ★1 Indoor temp. : 27°CDB, 19.0°CWB / outdoor temp. : 35°CDB / Equivalent piping length : 7.5m, level difference : 0m.
- ★2 Indoor temp. : 20°CDB / outdoor temp. : 7°CDB or 6°CWB / Equivalent piping length : 7.5m, level difference : 0m.

Conversion Formulae
kcal/h=kW×860 Btu/h=kW×3414 cfm=m^3/min×35.3

Model Name			RXYSQ6M7V3B
★1 Cooling Capacity		kcal / h	13,300
		Btu / h	52,900
		kW	15.5
★2 Heating Capacity		kcal / h	15,400
		Btu / h	61,400
		kW	18.0
Casing Color			Ivory White
Dimensions: (H×W×D)		mm	1,345×900×320
Heat Exchanger			Cross Fin Coil
Comp.	Type		Hermetically Sealed Scroll Type
	Piston Displacement	m³/h	19.36
	Number of Revolutions	r.p.m	6,480
	Motor Output×Number of Units	kW	3.5×1
	Starting Method		Direct on line
Fan	Type		Propeller Fan
	Motor Output	W	70×2
	Air Flow Rate	m³/min	106
	Drive		Direct Drive
Connecting Pipes	Liquid Pipe	mm	ϕ9.5 (Flare Connection)
	Gas Pipe	mm	ϕ19.1 (Brazing Connection)
Machine Weight		kg	127
Safety Devices			High Pressure Switch, Fan Driver Overload Protector, Inverter Overload Protector, Fusible Plugs, Fuse
Defrost Method			Reverse cycle defrosting
Capacity Control		%	24~100
Refrigerant	Refrigerant Name		R410A
	Charge	kg	5.8
	Control		Electronic Expansion Valve
Refrigerator Oil			DAPHNE FVC68D
	Charge Volume	L	1.6
Standard Accessories			Installation Manual, Operation Manual, Clamps, Auxiliary Piping
Drawing No.			4D045796

Notes:
★1 Indoor temp. : 27°CDB, 19.0°CWB / outdoor temp. : 35°CDB / Equivalent piping length : 7.5m, level difference : 0m.
★2 Indoor temp. : 20°CDB / outdoor temp. : 7°CDB or 6°CWB / Equivalent piping length : 7.5m, level difference : 0m.

Conversion Formulae
kcal/h=kW×860 Btu/h=kW×3414 cfm=m³/min×35.3

1.2 Indoor Units

Ceiling Mounted Cassette Type (Multi Flow) 600×600

Model			FXZQ20MVE	FXZQ25MVE	FXZQ32MVE
★1 Cooling Capacity (19.5°CWB)		kcal/h	2,000	2,500	3,150
		Btu/h	7,900	9,900	12,500
		kW	2.3	2.9	3.7
★2 Cooling Capacity (19.0°CWB)		kW	2.2	2.8	3.6
★3 Heating Capacity		kcal/h	2,200	2,800	3,400
		Btu/h	8,500	10,900	13,600
		kW	2.5	3.2	4.0
Casing			Galvanized Steel Plate	Galvanized Steel Plate	Galvanized Steel Plate
Dimensions: (H×W×D)		mm	260 (286)×575×575 ( ): Include Control Box	260 (286)×575×575 ( ): Include Control Box	260 (286)×575×575 ( ): Include Control Box
Coil (Cross Fin Coil)	Rows×Stages×Fin Pitch	mm	2×10×1.5	2×10×1.5	2×10×1.5
	Face Area	m²	0.269	0.269	0.269
Fan	Model		QTS32C15M	QTS32C15M	QTS32C15M
	Type		Turbo Fan	Turbo Fan	Turbo Fan
	Motor Output × Number of Units	W	55×1	55×1	55×1
	Air Flow Rate (H/L)	m³/min	9/7	9/7	9.5/7.5
		cfm	318/247	318/247	335/265
	Drive		Direct Drive	Direct Drive	Direct Drive
Temperature Control			Microprocessor Thermostat for Cooling and Heating	Microprocessor Thermostat for Cooling and Heating	Microprocessor Thermostat for Cooling and Heating
Sound Absorbing Thermal Insulation Material			Foamed Polystyrene/ Foamed Polyethylene	Foamed Polystyrene/ Foamed Polyethylene	Foamed Polystyrene/ Foamed Polyethylene
Piping Connections	Liquid Pipes	mm	ϕ6.4 (Flare Connection)	ϕ6.4 (Flare Connection)	ϕ6.4 (Flare Connection)
	Gas Pipes	mm	ϕ12.7 (Flare Connection)	ϕ12.7 (Flare Connection)	ϕ12.7 (Flare Connection)
	Drain Pipe	mm	VP20 (External Dia. 26 Internal Dia. 20)	VP20 (External Dia. 26 Internal Dia. 20)	VP20 (External Dia. 26 Internal Dia. 20)
Machine Weight		kg	18	18	18
★5 Sound Level (H/L) (230V)		dBA	30/25	30/25	32/26
Safety Devices			Fuse	Fuse	Fuse
Refrigerant Control			Electronic Expansion Valve	Electronic Expansion Valve	Electronic Expansion Valve
Connectable outdoor unit			R410A M Series	R410A M Series	R410A M Series
Decoration Panels (Option)	Model		BYFQ60BW1	BYFQ60BW1	BYFQ60BW1
	Panel Color		White (Ral 9010)	White (Ral 9010)	White (Ral 9010)
	Dimensions: (H×W×D)	mm	55×700×700	55×700×700	55×700×700
	Air Filter		Resin Net (with Mold Resistant)	Resin Net (with Mold Resistant)	Resin Net (with Mold Resistant)
	Weight	kg	2.7	2.7	2.7
Standard Accessories			Operation Manual, Installation Manual, Paper Pattern for Installation, Drain Hose, Clamp Metal, Washer Fixing Plate, Sealing Pads, Clamps, Screws, Washer for Hanging Bracket, Insulation for Fitting.	Operation Manual, Installation Manual, Paper Pattern for Installation, Drain Hose, Clamp Metal, Washer Fixing Plate, Sealing Pads, Clamps, Screws, Washer for Hanging Bracket, Insulation for Fitting.	Operation Manual, Installation Manual, Paper Pattern for Installation, Drain Hose, Clamp Metal, Washer Fixing Plate, Sealing Pads, Clamps, Screws, Washer for Hanging Bracket, Insulation for Fitting.
Drawing No.			3D038929A		

Notes:

★1 Indoor temp. : 27°CDB, 19.5°CWB / outdoor temp.: 35°CDB / Equivalent piping length: 7.5m, level difference: 0m.

★2 Indoor temp. : 27°CDB, 19.0°CWB / outdoor temp.: 35°CDB / Equivalent piping length: 7.5m, level difference: 0m.

★3 Indoor temp. : 20°CDB / outdoor temp.: 7°CDB, 6°CWB / Equivalent piping length; 7.5m, level difference; 0m. (Heat pump only)

4 Capacities are net, including a deduction for cooling (an addition for heating) for indoor fan motor heat.

★5 Anechoic chamber conversion value, measured under JISB8616 conditions. During actual operation, these values are normally somewhat higher as a result of installation conditions.

Conversion Formulae
kcal/h=kW×860 Btu/h=kW×3414 cfm=m³/min×35.3

Ceiling Mounted Cassette Type (Multi Flow) 600×600

Model			FXZQ40MVE	FXZQ50MVE
★1 Cooling Capacity (19.5°CWB)		kcal/h	4,000	5,000
		Btu/h	15,900	19,900
		kW	4.7	5.8
★2 Cooling Capacity (19.0°CWB)		kW	4.5	5.6
★3 Heating Capacity		kcal/h	4,300	5,400
		Btu/h	17,000	21,500
		kW	5.0	6.3
Casing			Galvanized Steel Plate	Galvanized Steel Plate
Dimensions: (H×W×D)		mm	260 (286)×575×575 ( ): Include Control Box	260 (286)×575×575 ( ): Include Control Box
Coil (Cross Fin Coil)	Rows×Stages×Fin Pitch	mm	2×10×1.5	2×10×1.5
	Face Area	m²	0.269	0.269
Fan	Model		QTS32C15M	QTS32C15M
	Type		Turbo Fan	Turbo Fan
	Motor Output × Number of Units	W	55×1	55×1
	Air Flow Rate (H/L)	m³/min	11/8	14/10
		cfm	388/282	494/353
	Drive		Direct Drive	Direct Drive
Temperature Control			Microprocessor Thermostat for Cooling and Heating	Microprocessor Thermostat for Cooling and Heating
Sound Absorbing Thermal Insulation Material			Foamed Polystyrene/Foamed Polyethylene	Foamed Polystyrene/Foamed Polyethylene
Piping Connections	Liquid Pipes	mm	ϕ6.4 (Flare Connection)	ϕ6.4 (Flare Connection)
	Gas Pipes	mm	ϕ12.7 (Flare Connection)	ϕ12.7 (Flare Connection)
	Drain Pipe	mm	VP20 (External Dia. 26 Internal Dia. 20)	VP20 (External Dia. 26 Internal Dia. 20)
Machine Weight		kg	18	18
★5 Sound Level (H/L) (230V)		dBA	36/28	41/33
Safety Devices			Fuse	Fuse,
Refrigerant Control			Electronic Expansion Valve	Electronic Expansion Valve
Connectable outdoor unit			R410A M Series	R410A M Series
Decoration Panels (Option)	Model		BYFQ60BW1	BYFQ60BW1
	Panel Color		White (Ral 9010)	White (Ral 9010)
	Dimensions: (H×W×D)	mm	55×700×700	55×700×700
	Air Filter		Resin Net (with Mold Resistant)	Resin Net (with Mold Resistant)
	Weight	kg	2.7	2.7
Standard Accessories			Operation Manual, Installation Manual, Paper Pattern for Installation, Drain Hose, Clamp Metal, Washer Fixing Plate, Sealing Pads, Clamps, Screws, Washer for Hanging Bracket, Insulation for Fitting.	Operation Manual, Installation Manual, Paper Pattern for Installation, Drain Hose, Clamp Metal, Washer Fixing Plate, Sealing Pads, Clamps, Screws, Washer for Hanging Bracket, Insulation for Fitting.
Drawing No.			3D038929A	

Notes:

★1 Indoor temp. : 27°CDB, 19.5°CWB / outdoor temp.: 35°CDB / Equivalent piping length: 7.5m, level difference: 0m.

★2 Indoor temp. : 27°CDB, 19.0°CWB / outdoor temp.: 35°CDB / Equivalent piping length: 7.5m, level difference: 0m.

★3 Indoor temp. : 20°CDB / outdoor temp.: 7°CDB, 6°CWB / Equivalent piping length; 7.5m, level difference; 0m. (Heat pump only)

4 Capacities are net, including a deduction for cooling (an addition for heating) for indoor fan motor heat.

★5 Anechoic chamber conversion value, measured under JISB8616 conditions. During actual operation, these values are normally somewhat higher as a result of installation conditions.

Conversion Formulae
kcal/h=kW×860 Btu/h=kW×3414 cfm=m³/min×35.3

Ceiling Mounted Cassette Corner Type

Model			FXKQ25MVE	FXKQ32MVE	FXKQ40MVE	FXKQ63MVE
★1 Cooling Capacity (19.5°CWB)		kcal/h	2,500	3,150	4,000	6,300
		Btu/h	9,900	12,500	15,900	25,000
		kW	2.9	3.7	4.7	7.3
★2 Cooling Capacity (19.0°CWB)		kW	2.8	3.6	4.5	7.1
★3 Heating Capacity		kcal/h	2,800	3,400	4,300	6,900
		Btu/h	10,900	13,600	17,000	27,300
		kW	3.2	4.0	5.0	8.0
Casing			Galvanized Steel Plate	Galvanized Steel Plate	Galvanized Steel Plate	Galvanized Steel Plate
Dimensions: (H×W×D)		mm	215×1,110×710	215×1,110×710	215×1,110×710	215×1,310×710
Coil (Cross Fin Coil)	Rows×Stages×Fin Pitch	mm	2×11×1.75	2×11×1.75	2×11×1.75	3×11×1.75
	Face Area	m²	0.180	0.180	0.180	0.226
Fan	Model		3D12H1AN1V1	3D12H1AN1V1	3D12H1AP1V1	4D12H1AJ1V1
	Type		Sirocco Fan	Sirocco Fan	Sirocco Fan	Sirocco Fan
	Motor Output × Number of Units	W	15×1	15×1	20×1	45×1
	Air Flow Rate (H/L)	m³/min	11/9	11/9	13/10	18/15
		cfm	388/318	388/318	459/353	635/530
	Drive		Direct Drive	Direct Drive	Direct Drive	Direct Drive
Temperature Control			Microprocessor Thermostat for Cooling and Heating	Microprocessor Thermostat for Cooling and Heating	Microprocessor Thermostat for Cooling and Heating	Microprocessor Thermostat for Cooling and Heating
Sound Absorbing Thermal Insulation Material			Polyethylene Foam	Polyethylene Foam	Polyethylene Foam	Polyethylene Foam
Piping Connections	Liquid Pipes	mm	φ6.4 (Flare Connection)	φ6.4 (Flare Connection)	φ6.4 (Flare Connection)	φ9.5 (Flare Connection)
	Gas Pipes	mm	φ12.7 (Flare Connection)	φ12.7 (Flare Connection)	φ12.7 (Flare Connection)	φ15.9 (Flare Connection)
	Drain Pipe	mm	VP25 (External Dia. 32 Internal Dia. 25)	VP25 (External Dia. 32 Internal Dia. 25)	VP25 (External Dia. 32 Internal Dia. 25)	VP25 (External Dia. 32 Internal Dia. 25)
Machine Weight		kg	31	31	31	34
★5 Sound Level (H/L) (220V)		dBA	38/33	38/33	40/34	42/37
Safety Devices			Fuse, Thermal Fuse for Fan Motor	Fuse, Thermal Fuse for Fan Motor	Fuse, Thermal Fuse for Fan Motor	Fuse, Thermal Fuse for Fan Motor
Refrigerant Control			Electronic Expansion Valve	Electronic Expansion Valve	Electronic Expansion Valve	Electronic Expansion Valve
Connectable Outdoor Units			R410A M Series	R410A M Series	R410A M Series	R410A M Series
Decoration Panels (Option)	Model		BYK45FJW1	BYK45FJW1	BYK45FJW1	BYK71FJW1
	Panel Color		White (10Y9/0.5)	White (10Y9/0.5)	White (10Y9/0.5)	White (10Y9/0.5)
	Dimensions: (H×W×D)	mm	70×1,240×800	70×1,240×800	70×1,240×800	70×1,440×800
	Air Filter		Resin Net (with Mold Resistant)	Resin Net (with Mold Resistant)	Resin Net (with Mold Resistant)	Resin Net (with Mold Resistant)
	Weight	kg	8.5	8.5	8.5	9.5
Standard Accessories			Operation Manual, Installation Manual, Paper Pattern for Installation, Drain Hose, Clamp Metal, Insulation for Fitting, Sealing Pads, Clamps, Screws, Washers, Positioning Jig for Installation, Insulation for Hanger Bracket, Air Outlet Blocking Pad.	Operation Manual, Installation Manual, Paper Pattern for Installation, Drain Hose, Clamp Metal, Insulation for Fitting, Sealing Pads, Clamps, Screws, Washers, Positioning Jig for Installation, Insulation for Hanger Bracket, Air Outlet Blocking Pad.	Operation Manual, Installation Manual, Paper Pattern for Installation, Drain Hose, Clamp Metal, Insulation for Fitting, Sealing Pads, Clamps, Screws, Washers, Positioning Jig for Installation, Insulation for Hanger Bracket, Air Outlet Blocking Pad.	Operation Manual, Installation Manual, Paper Pattern for Installation, Drain Hose, Clamp Metal, Insulation for Fitting, Sealing Pads, Clamps, Screws, Washers, Positioning Jig for Installation, Insulation for Hanger Bracket, Air Outlet Blocking Pad.
Drawing No.			3D038813			

Notes:

★1 Indoor temp. : 27°CDB, 19.5°CWB / outdoor temp.: 35°CDB / Equivalent piping length: 7.5m, level difference: 0m.
★2 Indoor temp. : 27°CDB, 19.0°CWB / outdoor temp.: 35°CDB / Equivalent piping length: 7.5m, level difference: 0m.
★3 Indoor temp. : 20°CDB / outdoor temp.: 7°CDB, 6°CWB / Equivalent piping length; 7.5m, level difference; 0m. (Heat pump only)
4 Capacities are net, including a deduction for cooling (an addition for heating) for indoor fan motor heat.
★5 Anechoic chamber conversion value, measured at a point 1m in front of the unit and 1m downward. During actual operation, these values are normally somewhat higher as a result of installation conditions.

Conversion Formulae
kcal/h=kW×860 Btu/h=kW×3414 cfm=m³/min×35.3

Slim Ceiling Mounted Built-in Type

Model			FXDQ20NVE	FXDQ25NVE	FXDQ32NVE
★1 Cooling Capacity (19.5°CWB)		kcal/h	2,000	2,500	3,150
		Btu/h	7,900	9,900	12,500
		kW	2.3	2.9	3.7
★2 Cooling Capacity (19.0°CWB)		kW	2.2	2.8	3.6
★3 Heating Capacity		kcal/h	2,200	2,800	3,400
		Btu/h	8,500	10,900	13,600
		kW	2.5	3.2	4.0
Casing			Galvanized Steel Plate	Galvanized Steel Plate	Galvanized Steel Plate
Dimensions: (H×W×D)		mm	200×900×620	200×900×620	200×900×620
Coil (Cross Fin Coil)	Rows×Stages×Fin Pitch	mm	2×12×1.5	2×12×1.5	2×12×1.5
	Face Area	m^2	0.176	0.176	0.176
Fan	Model		—	—	—
	Type		Sirocco Fan	Sirocco Fan	Sirocco Fan
	Motor Output × Number of Units	W	62×1	62×1	62×1
	Air Flow Rate (H/L)	m^3/min	9.5/7.5	9.5/7.5	10.5/8.5
	External Static Pressure	Pa	44-15 ★4	44-15 ★4	44-15 ★4
	Drive		Direct Drive	Direct Drive	Direct Drive
Temperature Control			Microprocessor Thermostat for Cooling and Heating	Microprocessor Thermostat for Cooling and Heating	Microprocessor Thermostat for Cooling and Heating
Sound Absorbing Thermal Insulation Material			Foamed Polyethylene	Foamed Polyethylene	Foamed Polyethylene
Air Filter			Removal / Washable / Mildew Proof	Removal / Washable / Mildew Proof	Removal / Washable / Mildew Proof
Piping Connections	Liquid Pipes	mm	ϕ6.4 (Flare Connection)	ϕ6.4 (Flare Connection)	ϕ6.4 (Flare Connection)
	Gas Pipes	mm	ϕ12.7 (Flare Connection)	ϕ12.7 (Flare Connection)	ϕ12.7 (Flare Connection)
	Drain Pipe	mm	VP20 (External Dia. 26 Internal Dia. 20)	VP20 (External Dia. 26 Internal Dia. 20)	VP20 (External Dia. 26 Internal Dia. 20)
Machine Weight		kg	26	26	26
★5 Sound Level (H/L)		dBA	33/29	33/29	33/29
Safety Devices			Fuse, Thermal Protector for Fan Motor	Fuse, Thermal Protector for Fan Motor	Fuse, Thermal Protector for Fan Motor
Refrigerant Control			Electronic Expansion Valve	Electronic Expansion Valve	Electronic Expansion Valve
Standard Accessories			Operation Manual, Installation Manual, Warranty, Drain Hose, Sealing Pads, Clamps, Washers, Insulation for Fitting, Clamp Metal, Washer Fixing Plate, Screws for Duct Flanges, Air Filter	Operation Manual, Installation Manual, Warranty, Drain Hose, Sealing Pads, Clamps, Washers, Insulation for Fitting, Clamp Metal, Washer Fixing Plate, Screws for Duct Flanges, Air Filter	Operation Manual, Installation Manual, Warranty, Drain Hose, Sealing Pads, Clamps, Washers, Insulation for Fitting, Clamp Metal, Washer Fixing Plate, Screws for Duct Flanges, Air Filter
Drawing No.			3D045744		

Notes:

★1 Indoor temp. : 27°CDB, 19.5°CWB / outdoor temp; 35°CDB / Equivalent piping length: 7.5m, level difference: 0m.

★2 Indoor temp. : 27°CDB, 19.0°CWB / outdoor temp; 35°CDB / Equivalent piping length: 7.5m, level difference: 0m.

★3 Indoor temp. : 20°CDB / outdoor temp.: 7°CDB, 6°CWB / Equivalent piping length; 7.5m, level difference; 0m. (Heat pump only)

★4 External static pressure is changeable to set by the remote controller this pressure means “High static pressure - Standard static pressure”.

★5 The operation sound levels are the conversion values in anechoic chamber. In practice, the sound tend to be larger than the specified values due to ambient noise or reflections.
When the place of suction is changed to the bottom suction, the sound level will increase by approx. 5dBA.

Conversion Formulae
kcal/h=kW×860 Btu/h=kW×3414 cfm=m^3/min×35.3

Slim Ceiling Mounted Built-in Type

Model			FXDQ40NVE	FXDQ50NVE	FXDQ63NVE
★1 Cooling Capacity (19.5°CWB)		kcal/h	4,000	5,000	6,300
		Btu/h	15,900	19,900	25,000
		kW	4.7	5.8	7.3
★2 Cooling Capacity (19.0°CWB)		kW	4.5	5.6	7.1
★3 Heating Capacity		kcal/h	4,300	5,400	6,900
		Btu/h	17,000	21,500	27,300
		kW	5.0	6.3	8.0
Casing Color			Galvanized Steel Plate	Galvanized Steel Plate	Galvanized Steel Plate
Dimensions: (H×W×D)		mm	200×900×620	200×900×620	200×1100×620
Coil (Cross Fin Coil)	Rows×Stages×Fin Pitch	mm	3×12×1.5	3×12×1.5	3×12×1.5
	Face Area	m^2	0.176	0.176	0.227
Fan	Model		—	—	—
	Type		Sirocco Fan	Sirocco Fan	Sirocco Fan
	Motor Output × Number of Units	W	62×1	130×1	130×1
	Air Flow Rate (H/L)	m^3/min	10.5/8.5	12.5/10.0	16.5/13.0
	External Static Pressure	Pa	44-15 ★4	44-15 ★4	44-15 ★4
	Drive		Direct Drive	Direct Drive	Direct Drive
Temperature Control			Microprocessor Thermostat for Cooling and Heating	Microprocessor Thermostat for Cooling and Heating	Microprocessor Thermostat for Cooling and Heating
Sound Absorbing Thermal Insulation Material			Foamed Polyethylene	Foamed Polyethylene	Foamed Polyethylene
Air Filter			Removal / Washable / Mildew Proof	Removal / Washable / Mildew Proof	Removal / Washable / Mildew Proof
Piping Connections	Liquid Pipes	mm	ϕ6.4 (Flare Connection)	ϕ6.4 (Flare Connection)	ϕ9.5 (Flare Connection)
	Gas Pipes	mm	ϕ12.7 (Flare Connection)	ϕ12.7 (Flare Connection)	ϕ15.9 (Flare Connection)
	Drain Pipe	mm	VP20 (External Dia. 26 Internal Dia. 20)	VP20 (External Dia. 26 Internal Dia. 20)	VP20 (External Dia. 26 Internal Dia. 20)
Machine Weight		kg	27	28	31
★5 Sound Level (H/L)		dBA	34/30	35/31	36/32
Safety Devices			Fuse, Thermal Protector for Fan Motor	Fuse, Thermal Protector for Fan Motor	Fuse, Thermal Protector for Fan Motor
Refrigerant Control			Electronic Expansion Valve	Electronic Expansion Valve	Electronic Expansion Valve
Standard Accessories			Operation Manual, Installation Manual, Warranty, Drain Hose, Sealing Pads, Clamps, Washers, Insulation for Fitting, Clamp Metal, Washer Fixing Plate, Screws for Duct Flanges, Air Filter	Operation Manual, Installation Manual, Warranty, Drain Hose, Sealing Pads, Clamps, Washers, Insulation for Fitting, Clamp Metal, Washer Fixing Plate, Screws for Duct Flanges, Air Filter	Operation Manual, Installation Manual, Warranty, Drain Hose, Sealing Pads, Clamps, Washers, Insulation for Fitting, Clamp Metal, Washer Fixing Plate, Screws for Duct Flanges, Air Filter
Drawing No.			3D045744		

Notes:

★1 Indoor temp. : 27°CDB, 19.5°CWB / outdoor temp; 35°CDB / Equivalent piping length: 7.5m, level difference: 0m.

★2 Indoor temp. : 27°CDB, 19.0°CWB / outdoor temp; 35°CDB / Equivalent piping length: 7.5m, level difference: 0m.

★3 Indoor temp. : 20°CDB / outdoor temp.: 7°CDB, 6°CWB / Equivalent piping length; 7.5m, level difference; 0m. (Heat pump only)

★4 External static pressure is changeable to set by the remote controller this pressure means “High static pressure - Standard static pressure”.

★5 The operation sound levels are the conversion values in anechoic chamber. In practice, the sound tend to be larger than the specified values due to ambient noise or reflections.
When the place of suction is changed to the bottom suction, the sound level will increase by approx. 5dBA.

Conversion Formulae
kcal/h=kW×860 Btu/h=kW×3414 cfm=m^3/min×35.3

Ceiling Mounted Duct Type

Model			FXMQ40MVE	FXMQ50MVE	FXMQ63MVE
★1 Cooling Capacity (19.5°CWB)		kcal/h	4,000	5,000	6,300
		Btu/h	15,900	19,900	25,000
		kW	4.7	5.8	7.3
★2 Cooling Capacity (19.0°CWB)		kW	4.5	5.6	7.1
★3 Heating Capacity		kcal/h	4,300	5,400	6,900
		Btu/h	17,000	21,500	27,300
		kW	5.0	6.3	8.0
Casing			Galvanized Steel Plate	Galvanized Steel Plate	Galvanized Steel Plate
Dimensions: (H×W×D)		mm	390×720×690	390×720×690	390×720×690
Coil (Cross Fin Coil)	Rows×Stages×Fin Pitch	mm	3×16×2.0	3×16×2.0	3×16×2.0
	Face Area	m²	0.181	0.181	0.181
Fan	Model		D11/2D3AB1VE	D11/2D3AB1VE	D11/2D3AB1VE
	Type		Sirocco Fan	Sirocco Fan	Sirocco Fan
	Motor Output × Number of Units	W	100×1	100×1	100×1
	Air Flow Rate (H/L)	m³/min	14/11.5	14/11.5	14/11.5
		cfm	494/406	494/406	494/406
	External Static Pressure	Pa	157/157-118/108 ★4	157/157-118/108 ★4	157/157-118/108 ★4
	Drive		Direct Drive	Direct Drive	Direct Drive
Temperature Control			Microprocessor Thermostat for Cooling and Heating	Microprocessor Thermostat for Cooling and Heating	Microprocessor Thermostat for Cooling and Heating
Sound Absorbing Thermal Insulation Material			Glass Fiber	Glass Fiber	Glass Fiber
Air Filter			★5	★5	★5
Piping Connections	Liquid Pipes	mm	ϕ6.4 (Flare Connection)	ϕ6.4 (Flare Connection)	ϕ9.5 (Flare Connection)
	Gas Pipes	mm	ϕ12.7 (Flare Connection)	ϕ12.7 (Flare Connection)	ϕ15.9 (Flare Connection)
	Drain Pipe	mm	VP25 (External Dia. 32 / Internal Dia. 25)	VP25 (External Dia. 32 / Internal Dia. 25)	VP25 (External Dia. 32 / Internal Dia. 25)
Machine Weight		kg	44	44	44
★7 Sound Level (H/L)		dBA	39/35	39/35	39/35
Safety Devices			Fuse, Thermal Fuse for Fan Motor	Fuse, Thermal Fuse for Fan Motor	Fuse, Thermal Fuse for Fan Motor
Refrigerant Control			Electronic Expansion Valve	Electronic Expansion Valve	Electronic Expansion Valve
Connectable outdoor unit			R410A M Series	R410A M Series	R410A M Series
Standard Accessories			Operation Manual, Installation Manual, Drain Hose, Clamp Metal, Insulation for Fitting, Sealing Pads, Clamps, Screws.	Operation Manual, Installation Manual, Drain Hose, Clamp Metal, Insulation for Fitting, Sealing Pads, Clamps, Screws.	Operation Manual, Installation Manual, Drain Hose, Clamp Metal, Insulation for Fitting, Sealing Pads, Clamps, Screws.
Drawing No.			3D038814		

Notes:

★1 Indoor temp. : 27°CDB, 19.5°CWB / outdoor temp.: 35°CDB / Equivalent piping length: 7.5m, level difference: 0m.

★2 Indoor temp. : 27°CDB, 19.0°CWB / outdoor temp.: 35°CDB / Equivalent piping length: 7.5m, level difference: 0m.

★3 Indoor temp. : 20°CDB / outdoor temp.: 7°CDB, 6°CWB / Equivalent piping length; 7.5m, level difference; 0m. (Heat pump only)

★4 Static external pressure is changeable to change over the connectors inside electrical box, this pressure means "High static pressure-Standard".

★5 Air filter is not standard accessory, but please mount it in the duct system of the suction side. Select its colorimetric method (gravity method) 50% or more.

6 Capacities are net, including a deduction for cooling (an addition for heating) for indoor fan motor heat.

★7 Anechoic chamber conversion value, measured at a point 1.5m downward from the unit center. These values are normally somewhat higher during actual operation as a result of installation conditions.

Conversion Formulae
kcal/h=kW×860 Btu/h=kW×3414 cfm=m³/min×35.3

Ceiling Mounted Duct Type

Model			FXMQ80MVE	FXMQ100MVE	FXMQ125MVE
★1 Cooling Capacity (19.5°CWB)		kcal/h	8,000	10,000	12,500
		Btu/h	31,800	39,700	49,600
		kW	9.3	11.6	14.5
★2 Cooling Capacity (19.0°CWB)		kW	9.0	11.2	14.0
★3 Heating Capacity		kcal/h	8,600	10,800	13,800
		Btu/h	34,100	42,700	54,600
		kW	10.0	12.5	16.0
Casing			Galvanized Steel Plate	Galvanized Steel Plate	Galvanized Steel Plate
Dimensions: (H×W×D)		mm	390×720×690	390×1,110×690	390×1,110×690
Coil (Cross Fin Coil)	Rows×Stages×Fin Pitch	mm	3×16×2.0	3×16×2.0	3×16×2.0
	Face Area	m²	0.181	0.319	0.319
Fan	Model		D11/2D3AA1VE	2D11/2D3AG1VE	2D11/2D3AF1VE
	Type		Sirocco Fan	Sirocco Fan	Sirocco Fan
	Motor Output × Number of Units	W	160×1	270×1	430×1
	Air Flow Rate (H/L)	m³/min	19.5/16	29/23	36/29
		cfm	688/565	1,024/812	1,271/1,024
	External Static Pressure	Pa	157/160-108/98 ★4	157/172-98/98 ★4	191/245-152/172 ★4
	Drive		Direct Drive	Direct Drive	Direct Drive
Temperature Control			Microprocessor Thermostat for Cooling and Heating	Microprocessor Thermostat for Cooling and Heating	Microprocessor Thermostat for Cooling and Heating
Sound Absorbing Thermal Insulation Material			Glass Fiber	Glass Fiber	Glass Fiber
Air Filter			★5	★5	★5
Piping Connections	Liquid Pipes	mm	ϕ9.5 (Flare Connection)	ϕ9.5 (Flare Connection)	ϕ9.5 (Flare Connection)
	Gas Pipes	mm	ϕ15.9 (Flare Connection)	ϕ15.9 (Flare Connection)	ϕ15.9 (Flare Connection)
	Drain Pipe	mm	VP25 (External Dia. 32 / Internal Dia. 25)	VP25 (External Dia. 32 / Internal Dia. 25)	VP25 (External Dia. 32 / Internal Dia. 25)
Machine Weight		kg	45	63	65
★7 Sound Level (H/L)		dBA	42/38	43/39	45/42
Safety Devices			Fuse, Thermal Fuse for Fan Motor	Fuse, Thermal Fuse for Fan Motor	Fuse, Thermal Fuse for Fan Motor
Refrigerant Control			Electronic Expansion Valve	Electronic Expansion Valve	Electronic Expansion Valve
Connectable outdoor unit			R410A M Series	R410A M Series	R410A M Series
Standard Accessories			Operation Manual, Installation Manual, Drain Hose, Clamp Metal, Insulation for Fitting, Sealing Pads, Clamps, Screws.	Operation Manual, Installation Manual, Drain Hose, Clamp Metal, Insulation for Fitting, Sealing Pads, Clamps, Screws.	Operation Manual, Installation Manual, Drain Hose, Clamp Metal, Insulation for Fitting, Sealing Pads, Clamps, Screws.
Drawing No.			3D038814		

Notes:

★1 Indoor temp. : 27°CDB, 19.5°CWB / outdoor temp.: 35°CDB / Equivalent piping length: 7.5m, level difference: 0m.

★2 Indoor temp. : 27°CDB, 19.0°CWB / outdoor temp.: 35°CDB / Equivalent piping length: 7.5m, level difference: 0m.

★3 Indoor temp. : 20°CDB / outdoor temp.: 7°CDB, 6°CWB / Equivalent piping length; 7.5m, level difference; 0m. (Heat pump only)

★4 Static external pressure is changeable to change over the connectors inside electrical box, this pressure means "High static pressure-Standard".

★5 Air filter is not standard accessory, but please mount it in the duct system of the suction side. Select its colorimetric method (gravity method) 50% or more.

6 Capacities are net, including a deduction for cooling (an addition for heating) for indoor fan motor heat.

★7 Anechoic chamber conversion value, measured at a point 1.5m downward from the unit center. These values are normally somewhat higher during actual operation as a result of installation conditions.

Conversion Formulae
kcal/h=kW×860 Btu/h=kW×3414 cfm=m³/min×35.3

Ceiling Suspended Type

Model			FXHQ32MVE	FXHQ63MVE	FXHQ100MVE
★1 Cooling Capacity (19.5°CWB)		kcal/h	3,150	6,300	10,000
		Btu/h	12,500	25,000	39,700
		kW	3.7	7.3	11.6
★2 Cooling Capacity (19.0°CWB)		kW	3.6	7.1	11.2
★3 Heating Capacity		kcal/h	3,400	6,900	10,800
		Btu/h	13,600	27,300	42,700
		kW	4.0	8.0	12.5
Casing Color			White (10Y9/0.5)	White (10Y9/0.5)	White (10Y9/0.5)
Dimensions: (H×W×D)		mm	195×960×680	195×1,160×680	195×1,400×680
Coil (Cross Fin Coil)	Rows×Stages×Fin Pitch	mm	2×12×1.75	3×12×1.75	3×12×1.75
	Face Area	m²	0.182	0.233	0.293
Fan	Model		3D12K1AA1	4D12K1AA1	3D12K2AA1
	Type		Sirocco Fan	Sirocco Fan	Sirocco Fan
	Motor Output × Number of Units	W	62×1	62×1	130×1
	Air Flow Rate (H/L)	m³/min	12/10	17.5/14	25/19.5
		cfm	424/353	618/494	883/688
	Drive		Direct Drive	Direct Drive	Direct Drive
Temperature Control			Microprocessor Thermostat for Cooling and Heating	Microprocessor Thermostat for Cooling and Heating	Microprocessor Thermostat for Cooling and Heating
Sound Absorbing Thermal Insulation Material			Glass Wool	Glass Wool	Glass Wool
Air Filter			Resin Net (with Mold Resistant)	Resin Net (with Mold Resistant)	Resin Net (with Mold Resistant)
Piping Connections	Liquid Pipes	mm	ϕ6.4 (Flare Connection)	ϕ9.5 (Flare Connection)	ϕ9.5 (Flare Connection)
	Gas Pipes	mm	ϕ12.7 (Flare Connection)	ϕ15.9 (Flare Connection)	ϕ15.9 (Flare Connection)
	Drain Pipe	mm	VP20 (External Dia. 26 Internal Dia. 20)	VP20 (External Dia. 26 Internal Dia. 20)	VP20 (External Dia. 26 Internal Dia. 20)
Machine Weight		kg	24	28	33
★5 Sound Level (H/L)		dBA	36/31	39/34	45/37
Safety Devices			Fuse, Thermal Protector for Fan Motor	Fuse, Thermal Protector for Fan Motor	Fuse, Thermal Protector for Fan Motor
Refrigerant Control			Electronic Expansion Valve	Electronic Expansion Valve	Electronic Expansion Valve
Connectable outdoor unit			R410A M Series	R410A M Series	R410A M Series
Standard Accessories			Operation Manual, Installation Manual, Paper Pattern for Installation, Drain Hose, Clamp Metal, Insulation for Fitting, Clamps, Washers.	Operation Manual, Installation Manual, Paper Pattern for Installation, Drain Hose, Clamp Metal, Insulation for Fitting, Clamps, Washers.	Operation Manual, Installation Manual, Paper Pattern for Installation, Drain Hose, Clamp Metal, Insulation for Fitting, Clamps, Washers.
Drawing No.			3D035297		

Notes:

★1 Indoor temp. : 27°CDB, 19.5°CWB / outdoor temp.: 35°CDB / Equivalent piping length: 7.5m, level difference: 0m.

★2 Indoor temp. : 27°CDB, 19.0°CWB / outdoor temp.: 35°CDB / Equivalent piping length: 7.5m, level difference: 0m.

★3 Indoor temp. : 20°CDB / outdoor temp.: 7°CDB, 6°CWB / Equivalent piping length; 7.5m, level difference; 0m. (Heat pump only)

4 Capacities are net, including a deduction for cooling (an addition for heating) for indoor fan motor heat.

★5 Anechoic chamber conversion value, measured under JISB8616 conditions. During actual operation, these values are normally somewhat higher as a result of installation conditions.

Conversion Formulae
kcal/h=kW×860 Btu/h=kW×3414 cfm=m³/min×35.3

Wall Mounted Type

Model			FXAQ20MVE	FXAQ25MVE	FXAQ32MVE
★1 Cooling Capacity (19.5°CWB)		kcal/h	2,000	2,500	3,150
		Btu/h	7,900	9,900	12,500
		kW	2.3	2.9	3.7
★2 Cooling Capacity (19.0°CWB)		kW	2.2	2.8	3.6
★3 Heating Capacity		kcal/h	2,200	2,800	3,400
		Btu/h	8,500	10,900	13,600
		kW	2.5	3.2	4.0
Casing Color			White (10Y9/0.5)	White (10Y9/0.5)	White (10Y9/0.5)
Dimensions: (H×W×D)		mm	290×795×230	290×795×230	290×795×230
Coil (Cross Fin Coil)	Rows×Stages×Fin Pitch	mm	2×14×1.4	2×14×1.4	2×14×1.4
	Face Area	m^2	0.161	0.161	0.161
Fan	Model		—	—	—
	Type		Cross Flow Fan	Cross Flow Fan	Cross Flow Fan
	Motor Output × Number of Units	W	40×1	40×1	40×1
	Air Flow Rate (H/L)	m^3/min	7.5/4.5	8/5	9/5.5
		cfm	265/159	282/177	318/194
	Drive		Direct Drive	Direct Drive	Direct Drive
Temperature Control			Microprocessor Thermostat for Cooling and Heating	Microprocessor Thermostat for Cooling and Heating	Microprocessor Thermostat for Cooling and Heating
Sound Absorbing Thermal Insulation Material			Foamed Polystyrene / Foamed Polyethylene	Foamed Polystyrene / Foamed Polyethylene	Foamed Polystyrene / Foamed Polyethylene
Air Filter			Resin Net (Washable)	Resin Net (Washable)	Resin Net (Washable)
Piping Connections	Liquid Pipes	mm	ϕ6.4 (Flare Connection)	ϕ6.4 (Flare Connection)	ϕ6.4 (Flare Connection)
	Gas Pipes	mm	ϕ12.7 (Flare Connection)	ϕ12.7 (Flare Connection)	ϕ12.7 (Flare Connection)
	Drain Pipe	mm	VP13 (External Dia. 18 Internal Dia. 13)	VP13 (External Dia. 18 Internal Dia. 13)	VP13 (External Dia. 18 Internal Dia. 13)
Machine Weight		kg	11	11	11
★5 Sound Level (H/L)		dBA	35/29	36/29	37/29
Safety Devices			Fuse	Fuse	Fuse
Refrigerant Control			Electronic Expansion Valve	Electronic Expansion Valve	Electronic Expansion Valve
Connectable outdoor unit			R410A M Series	R410A M Series	R410A M Series
Standard Accessories			Operation Manual, Installation Manual, Installation Panel, Paper Pattern for Installation, Insulation Tape, Clamps, screws.	Operation Manual, Installation Manual, Installation Panel, Paper Pattern for Installation, Insulation Tape, Clamps, screws.	Operation Manual, Installation Manual, Installation Panel, Paper Pattern for Installation, Insulation Tape, Clamps, screws.
Drawing No.					

Notes:

★1 Indoor temp. : 27°CDB, 19.5°CWB / outdoor temp.: 35°CDB / Equivalent piping length: 7.5m, level difference: 0m.

★2 Indoor temp. : 27°CDB, 19.0°CWB / outdoor temp.: 35°CDB / Equivalent piping length:7.5m, level difference: 0m.

★3 Indoor temp. : 20°CDB / outdoor temp.: 7°CDB, 6°CWB / Equivalent piping length; 7.5m, level difference; 0m. (Heat pump only)

4 Capacities are net, including a deduction for cooling (an addition for heating) for indoor fan motor heat.

★5 Anechoic chamber conversion value, measured under JISB8616 conditions. During actual operation, these values are normally somewhat higher as a result of installation conditions.

Conversion Formulae
kcal/h=kW×860 Btu/h=kW×3414 cfm=m^3/min×35.3

Wall Mounted Type

Model			FXAQ40MVE	FXAQ50MVE	FXAQ63MVE
★1 Cooling Capacity (19.5°CWB)		kcal/h	4,000	5,000	6,300
		Btu/h	15,900	19,900	25,000
		kW	4.7	5.8	7.3
★2 Cooling Capacity (19.0°CWB)		kW	4.5	5.6	7.1
★3 Heating Capacity		kcal/h	4,300	5,400	6,900
		Btu/h	17,000	21,500	27,300
		kW	5.0	6.3	8.0
Casing Color			White (B-272)	White (B-272)	White (B-272)
Dimensions: (H×W×D)		mm	290×1,050×230	290×1,050×230	290×1,050×230
Coil (Cross Fin Coil)	Rows×Stages×Fin Pitch	mm	2×14×1.4	2×14×1.4	2×14×1.4
	Face Area	m²	0.161	0.161	0.161
Fan	Model		—	—	—
	Type		Cross Flow Fan	Cross Flow Fan	Cross Flow Fan
	Motor Output × Number of Units	W	43×1	43×1	43×1
	Air Flow Rate (H/L)	m³/min	12/9	15/12	19/14
		cfm	424/318	530/424	671/494
	Drive		Direct Drive	Direct Drive	Direct Drive
Temperature Control			Microprocessor Thermostat for Cooling and Heating	Microprocessor Thermostat for Cooling and Heating	Microprocessor Thermostat for Cooling and Heating
Sound Absorbing Thermal Insulation Material			Foamed Polystyrene / Foamed Polyethylene	Foamed Polystyrene / Foamed Polyethylene	Foamed Polystyrene / Foamed Polyethylene
Air Filter			Resin Net (Washable)	Resin Net (Washable)	Resin Net (Washable)
Piping Connections	Liquid Pipes	mm	ϕ6.4 (Flare Connection)	ϕ6.4 (Flare Connection)	ϕ9.5 (Flare Connection)
	Gas Pipes	mm	ϕ12.7 (Flare Connection)	ϕ12.7 (Flare Connection)	ϕ15.9 (Flare Connection)
	Drain Pipe	mm	VP13	VP13	VP13
Machine Weight		kg	14	14	14
★5 Sound Level (H/L)		dBA	39/34	42/36	46/39
Safety Devices			Fuse	Fuse	Fuse
Refrigerant Control			Electronic Expansion Valve	Electronic Expansion Valve	Electronic Expansion Valve
Connectable outdoor unit			R410A M Series	R410A M Series	R410A M Series
Standard Accessories			Operation Manual, Installation Manual, Installation Panel, Paper Pattern for Installation, Insulation Tape, Clamps, screws.	Operation Manual, Installation Manual, Installation Panel, Paper Pattern for Installation, Insulation Tape, Clamps, screws.	Operation Manual, Installation Manual, Installation Panel, Paper Pattern for Installation, Insulation Tape, Clamps, screws.
Drawing No.					

Notes:

★1 Indoor temp. : 27°CDB, 19.5°CWB / outdoor temp; 35°CDB / Equivalent piping length: 7.5m, level difference: 0m.

★2 Indoor temp. : 27°CDB, 19.0°CWB / outdoor temp; 35°CDB / Equivalent piping length: 7.5m, level difference: 0m.

★3 Indoor temp. : 20°CDB / outdoor temp.: 7°CDB, 6°CWB / Equivalent piping length; 7.5m, level difference; 0m. (Heat pump only)

4 Capacities are net, including a deduction for cooling (an addition for heating) for indoor fan motor heat.

★5 Anechoic chamber conversion value, measured under JISB8616 conditions. During actual operation, these values are normally somewhat higher as a result of installation conditions.

Conversion Formulae
kcal/h=kW×860 Btu/h=kW×3414 cfm=m³/min×35.3

Floor Standing Type

Model			FXLQ20MVE	FXLQ25MVE	FXLQ32MVE
★1 Cooling Capacity (19.5°CWB)		kcal/h	2,000	2,500	3,150
		Btu/h	7,900	9,900	12,500
		kW	2.3	2.9	3.7
★2 Cooling Capacity (19.0°CWB)		kW	2.2	2.8	3.6
★3 Heating Capacity		kcal/h	2,200	2,800	3,400
		Btu/h	8,500	10,900	13,600
		kW	2.5	3.2	4.0
Casing Color			Ivory White (5Y7.5/1)	Ivory White (5Y7.5/1)	Ivory White (5Y7.5/1)
Dimensions: (H×W×D)		mm	600×1,000×222	600×1,000×222	600×1,140×222
Coil (Cross Fin Coil)	Rows×Stages×Fin Pitch	mm	3×14×1.5	3×14×1.5	3×14×1.5
	Face Area	m²	0.159	0.159	0.200
Fan	Model		D14B20	D14B20	2D14B13
	Type		Sirocco Fan	Sirocco Fan	Sirocco Fan
	Motor Output × Number of Units	W	15×1	15×1	25×1
	Air Flow Rate (H/L)	m³/min	7/6	7/6	8/6
		cfm	247/212	247/212	282/212
	Drive		Direct Drive	Direct Drive	Direct Drive
Temperature Control			Microprocessor Thermostat for Cooling and Heating	Microprocessor Thermostat for Cooling and Heating	Microprocessor Thermostat for Cooling and Heating
Sound Absorbing Thermal Insulation Material			Glass Fiber/ Urethane Foam	Glass Fiber/ Urethane Foam	Glass Fiber/ Urethane Foam
Air Filter			Resin Net (with Mold Resistant)	Resin Net (with Mold Resistant)	Resin Net (with Mold Resistant)
Piping Connections	Liquid Pipes	mm	ϕ6.4 (Flare Connection)	ϕ6.4 (Flare Connection)	ϕ6.4 (Flare Connection)
	Gas Pipes	mm	ϕ12.7 (Flare Connection)	ϕ12.7 (Flare Connection)	ϕ12.7 (Flare Connection)
	Drain Pipe	mm	ϕ21 O.D (Vinyl Chloride)	ϕ21 O.D (Vinyl Chloride)	ϕ21 O.D (Vinyl Chloride)
Machine Weight		kg	25	25	30
★5 Sound Level (H/L)		dBA	35/32	35/32	35/32
Safety Devices			Fuse, Thermal Protector for Fan Motor	Fuse, Thermal Protector for Fan Motor	Fuse, Thermal Protector for Fan Motor
Refrigerant Control			Electronic Expansion Valve	Electronic Expansion Valve	Electronic Expansion Valve
Connectable Outdoor Unit			R410A M Series	R410A M Series	R410A M Series
Standard Accessories			Operation Manual, Installation Manual, Insulation for Fitting, Drain Hose, Clamps, Screws, Washers, Level Adjustment Screw.	Operation Manual, Installation Manual, Insulation for Fitting, Drain Hose, Clamps, Screws, Washers, Level Adjustment Screw.	Operation Manual, Installation Manual, Insulation for Fitting, Drain Hose, Clamps, Screws, Washers, Level Adjustment Screw.
Drawing No.			3D038816		

Notes:

★1 Indoor temp. : 27°CDB, 19.5°CWB / outdoor temp.: 35°CDB / Equivalent piping length: 7.5m, level difference: 0m.

★2 Indoor temp. : 27°CDB, 19.0°CWB / outdoor temp.: 35°CDB / Equivalent piping length: 7.5m, level difference: 0m.

★3 Indoor temp. : 20°CDB / outdoor temp.: 7°CDB, 6°CWB / Equivalent piping length; 7.5m, level difference; 0m. (Heat pump only)

4 Capacities are net, including a deduction for cooling (an addition for heating) for indoor fan motor heat.

★5 Anechoic chamber conversion value, measured at a point 1.5 m in front of the unit at a height of 1.5 m. During actual operation, these values are normally somewhat higher as a result of installation conditions.

Conversion Formulae
kcal/h=kW×860 Btu/h=kW×3414 cfm=m³/min×35.3

Floor Standing Type

Model			FXLQ40MVE	FXLQ50MVE	FXLQ63MVE
★1 Cooling Capacity (19.5°CWB)		kcal/h	4,000	5,000	6,300
		Btu/h	15,900	19,900	25,000
		kW	4.7	5.8	7.3
★2 Cooling Capacity (19.0°CWB)		kW	4.5	5.6	7.1
★3 Heating Capacity		kcal/h	4,300	5,400	6,900
		Btu/h	17,000	21,500	27,300
		kW	5.0	6.3	8.0
Casing Color			Ivory White (5Y7.5/1)	Ivory White (5Y7.5/1)	Ivory White (5Y7.5/1)
Dimensions: (H×W×D)		mm	600×1,140×222	600×1,420×222	600×1,420×222
Coil (Cross Fin Coil)	Rows×Stages×Fin Pitch	mm	3×14×1.5	3×14×1.5	3×14×1.5
	Face Area	m^2	0.200	0.282	0.282
Fan	Model		2D14B13	2D14B20	2D14B20
	Type		Sirocco Fan	Sirocco Fan	Sirocco Fan
	Motor Output × Number of Units	W	25×1	35×1	35×1
	Air Flow Rate (H/L)	m^3/min	11/8.5	14/11	16/12
		cfm	388/300	494/388	565/424
	Drive		Direct Drive	Direct Drive	Direct Drive
Temperature Control			Microprocessor Thermostat for Cooling and Heating	Microprocessor Thermostat for Cooling and Heating	Microprocessor Thermostat for Cooling and Heating
Sound Absorbing Thermal Insulation Material			Glass Fiber/ Urethane Foam	Glass Fiber/ Urethane Foam	Glass Fiber/ Urethane Foam
Air Filter			Resin Net (with Mold Resistant)	Resin Net (with Mold Resistant)	Resin Net (with Mold Resistant)
Piping Connections	Liquid Pipes	mm	ϕ6.4 (Flare Connection)	ϕ6.4 (Flare Connection)	ϕ9.5 (Flare Connection)
	Gas Pipes	mm	ϕ12.7 (Flare Connection)	ϕ12.7 (Flare Connection)	ϕ15.9 (Flare Connection)
	Drain Pipe	mm	ϕ21 O.D (Vinyl Chloride)	ϕ21 O.D (Vinyl Chloride)	ϕ21 O.D (Vinyl Chloride)
Machine Weight		kg	30	36	36
★5 Sound Level (H/L)		dBA	38/33	39/34	40/35
Safety Devices			Fuse, Thermal Protector for Fan Motor	Fuse, Thermal Protector for Fan Motor	Fuse, Thermal Protector for Fan Motor
Refrigerant Control			Electronic Expansion Valve	Electronic Expansion Valve	Electronic Expansion Valve
Connectable Outdoor Unit			R410A M Series	R410A M Series	R410A M Series
Standard Accessories			Operation Manual, Installation Manual, Insulation for Fitting, Drain Hose, Clamps, Screws, Washers, Level Adjustment Screw.	Operation Manual, Installation Manual, Insulation for Fitting, Drain Hose, Clamps, Screws, Washers, Level Adjustment Screw.	Operation Manual, Installation Manual, Insulation for Fitting, Drain Hose, Clamps, Screws, Washers, Level Adjustment Screw.
Drawing No.			3D038816		

Notes:

★1 Indoor temp. : 27°CDB, 19.5°CWB / outdoor temp.: 35°CDB / Equivalent piping length: 7.5m, level difference: 0m.

★2 Indoor temp. : 27°CDB, 19.0°CWB / outdoor temp.: 35°CDB / Equivalent piping length: 7.5m, level difference: 0m.

★3 Indoor temp. : 20°CDB / outdoor temp.: 7°CDB, 6°CWB / Equivalent piping length; 7.5m, level difference; 0m. (Heat pump only)

4 Capacities are net, including a deduction for cooling (an addition for heating) for indoor fan motor heat.

★5 Anechoic chamber conversion value, measured at a point 1.5 m in front of the unit at a height of 1.5 m. During actual operation, these values are normally somewhat higher as a result of installation conditions.

Conversion Formulae
kcal/h=kW×860 Btu/h=kW×3414 cfm=m^3/min×35.3

Concealed Floor Standing Type

Model			FXNQ20MVE	FXNQ25MVE	FXNQ32MVE
★1 Cooling Capacity (19.5°CWB)		kcal/h	2,000	2,500	3,150
		Btu/h	7,900	9,900	12,500
		kW	2.3	2.9	3.7
★2 Cooling Capacity (19.0°CWB)		kW	2.2	2.8	3.6
★3 Heating Capacity		kcal/h	2,200	2,800	3,400
		Btu/h	8,500	10,900	13,600
		kW	2.5	3.2	4.0
Casing Color			Galvanized Steel Plate	Galvanized Steel Plate	Galvanized Steel Plate
Dimensions: (H×W×D)		mm	610×930×220	610×930×220	610×1,070×220
Coil (Cross Fin Coil)	Rows×Stages×Fin Pitch	mm	3×14×1.5	3×14×1.5	3×14×1.5
	Face Area	m^2	0.159	0.159	0.200
Fan	Model		D14B20	D14B20	2D14B13
	Type		Sirocco Fan	Sirocco Fan	Sirocco Fan
	Motor Output × Number of Units	W	15×1	15×1	25×1
	Air Flow Rate (H/L)	m^3/min	7/6	7/6	8/6
		cfm	247/212	247/212	282/212
	Drive		Direct Drive	Direct Drive	Direct Drive
Temperature Control			Microprocessor Thermostat for Cooling and Heating	Microprocessor Thermostat for Cooling and Heating	Microprocessor Thermostat for Cooling and Heating
Sound Absorbing Thermal Insulation Material			Glass Fiber/ Urethane Foam	Glass Fiber/ Urethane Foam	Glass Fiber/ Urethane Foam
Air Filter			Resin Net (with Mold Resistant)	Resin Net (with Mold Resistant)	Resin Net (with Mold Resistant)
Piping Connections	Liquid Pipes	mm	ϕ6.4 (Flare Connection)	ϕ6.4 (Flare Connection)	ϕ6.4 (Flare Connection)
	Gas Pipes	mm	ϕ12.7 (Flare Connection)	ϕ12.7 (Flare Connection)	ϕ12.7 (Flare Connection)
	Drain Pipe	mm	ϕ21 O.D (Vinyl Chloride)	ϕ21 O.D (Vinyl Chloride)	ϕ21 O.D (Vinyl Chloride)
Machine Weight		kg	19	19	23
★5 Sound Level (H/L)		dBA	35/32	35/32	35/32
Safety Devices			Fuse, Thermal Protector for Fan Motor	Fuse, Thermal Protector for Fan Motor	Fuse, Thermal Protector for Fan Motor
Refrigerant Control			Electronic Expansion Valve	Electronic Expansion Valve	Electronic Expansion Valve
Connectable Outdoor Unit			R410A M Series	R410A M Series	R410A M Series
Standard Accessories			Operation Manual, Installation Manual, Insulation for Fitting, Drain Hose, Clamps, Screws, Washers, Level Adjustment Screw.	Operation Manual, Installation Manual, Insulation for Fitting, Drain Hose, Clamps, Screws, Washers, Level Adjustment Screw.	Operation Manual, Installation Manual, Insulation for Fitting, Drain Hose, Clamps, Screws, Washers, Level Adjustment Screw.
Drawing No.			3D038817		

Notes:

★1 Indoor temp. : 27°CDB, 19.5°CWB / outdoor temp.: 35°CDB / Equivalent piping length: 7.5m, level difference: 0m.

★2 Indoor temp. : 27°CDB, 19.0°CWB / outdoor temp.: 35°CDB / Equivalent piping length: 7.5m, level difference: 0m.

★3 Indoor temp. : 20°CDB / outdoor temp.: 7°CDB, 6°CWB / Equivalent piping length; 7.5m, level difference; 0m. (Heat pump only)

4 Capacities are net, including a deduction for cooling (an addition for heating) for indoor fan motor heat.

★5 Anechoic chamber conversion value, measured at a point 1.5 m in front of the unit at a height of 1.5 m. During actual operation, these values are normally somewhat higher as a result of installation conditions.

Conversion Formulae
kcal/h=kW×860 Btu/h=kW×3414 cfm=m^3/min×35.3

Concealed Floor Standing Type

Model			FXNQ40MVE	FXNQ50MVE	FXNQ63MVE
★1 Cooling Capacity (19.5°CWB)		kcal/h	4,000	5,000	6,300
		Btu/h	15,900	19,900	25,000
		kW	4.7	5.8	7.3
★2 Cooling Capacity (19.0°CWB)		kW	4.5	5.6	7.1
★3 Heating Capacity		kcal/h	4,300	5,400	6,900
		Btu/h	17,000	21,500	27,300
		kW	5.0	6.3	8.0
Casing Color			Galvanized Steel Plate	Galvanized Steel Plate	Galvanized Steel Plate
Dimensions: (H×W×D)		mm	610×1,070×220	610×1,350×220	610×1,350×220
Coil (Cross Fin Coil)	Rows×Stages×Fin Pitch	mm	3×14×1.5	3×14×1.5	3×14×1.5
	Face Area	m^2	0.200	0.282	0.282
Fan	Model		2D14B13	2D14B20	2D14B20
	Type		Sirocco Fan	Sirocco Fan	Sirocco Fan
	Motor Output × Number of Units	W	25×1	35×1	35×1
	Air Flow Rate (H/L)	m^3/min	11/8.5	14/11	16/12
		cfm	388/300	494/388	565/424
	Drive		Direct Drive	Direct Drive	Direct Drive
Temperature Control			Microprocessor Thermostat for Cooling and Heating	Microprocessor Thermostat for Cooling and Heating	Microprocessor Thermostat for Cooling and Heating
Sound Absorbing Thermal Insulation Material			Glass Fiber / Urethane Foam	Glass Fiber / Urethane Foam	Glass Fiber / Urethane Foam
Air Filter			Resin Net (with Mold Resistant)	Resin Net (with Mold Resistant)	Resin Net (with Mold Resistant)
Piping Connections	Liquid Pipes	mm	ϕ6.4 (Flare Connection)	ϕ6.4 (Flare Connection)	ϕ9.5 (Flare Connection)
	Gas Pipes	mm	ϕ12.7 (Flare Connection)	ϕ12.7 (Flare Connection)	ϕ15.9 (Flare Connection)
	Drain Pipe	mm	ϕ21 O.D (Vinyl Chloride)	ϕ21 O.D (Vinyl Chloride)	ϕ21 O.D (Vinyl Chloride)
Machine Weight		kg	23	27	27
★5 Sound Level (H/L)		dBA	38/33	39/34	40/35
Safety Devices			Fuse, Thermal Protector for Fan Motor	Fuse, Thermal Protector for Fan Motor	Fuse, Thermal Protector for Fan Motor
Refrigerant Control			Electronic Expansion Valve	Electronic Expansion Valve	Electronic Expansion Valve
Connectable Outdoor Unit			R410A M Series	R410A M Series	R410A M Series
Standard Accessories			Operation Manual, Installation Manual, Insulation for Fitting, Drain Hose, Clamps, Screws, Washers, Level Adjustment Screw.	Operation Manual, Installation Manual, Insulation for Fitting, Drain Hose, Clamps, Screws, Washers, Level Adjustment Screw.	Operation Manual, Installation Manual, Insulation for Fitting, Drain Hose, Clamps, Screws, Washers, Level Adjustment Screw.
Drawing No.			3D038817		

Notes:

★1 Indoor temp. : 27°CDB, 19.5°CWB / outdoor temp.: 35°CDB / Equivalent piping length: 7.5m, level difference: 0m.

★2 Indoor temp. : 27°CDB, 19.0°CWB / outdoor temp.: 35°CDB / Equivalent piping length: 7.5m, level difference: 0m.

★3 Indoor temp. : 20°CDB / outdoor temp.: 7°CDB, 6°CWB / Equivalent piping length; 7.5m, level difference; 0m. (Heat pump only)

4 Capacities are net, including a deduction for cooling (an addition for heating) for indoor fan motor heat.

★5 Anechoic chamber conversion value, measured at a point 1.5 m in front of the unit at a height of 1.5 m. During actual operation, these values are normally somewhat higher as a result of installation conditions.

Conversion Formulae
kcal/h=kW×860 Btu/h=kW×3414 cfm=m^3/min×35.3

Wall Mounted Type

Model			FXAQ20MHV1	FXAQ25MHV1	FXAQ32MHV1
★1 Cooling Capacity (19.5°CWB)		kcal/h	2,000	2,500	3,150
		Btu/h	7,900	9,900	12,500
		kW	2.3	2.9	3.7
★2 Cooling Capacity (19.0°CWB)		kW	2.2	2.8	3.6
★3 Heating Capacity		kcal/h	2,200	2,800	3,400
		Btu/h	8,500	10,900	13,600
		kW	2.5	3.2	4.0
Casing Color			White (3.0Y8.5/0.5)	White (3.0Y8.5/0.5)	White (3.0Y8.5/0.5)
Dimensions: (H×W×D)		mm	290×795×230	290×795×230	290×795×230
Coil (Cross Fin Coil)	Rows×Stages×Fin Pitch	mm	2×14×1.4	2×14×1.4	2×14×1.4
	Face Area	m^2	0.161	0.161	0.161
Fan	Model		QCL9661M	QCL9661M	QCL9661M
	Type		Cross Flow Fan	Cross Flow Fan	Cross Flow Fan
	Motor Output × Number of Units	W	40×1	40×1	40×1
	Air Flow Rate (H/L)	m^3/min	7.5/4.5	8/5	9/5.5
		cfm	265/159	282/177	318/194
	Drive		Direct Drive	Direct Drive	Direct Drive
Temperature Control			Microprocessor Thermostat for Cooling and Heating	Microprocessor Thermostat for Cooling and Heating	Microprocessor Thermostat for Cooling and Heating
Sound Absorbing Thermal Insulation Material			Foamed Polystyrene / Foamed Polyethylene	Foamed Polystyrene / Foamed Polyethylene	Foamed Polystyrene / Foamed Polyethylene
Air Filter			Resin Net (Washable)	Resin Net (Washable)	Resin Net (Washable)
Piping Connections	Liquid Pipes	mm	ϕ6.4 (Flare Connection)	ϕ6.4 (Flare Connection)	ϕ6.4 (Flare Connection)
	Gas Pipes	mm	ϕ12.7 (Flare Connection)	ϕ12.7 (Flare Connection)	ϕ12.7 (Flare Connection)
	Drain Pipe	mm	VP13 (External Dia. 18 Internal Dia. 13)	VP13 (External Dia. 18 Internal Dia. 13)	VP13 (External Dia. 18 Internal Dia. 13)
Machine Weight (Mass)		kg	11	11	11
★5 Sound Level (H/L)		dBA	35/29	36/29	37/29
Safety Devices			Fuse	Fuse	Fuse
Refrigerant Control			—	—	—
Connectable outdoor unit			R410A M Series	R410A M Series	R410A M Series
Standard Accessories			Operation Manual, Installation Manual, Installation Panel, Paper Pattern for Installation, Insulation Tape, Clamps, screws.	Operation Manual, Installation Manual, Installation Panel, Paper Pattern for Installation, Insulation Tape, Clamps, screws.	Operation Manual, Installation Manual, Installation Panel, Paper Pattern for Installation, Insulation Tape, Clamps, screws.
Drawing No.			3D046711		

Notes:

★1 Indoor temp. : 27°CDB, 19.5°CWB / outdoor temp.: 35°CDB / Equivalent piping length: 7.5m, level difference: 0m.
★2 Indoor temp. : 27°CDB, 19.0°CWB / outdoor temp.: 35°CDB / Equivalent piping length:7.5m, level difference: 0m.
★3 Indoor temp. : 20°CDB / outdoor temp.: 7°CDB, 6°CWB / Equivalent piping length; 7.5m, level difference; 0m. (Heat pump only)
4 Capacities are net, including a deduction for cooling (an addition for heating) for indoor fan motor heat.
★5 Anechoic chamber conversion value, measured under JISB8616 conditions. During actual operation, these values are normally somewhat higher as a result of ambient conditions.

Conversion Formulae
kcal/h=kW×860 Btu/h=kW×3414 cfm=m^3/min×35.3

Wall Mounted Type

Model			FXAQ40MHV1	FXAQ50MHV1
★1 Cooling Capacity (19.5°CWB)		kcal/h	4,000	5,000
		Btu/h	15,900	19,900
		kW	4.7	5.8
★2 Cooling Capacity (19.0°CWB)		kW	4.5	5.6
★3 Heating Capacity		kcal/h	4,300	5,400
		Btu/h	17,000	21,500
		kW	5.0	6.3
Casing Color			White (3.0Y8.5/0.5)	White (3.0Y8.5/0.5)
Dimensions: (H×W×D)		mm	290×1,050×230	290×1,050×230
Coil (Cross Fin Coil)	Rows×Stages×Fin Pitch	mm	2×14×1.4	2×14×1.4
	Face Area	m^2	0.213	0.213
Fan	Model		QCL9686M	QCL9686M
	Type		Cross Flow Fan	Cross Flow Fan
	Motor Output × Number of Units	W	43×1	43×1
	Air Flow Rate (H/L)	m^3/min	12/9	15/12
		cfm	424/318	530/424
	Drive		Direct Drive	Direct Drive
Temperature Control			Microprocessor Thermostat for Cooling and Heating	Microprocessor Thermostat for Cooling and Heating
Sound Absorbing Thermal Insulation Material			Foamed Polystyrene / Foamed Polyethylene	Foamed Polystyrene / Foamed Polyethylene
Air Filter			Resin Net (Washable)	Resin Net (Washable)
Piping Connections	Liquid Pipes	mm	ϕ6.4 (Flare Connection)	ϕ6.4 (Flare Connection)
	Gas Pipes	mm	ϕ12.7 (Flare Connection)	ϕ12.7 (Flare Connection)
	Drain Pipe	mm	VP13 (External Dia. 18 Internal Dia. 13)	VP13 (External Dia. 18 Internal Dia. 13)
Machine Weight (Mass)		kg	13	13
★5 Sound Level (H/L)		dBA	39/34	42/36
Safety Devices			Fuse	Fuse
Refrigerant Control			—	—
Connectable outdoor unit			R410A M Series	R410A M Series
Standard Accessories			Operation Manual, Installation Manual, Installation Panel, Paper Pattern for Installation, Insulation Tape, Clamps, screws.	Operation Manual, Installation Manual, Installation Panel, Paper Pattern for Installation, Insulation Tape, Clamps, screws.
Drawing No.			3D046711	

Notes:

★1 Indoor temp. : 27°CDB, 19.5°CWB / outdoor temp; 35°CDB / Equivalent piping length: 7.5m, level difference: 0m.
★2 Indoor temp. : 27°CDB, 19.0°CWB / outdoor temp; 35°CDB / Equivalent piping length: 7.5m, level difference: 0m.
★3 Indoor temp. : 20°CDB / outdoor temp.: 7°CDB, 6°CWB / Equivalent piping length; 7.5m, level difference; 0m. (Heat pump only)
4 Capacities are net, including a deduction for cooling (an addition for heating) for indoor fan motor heat.
★5 Anechoic chamber conversion value, measured under JISB8616 conditions. During actual operation, these values are normally somewhat higher as a result of ambient conditions.

Conversion Formulae
kcal/h=kW×860 Btu/h=kW×3414 cfm=m^3/min×35.3

BEV Units

Model			BEVQ50MVE
Power Supply			1 Phase 50Hz 220~240V
Casing			Galvanized Steel Plate
Dimensions: (H×W×D)		mm	100×350×225
Sound Absorbing Thermal Insulation Material			Flame and Heat Resistant Foamed Polyethylene
Piping Connection	Indoor Unit	Liquid Pipes	6.4mm (Flare Connection)
		Gas Pipes	12.7mm (Flare Connection)
	Outdoor Unit	Liquid Pipes	6.4mm (Flare Connection)
		Suction Gas Pipes	12.7mm (Flare Connection)
Machine Weight		kg	3.0
Standard Accessories			Installation manual, Gas piping connections, Insulation for fitting, Sealing material, Clamps
Drawing No.			4D046708

Floor Standing Type

Model			FXLQ20MHV1	FXLQ25MHV1	FXLQ32MHV1
★1 Cooling Capacity (19.5°CWB)		kcal/h	2,000	2,500	3,150
		Btu/h	7,900	9,900	12,500
		kW	2.3	2.9	3.7
★2 Cooling Capacity (19.0°CWB)		kW	2.2	2.8	3.6
★3 Heating Capacity		kcal/h	2,200	2,800	3,400
		Btu/h	8,500	10,900	13,600
		kW	2.5	3.2	4.0
Casing Color			Ivory White (5Y7.5/1)	Ivory White (5Y7.5/1)	Ivory White (5Y7.5/1)
Dimensions: (H×W×D)		mm	600×1,000×222	600×1,000×222	600×1,140×222
Coil (Cross Fin Coil)	Rows×Stages×Fin Pitch	mm	3×14×1.5	3×14×1.5	3×14×1.5
	Face Area	m²	0.159	0.159	0.200
Fan	Model		D14B20	D14B20	2D14B13
	Type		Sirocco Fan	Sirocco Fan	Sirocco Fan
	Motor Output × Number of Units	W	15×1	15×1	25×1
	Air Flow Rate (H/L)	m³/min	7/6	7/6	8/6
		cfm	247/212	247/212	282/212
	Drive		Direct Drive	Direct Drive	Direct Drive
Temperature Control			Microprocessor Thermostat for Cooling and Heating	Microprocessor Thermostat for Cooling and Heating	Microprocessor Thermostat for Cooling and Heating
Sound Absorbing Thermal Insulation Material			Glass Fiber/ Urethane Foam	Glass Fiber/ Urethane Foam	Glass Fiber/ Urethane Foam
Air Filter			Resin Net (with Mold Resistant)	Resin Net (with Mold Resistant)	Resin Net (with Mold Resistant)
Piping Connections	Liquid Pipes	mm	ϕ6.4 (Flare Connection)	ϕ6.4 (Flare Connection)	ϕ6.4 (Flare Connection)
	Gas Pipes	mm	ϕ12.7 (Flare Connection)	ϕ12.7 (Flare Connection)	ϕ12.7 (Flare Connection)
	Drain Pipe	mm	ϕ21 O.D (Vinyl Chloride)	ϕ21 O.D (Vinyl Chloride)	ϕ21 O.D (Vinyl Chloride)
Machine Weight (Mass)		kg	25	25	30
★5 Sound Level (H/L) (220V)		dBA	35/32	35/32	35/32
Safety Devices			Thermal Protector for Fan Motor	Thermal Protector for Fan Motor	Thermal Protector for Fan Motor
Refrigerant Control			—	—	—
Connectable Outdoor Unit			R410A M Series	R410A M Series	R410A M Series
Standard Accessories			Operation Manual, Installation Manual, Insulation for Fitting, Drain Hose, Clamps, Screws, Washers, Level Adjustment Screw.	Operation Manual, Installation Manual, Insulation for Fitting, Drain Hose, Clamps, Screws, Washers, Level Adjustment Screw.	Operation Manual, Installation Manual, Insulation for Fitting, Drain Hose, Clamps, Screws, Washers, Level Adjustment Screw.
Drawing No.			3D047065		

Notes:

★1 Indoor temp. : 27°CDB, 19.5°CWB / outdoor temp.: 35°CDB / Equivalent piping length: 7.5m, level difference: 0m.

★2 Indoor temp. : 27°CDB, 19.0°CWB / outdoor temp.: 35°CDB / Equivalent piping length: 7.5m, level difference: 0m.

★3 Indoor temp. : 20°CDB / outdoor temp.: 7°CDB, 6°CWB / Equivalent piping length; 7.5m, level difference; 0m. (Heat pump only)

4 Capacities are net, including a deduction for cooling (an addition for heating) for indoor fan motor heat.

★5 Anechoic chamber conversion value, measured at a point 1.5 m in front of the unit at a height of 1.5 m. During actual operation, these values are normally somewhat higher as a result of ambient conditions.

Conversion Formulae
kcal/h=kW×860 Btu/h=kW×3414 cfm=m³/min×35.3

Floor Standing Type

Model			FXLQ40MHV1	FXLQ50MHV1
★1 Cooling Capacity (19.5°CWB)		kcal/h	4,000	5,000
		Btu/h	15,900	19,900
		kW	4.7	5.8
★2 Cooling Capacity (19.0°CWB)		kW	4.5	5.6
★3 Heating Capacity		kcal/h	4,300	5,400
		Btu/h	17,000	21,500
		kW	5.0	6.3
Casing Color			Ivory White (5Y7.5/1)	Ivory White (5Y7.5/1)
Dimensions: (H×W×D)		mm	600×1,140×222	600×1,420×222
Coil (Cross Fin Coil)	Rows×Stages×Fin Pitch	mm	3×14×1.5	3×14×1.5
	Face Area	m^2	0.200	0.282
Fan	Model		2D14B13	2D14B20
	Type		Sirocco Fan	Sirocco Fan
	Motor Output × Number of Units	W	25×1	35×1
	Air Flow Rate (H/L)	m^3/min	11/8.5	14/11
		cfm	388/300	494/388
	Drive		Direct Drive	Direct Drive
Temperature Control			Microprocessor Thermostat for Cooling and Heating	Microprocessor Thermostat for Cooling and Heating
Sound Absorbing Thermal Insulation Material			Glass Fiber/ Urethane Foam	Glass Fiber/ Urethane Foam
Air Filter			Resin Net (with Mold Resistant)	Resin Net (with Mold Resistant)
Piping Connections	Liquid Pipes	mm	ϕ6.4 (Flare Connection)	ϕ6.4 (Flare Connection)
	Gas Pipes	mm	ϕ12.7 (Flare Connection)	ϕ12.7 (Flare Connection)
	Drain Pipe	mm	ϕ21 O.D (Vinyl Chloride)	ϕ21 O.D (Vinyl Chloride)
Machine Weight (Mass)		kg	30	36
★5 Sound Level (H/L)		dBA	38/33	39/34
Safety Devices			Thermal Protector for Fan Motor	Thermal Protector for Fan Motor
Refrigerant Control			—	—
Connectable Outdoor Unit			R410A M Series	R410A M Series
Standard Accessories			Operation Manual, Installation Manual, Insulation for Fitting, Drain Hose, Clamps, Screws, Washers, Level Adjustment Screw.	Operation Manual, Installation Manual, Insulation for Fitting, Drain Hose, Clamps, Screws, Washers, Level Adjustment Screw.
Drawing No.			3D047065	

Notes:

★1 Indoor temp. : 27°CDB, 19.5°CWB / outdoor temp.: 35°CDB / Equivalent piping length: 7.5m, level difference: 0m.
★2 Indoor temp. : 27°CDB, 19.0°CWB / outdoor temp.: 35°CDB / Equivalent piping length: 7.5m, level difference: 0m.
★3 Indoor temp. : 20°CDB / outdoor temp.: 7°CDB, 6°CWB / Equivalent piping length; 7.5m, level difference; 0m. (Heat pump only)
4 Capacities are net, including a deduction for cooling (an addition for heating) for indoor fan motor heat.
★5 Anechoic chamber conversion value, measured at a point 1.5 m in front of the unit at a height of 1.5 m. During actual operation, these values are normally somewhat higher as a result of ambient conditions.

Conversion Formulae
kcal/h=kW×860 Btu/h=kW×3414 cfm=m^3/min×35.3

Part 3
List of Electrical and Functional Parts

1. List of Electrical and Functional Parts

1.1 Outdoor Unit

Item	Name		Symbol	Model			Remark (PCB terminal)
				4HP	5HP	6HP	
Compressor	Inverter	Type	M1C	JT100FCVD@4			—
		Output		3.2kW			
	Crankcase heater (INV)		E1HC	33W			A1P X6A
Fan motor	Motor		M1F·M2F	0.07kW			—
	Over-current relay		—	3.2A			—
Functional parts	Electronic expansion valve (Main)	Cooling	Y1E	1400pls			A1P X26A
		Heating		PI control			
	Electronic expansion valve (Subcool)	Cooling	Y2E	PI control			A1P X28A
		Heating		0pls			
	Solenoid valve (Hot gas)		Y1S	TEV1620DQ2			A1P X2A
	Solenoid valve (Receiver gas charge)		Y2S	TEV1620DQ2			A1P X3A
	4 way valve		Y3S	VT40100			A1P X5A
Pressure-related parts	Pressure switch (INV)		S1PH	ACB-4UB11 ON: 3.8+0/-0.1MPa OFF: 2.85±0.15MPa			A2P X60A
	Fusible plug		—	FPGH-3D 70~75°C			—
	Pressure sensor (HP)		S1NPH	PS8051A 0~4.15MPa			A1P X46A
	Pressure sensor (LP)		S1NPL	PS8051A –0.05~1.7MPa			A1P X45A
Thermistor	Main PCB	For outdoor air	R1T	3.5~360kΩ			A1P X44A
		For suction pipe	R2T	3.5~360kΩ			A1P X37A 1-2Pin
		For discharge pipe	R3T	3.5~400kΩ			A1P X34A 1-2Pin
		For heat exchanger	R4T	3.5~360kΩ			A1P X37A 3-4Pin
		For subcooling heat exchanger	R5T	3.5~360kΩ			A1P X37A 5-6Pin
Others	Fuse (A3P)		F1U	AC250V 6.3A Time lag fuse			—

1.2 Indoor Unit

Parts Name		Symbol	Model					Remark
			FXZQ 20MVE	FXZQ 25MVE	FXZQ 32MVE	FXZQ 40MVE	FXZQ 50MVE	
Remote Controller	Wired Remote Controller		BRC1A61					Option
	Wireless Remote Controller		BRC7E530W					
Motors	Fan Motor	M1F	AC 220~240V 50Hz					
			1φ55W 4P					
			Thermal Fuse 135°C					
	Capacitor, fan motor	C1	4.0μ F 400VAC					
	Drain Pump	M1P	AC220-240V (50Hz) PLD-12230DM Thermal Fuse 145°C					
	Swing Motor	M1S	MP35HCA [3P080801-1] AC200~240V					
Thermistors	Thermistor (Suction Air)	R1T	ST8601A-1 φ4 L250 20kΩ (25°C)					
	Thermistor (for Heat Exchanger High Temp.)	R3T	ST8605-3 φ8 L630 20kΩ (25°C)					
	Thermistor (Heat Exchanger)	R2T	ST8602A-3 φ6 L630 20kΩ (25°C)					
Others	Float Switch	S1L	FS-0211					
	Fuse	F1U	250V 5A φ5.2					
	Transformer	T1R	TR22H21R8					

Parts Name		Symbol	Model				Remark
			FXKQ 25MVE	FXKQ 32MVE	FXKQ 40MVE	FXKQ 63MVE	
Remote Controller	Wired Remote Controller		BRC1A61				Option
	Wireless Remote Controller		BRC4C61				
Motors	Fan Motor	M1F	AC 220~240V 50Hz				
			1φ15W 4P		1φ20W 4P	1φ45W 4P	
			Thermal Fuse 146°C		Thermal protector 120°C : OFF 105°C : ON		
	Drain Pump	M1P	AC 220-240V (50Hz) PLD-12200DM Thermal Fuse 145°C				
	Swing Motor	M1S	MP35HCA [3P080801-1] AC200~240V				
Thermistors	Thermistor (Suction Air)	R1T	ST8601-13 φ4 L630 20kΩ (25°C)				
	Thermistor (for Heat Exchanger High Temp.)	R3T	ST8605-7 φ8 L1600 20kΩ (25°C)				
	Thermistor (Heat Exchanger)	R2T	ST8602A-7 φ6 L1600 20kΩ (25°C)				
Others	Float Switch	S1L	FS-0211B				
	Fuse	F1U	250V 5A φ5.2				
	Transformer	T1R	TR22H21R8				

Parts Name		Symbol	Model						Remark
			FXDQ 20NVE	FXDQ 25NVE	FXDQ 32NVE	FXDQ 40NVE	FXDQ 50NVE	FXDQ 63NVE	
Remote Controller	Wired Remote Controller		BRC1A62, BRC1D527						Option
	Wireless Remote Controller		BRC4C62						Option
Motors	Fan Motor	M1F	AC220~240V/220V 50/60Hz						
			1 φ62W				1 φ130W		
			Thermal Protector 130±5°C						
	Drain Pump	M1P	PLD-12230DM						
Thermistors	Thermistor (Suction Air)	R1T	ST8601-1 φ4 L250 20kΩ (25°C)						
	Thermistor (for Heat Exchanger High Temp.)	R3T	ST8605-4 φ8 L800 20kΩ (25°C)						
	Thermistor (Heat Exchanger)	R2T	ST8602-4 φ6 L800 20kΩ (25°C)						
Others	Float Switch	S1L	FS-0211						
	Fuse	F1U	250V 5A						
	Transformer	T1R	TR22H21R8						

Parts Name		Symbol	Model						Remark
			FXMQ 40MVE	FXMQ 50MVE	FXMQ 63MVE	FXMQ 80MVE	FXMQ 100MVE	FXMQ 125MVE	
Remote Controller	Wired Remote Controller		BRC1A62						Option
	Wireless Remote Controller		BRC4C62						
Motors	Fan Motor	M1F	AC 220~240V 50Hz						
			1φ100W			1φ160W	1φ270W	1φ430W	
			Thermal protector 135°C : OFF 87°C : ON						
	Capacitor for Fan Motor	C1R	5μ F-400V			7μ F 400V	10μ F 400V	8μ F 400V	
Thermistors	Thermistor (Suction Air)	R1T	ST8601A-5 φ4 L1000 20kΩ (25°C)						
	Thermistor (for Heat Exchanger High Temp.)	R3T	ST8605A-4 φ8 L800 20kΩ (25°C)						
	Thermistor (Heat Exchanger)	R2T	ST8602A-4 φ6 L800 20kΩ (25°C)						
Others	Float switch	S1L	FS-0211						
	Fuse	F1U	250V 5A φ5.2			250V 10A φ5.2			
	Transformer	T1R	TR22H21R8						

Parts Name		Symbol	Model			Remark
			FXHQ 32MVE	FXHQ 63MVE	FXHQ 100MVE	
Remote Controller	Wired Remote Controller		BRC1A61			Option
	Wireless Controller		BRC7E63W			
Motors	Fan Motor	M1F	AC 220~240V/220V 50Hz/60Hz			
			1φ63W		1φ130W	
			Thermal protector 130°C : OFF 80°C : ON			
	Capacitor for Fan Motor	C1R	3.0μF-400V		9.0μF-400V	
	Swing Motor	M1S	MT8-L[3P058751-1] AC200~240V			
Thermistors	Thermistor (Suction Air)	R1T	ST8601A-1 φ4 L250 20kΩ (25°C)			
	Thermistor (for Heat Exchanger High Temp.)	R3T	ST8605-6 φ8 L = 1250 20kΩ (25°C)		ST8605-6 φ8 L = 1250 20kΩ (25°C)	
	Thermistor (Heat Exchanger)	R2T	ST8602A-6 φ6 L = 1250 20kΩ (25°C)		ST8602A-6 φ6 L = 1250 20kΩ (25°C)	
Others	Fuse	F1U	250V 5A φ5.2			
	Transformer	T1R	TR22H21R8			

Parts Name		Symbol	Model						Remark
			FXAQ 20MVE	FXAQ 25MVE	FXAQ 32MVE	FXAQ 40MVE	FXAQ 50MVE	FXAQ 63MVE	
Remote Controller	Wired Remote Controller		BRC1A61						Option
	Wireless Remote Controller		BRC7E618						Option
Motors	Fan Motor	M1F	AC 220~240V 50Hz						
			1φ40W			1φ43W			
			Thermal protector 130°C : OFF 80°C : ON						
	Swing Motor	M1S	MP24[3SB40333-1] AC200~240V			MSFBC20C21 [3SB40550-1] AC200~240V			
Thermistors	Thermistor (Suction Air)	R1T	ST8601-2 φ4 L400 20kΩ (25°C)						
	Thermistor (for Heat Exchanger High Temp.)	R3T	ST8605-2 φ8 L400 20kΩ (25°C)						
	Thermistor (for Heat Exchanger)	R2T	ST8602-2 φ6 L400 20kΩ (25°C)						
Others	Float Switch	S1L	OPTION						
	Fuse	F1U	250V 5A φ5.2						

Parts Name		Symbol	Model						Remark
			FXLQ 20MVE	FXLQ 25MVE	FXLQ 32MVE	FXLQ 40MVE	FXLQ 50MVE	FXLQ 63MVE	
Remote Controller	Wired Remote Controller		BRC1A62						Option
	Wireless Remote Controller		BRC4C62						
Motors	Fan Motor	M1F	AC 220~240V 50Hz						
			1φ15W		1φ25W		1φ35W		
			Thermal protector 135°C : OFF 120°C : ON						
	Capacitor for Fan Motor	C1R	1.0μF-400V		0.5μF-400V	1.0μF-400V	1.5μF-400V	2.0μF-400V	
Thermistors	Thermistor (Suction Air)	R1T	ST8601-6 φ4 L1250 20kΩ (25°C)						
	Thermistor (for Heat Exchanger High Temp.)	R3T	ST8605-9 φ8 L2500 20kΩ (25°C)						
	Thermistor (for Heat Exchanger)	R2T	ST8602A-9 φ6 L2500 20kΩ (25°C)						
Others	Fuse	F1U	AC250V 5A						
	Transformer	T1R	TR22H21R8						

Parts Name		Symbol	Model						Remark
			FXNQ 20MVE	FXNQ 25MVE	FXNQ 32MVE	FXNQ 40MVE	FXNQ 50MVE	FXNQ 63MVE	
Remote Controller	Wired Remote Controller		BRC1A62						Option
	Wireless Remote Controller		BRC4C62						
Motors	Fan Motor	M1F	AC 220~240V 50Hz						
			1φ15W		1φ25W		1φ35W		
			Thermal protector 135°C : OFF 120°C : ON						
	Capacitor for Fan Motor	C1R	1.0μF-400V		0.5μF-400V	1.0μF-400V	1.5μF-400V	2.0μF-400V	
Thermistors	Thermistor (Suction Air)	R1T	ST8601-6 φ4 L1250 20kΩ (25°C)						
	Thermistor (for Heat Exchanger High Temp.)	R3T	ST8605-9 φ8 L2500 20kΩ (25°C)						
	Thermistor (for Heat Exchanger)	R2T	ST8602A-9 φ6 L2500 20kΩ (25°C)						
Others	Fuse	F1U	AC250V 5A						
	Transformer	T1R	TR22H21R8						

Parts Name		Symbol	Model					Remark
			FXAQ 20MH	FXAQ 25MH	FXAQ 32MH	FXAQ 40MH	FXAQ 50MH	
Remote Controller	Wired Remote Controller		BRC1A61					Option
	Wireless Remote Controller		BRC7E618					Option
Motors	Fan Motor	M1F	AC 220~240V 50Hz					
			1φ40W			1φ43W		
			Thermal protector 130°C : OFF 80°C : ON					
	Swing Motor	M1S	MP24[3SB40333-1] AC200~240V			MSFBC20C21 [3SB40550-1] AC200~240V		
Thermistors	Thermistor (Suction Air)	R1T	ST8601-2 φ4 L400 20kΩ (25°C)					
	Thermistor (for Heat Exchanger)	R2T	ST8602-2 φ6 L400 20kΩ (25°C)					
Others	Float Switch	S1L	OPTION					
	Fuse	F1U	250V 5A φ5.2					

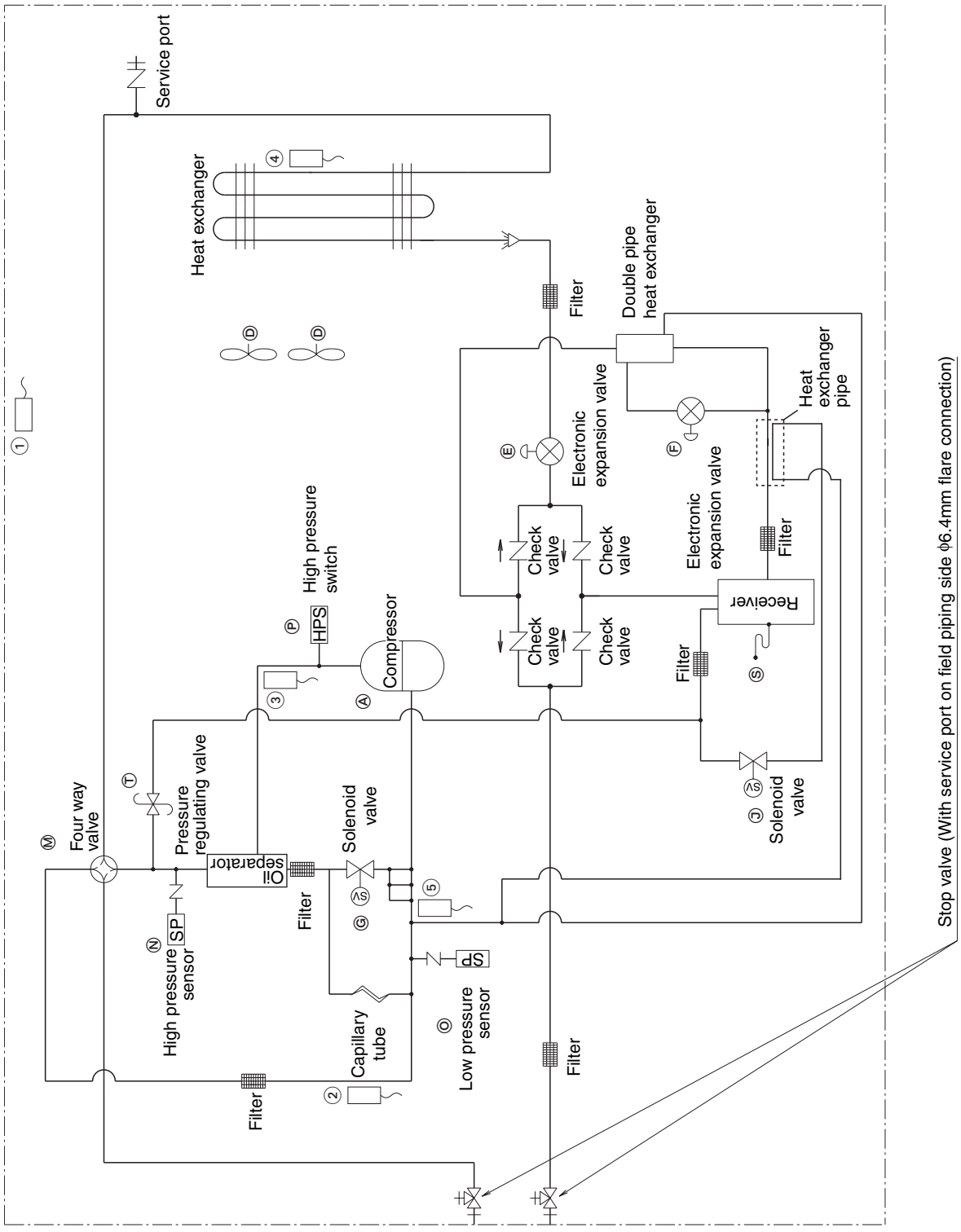
Parts Name		Symbol	Model					Remark
			FXLQ 20MH	FXLQ 25MH	FXLQ 32MH	FXLQ 40MH	FXLQ 50MH	
Remote Controller	Wired Remote Controller		BRC1A62					Option
	Wireless Remote Controller		BRC4C62					
Motors	Fan Motor	M1F	AC 220~240V 50Hz					
			1φ15W		1φ25W		1φ35W	
			Thermal protector 135°C : OFF 120°C : ON					
	Capacitor for Fan Motor	C1R	1.0μF-400V		0.5μF-400V	1.0μF-400V	1.5μF-400V	
Thermistors	Thermistor (Suction Air)	R1T	ST8601-6 φ4 L1250 20kΩ (25°C)					
	Thermistor (for Heat Exchanger High Temp.)	R3T	ST8605-9 φ8 L2500 20kΩ (25°C)					
	Thermistor (for Heat Exchanger)	R2T	ST8602A-9 φ6 L2500 20kΩ (25°C)					
Others	Fuse	F1U	AC250V 5A					
	Transformer	T1R	TR22H21R8					

Part 4
Refrigerant Circuit

1. Refrigerant Circuit

1.1 RXYSQ4·5·6M

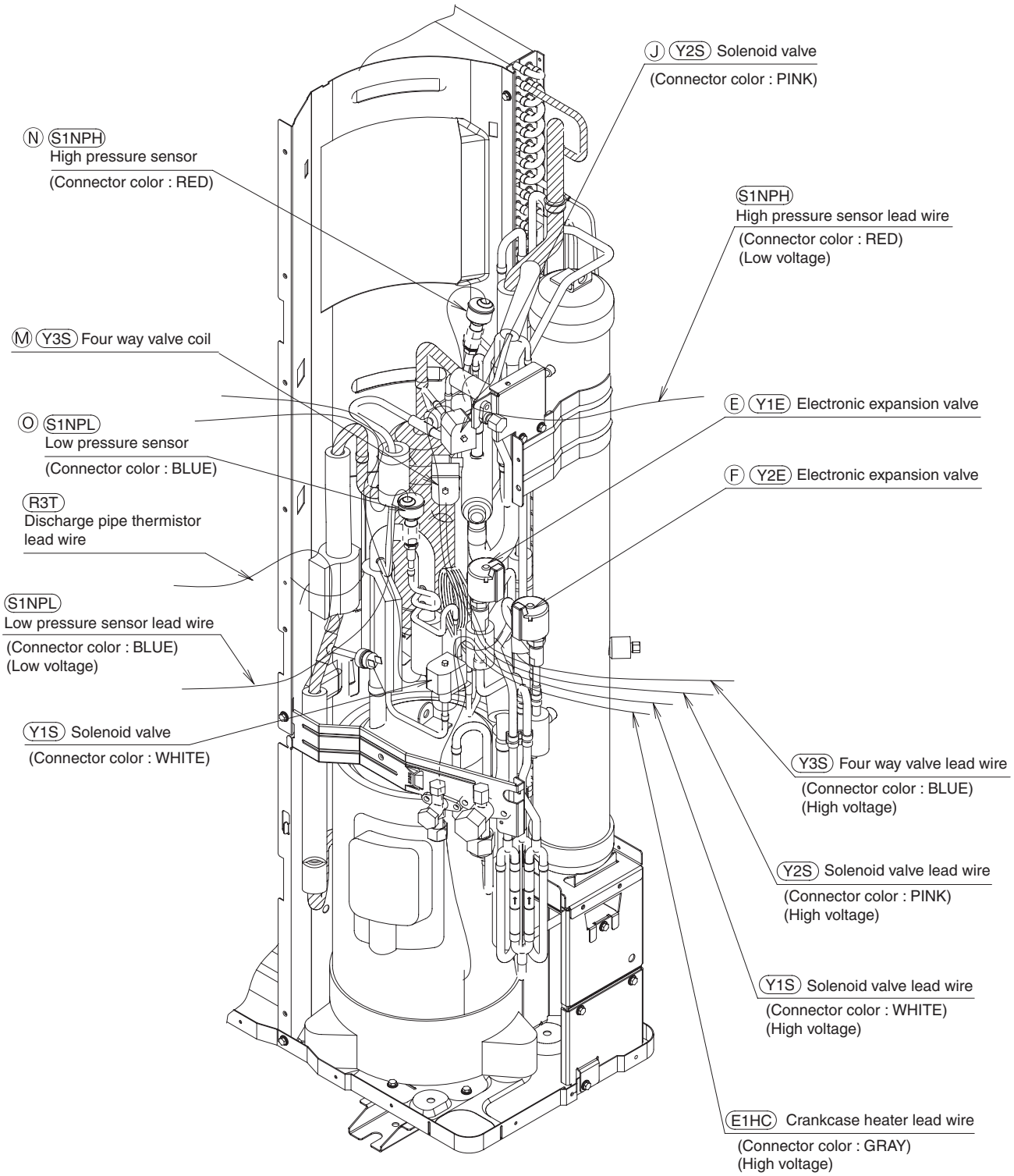
No. in refrigerant system diagram	Symbol	Name	Major Function
A	M1C	Inverter compressor (INV)	Inverter compressor is operated on frequencies between 52 Hz and 210 Hz by using the inverter. 20 steps
D	M1F M2F	Inverter fan	Since the system is of air heat exchanging type, the fan is operated at 8-step rotation speed by using the inverter.
E	Y1E	Electronic expansion valve (Main: EV1)	While in heating operation, PI control is applied to keep the outlet superheated degree of air heat exchanger constant.
F	Y2E	Electronic expansion valve (Subcool: EV2)	PI control is applied to keep the outlet superheated degree of subcooling heat exchanger constant.
G	Y1S	Solenoid valve (Hot gas: SVP)	Used to prevent the low pressure from transient falling.
J	Y2S	Solenoid valve (Receiver gas discharging: SVG)	Used to collect refrigerant to receiver.
M	Y3S	Four way valve	Used to switch the operation mode between cooling and heating.
N	S1NPH	High pressure sensor	Used to detect high pressure.
O	S1NPL	Low pressure sensor	Used to detect low pressure.
P	S1PH	HP pressure switch (For INV compressor)	In order to prevent the increase of high pressure when a malfunction occurs, this switch is activated at high pressure of 3.8 MPa or more to stop the compressor operation.
S	—	Fusible plug	In order to prevent the increase of pressure when abnormal heating is caused by fire or others, the fusible part of the plug is molten at a temperature of 70 to 75°C to release the pressure into the atmosphere.
T	—	Pressure regulating valve 1 (Receiver to discharge pipe)	This valve opens at a pressure of 2.0 to 2.7 MPa for prevention of pressure increase, thus resulting in no damage of functional parts due to the increase of pressure in transportation or storage.
1	R1T	Thermistor (Outdoor air: Ta)	Used to detect outdoor temperature, correct discharge pipe temperature, and others.
2	R2T	Thermistor (Suction pipe: Ts)	used to detect suction pipe temperature, keep the suction superheated degree constant in heating operation, and others.
3	R3T	Thermistor (INV discharge pipe: Tdi)	used to detect discharge pipe temperature, make the temperature protection control of compressor, and others.
4	R4T	Thermistor (Heat exchanger deicer: Tb)	Used to detect liquid pipe temperature of air heat exchanger, determine defrosting operation, and others.
5	R5T	Thermistor (Subcooling heat exchanger gas pipe: Tsh)	Used to detect gas pipe temperature on the evaporation side of subcooling heat exchanger, keep the superheated degree at the outlet of subcooling heat exchanger constant, and others.


Service port
Heat exchanger
Filter
Double pipe heat exchanger
Heat exchanger pipe
Electronic expansion valve
Electronic expansion valve
Filter
Receiver
Check valve
Check valve
Check valve
Check valve
High pressure switch
HPS
Compressor
Four way valve
Pressure regulating valve
Oil separator
Solenoid valve
Solenoid valve
Filter
Filter
High pressure sensor
SP
Capillary tube
Low pressure sensor
SP
Filter
Stop valve (With service port on field piping side ϕ6.4mm flare connection)
C : 3D043711

2. Functional Parts Layout

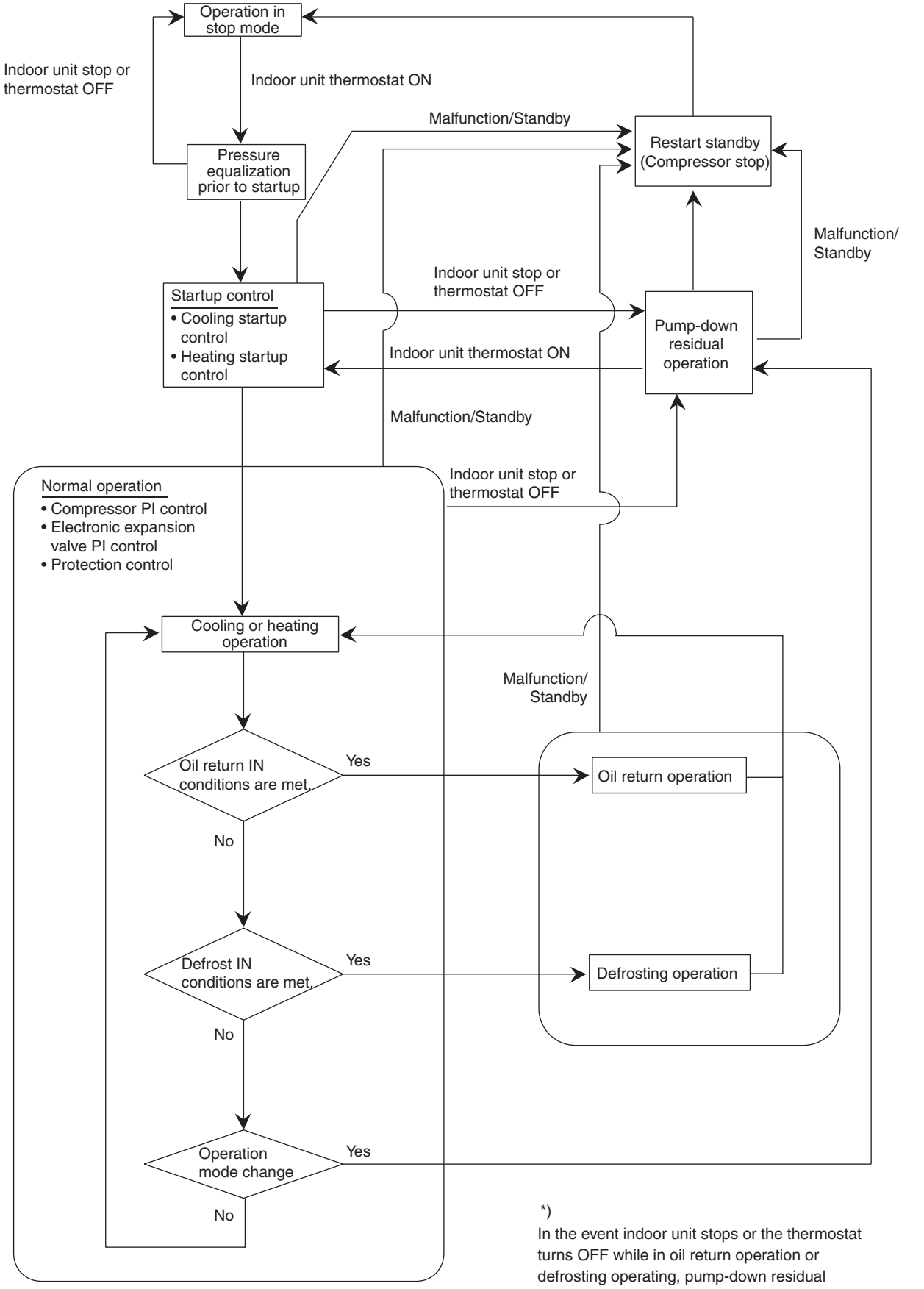
2.1 RXYSQ4·5·6M

Birds-eye view



Part 5
Function

1. Operation Mode



*)
In the event indoor unit stops or the thermostat turns OFF while in oil return operation or defrosting operating, pump-down residual operation is performed on completion of the oil return operation or defrosting operation.

(V3152)

2. Basic Control

2.1 Normal Operation

■ Cooling Operation

Actuator	Operation	Remarks
Compressor	Compressor PI control	Used for high pressure protection control, low pressure protection control, discharge pipe temperature protection control, and compressor operating frequency upper limit control with inverter protection control.
Outdoor unit fan	Cooling fan control	—
Four way valve	OFF	—
Main electronic expansion valve (EV1)	1400 pls	—
Subcooling electronic expansion valve (EV2)	PI control	—
Hot gas bypass valve (SVP)	OFF	This valve turns on with low pressure protection control.
Receiver gas discharging valve (SVG)	OFF	—

■ Heating Operation

Actuator	Operation	Remarks
Compressor	Compressor PI control	Used for high pressure protection control, low pressure protection control, discharge pipe temperature protection control, and compressor operating frequency upper limit control with inverter protection control.
Outdoor unit fan	STEP8	The fan step changes to STEP1 with high pressure > 32.0k.
Four way valve	ON	—
Main electronic expansion valve (EV1)	PI control	—
Subcooling electronic expansion valve (EV2)	0 pls	—
Hot gas bypass valve (SVP)	OFF	This valve turns on with low pressure protection control.
Receiver gas discharging valve (SVG)	OFF	—

★Heating operation is not functional at an outdoor air temperature of 30°CDB or more.

2.2 Compressor PI Control

Compressor PI Control

Carries out the compressor capacity PI control to maintain Te at constant during cooling operation and Tc at constant during heating operation to ensure stable unit performance.

[Cooling operation]

Controls compressor capacity to adjust Te to achieve target value (TeS).

Te : Low pressure equivalent saturation temperature (°C)

Te setting (Set in Set-up mode 2)

TeS : Target Te value
(Varies depending on Te setting, operating frequency, etc.)

L	M (Normal) (factory setting)	H
3	6	9

[Heating operation]

Controls compressor capacity to adjust Tc to achieve target value (TcS).

Tc : High pressure equivalent saturation temperature (°C)

Tc setting

TcS : Target Tc value
(Varies depending on Tc setting, operating frequency, etc.)

L	M (Normal) (factory setting)	H
43	46	49

RXYSQ4 · 5 · 6M

STEP	INV
1	52Hz
2	57Hz
3	62Hz
4	68Hz
5	74Hz
6	81Hz
7	88Hz
8	96Hz
9	104Hz
10	110Hz

STEP	INV
11	116Hz
12	124Hz
13	133Hz
14	143Hz
15	158Hz
16	165Hz
17	177Hz
18	189Hz
19	202Hz
20	210Hz

* Compressors may operate in a pattern other than those listed in above tables subject to the operating conditions.

2.3 Electronic Expansion Valve PI Control

Main Electronic Expansion Valve EV1 Control

Carries out the electronic expansion valve (Y1E) PI control to maintain the evaporator outlet superheated degree (SH) at constant during heating operation to make maximum use of the outdoor unit heat exchanger (evaporator).

SH = Ts - Te

SH : Evaporator outlet superheated degree (°C)

Ts : Suction pipe temperature detected by thermistor R2T (°C)

Te : Low pressure equivalent saturation temperature (°C)

The optimum initial value of the evaporator outlet superheated degree is 5°C, but varies depending on the discharge pipe superheated degree of inverter compressor.

Subcooling Electronic Expansion Valve EV2 Control

Makes PI control of the electronic expansion valve (Y2E) to keep the superheated degree (SH) of the outlet gas pipe on the evaporator side for the full use of the subcooling heat exchanger.

SH = Tsh -Te

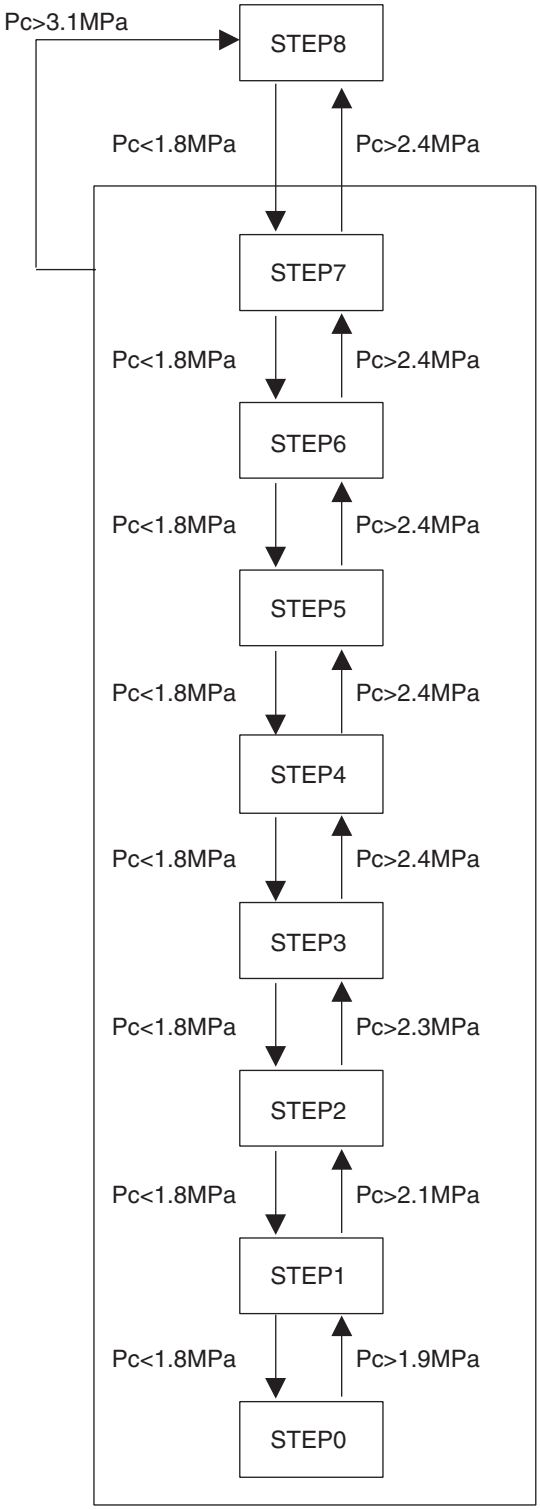
SH : Outlet superheated degree of evaporator (°C)

Tsh : Suction pipe temperature detected with the thermistor R5T (°C)

Te : Low pressure equivalent saturation temperature (°C)

2.4 Cooling Operation Fan Control

In cooling operation with low outdoor air temperature, this control is used to provide the adequate amount of circulation air with liquid pressure secured by high pressure control using outdoor unit fan.



Pc: HP pressure sensor detection value

Fan Steps

Cooling	M1F	M2F
STEP0	0 rpm	0 rpm
STEP1	250 rpm	0 rpm
STEP2	400 rpm	0 rpm
STEP3	285 rpm	250 rpm
STEP4	360 rpm	325 rpm
STEP5	445 rpm	410 rpm
STEP6	580 rpm	545 rpm
STEP7	715 rpm	680 rpm
STEP8	850 rpm	815

Reference

Heating	M1F	M2F
STEP1	250 rpm	0 rpm
STEP8	850 rpm	815 rpm

There are 2 steps in heating operation.

(V3172)

3. Special Control

3.1 Startup Control

On activation, following control is performed to lighten load of the compressor by back liquid and the like. Also, the position of the four way valve is defined.

3.1.1 Startup Control in Cooling Operation

Actuator	Operation	Remarks
Compressor	Differential pressure control	Compressor operating frequency increases by 2 step / 20 sec until Pc - Pe>0.4 MPa.
Outdoor unit fan	High pressure control	Initial fan speed is set to STEP 0. 1-step increase with Pc>2.1 MPa 1-step decrease with Pc<1.8 MPa
Four way valve	OFF	—
Main electronic expansion valve (EV1)	1400 pls	—
Subcooling electronic expansion valve (EV2)	0 pls	—
Hot gas bypass valve (SVP)	ON	—
Receiver gas discharging valve (SVG)	OFF	—
Ending conditions	or • 230 sec. &(• Pc - Pe>0.4 MPa • 45 sec	

3.1.2 Startup Control in Heating Operation (H/P model only)

Actuator	Operation	Remarks
Compressor	Differential pressure control	Compressor operating frequency increases by 2 step / 20 sec until Pc - Pe>0.4 MPa.
Outdoor unit fan	STEP8	—
Four way valve	ON	—
Main electronic expansion valve (EV1)	180 pls	—
Subcooling electronic expansion valve (EV2)	0 pls	—
Hot gas bypass valve (SVP)	ON	—
Receiver gas discharging valve (SVG)	OFF	—
Ending conditions	or • 145 sec. &(• Pc - Pe>0.4 MPa • 15 sec	

3.2 Oil Return Operation

Oil flown from the compressor to the side of system is collected by oil-returning operation, in case of that oil in the compressor runs down.

3.2.1 Oil Return Operation in Cooling Operation

[Conditions to start]

The cooling oil-returning operation is started referring following conditions.

- Integrated amount of displaced oil
- Timer

  (After the power is turned on, integrated operating-time is 2 hours and subsequently every 8 hours.)

  In addition, integrated amount of displaced oil is derived from Tc, Te, and the compressor load.

Outdoor unit actuator	Oil return preparation operation	Oil return operation	Post-oil-return operation
Compressor	Upper limit control	124 Hz	124 Hz
Outdoor unit fan	Fan control	Fan control	Fan control
Four way valve	OFF	OFF	OFF
Main electronic expansion valve (EV1)	1400 pls	1400 pls	1400 pls
Subcooling electronic expansion valve (EV2)	SH control	0 pls	0 pls
Hot gas bypass valve (SVP)	OFF	ON	ON
Receiver gas discharging valve (SVG)	OFF	OFF	OFF
Ending conditions	20 sec.	or • 6 min. • Ts - Te<5	3 min.

Indoor unit actuator		Cooling oil return operation
Fan	Thermostat ON unit	Set Air Volume
	Stopping unit	OFF
	Thermostat OFF unit	OFF
Electronic expansion valve	Thermostat ON unit	Normal opening
	Stopping unit	200 pls
	Thermostat OFF unit	200 pls

3.2.2 Oil Return Operation in Heating Operation

[Conditions to start]

The heating oil-returning operation is started referring following conditions.

- Integrated amount of displaced oil
- Timer

  (After the power is turned on, integrated operating-time is 2 hours and subsequently every 8 hours.)

  In addition, integrated amount of displaced oil is derived from Tc, Te, and the compressor load.

Outdoor Unit Actuator	Oil return preparation operation	Oil return operation	Post-oil-return operation
Compressor	Upper limit control	124 Hz	2-step increase from 52 Hz to (Pc - Pe>0.4 MPa) time
Outdoor unit fan	STEP8	OFF	STEP8
Four way valve	ON	OFF	ON
Main electronic expansion valve (EV1)	SH control	1400 pls	200~400 pls
Subcooling electronic expansion valve (EV2)	0 pls	0 pls	0 pls
Hot gas bypass valve (SVP)	OFF	ON	ON
Receiver gas discharging valve (SVG)	ON	ON	OFF
Ending conditions	130 sec.	or • 6 min. • Ts - Te<5	or • 160 sec. • Pc - Pe>0.4MPa

* From the preparing oil-returning operation to the oil-returning operation, and from the oil-returning operation to the operation after oil-returning, the compressor stops for 1 minute to reduce noise on changing of the four way valve.

Indoor unit actuator		Heating oil return operation
Fan	Thermostat ON unit	OFF
	Stopping unit	OFF
	Thermostat OFF unit	OFF
Electronic expansion valve	Thermostat ON unit	500 pls
	Stopping unit	500 pls
	Thermostat OFF unit	500 pls

3.3 Defrosting Operation

The defrost operation is performed to solve frost on the outdoor unit heat exchanger when heating, and the heating capacity is recovered.

[Conditions to start]

The defrost operation is started referring following conditions.

- Outdoor heat exchanger heat transfer co-efficiency
- Temperature of heat-exchange (Tb)
- Timer (2 hours at the minimum)

  In addition, outdoor heat-exchange co-efficiency is derived from Tc, Te, and the compressor load.

Outdoor unit actuator	Defrost preparation operation	Defrost operation	Post Defrost operation
Compressor	52 Hz	177 Hz	2-step increase from 52 Hz to (Pc - Pe>0.4 MPa) every 20 sec.
Outdoor unit fan	STEP8	OFF	STEP8
Four way valve	ON	OFF	ON
Main electronic expansion valve (EV1)	SH control	1400 pls	200~400 pls
Subcooling electronic expansion valve (EV2)	0 pls	0 pls	0 pls
Hot gas bypass valve (SVP)	OFF	ON	ON
Receiver gas discharging valve (SVG)	ON	ON	OFF
Ending conditions	130 sec.	or • 15 min. • Tb >11°C	or • 160 sec. • Pc - Pe>0.4MPa

* From the preparing operation to the defrost operation, and from the defrost operation to the operation after defrost, the compressor stops for 1 minute to reduce noise on changing of the four way valve.

Indoor unit actuator		During defrost
Fan	Thermostat ON unit	OFF
	Stopping unit	OFF
	Thermostat OFF unit	OFF
Electronic expansion valve	Thermostat ON unit	500 pls
	Stopping unit	500 pls
	Thermostat OFF unit	500 pls

3.4 Pump-down Residual Operation

When activating compressor, if the liquid refrigerant remains in the heat-exchanger, the liquid enters into the compressor and dilutes oil therein resulting in decrease of lubricity.
Therefore, the pump-down residual operation is performed to collect the refrigerant in the heat-exchanger when the compressor is down.

3.4.1 Pump-down Residual Operation in Cooling Operation

Actuator	Master unit operation
Compressor	124 Hz
Outdoor unit fan	Fan control
Four way valve	OFF
Main electronic expansion valve (EV1)	2000 pls
Subcooling electronic expansion valve (EV2)	0 pls
Hot gas bypass valve (SVP)	OFF
Receiver gas discharging valve (SVG)	ON → OFF
Ending conditions	or • 30 sec. • Pe<0.5 MPa • Td>110°C

3.4.2 Pump-down Residual Operation in Heating Operation

Actuator	Master unit operation
Compressor	124 Hz
Outdoor unit fan	STEP8
Four way valve	ON
Main electronic expansion valve (EV1)	0 pls
Subcooling electronic expansion valve (EV2)	0 pls
Hot gas bypass valve (SVP)	OFF
Receiver gas discharging valve (SVG)	ON → OFF
Ending conditions	or • 3 min. • Pe<0.25 MPa • Td>110°C

3.5 Restart Standby

Restart is stood by force to prevent frequent power-on/off and to equalize pressure in the refrigerant system.

Actuator	Operation	Remarks
Compressor	OFF	—
Outdoor unit fan	Ta>30°C: STEP4 Ta≤30°C: OFF	—
Four way valve	Keep former condition.	—
Main electronic expansion valve (EV1)	0 pls	—
Subcooling electronic expansion valve (EV2)	0 pls	—
Hot gas bypass valve (SVP)	ON	—
Receiver gas discharging valve (SVG)	OFF	—
Ending conditions	5 min.	—

3.6 Stopping Operation

Operation of the actuator when the system is down, is cleared up.

3.6.1 When System is in Stop Mode

Actuator	Operation
Compressor	OFF
Outdoor unit fan	OFF
Four way valve	Keep former condition.
Main electronic expansion valve (EV1)	0 pls
Subcooling electronic expansion valve (EV2)	0 pls
Hot gas bypass valve (SVP)	OFF
Receiver gas discharging valve (SVG)	OFF
Ending conditions	Indoor unit thermostat is turned ON.

3.7 Pressure Equalization Prior to Startup

Before activating the compressor, the activation load is lightened by equalization across the compressor. In addition, inverters turn on electricity and capacitors are charged.

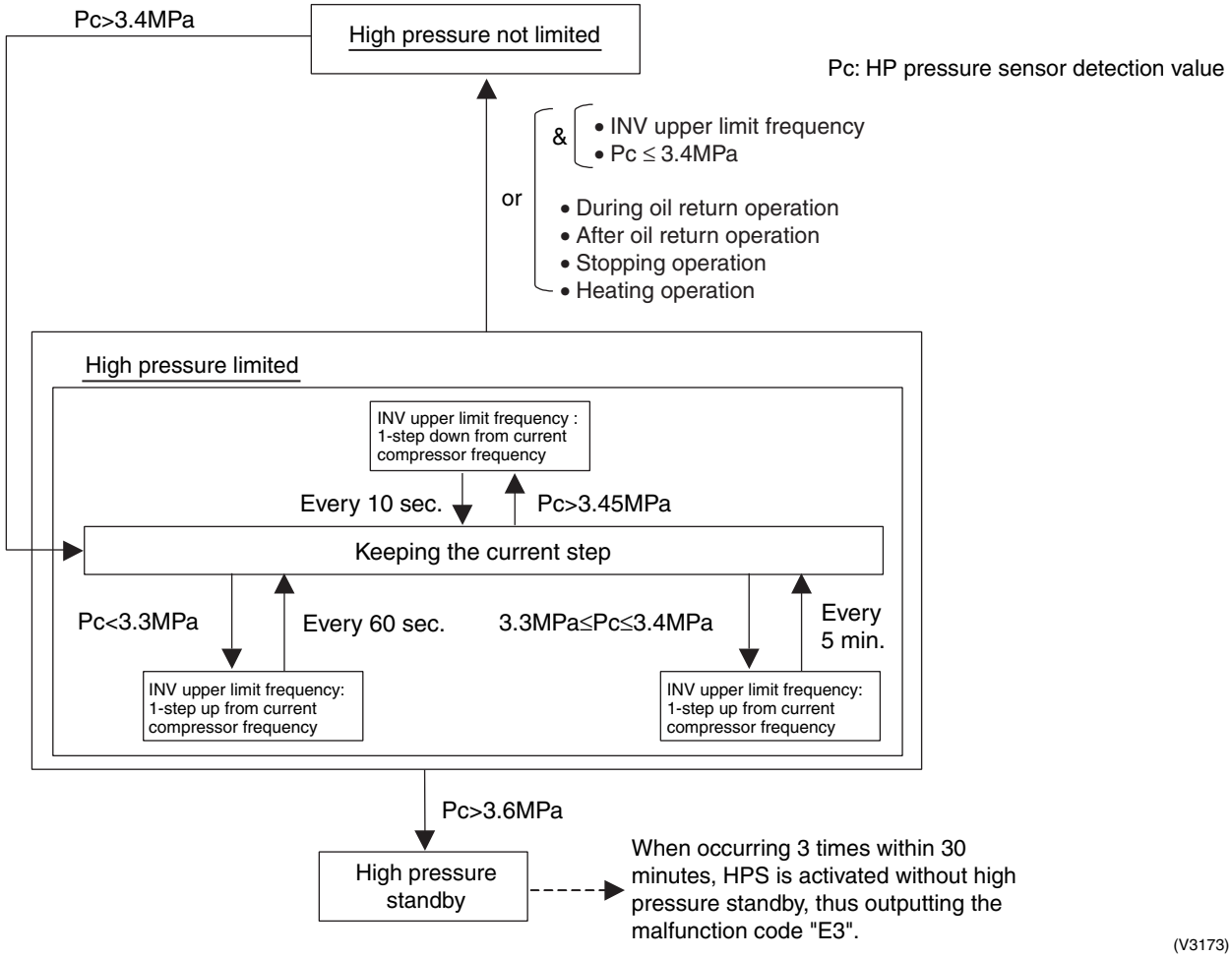
Actuator	Operation	Remarks
Compressor	OFF	—
Outdoor unit fan	Cooling:OFF Heating:Ta>26°C; STEP8, Ta≤26°C; OFF	—
Four way valve	Keep former condition.	—
Main electronic expansion valve (EV1)	0 pls	—
Subcooling electronic expansion valve (EV2)	0 pls	—
Hot gas bypass valve (SVP)	ON	—
Receiver gas discharging valve (SVG)	OFF	—
Ending conditions	or • 3 min. • Pc-Pe<0.2 MPa	—

4. Protection Control

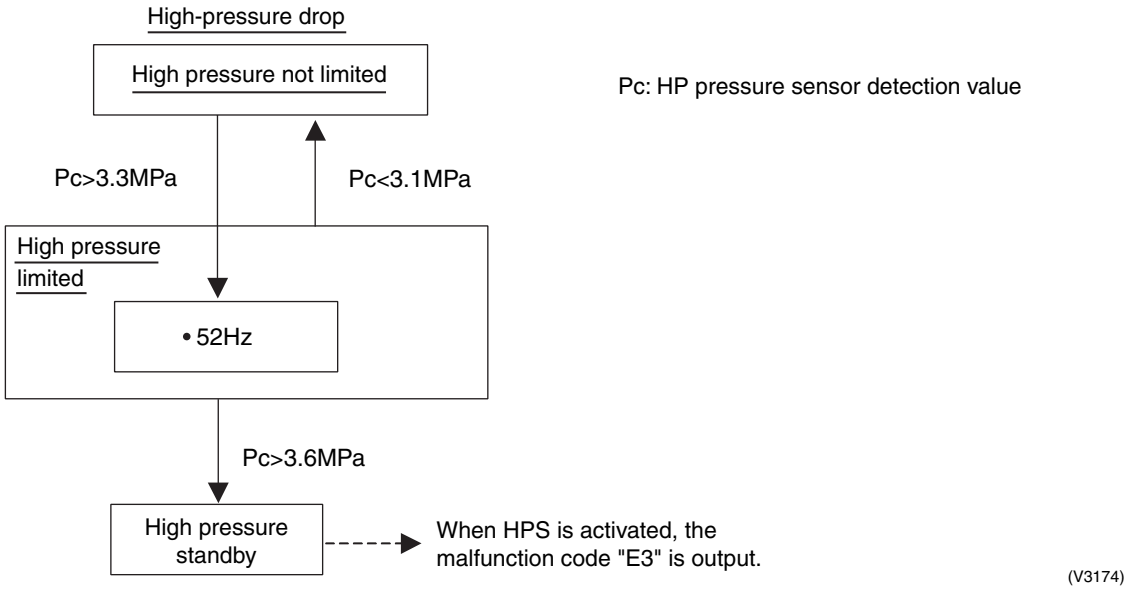
4.1 High Pressure Protection Control

This high pressure protection control is used to prevent the activation of protection devices due to abnormal increase of high pressure and to protect compressors against the transient increase of high pressure.

[In cooling operation]



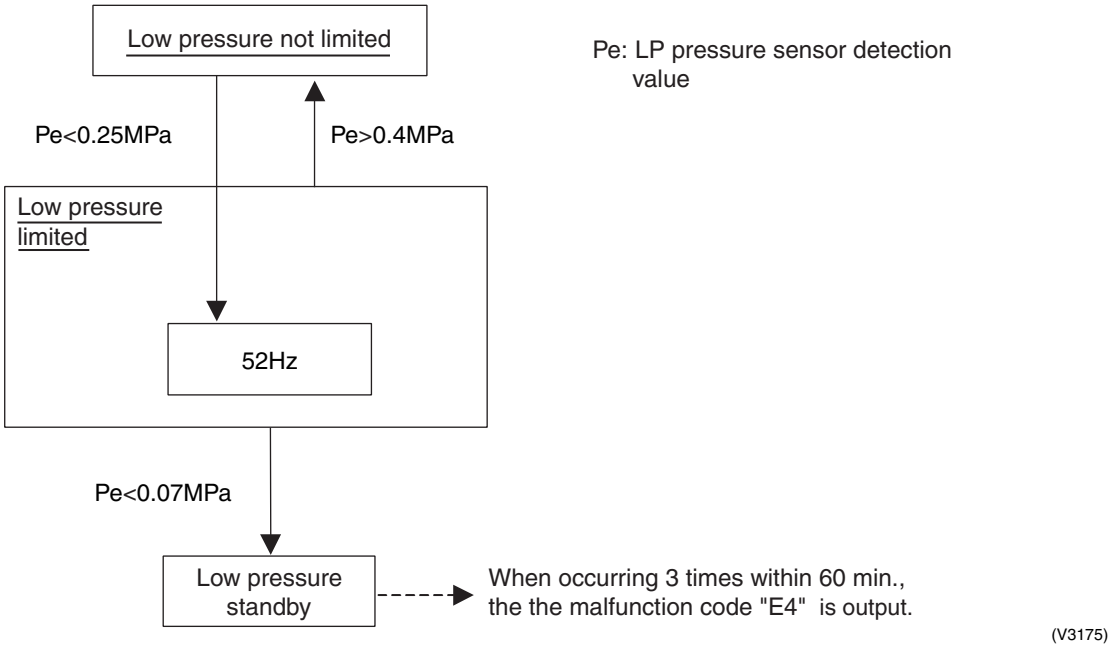
[In heating operation]



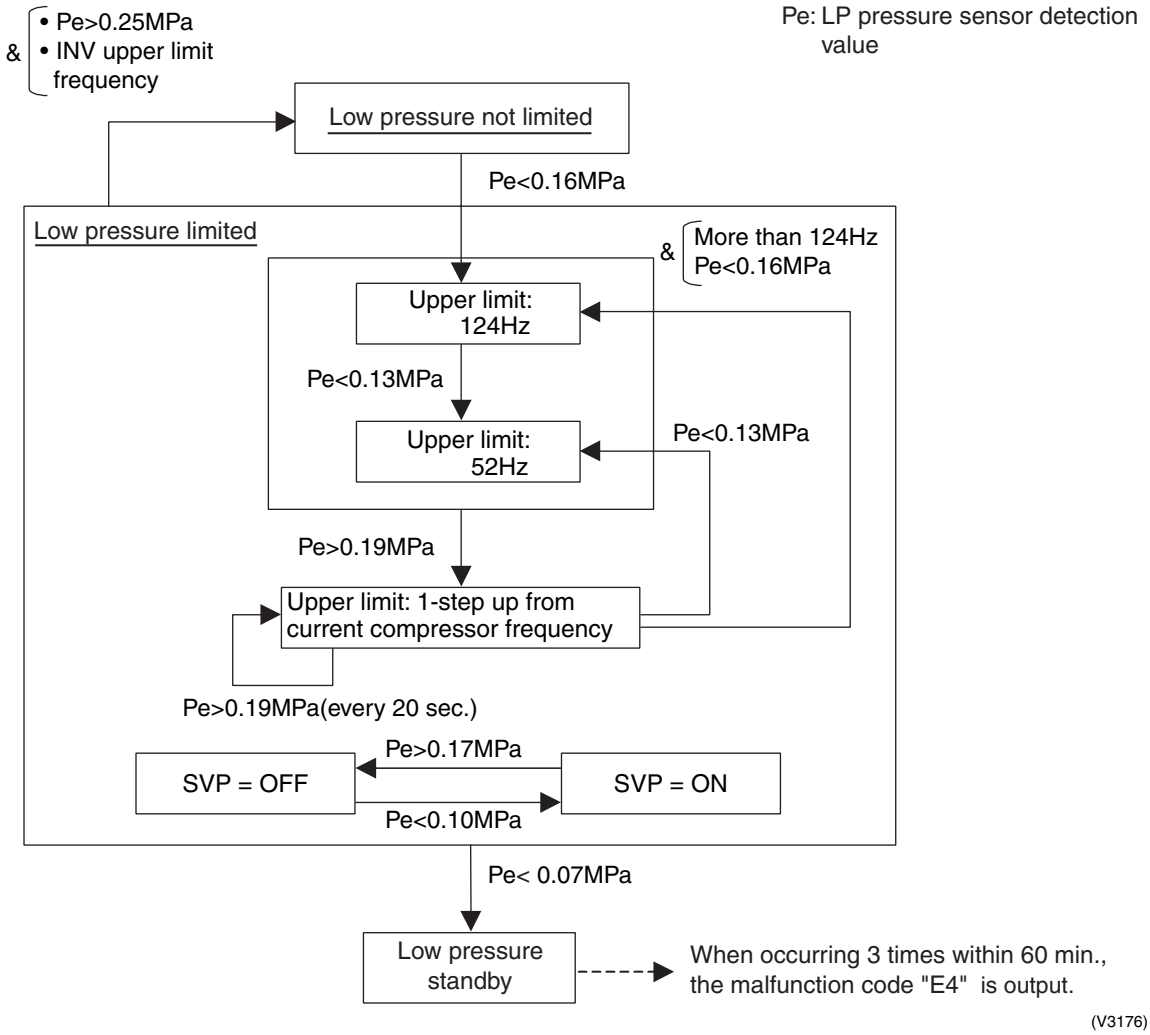
4.2 Low Pressure Protection Control

This low pressure protection control is used to protect compressors against the transient decrease of low pressure.

[In cooling operation]



[In heating operation]

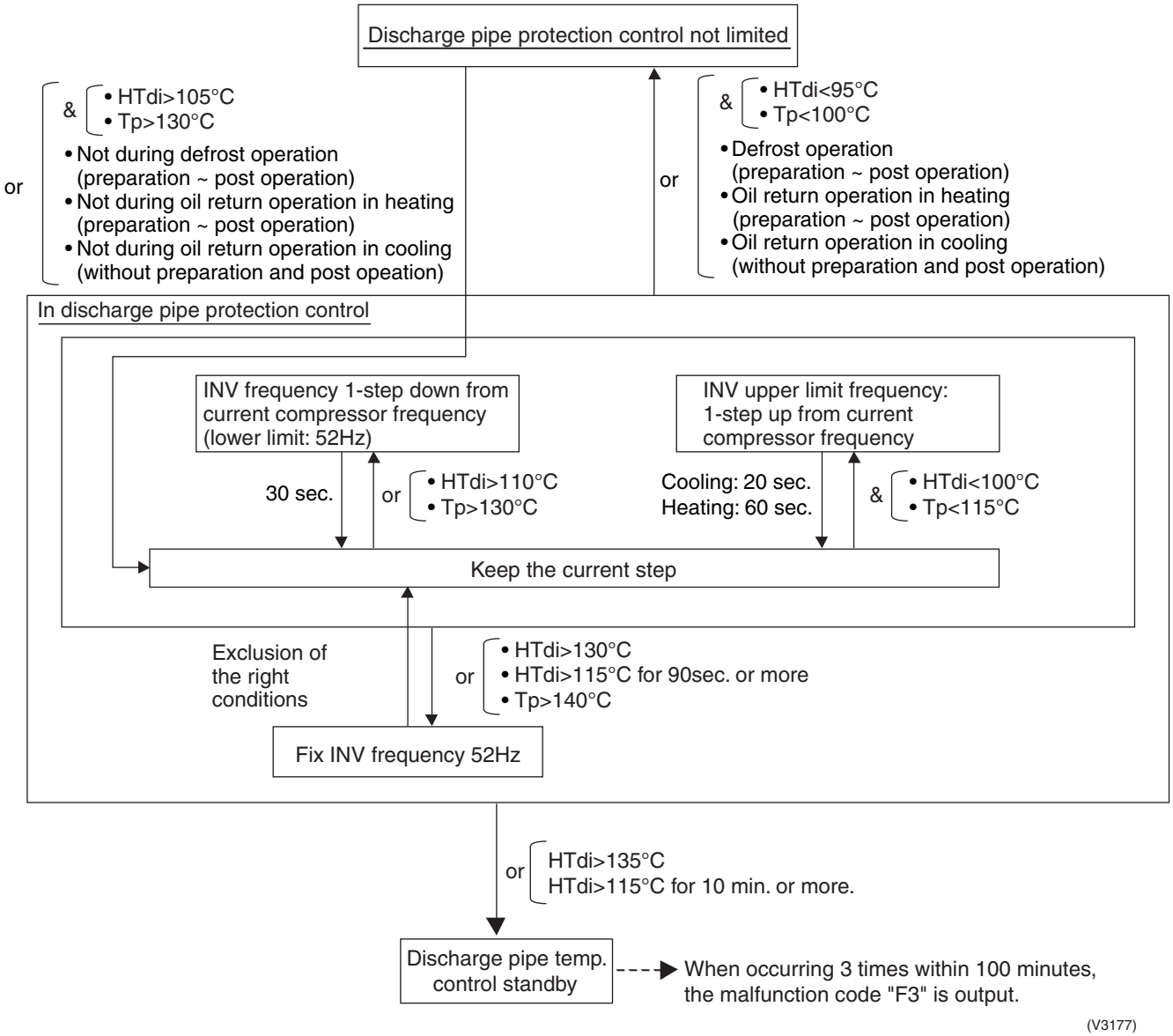


4.3 Discharge Pipe Protection Control

This discharge pipe protection control is used to protect the compressor internal temperature against a malfunction or transient increase of discharge pipe temperature.

[INV compressor]

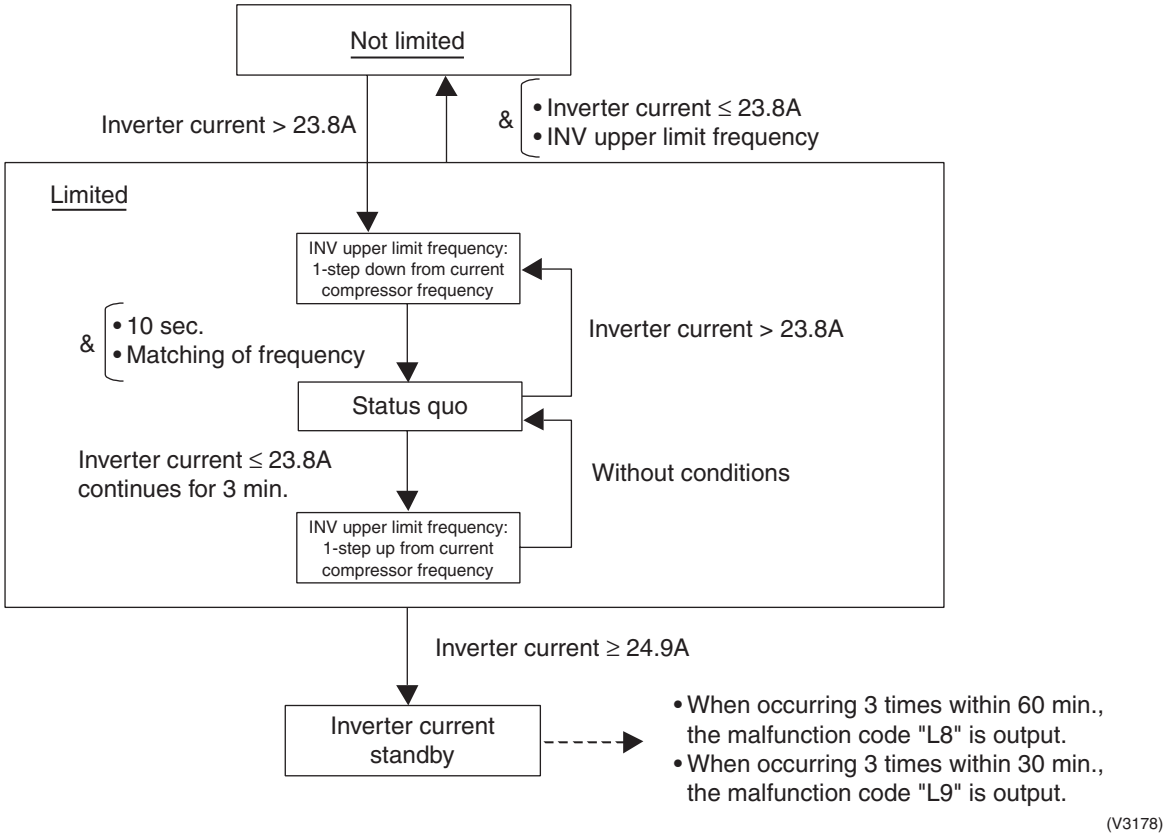
HTdi: Value of INV compressor discharge pipe temperature (Tdi) compensated with outdoor air temperature
Tp: Value of compressor port temperature calculated by Tc and Te, and suction superheated degree.



4.4 Inverter Protection Control

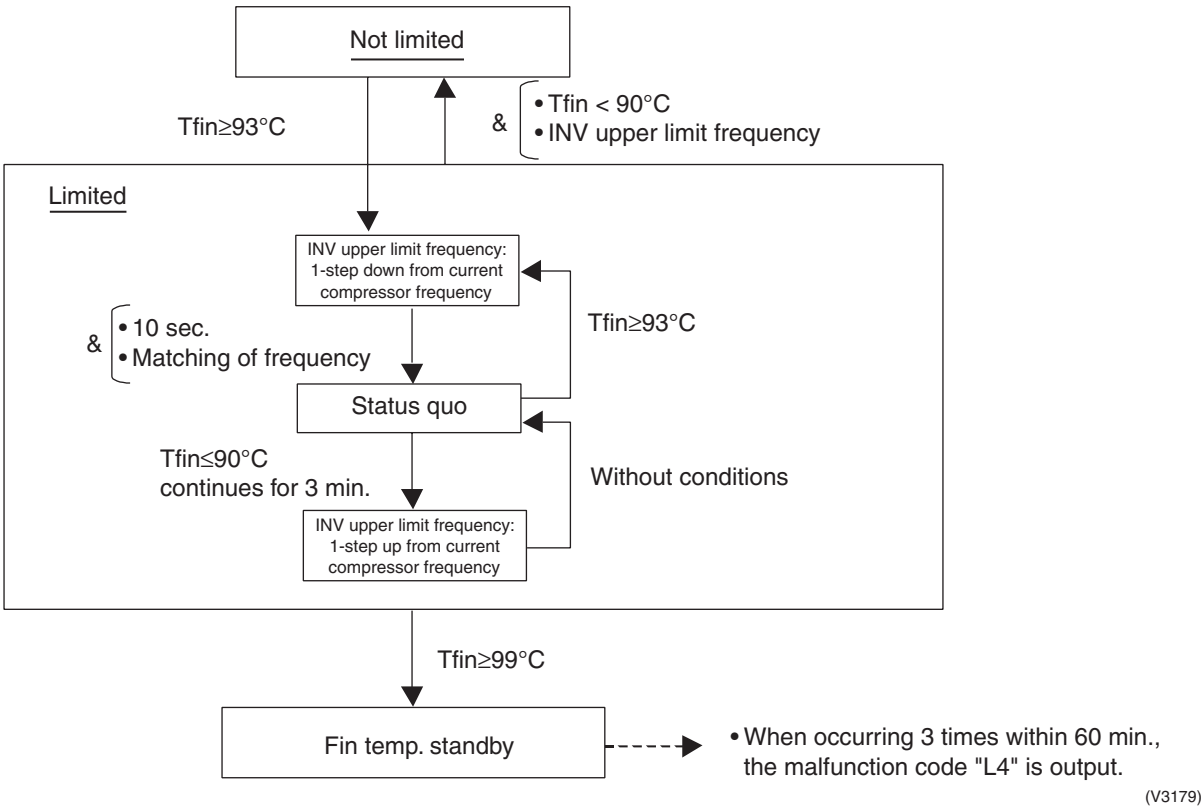
Inverter current protection control and inverter fin temperature control are performed to prevent tripping due to a malfunction, or transient inverter overcurrent, and fin temperature increase.

[Inverter overcurrent protection control]



(V3178)

[Inverter fin temperature control]



(V3179)

5. Other Control

5.1 Demand Operation

In order to save the power consumption, the capacity of outdoor unit is saved with control forcibly by using “Demand 1 Setting” or “Demand 2 Setting”.
To operate the unit with this mode, additional setting of “Continuous Demand Setting” or external input by external control adaptor is required.

[Demand 1 setting]

Setting	Standard for upper limit of power consumption
Demand 1 setting 1	Approx. 60%
Demand 1 setting 2 (factory setting)	Approx. 70%
Demand 1 setting 3	Approx. 80%

[Demand 2 setting]

Setting	Standard for upper limit of power consumption
Demand 2 setting 2 (factory setting)	Approx. 40%

★ Other protection control functions have precedence over the above operation.

5.2 Heating Operation Prohibition

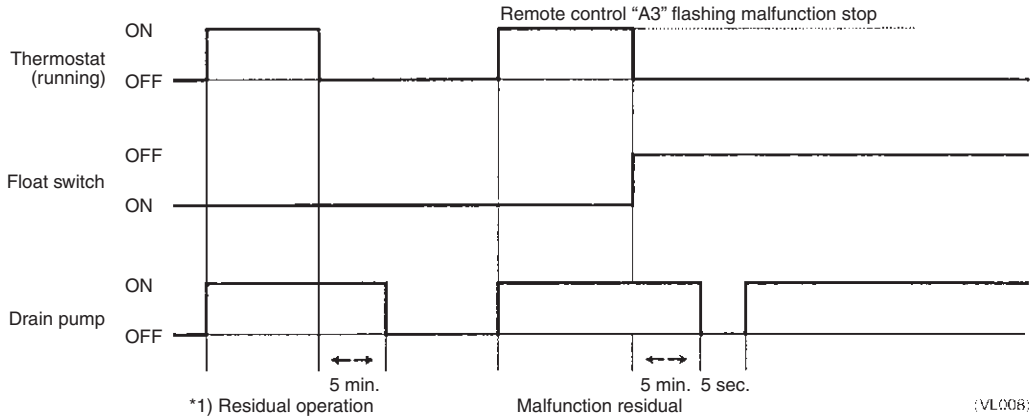
Heating operation is prohibited above 30°CDB outdoor air temperature.

6. Outline of Control (Indoor Unit)

6.1 Drain Pump Control

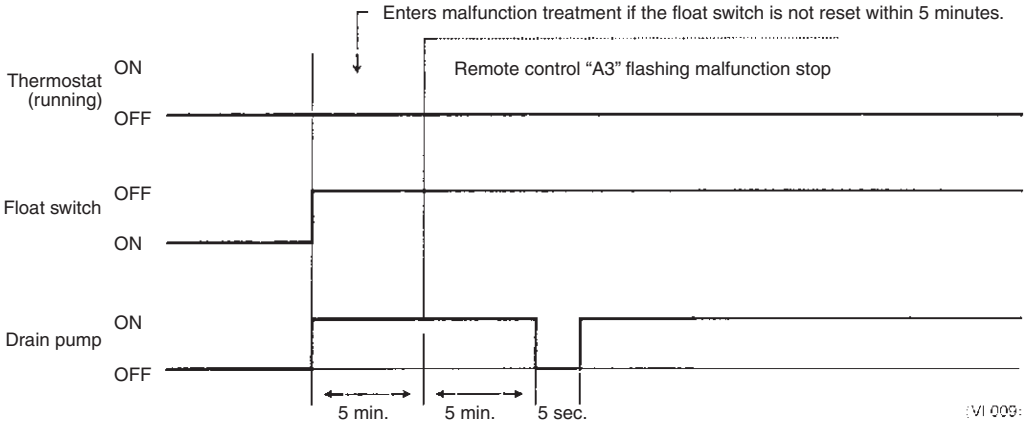
1. The drain pump is controlled by the ON/OFF buttons (4 button (1) - (4) given in the figure below).

6.1.1 When the Float Switch is Tripped While the Cooling Thermostat is ON:

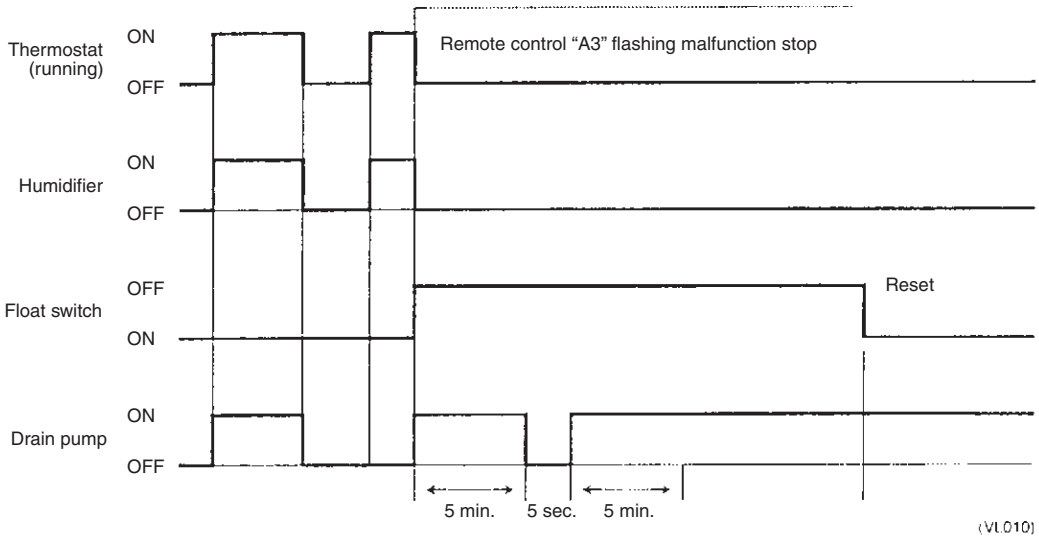


∗ 1. The objective of residual operation is to completely drain any moisture adhering to the fin of the indoor unit heat exchanger when the thermostat goes off during cooling operation.

6.1.2 When the Float Switch is Tripped During Cooling OFF by Thermostat:

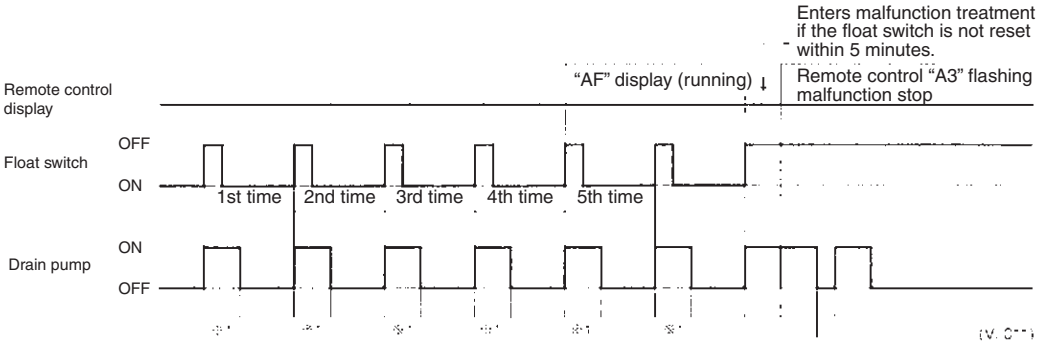


6.1.3 When the Float Switch is Tripped During Heating Operation:



During heating operation, if the float switch is not reset even after the 5 minutes operation, 5 seconds stop, 5 minutes operation cycle ends, operation continues until the switch is reset.

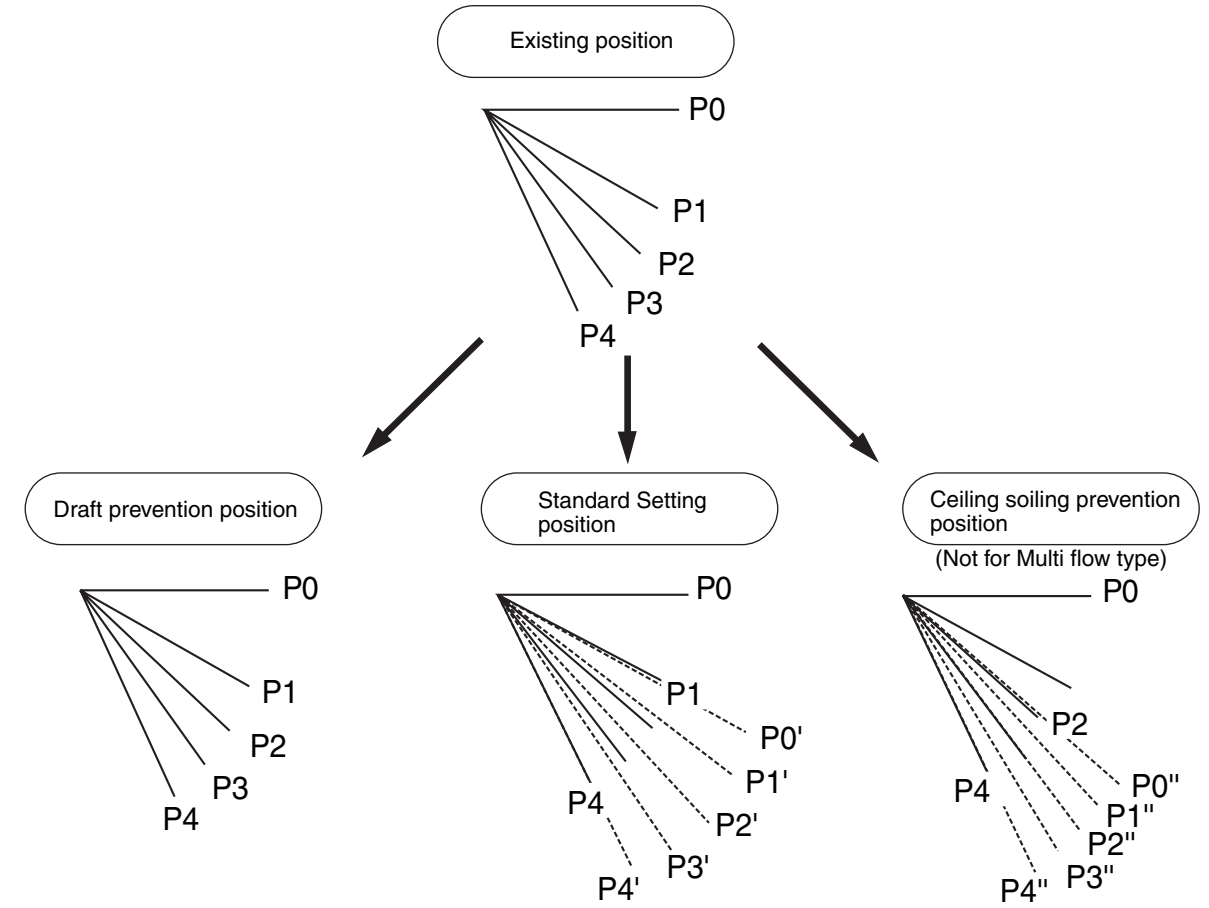
6.1.4 When the Float Switch is Tripped and "AF" is Displayed on the Remote Controller:



Note: If the float switch is tripped five times in succession, a drain malfunction is determined to have occurred. "AF" is then displayed as operation continues.

6.2 Louver Control for Preventing Ceiling Dirt

We have added a control feature that allows you to select the range of in which air direction can be adjusted in order to prevent the ceiling surrounding the air discharge outlet of ceiling mounted cassette type units from being soiled.



Draft prevention position	P0	P1	P2	P3	P4		Same as existing position
			Range of direction adjustment				
Standard position	Prohibited	P0'	P1'	P2'	P3'	P4'	Separated into 5 positions (P1 - 4)
			Range of direction adjustment				
Dirt prevention position	Prohibited		P0"	P1"	P2"	P3"	P4"	Separated into 5 positions (P2 - 4)

(VL012)

The factory set position is standard position.

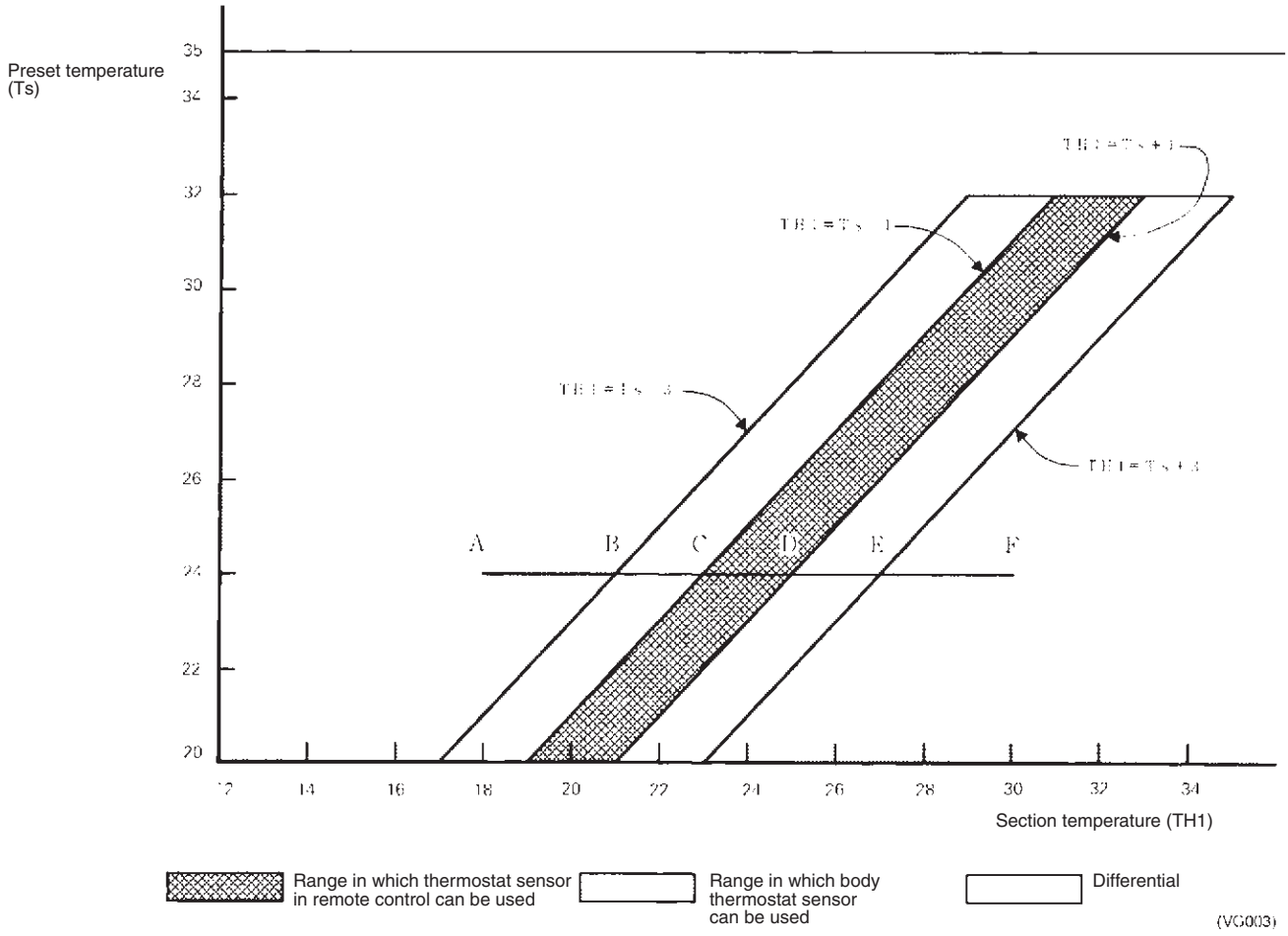
6.3 Thermostat Sensor in Remote Controller

Temperature is controlled by both the thermostat sensor in remote controller and air suction thermostat in the indoor unit. (This is however limited to when the field setting for the thermostat sensor in remote controller is set to “Use.”)

Note: When OA (outdoor air) is introduced to the air-conditioner with mixed into indoor air, the room temperature may fail to be preset temperature, since TS and TH1 do not enter the area of “use range of remote control thermostat.” In such a case, put the remote sensor (optional accessory) in your room, and use it with setting “do not use remote control thermostat.”

Cooling

If there is a significant difference in the preset temperature and the suction temperature, fine adjustment control is carried out using a body thermostat sensor, or using the sensor in the remote controller near the position of the user when the suction temperature is near the preset temperature.



■ **Ex: When cooling**

Assuming the preset temperature in the figure above is 24°C, and the suction temperature has changed from 18°C to 30°C (A → F):

(This example also assumes there are several other air conditioners, the VRV system is off, and that temperature changes even when the thermostat sensor is off.)

Body thermostat sensor is used for temperatures from 18°C to 23°C (A → C).

Remote controller thermostat sensor is used for temperatures from 23°C to 27°C (C → E).

Body thermostat sensor is used for temperatures from 27°C to 30°C (E → F).

And, assuming suction temperature has changed from 30°C to 18°C (F → A):

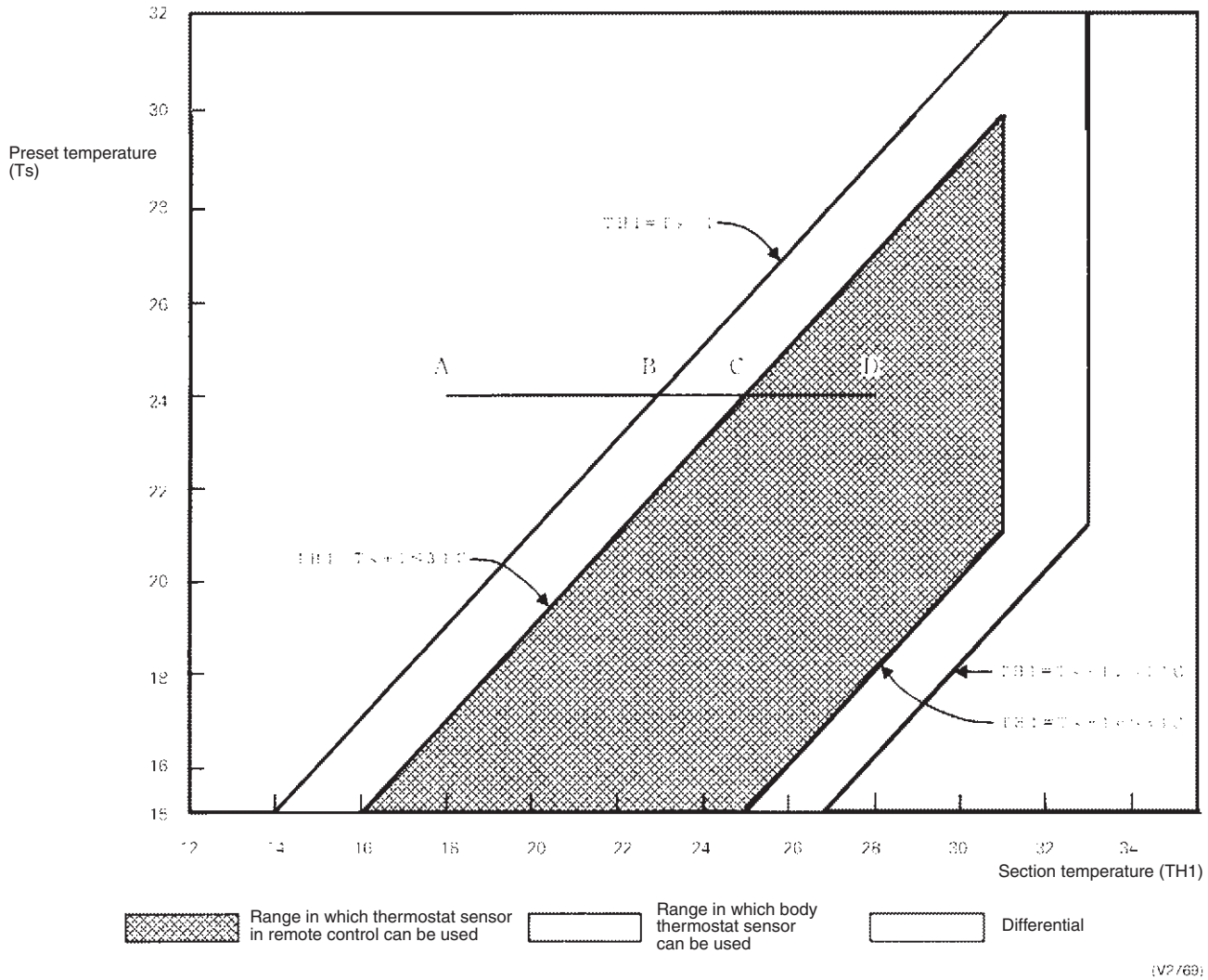
Body thermostat sensor is used for temperatures from 30°C to 25°C (F → D).

Remote controller thermostat sensor is used for temperatures from 25°C to 21°C (D → B).

Body thermostat sensor is used for temperatures from 21°C to 18°C (B → A).

Heating

When heating, the hot air rises to the top of the room, resulting in the temperature being lower near the floor where the occupants are. When controlling by body thermostat sensor only, the unit may therefore be turned off by the thermostat before the lower part of the room reaches the preset temperature. The temperature can be controlled so the lower part of the room where the occupants are doesn't become cold by widening the range in which thermostat sensor in remote controller can be used so that suction temperature is higher than the preset temperature.



■ **Ex: When heating**

Assuming the preset temperature in the figure above is 24°C, and the suction temperature has changed from 18°C to 28°C (A → D):

(This example also assumes there are several other air conditioners, the VRV system is off, and that temperature changes even when the thermostat sensor is off.)

Body thermostat sensor is used for temperatures from 18°C to 25°C (A → C).

Remote controller thermostat sensor is used for temperatures from 25°C to 28°C (C → D).

And, assuming suction temperature has changed from 28°C to 18°C (D → A):

Remote controller thermostat sensor is used for temperatures from 28°C to 23°C (D → B).

Body thermostat sensor is used for temperatures from 23°C to 18°C (B → A).

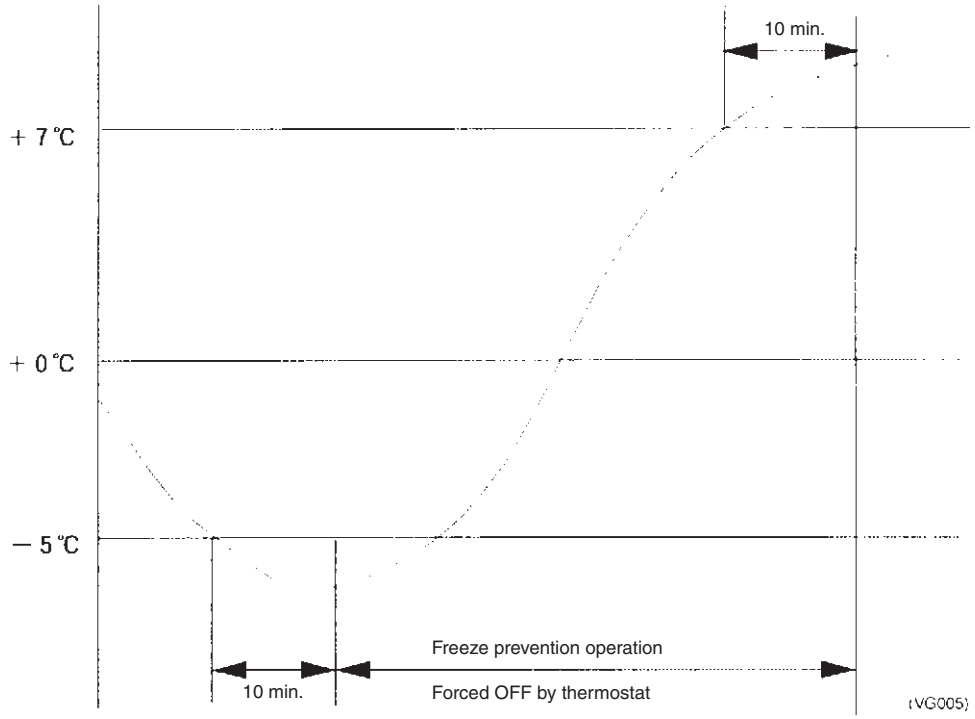
6.4 Freeze Prevention

Freeze Prevention by Off Cycle (Indoor Unit)

When the temperature detected by liquid pipe temperature thermistor (R2T) of the indoor unit heat exchanger drops too low, the unit enters freeze prevention operation in accordance with the following conditions, and is also set in accordance with the conditions given below.

Conditions for starting freeze prevention: Temperature is –1°C or less for total of 40 min., or temperature is –5°C or less for total of 10 min.
Conditions for stopping freeze prevention: Temperature is +7°C or more for 10 min. continuously

Ex: Case where temperature is –5°C or less for total of 10 min.



6.5 View of Operations of Swing Flaps

Swing flaps work as following.

			Fan	Flap control		
				FXFQ	FXCQ FXKQ FXHQ	FXAQ
Heating	Hot-start from defrosting	Swinging	OFF	Level	Level	Level
		Setting the wind direction	OFF	Level	Level	Level
	Defrosting	Swinging	OFF	Level	Level	Level
		Setting the wind direction	OFF	Level	Level	Level
	Thermostat is off	Swinging	LL	Level	Level	Level
		Setting the wind direction	LL	Level	Level	Level
	Hot-start from the state that the thermostat is off	Swinging	LL	Level	Level	Level
		Setting the wind direction	LL	Level	Level	Level
	Halt	Swinging	OFF	Level	Level	Level
		Setting the wind direction	OFF	Level	Level	Level
Cooling	Thermostat of microcomputer-dry is on	Swinging	L*1	Swinging	Swinging	Swinging
		Setting the wind direction	L*1	Set up	Set up	Set up
	Thermostat of microcomputer-dry is off	Swinging	OFF or L	Swinging	Swinging	Swinging
		Setting the wind direction		Set up	Set up	Set up
	Cooling thermostat is off	Swinging	Set up	Swinging	Swinging	Swinging
		Setting the wind direction	Set up	Set up	Set up	Set up
	Halt	Swinging	OFF	Level	Level	Level
		Setting the wind direction	OFF	Set up	Level	Level
	Microcomputer is controlled (including the cooling state)	Swinging	L	Swinging	Swinging	Swinging
		Setting the wind direction	L	Set up	Set up	Set up

* 1. Only in FXFQ case, L or LL.

Part 6
Test Operation

1. Test Operation

1.1 Procedure and Outline

Follow the following procedure to conduct the initial test operation after installation.

1.1.1 Check work prior to turn power supply on

Check the below items.
- Power wiring
- Control transmission wiring between units
- Earth wire

○ Is the power supply single-phase 220-230V / 50Hz?
○ Have you finished a ductwork to drain?
○ Have you detach transport fitting?
○ Is the wiring performed as specified?
○ Are the designated wires used?
○ Is the grounding work completed?
Use a 500V megger tester to measure the insulation.
- Do not use a megger tester for other circuits than 200-230V circuit.

○ Are the setscrews of wiring not loose?
○ Is the electrical component box covered with an insulation cover completely?

⇩

Check on refrigerant piping

○ Is pipe size proper? (The design pressure of this product is 4.0MPa.)
○ Are pipe insulation materials installed securely?
Liquid and gas pipes need to be insulated. (Otherwise causes water leak.)
○ Are respective stop valves on liquid and gas line securely open?

⇩

Check on amount of refrigerant charge

○ Is refrigerant charged up to the specified amount?
If insufficient, charge the refrigerant from the service port of stop valve on the liquid side with outdoor unit in stop mode after turning power on.
○ Has the amount of refrigerant charge been recorded on “Record Chart of Additional Refrigerant Charge Amount”?

(V3180)

1.1.2 Turn power on

Turn outdoor unit power on.

○ Be sure to turn the power on 6 hours before starting operation to protect compressors.
○ Close outside panels of the outdoor unit.

⇩

Turn indoor unit power on.

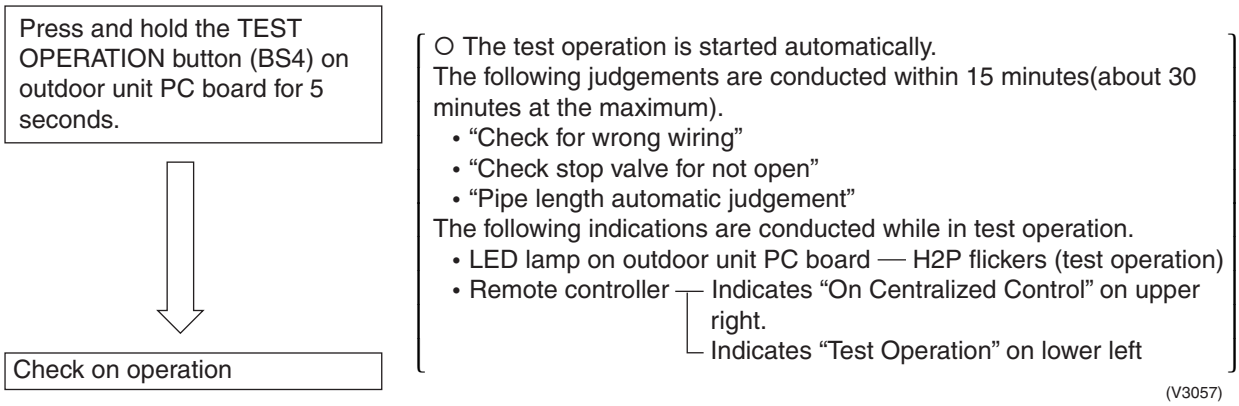
⇩

Carry out field setting on outdoor PC board

(V3056)

1.1.3 Check Operation

* During check operation, mount front panel to avoid the misjudging.
* Check operation is mandatory for normal unit operation.
  (When the check operation is not executed, alarm code "U3" will be displayed.)



On completion of test operation, LED on outdoor unit PC board displays the following.
H3P ON: Normal completion
H2P and H3P ON: Abnormal completion →Check the indoor unit remote controller for abnormal display and correct it.

Malfunction code
In case of an alarm code displayed on remote controller:

Malfunction code	Nonconformity during installation	Remedial action
E3	The shutoff valves in the outdoor unit remain closed.	Open the shutoff valve on both the gas side and liquid side.
	The refrigerant is overcharged.	Calculate again the required quantity of refrigerant to be charged based on the piping length, recover the refrigerant using the refrigerant recovery device, then achieve proper quantity of refrigerant.
E4 F3	The shutoff valves in the outdoor unit remain closed.	Open the shutoff valve on both the gas side and liquid side.
	The operation mode on the remote controller was changed before the check run.	Set the operating mode on all indoor unit remote controllers to "cooling".
	The refrigerant is insufficient.	• Check whether additional refrigerant charge has been finished correctly. • Calculate again the required quantity of refrigerant to be charged based on the piping length, then charge additionally proper quantity of refrigerant.
F6	The refrigerant is overcharged.	Calculate again the required quantity of refrigerant to be charged based on the piping length, recover the refrigerant using the refrigerant recovery device, then achieve proper quantity of refrigerant.
U3	The check operation is not performed.	Perform the check operation.
U4	The power is not supplied to the outdoor unit.	Connect correctly the power cable of the outdoor unit.
UA	Improper type of indoor units are connected.	Check the type of indoor units currently connected. If they are not proper, replace them with proper ones.
UF	The shutoff valves in the outdoor unit remain closed.	Open the shutoff valve on both the gas side and liquid side.
	The piping and wiring of the specified indoor unit are not connected correctly to the outdoor unit.	Confirm that the piping and wiring of the specified indoor unit are connected correctly to the outdoor unit.
	The operation mode on the remote controller was changed before the check run.	Set the operating mode on all indoor unit remote controllers to "cooling".
UH	The unit-to-unit wirings are not connected correctly.	Connect correctly the unit-to-unit wirings to the F1 and F2(TO IN/D UNIT) terminals on the PC board (A1P) in the outdoor unit.

1.1.4 Confirmation on Normal Operation

- Conduct normal unit operation after the check operation has been completed.
  (When outdoor air temperature is 30°CDB or higher, the unit can not be operated with heating mode. See the installation manual attached.)
- Confirm that the indoor/outdoor units can be operated normally.
  (When an abnormal noise due to liquid compression by the compressor can be heard, stop the unit immediately, and turn on the crankcase heater to heat up it sufficiently, then start operation again.)
- Operate indoor unit one by one to check that the corresponding outdoor unit operates.
- Confirm that the indoor unit discharges cold air (or warm air).
- Operate the air direction control button and flow rate control button to check the function of the devices.

1.2 Operation When Power is Turned On

1.2.1 When Turning On Power First Time

The unit cannot be run for up to 12 minutes to automatically set the master power and address (indoor-outdoor address, etc.).

Status

Outdoor unit	Test lamp H2P .... Blinks Can also be set during operation described above.
Indoor unit	If ON button is pushed during operation described above, the “UH” malfunction indicator blinks. (Returns to normal when automatic setting is complete.)

1.2.2 When Turning On Power the Second Time and Subsequent

Tap the RESET(BS5) button on the outdoor unit PC board. Operation becomes possible for about 2 minutes. If you do not push the RESET button, the unit cannot be run for up to 10 minutes to automatically set master power.

Status

Outdoor unit	Test lamp H2P .... Blinks Can also be set during operation described above.
Indoor unit	If ON button is pushed during operation described above, the operation lamp lights but the compressor does not operate. (Returns to normal when automatic setting is complete.)

1.2.3 When an Indoor Unit or Outdoor Unit Has Been Added, or Indoor or Outdoor Unit PC Board Has Been Changed

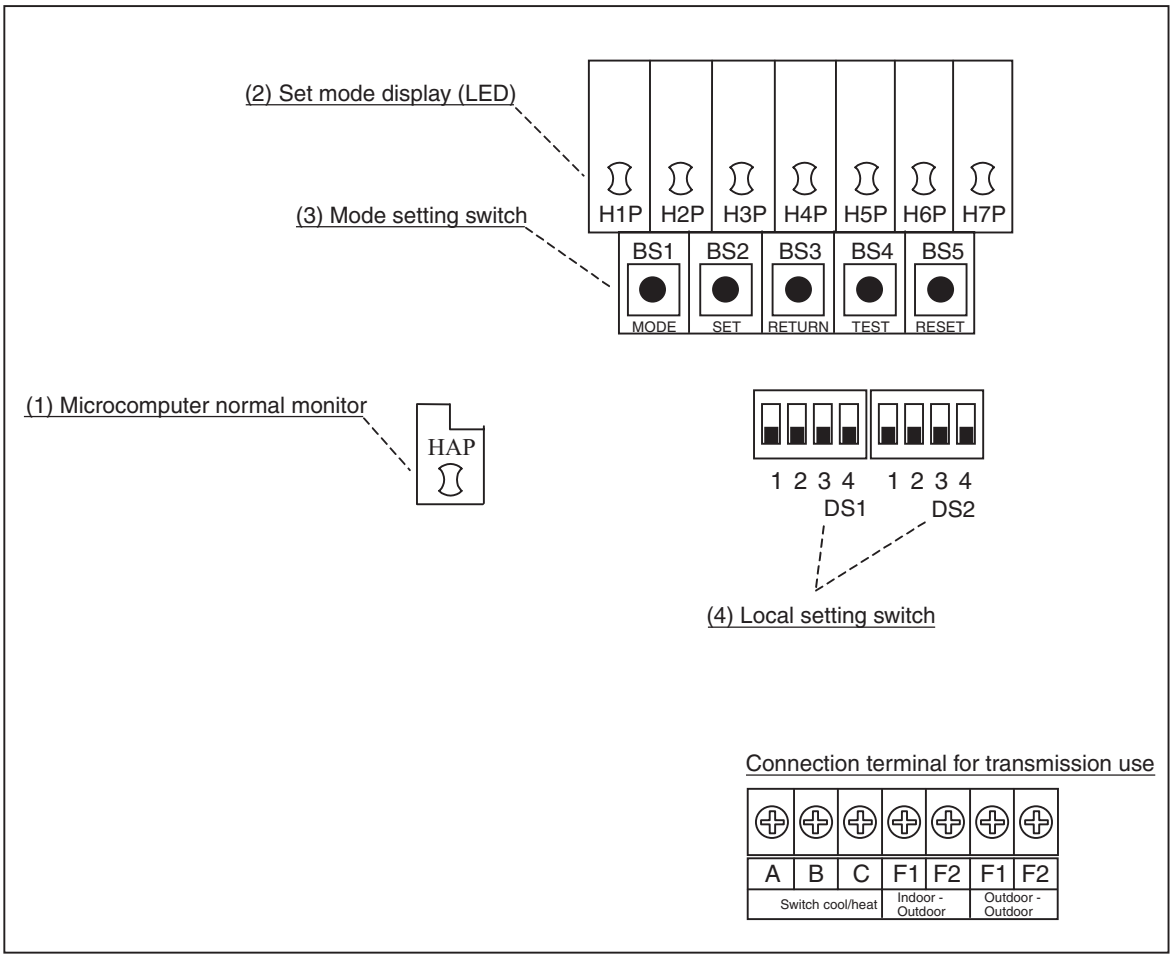
Be sure to push and hold the RESET button for 5 seconds. If not, the addition cannot be recognized. In this case, the unit cannot be run for up to 12 minutes to automatically set the address (indoor-outdoor address, etc.)

Status

Outdoor unit	Test lamp H2P .... ON Can also be set during operation described above.
Indoor unit	If ON button is pushed during operation described above, the “UH” or “U4” malfunction indicator blinks. (Returns to normal when automatic setting is complete.)

2. Outdoor Unit PC Board Layout

Outdoor unit PC board



(V3171)

(1) Microcomputer normal monitor (LED Green)
This monitor blinks while in normal operation, and turns on or off when a malfunction occurs.

(2) Set mode display (LED Orange)
LEDs display mode according to the setting.

(3) Mode setting switch
Used to change mode.

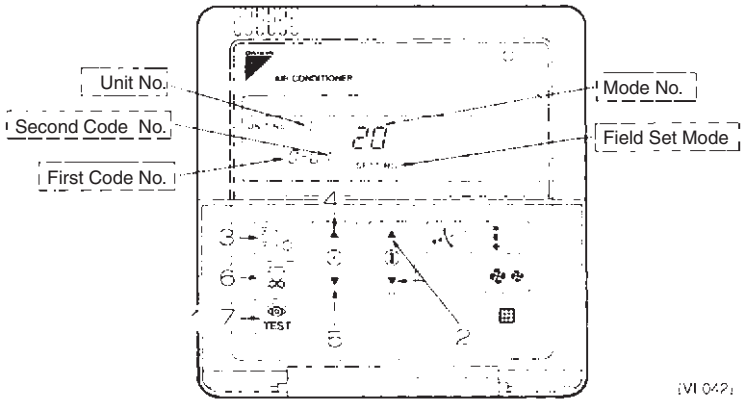
(4) Local setting switch
Used to make local settings.

3. Field Setting

3.1 Field Setting from Remote Controller

Individual function of indoor unit can be changed from the remote controller. At the time of installation or after service inspection / repair, make the local setting in accordance with the following description.
Wrong setting may cause malfunction.
(When optional accessory is mounted on the indoor unit, setting for the indoor unit may be required to change. Refer to information in the option handbook.)

3.1.1 Wired Remote Controller <BRC1A61, 62>

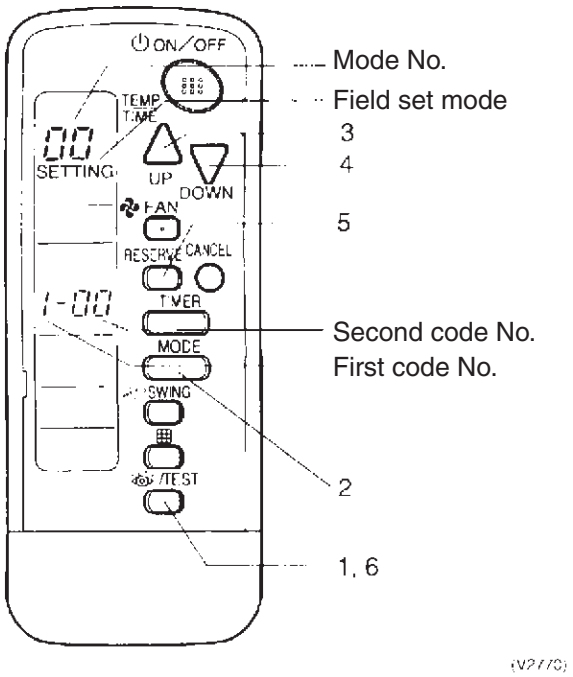


1. When in the normal mode, push the TEST button for 4 seconds or more, and operation then enters the “field set mode.”
2. Select the desired “mode No.” with the button.
3. During group control and you want to set by each individual indoor unit (when mode No. 20, 21, 22, 23, 25 has been selected), push the time mode button and select the “indoor unit No.” to be set.
   Note: This operation is not required when setting as a group.
4. Push the button and select the first code No.
5. Push the button and select the second code No.
6. Push the timer button one time and “define” the currently set contents.
7. Push the TEST button to return to the normal mode.

(Example)
When setting the filter sign time to “Filter Dirtiness-High” in all group unit setting, set the Mode No. to “10”, Mode setting No. to “0” and setting position No. to “02”.

3.1.2 Wireless Remote Controller - Indoor Unit

BRC7C type

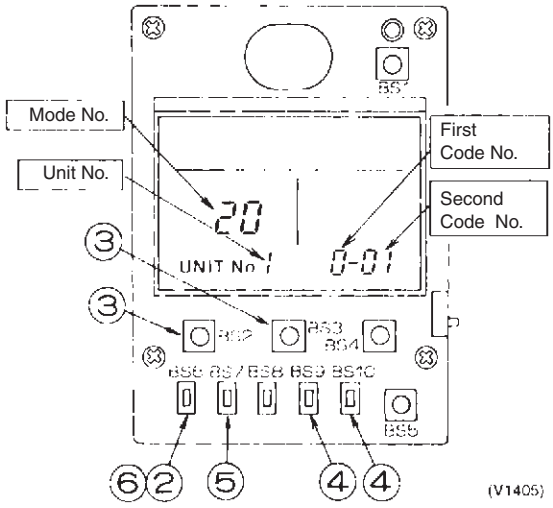


1. When in the normal mode, push the /TEST button for 4 seconds or more, and operation then enters the “field set mode.”
2. Select the desired “mode No.” with the MODE button.
3. Pushing the ▲ button, select the first code No.
4. Pushing the ▼ button, select the second code No.
5. Push the timer RESERVE button and check the settings.
6. Push the /TEST button to return to the normal mode.

(Example)
When setting the filter sign time to “Filter Dirtiness-High” in all group unit setting, set the Mode No. to “10”, Mode setting No. to “0” and setting position No. to “02”.

3.1.3 Simplified Remote Controller

BRC2A51



■ Group No. setting by simplified remote controller.

1. Remove the cover of remote controller.
2. While in normal mode, press the [BS6] BUTTON (field set) to enter the FIELD SET MODE.
3. Select the mode No. [00] with [BS2] BUTTON (temperature setting ▲) and [BS3] BUTTON (temperature setting ▼).
4. Select the group No. with [BS9] BUTTON (set A) and [BS10] BUTTON (set B). (Group Nos. increase in the order of 1-00, 1-01.....1-15, 2-00,.....4-15. However, the unified ON/OFF controller displays only group No. set within the range of control.)
5. Press [BS7] BUTTON (set/cancel) to set group No.
6. Press [BS6] BUTTON (field set) to return to the NORMAL MODE.

3.1.4 Setting Contents and Code No. – VRV Unit

VRV system indoor unit settings	Mode No. Note 2	Setting Switch No.	Setting Contents		Second Code No.(Note 3)							
					01		02		03		04	
	10(20)	0	Filter contamination heavy/ light (Setting for display time to clean air filter) (Sets display time to clean air filter to half when there is heavy filter contamination.)	Super long life filter	Light	Approx. 10,000 hrs.	Heavy	Approx. 5,000 hrs.	—		—	
				Long life filter		Approx. 2,500 hrs.		Approx. 1,250 hrs.				
				Standard filter		Approx. 200 hrs.		Approx. 100 hrs.				
		1	Long life filter type		Long life filter		Super long life filter		—		—	
		2	Thermostat sensor in remote controller		Use		No use		—			
		3	Display time to clean air filter calculation (Set when filter sign is not to be displayed.)		Display		No display		—			
	12(22)	0	Optional accessories output selection (field selection of output for adaptor for wiring)		Indoor unit turned ON by thermostat				Operation output		Malfunction output	
		1	ON/OFF input from outside (Set when ON/OFF is to be controlled from outside.)		Forced OFF		ON/OFF control		—		—	
		2	Thermostat differential changeover (Set when remote sensor is to be used.)		1°C		0.5°C		—		—	
		3	OFF by thermostat fan speed		LL		Set fan speed		—		—	
		4	Automatic mode differential (automatic temperature differential setting for VRV system heat recovery series cool/heat)		01:0	02:1	03:2	04:3	05:4	06:5	07:6	08:7
		5	Power failure automatic reset		Not equipped		Equipped		—		—	
	13(23)	0	High air outlet velocity (Set when installed in place with ceiling higher than 2.7 m.)		N		H		S		—	
		1	Selection of air flow direction (Set when a blocking pad kit has been installed.)		F (4 directions)		T (3 directions)		W (2 directions)		—	
		3	Air flow direction adjustment (Set at installation of decoration panel.)		Equipped		Not equipped				—	
		4	Field set air flow position setting		Draft prevention		Standard		Ceiling Soiling prevention		—	
		5	Field set fan speed selection (fan speed control by air discharge outlet for phase control)		Standard		Optional accessory 1		Optional accessory 2		—	
	15(25)	1	Thermostat OFF excess humidity		Not equipped		Equipped		—		—	
		2	Direct duct connection (when the indoor unit and heat reclaim ventilation unit are connected by duct directly.) ∗Note 6		Not equipped		Equipped		—		—	
		3	Drain pump humidifier interlock selection		Not equipped		Equipped		—		—	
		5	Field set selection for individual ventilation setting by remote controller		Not equipped		Equipped		—		—	
		6	Field set selection for individual ventilation setting by remote controller		Not equipped		Equipped		—		—	

Notes:
1. Settings are made simultaneously for the entire group, however, if you select the mode No. inside parentheses, you can also set by each individual unit. Setting changes however cannot be checked except in the individual mode for those in parentheses.
2. The mode numbers inside parentheses cannot be used by wireless remote controllers, so they cannot be set individually. Setting changes also cannot be checked.
3. Marked ▭ are factory set.
4. Do not make settings other than those described above. Nothing is displayed for functions the indoor unit is not equipped with.
5. “88” may be displayed to indicate the remote controller is resetting when returning to the normal mode.
6. If the setting mode to “Equipped”, heat reclaim ventilation fan conducts the fan residual operation by linking to indoor unit.

3.1.5 Applicable Range of Field Setting

Mode No.	Setting Switch No.	Setting Contents	Ceiling mounted cassette type			Slim ceiling mounted built-in type	Ceiling mounted built-in type	Ceiling mounted built-in type
			Double flow	Multi flow	Corner type			
			FXCQ	FXFQ	FXKQ	FXDQ-N	FXDQ-M	FXSQ
10 (20)	0	Filter sign	○	○	○	○	○	○
	1	Ultra long life filter sign	○	○	—	—	—	—
	2	Remote controller thermostat sensor	○	○	○	○	○	○
12 (22)	3	Set fan speed when thermostat OFF	○	○	○	○	○	○
13 (22)	0	Air flow adjustment Ceiling height	—	○	—	—	—	—
	1	Air flow direction	—	○	—	—	—	—
	3	Air flow direction adjustment (Down flow operation)	—	—	○	—	—	—
	4	Air flow direction adjustment range	○	○	○	—	—	—
	5	Field set fan speed selection	—	○	—	○*	—	—

Mode No.	Setting Switch No.	Setting Contents	Ceiling mounted duct type	Ceiling suspended type	Wall mounted type	Floor standing type	Concealed Floor standing type
			FXMQ	FXHQ	FXAQ	FXLQ	FXNQ
10 (20)	0	Filter sign	○	○	○	○	○
	1	Ultra long life filter sign	—	—	—	—	—
	2	Remote controller thermostat sensor	○	○	○	○	○
12 (22)	3	Set fan speed when thermostat OFF	○	○	○	○	○
13 (22)	0	Air flow adjustment Ceiling height	—	○	—	—	—
	1	Air flow direction	—	—	—	—	—
	3	Air flow direction adjustment (Down flow operation)	—	—	—	—	—
	4	Air flow direction adjustment range	—	—	—	—	—
	5	Field set fan speed selection	—	—	—	—	—

* : FXDQ-N series ; static pressure selection.

3.1.6 Detailed Explanation of Setting Modes

Filter Sign Setting

If switching the filter sign ON time, set as given in the table below.

Set Time

Filter Specs. / Setting	Mode No.	Setting Switch No.	Setting Position No.	Lighting interval of the filter sign (hours)		
				Standard	Long Life	Ultra Long Life Filter
Contamination Light	10(20)	0	01	200 hrs.	2,500 hrs.	10,000 hrs.
Contamination Heavy			02	100 hrs.	1,250 hrs.	5,000 hrs.

Fan Speed Changeover When Thermostat is OFF

By setting to “Set Fan Speed,” you can switch the fan speed to the set fan speed when the heating thermostat is OFF.

∗ Since there is concern about draft if using “fan speed up when thermostat is OFF,” you should take the setup location into consideration.

On warming, the priority is given to this over "airflow OFFSW on thermostat off".

◎ This is used to correspond with the improvement of the electrical collection capability.

Setting Table

Mode No.	First Code No.	Second Code No.	Setting
12(22)	3	01	LL Fan Speed
		02	Set Fan Speed

Auto Restart after Power Failure Reset

For the air conditioners with no setting for the function (same as factory setting), the units will be left in the stop condition when the power supply is reset automatically after power failure reset or the main power supply is turned on again after once turned off. However, for the air conditioners with the setting, the units may start automatically after power failure reset or the main power supply turned on again (return to the same operation condition as that of before power failure).

For the above reasons, when the unit is set enabling to utilize “Auto restart function after power failure reset”, utmost care should be paid for the occurrence of the following situation.

Caution

1. The air conditioner starts operation suddenly after power failure reset or the main power supply turned on again. Consequently, the user might be surprised (with question for the reason why).

2. In the service work, for example, turning off the main power switch during the unit is in operation, and turning on the switch again after the work is completed start the unit operation (the fan rotates).

Air Flow Adjustment - Ceiling height

Make the following setting according to the ceiling height. The setting position No. is set to “01” at the factory.

■ **In the Case of FXAQ, FXHQ**

Mode No.	Setting Switch No.	Setting Position No.	Setting
13(23)	0	01	Wall-mounted type: Standard
		02	Wall-mounted type: Slight increase
		03	Wall-mounted type: Normal increase

■ **In the Case of FXFQ25~80**

Mode No.	First code No.	Second code No.	Setting	Ceiling height		
				4-way Outlets	3-way Outlets	2-way Outlets
13 (23)	0	01	Standard (N)	Lower than 2.7 m	Lower than 3.0 m	Lower than 3.5 m
		02	High Ceiling (H)	Lower than 3.0 m	Lower than 3.3 m	Lower than 3.8 m
		03	Higher Ceiling (S)	Lower than 3.5 m	Lower than 3.5 m	—

■ **In the Case of FXFQ100~125**

Mode No.	First code No.	Second code No.	Setting	Ceiling height		
				4-way Outlets	3-way Outlets	2-way Outlets
13 (23)	0	01	Standard (N)	Lower than 3.2 m	Lower than 3.6 m	Lower than 4.2 m
		02	High Ceiling (H)	Lower than 3.6 m	Lower than 4.0 m	Lower than 4.2 m
		03	Higher Ceiling (S)	Lower than 4.2 m	Lower than 4.2 m	—

Air Flow Direction Setting

Set the air flow direction of indoor units as given in the table below. (Set when optional air outlet blocking pad has been installed.) The second code No. is factory set to “01.”

Setting Table

Mode No.	First Code No.	Second Code No.	Setting
13 (23)	1	01	F : 4-direction air flow
		02	T : 3-direction air flow
		03	W : 2-direction air flow

Setting of Air Flow Direction Adjustment

Only the model FXKQ has the function.

When only the front-flow is used, sets yes/no of the swing flap operation of down-flow.

Setting Table

Setting	Mode No.	First Code No.	Second Code No.
Down-flow operation: Yes	13 (23)	3	01
Down-flow operation: No			02

Setting of Air Flow Direction Adjustment Range

Make the following air flow direction setting according to the respective purpose.

(S2537)

Setting Table

Mode No.	First Code No.	Second Code No.	Setting
13 (23)	4	01	Upward (Draft prevention)
		02	Standard
		03	Downward (Ceiling soiling prevention)

Air Flow Rate Switching at Discharge Grille for Field Air Flow Rate Switching

■ **In the case of FXFQ**

When the optional parts (high performance filter, oil guard filter, etc.) is installed, sets to change fan speed for securing air flow rate.

Follow the instruction manual for the optional parts to enter the setting numbers.

Setting of Static Pressure Selection

Only the model FXDQ-N has the function.

The second code No. is factory set to “01”.

Setting Table

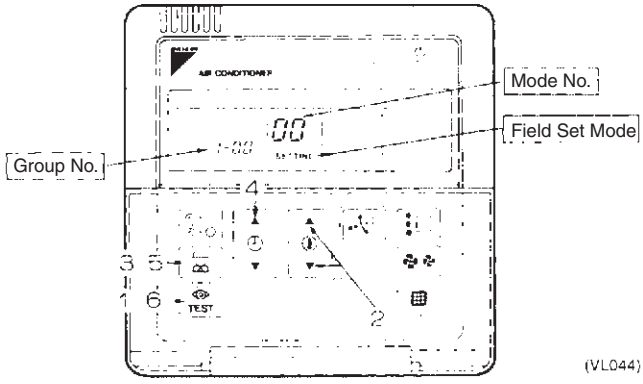
External Static Pressure Setting	Mode No.	First Code No.	Second Code No.
Standard (20Pa)	13 (23)	5	01
High Static Pressure Setting (49Pa)			02

3.1.7 Centralized Control Group No. Setting

BRC1A Type

- If carrying out centralized control by central remote controller or unified ON/OFF controller, group No. must be set for each group individually by remote controller.
- Group No. setting by remote controller for centralized control

1. When in the normal mode, push the button for 4 seconds or more, and operation then enters the “field setting mode.”
2. Set mode No. “00” with the button. *
3. Push the button to inspect the group No. display.
4. Set the group No. for each group with the button (The group No. increases in the manner of 1-00, 1-01, ...,1-15, 2-00,...4-15. However, the unified ON/OFF controller displays only the group No. within the range selected by the switch for setting each address.)
5. Push the timer button to define the selected group No.
6. Push the button to return to the normal mode.



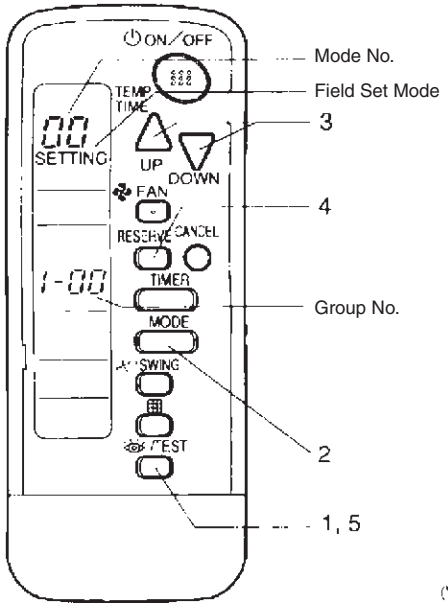
- Even if not using a remote controller, connect the remote controller when setting the group No., set the group No. for centralized control, and disconnect after making the setting.
- Set the group No. after turning on the power supply for the central remote controller, unified ON/OFF controller, and indoor unit.

BRC7C Type

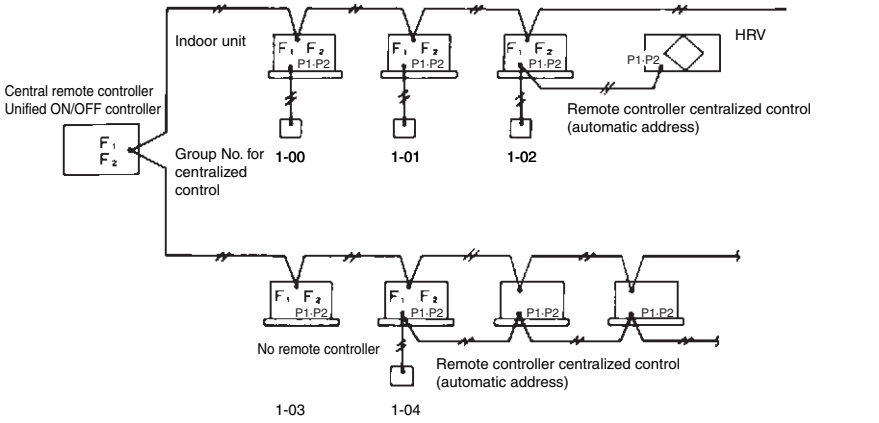
- Group No. setting by wireless remote controller for centralized control

1. When in the normal mode, push button for 4 seconds or more, and operation then enters the “field set mode.”
2. Set mode No. “00” with button.
3. Set the group No. for each group with button (advance/backward).
4. Enter the selected group numbers by pushing button.
5. Push button and return to the normal mode.

BRC7C Type



Group No. Setting Example



Caution When turning the power supply on, the unit may often not accept any operation while "88" is displaying after all indications were displayed once for about 1 minute on the liquid crystal display. This is not an operative fault.

3.1.8 Setting of Operation Control Mode from Remote Controller (Local Setting)

The operation control mode is compatible with a variety of controls and operations by limiting the functions of the operation remote controller. Furthermore, operations such as remote controller ON/OFF can be limited in accordance with the combination conditions. (Refer to information in the table below.)
Centralized controller is normally available for operations. (Except when centralized monitor is connected)

3.1.9 Contents of Control Modes

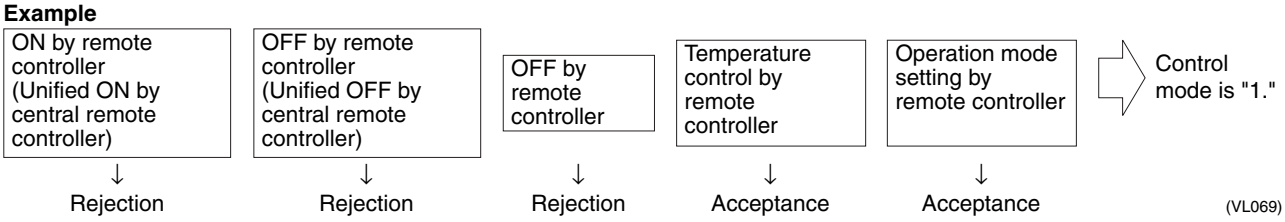
Twenty modes consisting of combinations of the following five operation modes with temperature and operation mode setting by remote controller can be set and displayed by operation modes 0 through 19.

- ON/OFF control impossible by remote controller
  Used when you want to turn on/off by central remote controller only.
  (Cannot be turned on/off by remote controller.)
- OFF control only possible by remote controller
  Used when you want to turn on by central remote controller only, and off by remote controller only.
- Centralized
  Used when you want to turn on by central remote controller only, and turn on/off freely by remote controller during set time.
- Individual
  Used when you want to turn on/off by both central remote controller and remote controller.
- Timer operation possible by remote controller
  Used when you want to turn on/off by remote controller during set time and you do not want to start operation by central remote controller when time of system start is programmed.

How to Select Operation Mode

Whether operation by remote controller will be possible or not for turning on/off, controlling temperature or setting operation mode is selected and decided by the operation mode given on the right edge of the table below.

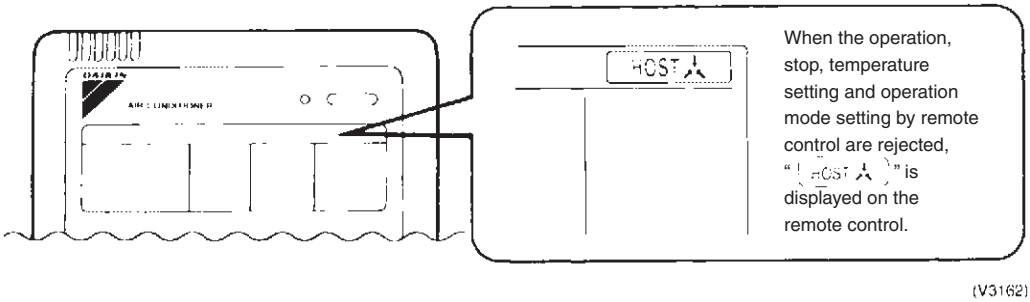
Example



Control mode	Control by remote controller					Control mode
	Operation		OFF	Temperature control	Operation mode setting	
	Unified operation, individual operation by central remote controller, or operation controlled by timer	Unified OFF, individual stop by central remote controller, or timer stop				
ON/OFF control impossible by remote controller	Rejection (Example)	Rejection (Example)	Rejection (Example)	Rejection	Acceptance	0
					Rejection	10
				Acceptance (Example)	Acceptance (Example)	1(Example)
					Rejection	11
OFF control only possible by remote controller			Acceptance	Rejection	Acceptance	2
					Rejection	12
				Acceptance	Acceptance	3
					Rejection	13
Centralized	Acceptance			Rejection	Acceptance	4
					Rejection	14
				Acceptance	Acceptance	5
					Rejection	15
Individual		Acceptance		Rejection	Acceptance	6
					Rejection	16
				Acceptance	Acceptance	7 ∗1
					Rejection	17
Timer operation possible by remote controller	Acceptance (During timer at ON position only)	Rejection (During timer at OFF position)		Rejection	Acceptance	8
					Rejection	18
				Acceptance	Acceptance	9
					Rejection	19

Do not select “timer operation possible by remote controller” if not using a remote controller. Operation by timer is impossible in this case.

∗1. Factory setting



(V3162)

3.2 Field Setting from Outdoor Unit

3.2.1 Setting by dip switches

The following field settings are made by dip switches on PC board.

Dipswitch		Setting item	Description
No.	Setting		
DS1-1	ON	Cool / Heat change over setting	Used to set cool / heat change over setting by remote controller equipped with outdoor unit.
	OFF (Factory set)		
DS1-2 ~DS1-4	ON	Not used	Do not change the factory settings.
	OFF (Factory set)		
DS2-1 ~4	ON	Not used	Do not change the factory settings.
	OFF (Factory set)		

Caution

DIP switch Setting after changing the main P.C.Board(A1P) to spare parts P.C.B.

When you change the main P.C.Board(A1P) to spare parts P.C.B., please carry out the following setting.

The spare parts P.C.B. is different from the P.C.B. on factory shipment above in a way of setting. When you exchange to the spare parts P.C.B., make sure that you change setting referring the following table.

DIP Switch Detail

DS No.	Item	Contents	
DS1-1	Cool/Heat change over setting	ON	The Cool/Heat change over setting is carried out by COOL/HEAT changeover remote controller fitted to outdoor unit.
		OFF	The Cool/Heat change over setting is not carried out by COOL/HEAT changeover remote controller fitted to outdoor unit.
DS1-2	Cooling only/ Heat-pump setting	ON	Cooling only
		OFF	Heat-pump
DS1-3 DS1-4	Not used	Do not change the factory settings.	
DS2-1 DS2-2 DS2-3 DS2-4	HP setting (Horse power)	The following setting is performed according to capability of the outdoor unit.	

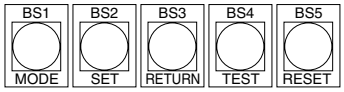
	4HP	5HP	6HP
DS2-1	ON	OFF	OFF
DS2-2	OFF	ON	OFF
DS2-3	OFF	OFF	ON
DS2-4	OFF	OFF	OFF

■ **Setting by pushbutton switches**

The following settings are made by pushbutton switches on PC board.

	H1P	H2P	H3P	H4P	H5P	H6P	H7P
LED indication	●	●	○	●	●	●	●

(Factory setting)



(V2760)

There are the following three setting modes.

① **Setting mode 1 (H1P off)**

Initial status (when normal) : Also indicates during “abnormal”.

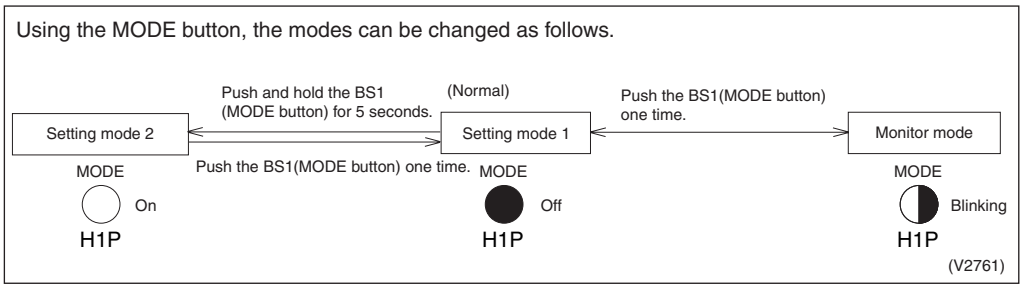
② **Setting mode 2 (H1P on)**

Used to modify the operating status and to set program addresses, etc. Usually used in servicing the system.

③ **Monitor mode (H1P blinks)**

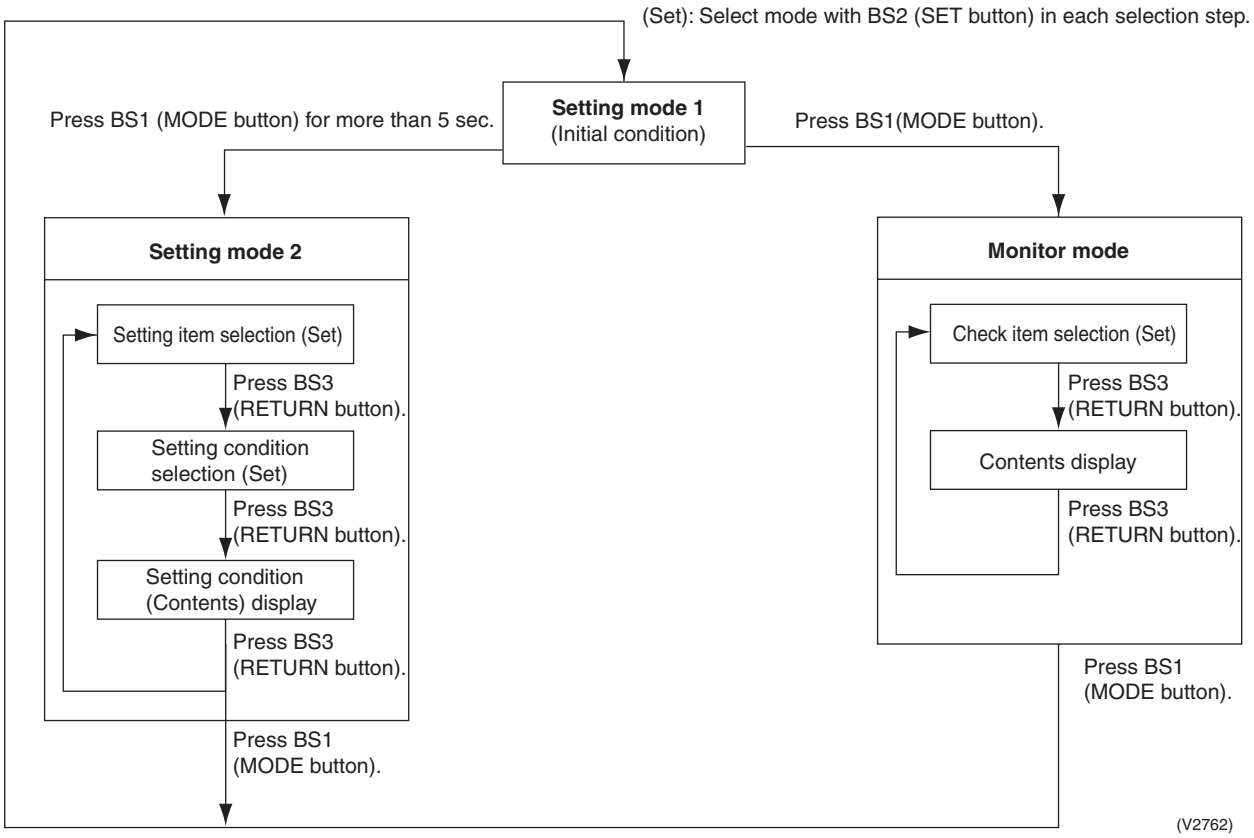
Used to check the program made in Setting mode 2.

■ **Mode changing procedure**



(V2761)

■ **Mode changing procedure**



(V2762)

a. “Setting mode 1”

“Normally, “Setting mode 1” is set. In case of other status, push MODE button (BS1) one time and set to “Setting mode 1”.

∗ The current state is displayed.

Display for malfunction/preparing/test-run

Setting (displaying) item	LED display example						
	H1P	H2P	H3P	H4P	H5P	H6P	H7P
Normal	●	●	○	●	●	●	●
Malfunction	●	○	○	●	●	●	●
Preparing/Test-run	●	◑	○	●	●	●	●

○ : ON
● : OFF
◑ : Blinking

b. “Setting mode 2”

Push and hold the MODE button (BS1) for 5 seconds and set to “Setting mode 2”.

<Selection of setting items>

Push the SET button (BS2) and set the LED display to a setting item shown in the table on the right.
↓
Push the RETURN button (BS3) and decide the item. (The present setting condition is blinked.)

<Selection of setting conditions>

Push the SET button (BS2) and set to the setting condition you want.
↓
Push the RETURN button (BS3) and decide the condition.

Push the RETURN button (BS3) and set to the initial status of “Setting mode 2”.

* If you become unsure of how to proceed, push the MODE button (BS1) and return to setting mode 1.

(V2764)

No.	Setting item	Description
5	Indoor unit forced fan H	Allows forced operation of indoor unit fan while unit is stopped. (H tap)
6	Indoor unit forced operation	Allows forced operation of indoor unit.
8	Te setting	Target evaporation temperature for cooling
9	Tc setting	Target condensation temperature for heating
10	Defrost changeover setting	Changes the temperature condition for defrost and sets to quick defrost or slow defrost.
21	Refrigerant collection mode setting	Sets to refrigerant collection mode.
22	Night-time low noise setting	Sets automatic nighttime low noise operation in a simple way. The operating time is based on “Starting set” and “Ending set”.
26	Night-time low noise control starting setting	Sets starting time of nighttime low noise operation. (Nighttime low noise setting is also required.)
27	Night-time low noise control ending setting	Sets ending time of nighttime low noise operation. (Nighttime low noise setting is also required.)
29	Capacity precedence setting	If the capacity control is required, the low noise control is automatically released by this setting during carrying out low noise operation and nighttime low noise operation.
30	Demand setting 1	Changes target value of power consumption when demand control 1 is input.
32	Normal demand setting	Normally enables demand control 1 without external input. (Effective to prevent a problem that circuit breaker of small capacity is shut down due to large load.

No.	Setting item display								Setting condition display								
	Setting item	MODE H1P	TEST H2P	C/H selection			Low noise H6P	Demand H7P									✻ Factory set
				IND H3P	Master H4P	Slave H5P											
5	Indoor forced fan H	○	●	●	●	○	●	○	Normal operation	○	●	●	●	●	●	○	✻
									Indoor forced fan H	○	●	●	●	●	○	●	
6	Indoor forced operation	○	●	●	●	○	○	●	Normal operation	○	●	●	●	●	●	○	✻
									Indoor forced operation	○	●	●	●	●	○	●	
8	Te setting	○	●	●	○	●	●	●	High	○	●	●	●	○	●	●	
									Normal	○	●	●	●	●	○	●	✻
									Low	○	●	●	●	●	●	○	
9	Tc setting	○	●	●	○	●	●	○	High	○	●	●	●	○	●	●	
									Normal	○	●	●	●	●	○	●	✻
									Low	○	●	●	●	●	●	○	
10	Defrost setting	○	●	●	○	●	○	●	Quick defrost	○	●	●	●	○	●	●	
									Normal	○	●	●	●	●	○	●	✻
									Slow defrost	○	●	●	●	●	●	○	
21	Refrigerant recovery mode setting	○	●	○	●	○	●	○	Refrigerant recovery: OFF	○	●	●	●	●	●	○	✻
									Refrigerant recovery: ON	○	●	●	●	●	○	●	
22	Night-time low noise setting	○	●	○	●	○	○	●	OFF	○	●	●	●	●	●	●	✻
									Level 1	○	●	●	●	●	●	○	
									Level 2	○	●	●	●	●	○	●	
									Level 3	○	●	●	●	●	○	○	
26	Night-time low noise operation start setting	○	●	○	○	●	○	●	About 20:00	○	●	●	●	●	●	○	
									About 22:00	○	●	●	●	●	○	●	✻
									About 24:00	○	●	●	●	○	●	●	
27	Night-time low noise operation end setting	○	●	○	○	●	○	○	About 6:00	○	●	●	●	●	●	○	
									About 7:00	○	●	●	●	●	○	●	
									About 8:00	○	●	●	●	○	●	●	✻
29	Capacity precedence setting	○	●	○	○	○	●	○	OFF	○	●	●	●	●	●	○	✻
									ON	○	●	●	●	●	○	●	
30	Demand setting 1	○	●	○	○	○	○	●	60 % demand	○	●	●	●	●	●	○	
									70 % demand	○	●	●	●	●	○	●	✻
									80 % demand	○	●	●	●	○	●	●	
32	Continuous demand setting	○	○	●	●	●	●	●	OFF	○	●	●	●	●	●	○	✻
									ON	○	●	●	●	●	○	●	

c. Monitor mode

To enter the monitor mode, push the MODE button (BS1) when in “Setting mode 1”.

<Selection of setting item>

Push the SET button (BS2) and set the LED display to a setting item.

<Confirmation on setting contents>

Push the RETURN button (BS3) to display different data of set items.

Push the RETURN button (BS3) and switches to the initial status of “Monitor mode”.

∗ Push the MODE button (BS1) and returns to “Setting mode 1”.

(V2765)

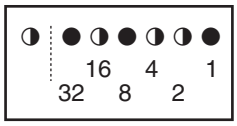
No.	Setting item	LED display							Data display
		H1P	H2P	H3P	H4P	H5P	H6P	H7P	
0	Various settings	◑	●	●	●	●	●	●	See below
5	Number of connected indoor units	◑	●	●	●	○	●	○	Lower 6 digits
14	Contents of malfunction (the latest)	◑	●	●	○	○	○	●	Malfunction code table
15	Contents of malfunction (1 cycle before)	◑	●	●	○	○	○	○	
16	Contents of malfunction (2 cycle before)	◑	●	○	●	●	●	●	
20	Contents of retry (the latest)	◑	●	○	●	○	●	●	
21	Contents of retry (1 cycle before)	◑	●	○	●	○	●	○	
22	Contents of retry (2 cycle before)	◑	●	○	●	○	○	●	

Setting item 0 Display contents of “Various settings”

Defrost select setting	Short	◑	●	●	●	○	●	●
	Medium	◑	●	●	●	◑	●	●
	Long	◑	●	●	●	●	●	●
Te setting	H	◑	●	●	●	●	○	●
	M	◑	●	●	●	●	◑	●
	L	◑	●	●	●	●	●	●
Tc setting	H	◑	●	●	●	●	●	○
	M	◑	●	●	●	●	●	◑
	L	◑	●	●	●	●	●	●

Push the SET button and match with the LEDs No. 1 - 15, push the RETURN button, and enter the data for each setting.

★ Data such as addresses and number of units is expressed as binary numbers; the two ways of expressing are as follows:



The No. 5 cool/heat unified address is expressed as a binary number consisting of the lower 6 digits. (0 - 63)

In ① the address is 000110 (binary number), which translates to 4 + 2 = 6 (base 10 number). In other words, the address is 6.

3.3 Detail of Setting Mode

3.3.1 Cool / Heat Mode Switching

There are the following 2 cool/heat switching modes.

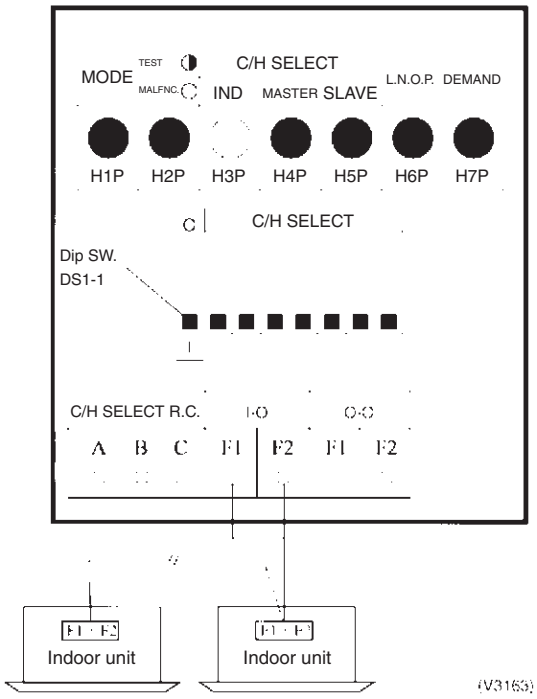
① Set cool/heat separately for each outdoor unit system by indoor unit remote controller.

② Set cool/heat separately for each outdoor unit system by cool/heat switching remote controller.

---

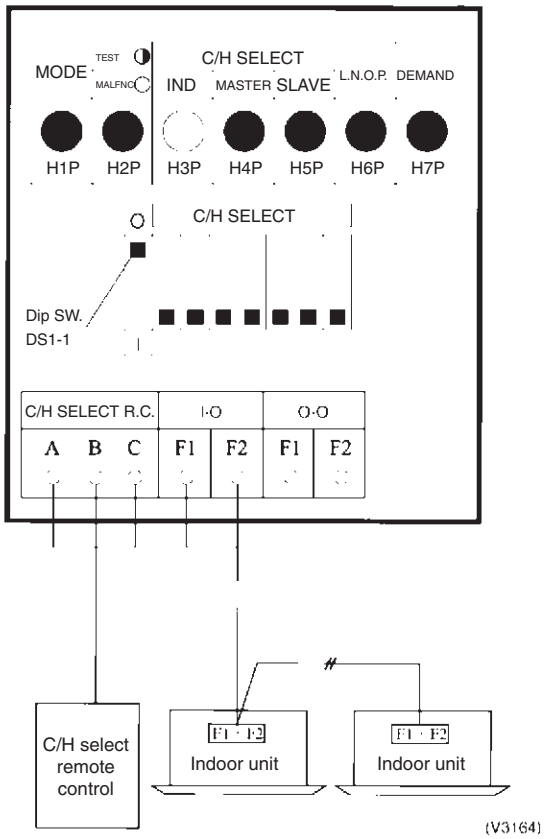
① Set Cool/Heat Separately for Each Outdoor System by Indoor Unit Remote Controller

- ◆ It does not matter whether or not there is outdoor - outdoor unit wiring.
- ◆ Set outdoor unit PC board DS1-1 to “indoor” (factory set).
- ◆ Set cool/heat switching to “individual” for “Setting mode 1” (factory set).



② **Set Cool / Heat Separately for Each Outdoor Unit System by Cool/Heat Switching Remote Controller**

- ◆ It does not matter whether or not there is outdoor - outdoor unit wiring.
- ◆ Set outdoor unit PC board DS1-1 to “outdoor” (factory set).
- ◆ Set cool/heat switching to “individual” for “Setting mode 1” (factory set).



3.3.2 Setting of Low Noise Operation and Demand Operation

Setting of Low Noise Operation

By connecting the external contact input to the low noise input of the outdoor unit external control adaptor (optional), you can lower operating noise by 2-3 dB.

A. When the low noise operation is carried out by external instructions (with the use of the outdoor unit external control adaptor)

1. Set “External low noise / Demand YES/NO setting” to “External low noise / Demand YES”. (Set by Setting Mode 2)
2. Set “External low noise level setting” on the outdoor unit PCB, as the need arises. (Lower noise operation can be carried out by “Mode 2” than by “Mode 1”, and by “Mode 3” than by “Mode 2”.)
3. Set “Capacity precedence setting” on the outdoor unit PCB, as the need arises. (If set to “ON”, when air conditioning load gets higher, the low noise instructions are neglected to switch to normal operation.) (Set by Setting Mode 2)

B. When the low noise operation is carried out automatically at night (The outdoor unit external control adaptor is not required)

1. Set “Night-time low noise setting” on the outdoor unit PCB. (Set by Setting Mode 2) (Lower noise operation can be carried out by “Mode 2” than by “Mode 1”, and by “Mode 3” than by “Mode 2”.)
2. Set “Night-time low noise start setting” on the outdoor unit PCB, as the need arises. (Set by Setting Mode 2) (Since the time is presumed in accordance with the outdoor temperature, the starting time is a target only.)
3. Set “Night-time low noise end setting” on the outdoor unit PCB, as the need arises. (Set by Setting Mode 2) (Since the time is presumed in accordance with the outdoor temperature, the ending time is a target only.)
4. Set “Capacity precedence setting” on the outdoor unit PCB, as the need arises. (Set by Setting Mode 2) (If set to “ON”, when air conditioning load gets higher, the status is switched to normal operation even at night.)

Image of operation in the case of A

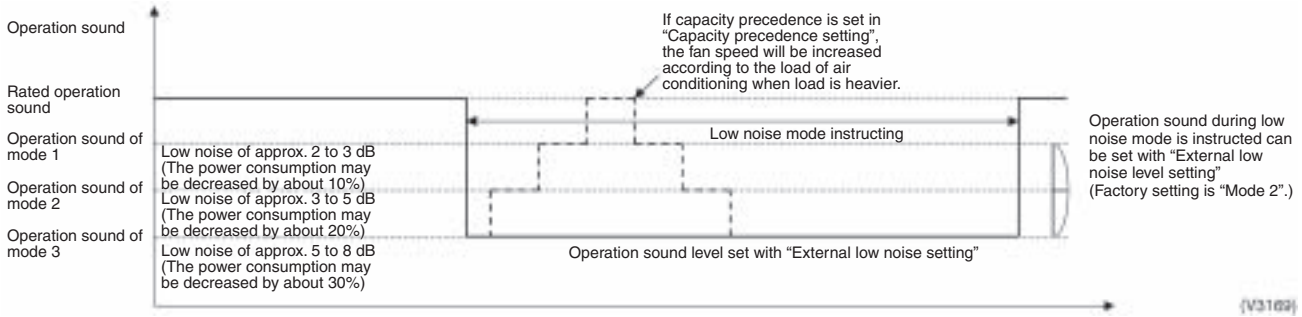


Image of operation in the case of B

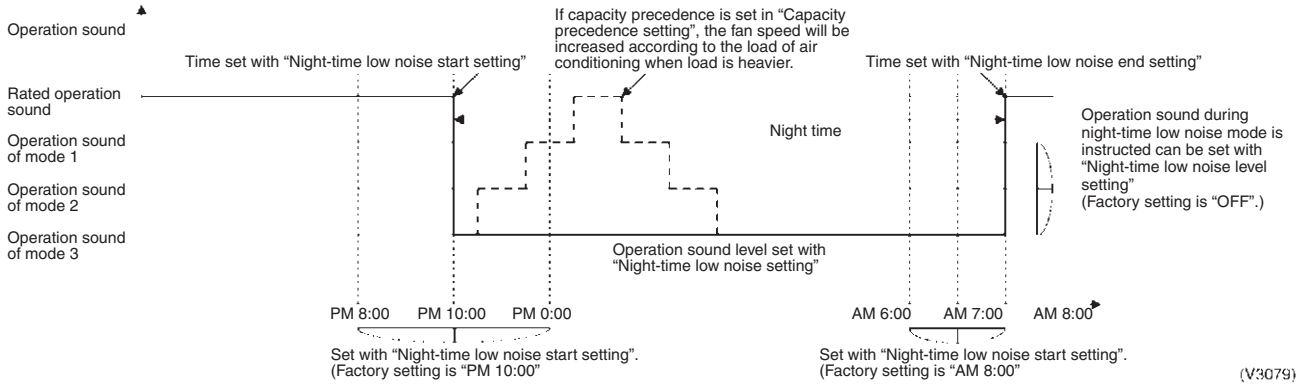
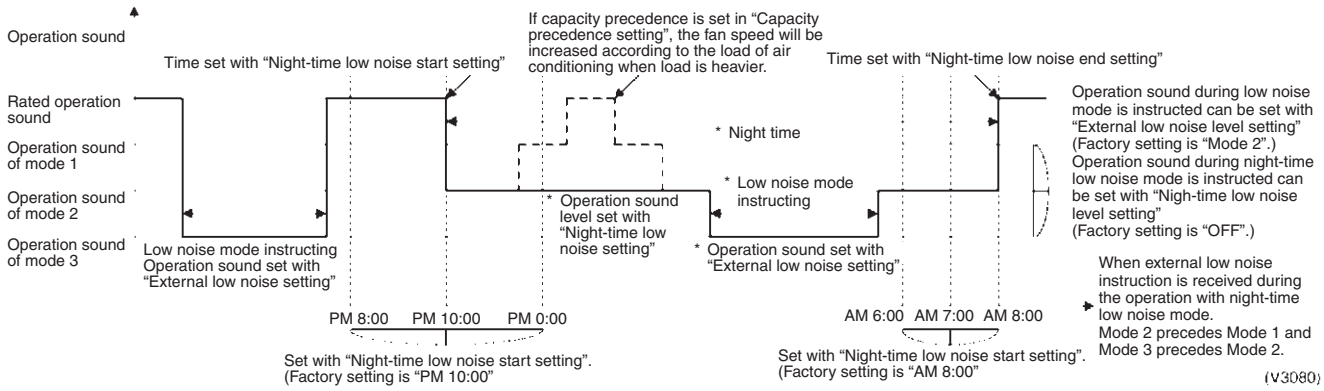


Image of operation in the case of A, B



Setting of Demand Operation

By connecting the external contact input to the demand input of the outdoor unit external control adaptor (optional), the power consumption of unit operation can be saved suppressing the compressor operating condition.

A. When the demand operation is carried out by external instructions (with the use of the outdoor unit external control adaptor).

- Set the "External low noise/Demand YES/NO setting" switch on the outdoor unit PCB to the "External low noise/Demand YES".
  (Set by Setting Mode 2)
- Set the "Demand 1 level setting" on the outdoor unit PCB, as the need arises.
  (During the demand level 1 instruction, the power consumption can be saved to 80 %, 70 % or 60 % of the rated value respectively.)

B. When the continuous demand operation is carried out. (Use of the outdoor unit external control adaptor is not required.)

- Set the "Continuous demand setting" on the outdoor unit PCB.
- If the "Continuous demand setting" is set to the "Continuous demand 1 fixing", set the "Demand 1 setting" on the outdoor unit PCB, as the need arises.
  (During the continuous demand level 1 operation, the power consumption can be saved to 80 %, 70 % or 60 % of the rated value respectively.)

Image of operation in the case of A

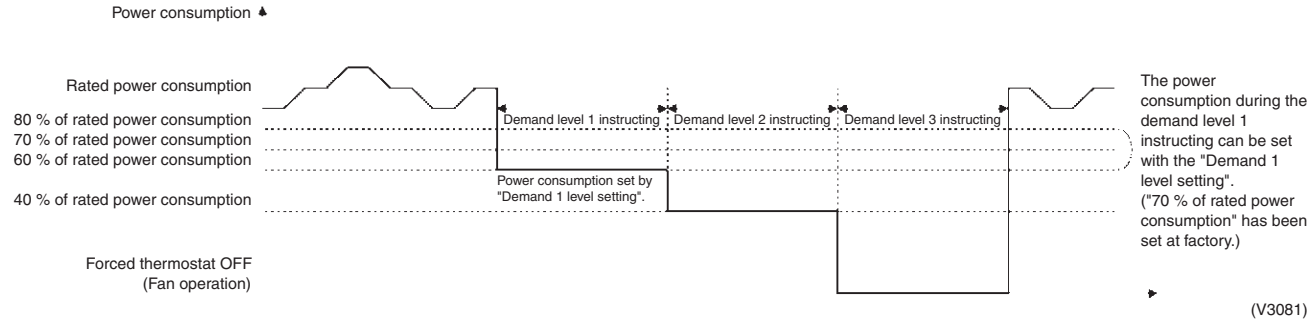


Image of operation in the case of B

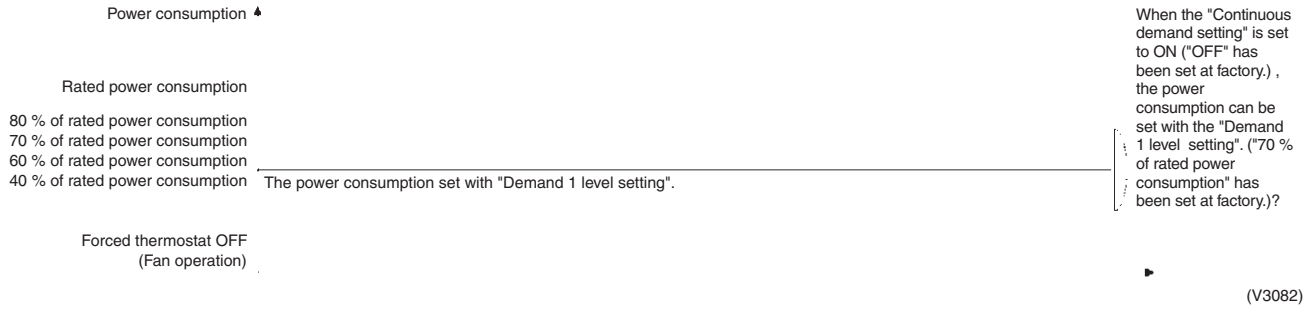
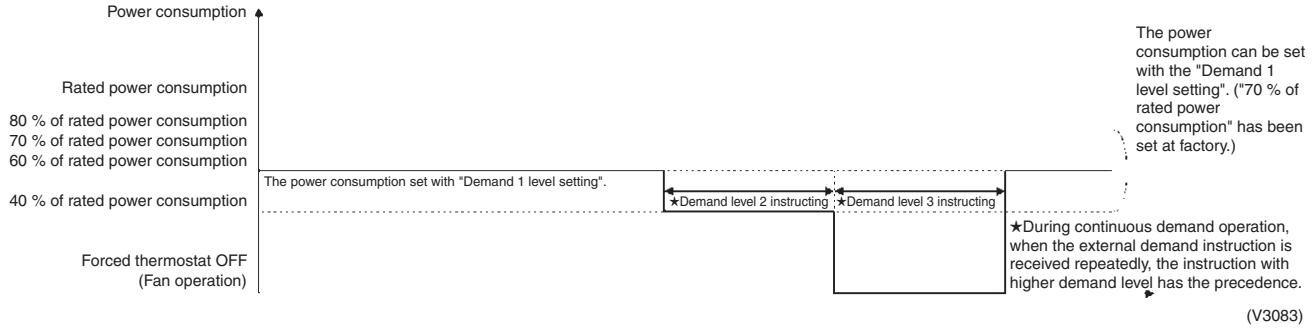


Image of operation in the case of A and B



Detailed Setting Procedure of Low Noise Operation and Demand Control

1. Setting mode 1 (H1P off)

① In setting mode 2, push the BS1 (MODE button) one time. → Setting mode 2 is entered and H1P lights.
During the setting mode 1 is displayed, “In low noise operation” and “In demand control” are displayed.

2. Setting mode 2 (H1P on)

① In setting 1, push and hold the BS1 (MODE button) for more than 5 seconds. → Setting mode 2 is entered and H1P lights.
② Push the BS2 (SET button) several times and match the LED display with the Setting No. you want.
③ Push the BS3 (RETURN button) one time, and the present setting content is displayed.
→ Push the BS2 (SET button) several times and match the LED display with the setting content (as shown below) you want.
④ Push the BS3 (RETURN button) two times. → Returns to ①.
⑤ Push the BS1 (MODE button) one time. → Returns to the setting mode 1 and turns H1P off.

		①							②							③						
Setting No.	Setting contents	Setting No. indication							Setting No. indication							Setting contents	Setting contents indication (Initial setting)						
		H1P	H2P	H3P	H4P	H5P	H6P	H7P	H1P	H2P	H3P	H4P	H5P	H6P	H7P		H1P	H2P	H3P	H4P	H5P	H6P	H7P
22	Night-time low noise setting	○	●	●	●	●	●	●	○	●	○	●	○	○	●	OFF (Factory setting)	○	●	●	●	●	●	●
																Mode 1	○	●	●	●	●	●	○
																Mode 2	○	●	●	●	●	○	●
																Mode 3	○	●	●	●	●	○	○
25	External low noise setting								○	●	○	○	●	●	○	Mode 1	○	●	●	●	●	●	○
																Mode 2 (Factory setting)	○	●	●	●	●	○	●
																Mode 3	○	●	●	●	○	●	●
26	Night-time low noise start setting								○	●	○	○	●	○	●	PM 8:00	○	●	●	●	●	●	○
																PM 10:00 (Factory setting)	○	●	●	●	●	○	●
																PM 0:00	○	●	●	●	○	●	●
27	Night-time low noise end setting								○	●	○	○	●	○	○	AM 6:00	○	●	●	●	●	●	○
																AM 7:00	○	●	●	●	●	○	●
																AM 8:00 (Factory setting)	○	●	●	●	○	●	●
29	Capacity precedence setting								○	●	○	○	○	●	○	Low noise precedence (Factory setting)	○	●	●	●	●	●	○
																Capacity precedence	○	●	●	●	●	○	●
30	Demand setting 1								○	●	○	○	○	○	●	60 % of rated power consumption	○	●	●	●	●	●	○
																70 % of rated power consumption (Factory setting)	○	●	●	●	●	○	●
																80 % of rated power consumption	○	●	●	●	○	●	●
32	Continuous demand setting								○	●	●	●	●	●	●	OFF (Factory setting)	○	●	●	●	●	●	○
																Continuous demand 1 fixed	○	●	●	●	●	○	●
12	External low noise / Demand setting								○	●	●	○	○	●	●	NO (Factory set)	○	●	●	●	●	●	○
																YES	○	●	●	●	●	○	●

Setting mode indication section Setting No. indication section Set contents indication section

3.3.3 Setting of Refrigerant Recovery Mode

When carrying out the refrigerant collection on site, fully open the respective expansion valve of indoor and outdoor units

Both the outdoor unit and the indoor unit are forbidden to operation.

[Operation procedure]

① In **setting mode 2** with units in stop mode, set “B Refrigerant Recovery / Vacuuming mode” to ON. The respective expansion valve of indoor and outdoor units are fully opened. (H2P turns to display “TEST OPERATION” (blinks), “TEST OPERATION” and “IN CENTRALIZED CONTROL” are displayed on the remote controller, and the operation is prohibited.

② Collect the refrigerant using a refrigerant recovery unit. (See the instruction attached to the refrigerant recovery unit for more detal.)

③ Press Mode button “BS1” once and reset “Setting Mode 2”.

3.3.4 Setting of Vacuuming Mode

In order to perform vacuuming operation at site, fully open the expansion valves of indoor and outdoor units to turn on some solenoid valves.
Both the outdoor unit and the indoor unit are forbidden to operation.

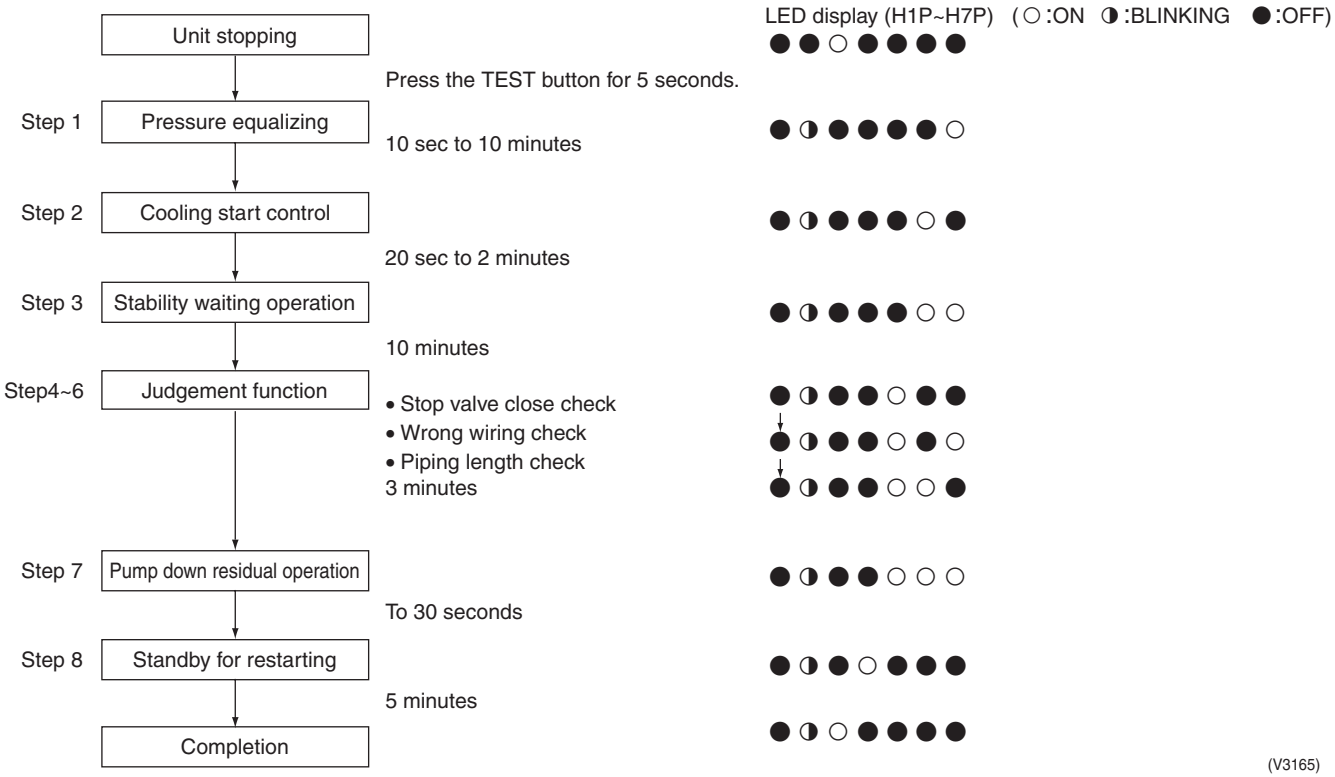
[Operating procedure]

① With **Setting Mode 2** while the unit stops, set (B) Refrigerant recovery / Vacuuming mode to ON. The expansion valves of indoor and outdoor units fully open and some of solenoid valves open.
(H2P blinks to indicate the test operation, and the remote controller displays “Test Operation” and “In Centralized control”, thus prohibiting operation.)
After setting, do not cancel “Setting Mode 2” until completion of Vacuuming operation.
② Use the vacuum pump to perform vacuuming operation.
③ Press Mode button “BS1” once and reset “Setting Mode 2”.

3.3.5 Check Operation

To prevent any trouble in the period of installation at site, the system is provided with a test operation mode enabling check for incorrect wiring, stop valve left in closed, and judgment of piping length.

CHECK OPERATION FUNCTION

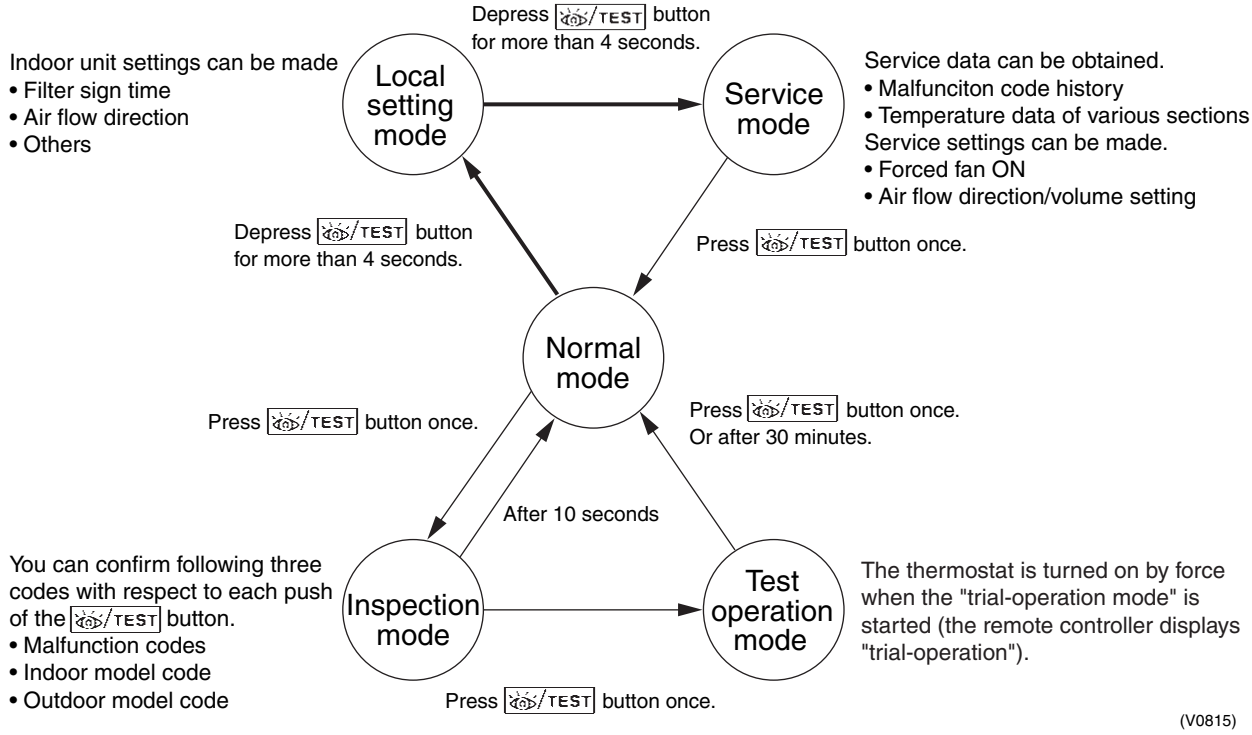


Part 7
Troubleshooting

1. Troubleshooting by Remote Controller

1.1 The INSPECTION / TEST Button

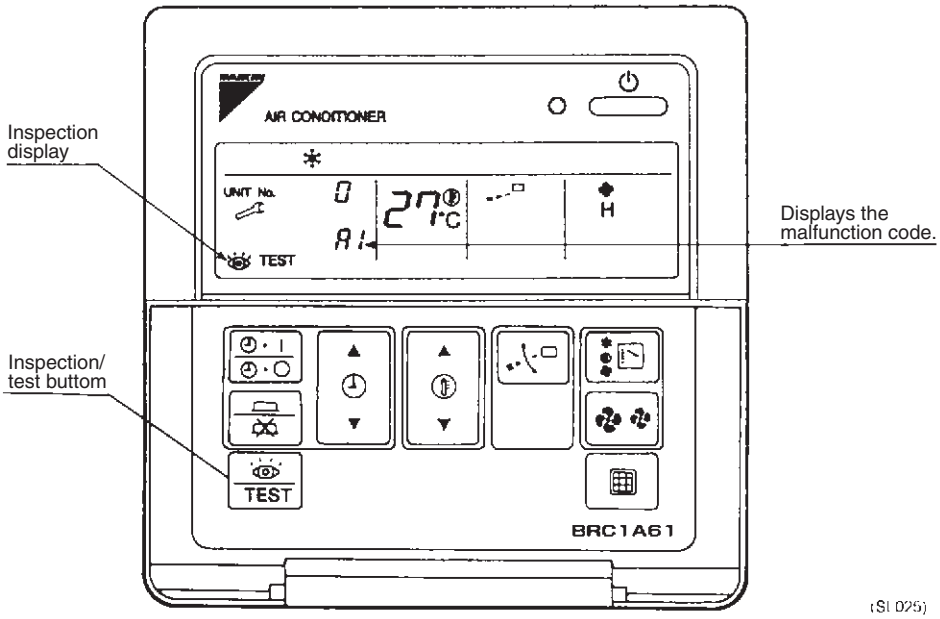
The following modes can be selected by using the INSPECTION/TEST button on the remote control.



1.2 Self-Diagnosis by Wired Remote Controller

Explanation

If operation stops due to malfunction, the remote controller's operation LED blinks, and malfunction code is displayed. (Even if stop operation is carried out, malfunction contents are displayed when the inspection mode is entered.) The malfunction code enables you to tell what kind of malfunction caused operation to stop.



1.3 Self-Diagnosis by Wireless Remote Controller

In the Case of BRC7C ~ Type

You can confirm the error code as following.
If equipment stops due to a malfunction, the operation indicating LED on the light reception section flashes.
The malfunction code can be determined by following the procedure described below. (The malfunction code is displayed when an operation error has occurred. In normal condition, the malfunction code of the last problem is displayed.)

1. Press the INSPECTION/TEST button to select “Inspection.”
   The equipment enters the inspection mode. The “Unit” indication lights and the Unit No. display shows flashing “0” indication.
2. Set the Unit No.
   Press the UP or DOWN button and change the Unit No. display until the buzzer (*1) is generated from the indoor unit.
   *1 Number of beeps
   3 short beeps : Conduct all of the following operations.
   1 short beep : Conduct steps 3 and 4.
   Continue the operation in step 4 until a buzzer remains ON. The continuous buzzer indicates that the malfunction code is confirmed.
   Continuous beep : No abnormality.
3. Press the MODE selector button.
   The left “0” (upper digit) indication of the malfunction code flashes.
4. Malfunction code upper digit diagnosis
   Press the UP or DOWN button and change the malfunction code upper digit until the malfunction code matching buzzer (*2) is generated.

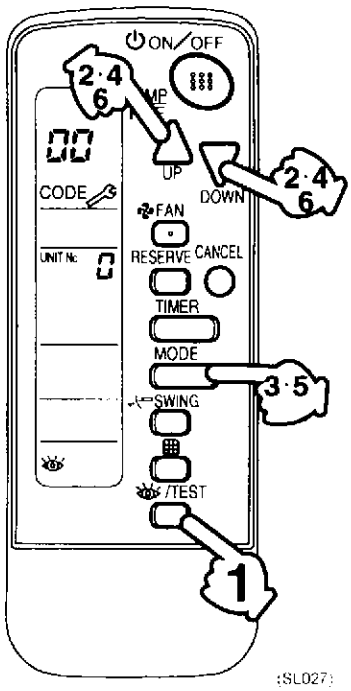
■ The upper digit of the code changes as shown below when the UP and DOWN buttons are pressed.

*2 Number of beeps
Continuous beep : Both upper and lower digits matched. (Malfunction code confirmed)
2 short beeps : Upper digit matched.
1 short beep : Lower digit matched.

5. Press the MODE selector button.
   The right “0” (lower digit) indication of the malfunction code flashes.
6. Malfunction code lower digit diagnosis
   Press the UP or DOWN button and change the malfunction code lower digit until the continuous malfunction code matching buzzer (*2) is generated.

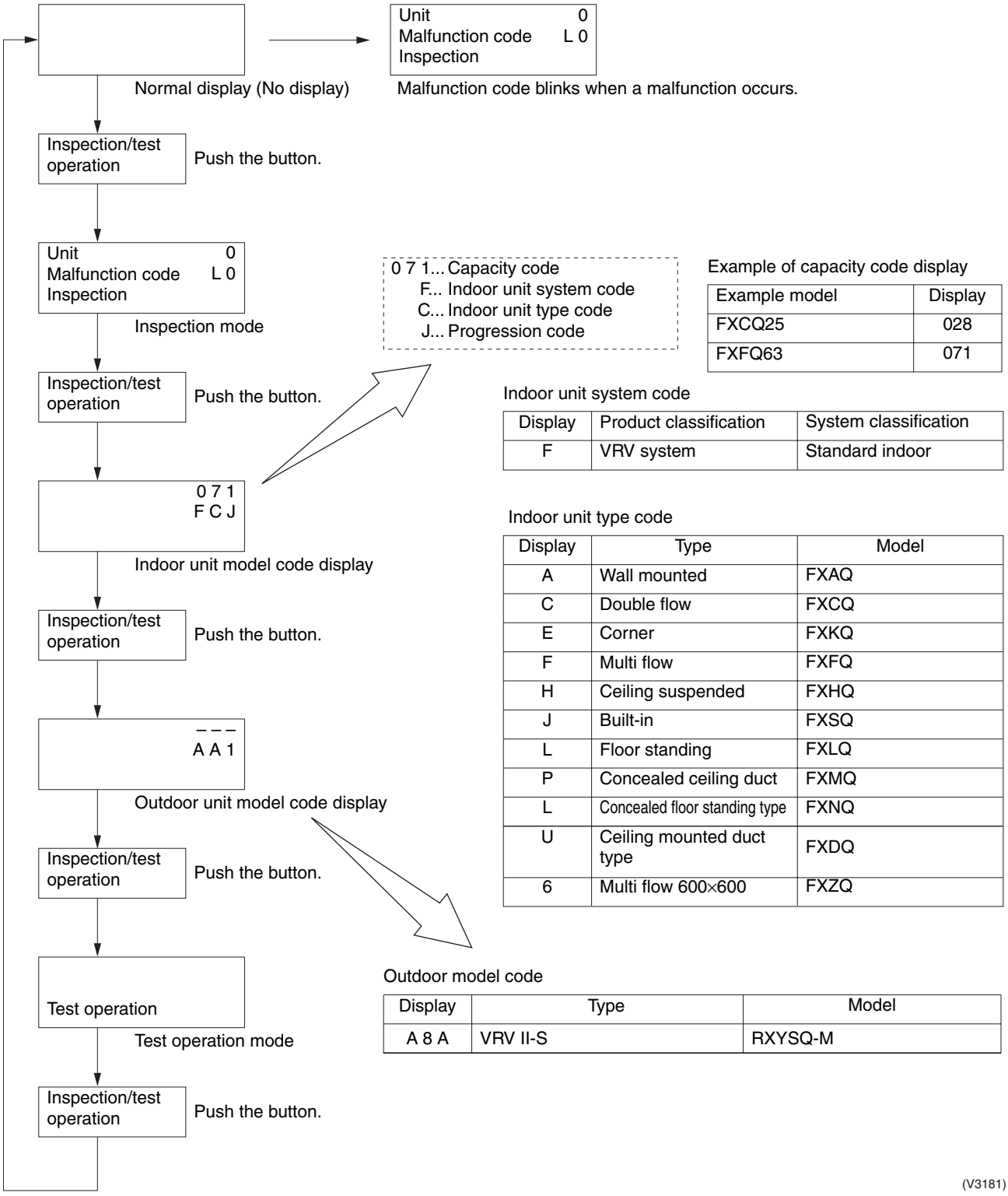
■ The lower digit of the code changes as shown below when the UP and DOWN buttons are pressed.

(SE037)



(SL027)

1.4 Operation of the Remote Controller's Inspection / Test Operation Button



Example of capacity code display

Example model	Display
FXCQ25	028
FXFQ63	071

Indoor unit system code

Display	Product classification	System classification
F	VRV system	Standard indoor

Indoor unit type code

Display	Type	Model
A	Wall mounted	FXAQ
C	Double flow	FXCQ
E	Corner	FXKQ
F	Multi flow	FXFQ
H	Ceiling suspended	FXHQ
J	Built-in	FXSQ
L	Floor standing	FXLQ
P	Concealed ceiling duct	FXMQ
L	Concealed floor standing type	FXNQ
U	Ceiling mounted duct type	FXDQ
6	Multi flow 600×600	FXZQ

Outdoor model code

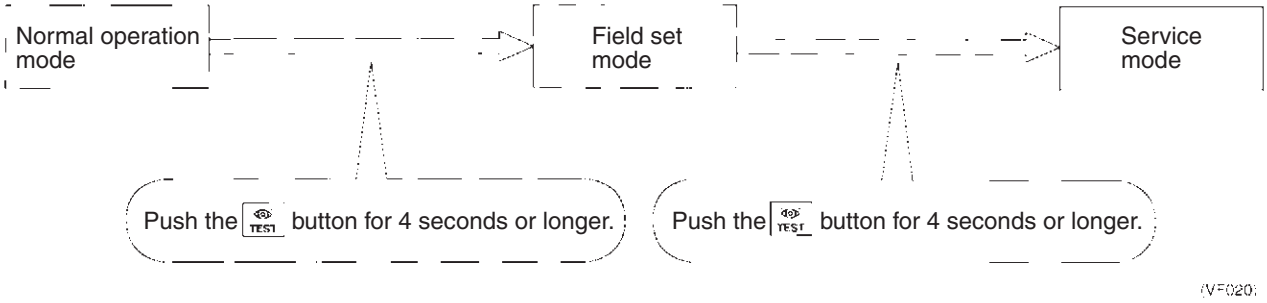
Display	Type	Model
A 8 A	VRV II-S	RXYSQ-M

(V3181)

1.5 Remote Controller Service Mode

You can take “service data” and make a “service setting” in the service mode, with operating the [TEST] button on the remote controller.

How to Enter the Service Mode



Service Mode Operation Method

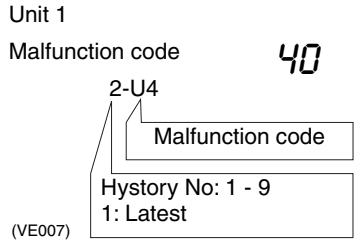
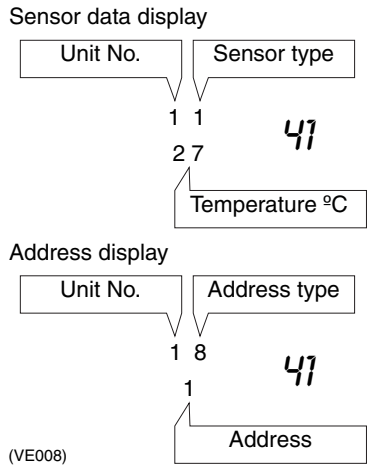
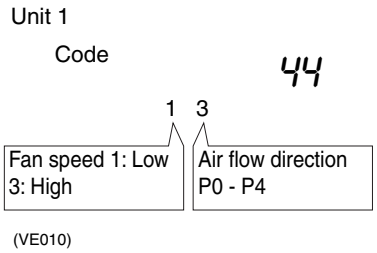
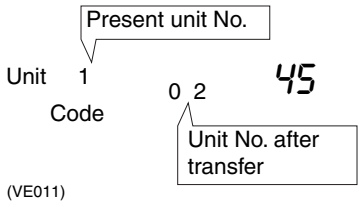
1. Select the mode No.
Set the desired mode No. with the button.
(For wireless remote controller, Mode 43 only can be set.)

2. Select the unit No. (For group control only)
Select the indoor unit No. to be set with the time mode . (For wireless remote controller, button.)

3. Make the settings required for each mode.
In case of Mode 44, 45, push button to be able to change setting before setting work. (LCD “code” blinks.)
For details, refer to the table in next page.

4. Define the setting contents. (Modes 44, 45)
Define by pushing the timer button.
After defining, LCD “code” changes blinking to ON.

5. Return to the normal operation mode.
Push the button one time.

Mode No	Function	Contents and operation method	Remote controller display example
40	Malfunction hysteresis display	Display malfunction hysteresis. The history No. can be changed with the button.	
41	Display of sensor and address data	Display various types of data. Select the data to be displayed with the button. Sensor data 0: Thermostat sensor in remote controller. 1: Suction 2: Liquid pipe 3: Gas pipe Address data 4: Indoor unit address 5: Outdoor unit address 6: BS unit address 7: Zone control address 8: Cool/heat group address 9: Demand / low noise address	
43	Forced fan ON	Manually turn the fan ON by each unit. (When you want to search for the unit No.) By selecting the unit No. with the button, you can turn the fan of each indoor unit on (forced ON) individually.	
44	Individual setting	Set the fan speed and air flow direction by each unit Select the unit No. with the time mode button. Set the fan speed with the button. Set the air flow direction with the button.	
45	Unit No. transfer	Transfer unit No. Select the unit No. with the button. Set the unit No. after transfer with the button.	

2. List of Malfunction Code

◑: Blink ○: ON ●: OFF

	Malfunction code	Operation lamp	Inspection display	Unit No.	Malfunction contents	Page Referred
Indoor Unit	A0	◑	◑	◑	Error of external protection device	110
	A1	◑	◑	◑	PC board defect, E^2 PROM defect	111
	A3	◑	◑	◑	Malfunction of drain level control system (33H)	112
	A6	◑	◑	◑	Fan motor (MF) lock, overload	114
	A7	○	●	◑	Malfunction of swing flap motor (MA)	115
	A9	◑	◑	◑	Malfunction of moving part of electronic expansion valve (20E)	117
	AF	○	●	◑	Drain level about limit	119
	AJ	◑	◑	◑	Malfunction of capacity setting	120
	C4	◑	◑	◑	Malfunction of thermistor (R2T) for heat exchange (loose connection, disconnection, short circuit, failure)	121
	C5	◑	◑	◑	Malfunction of thermistor (R3T) for gas pipes (loose connection, disconnection, short circuit, failure)	122
	C9	◑	◑	◑	Malfunction of thermistor (R1T) for air inlet (loose connection, disconnection, short circuit, failure)	123
	CA	◑	◑	◑	Malfunction of thermistor for air outlet (loose connection, disconnection, short circuit, failure)	124
	CJ	○	○	○	Malfunction of thermostat sensor in remote controller	125
Outdoor Unit	E1	◑	◑	◑	PC board defect, E^2 PROM defect	126
	E3	◑	◑	◑	Actuation of high pressure switch	127
	E4	◑	◑	◑	Actuation of low pressure switch	128
	E5	◑	◑	◑	Compressor motor lock	129
	E6	◑	◑	◑	Standard compressor lock or over current	—
	E7	◑	◑	◑	Malfunction of outdoor unit fan motor	130
	E9	◑	◑	◑	Malfunction of moving part of electronic expansion valve (Y1E~3E)	132
	F3	◑	◑	◑	Abnormal discharge pipe temperature	134
	F6	◑	◑	◑	Refrigerant overcharged	—
	H3	○	●	◑	Malfunction of High pressure switch	—
	H4	◑	◑	◑	Actuation of Low pressure switch	—
	H7	◑	◑	◑	Abnormal outdoor fan motor signal	—
	H9	◑	◑	◑	Malfunction of thermistor (R1T) for outdoor air (loose connection, disconnection, short circuit, failure)	135
	J2	◑	◑	◑	Current sensor malfunction	—
	J3	◑	◑	◑	Malfunction of discharge pipe thermistor (R3T) (loose connection, disconnection, short circuit, failure)	136
	J5	◑	◑	◑	Malfunction of thermistor (R2T) for suction pipe (loose connection, disconnection, short circuit, failure)	137
	J6	◑	◑	◑	Malfunction of thermistor (R4T) for heat exchanger (loose connection, disconnection, short circuit, failure)	138
	J7	◑	◑	◑	Malfunction of header thermistor	—
	J8	◑	◑	◑	Malfunction of thermistor (R7T) for oil equalizing pipe. (loose connection, disconnection, short circuit, failure)	—
	J9	◑	◑	◑	Malfunction of receiver gas pipe thermistor (R5T)	139
	JA	◑	◑	◑	Malfunction of discharge pipe pressure sensor	140
	JC	◑	◑	◑	Malfunction of suction pipe pressure sensor	141
	L0	◑	◑	◑	Inverter system error	—
	L4	◑	◑	◑	Malfunction of inverter radiating fin temperature rise	142
	L5	◑	◑	◑	Inverter compressor motor grounding, short circuit	143
	L6	◑	◑	◑	Compressor motor coil grounding on short circuit	—
	L8	◑	◑	◑	Inverter current abnormal	144
	L9	◑	◑	◑	Inverter start up error	145

◑: Blink ○: ON ●: OFF

	Malfunction code	Operation lamp	Inspection display	Unit No.	Malfunction contents	Page Referred
Outdoor Unit	LA	◑	◑	◑	Malfunction of power unit	—
	LC	◑	◑	◑	Malfunction of transmission between inverter and control PC board	146
	P1	◑	◑	◑	Inverter over-ripple protection	—
	P4	◑	◑	◑	Malfunction of inverter radiating fin temperature rise sensor	148
	PJ	◑	◑	◑	Faulty combination inverter and fan driver, Malfunction of capacity setting	149
System	U0	○	●	◑	Low pressure drop due to refrigerant shortage or electronic expansion valve failure	150
	U1	◑	◑	◑	Reverse phase / open phase	—
	U2	◑	◑	◑	Power supply insufficient or instantaneous failure	151
	U3	◑	◑	◑	Check operation is not conducted.	153
	U4	◑	◑	◑	Malfunction of transmission between indoor and outdoor units	154
	U5	◑	◑	◑	Malfunction of transmission between remote controller and indoor unit	156
	U5	●	○	●	Failure of remote controller PC board or setting during control by remote controller	—
	U7	◑	◑	◑	Malfunction of transmission between outdoor units	—
	U8	◑	◑	●	Malfunction of transmission between master and slave remote controllers (malfunction of slave remote controller)	157
	U9	◑	◑	◑	Malfunction of transmission between indoor unit and outdoor unit in the same system	158
	UA	◑	◑	◑	Excessive number of indoor units etc.	160
	UC	○	○	○	Address duplication of central remote controller	161
	UE	◑	◑	◑	Malfunction of transmission between central remote controller and indoor unit	162
	UF	◑	◑	◑	Refrigerant system not set, incompatible wiring / piping	164
	UH	◑	◑	◑	Malfunction of system, refrigerant system address undefined	165
Centralized Control and Schedule Timer	UE	◑	◑	◑	Malfunction of transmission between centralized remote controller and indoor unit	166
	M1	○ or ●	◑	◑	PC board defect	167
	M8	○ or ●	◑	◑	Malfunction of transmission between optional controllers for centralized control	168
	MA	○ or ●	◑	◑	Improper combination of optional controllers for centralized control	169
	MC	○ or ●	◑	◑	Address duplication, improper setting	171
Heat Reclaim Ventilation	64	○	●	◑	Indoor unit's air thermistor error	—
	65	○	●	◑	Outside air thermistor error	—
	68	○	●	◑	Malfunction of HVU	—
	6A	○	●	◑	Damper system alarm	—
	6A	◑	◑	◑	Damper system + thermistor error	—
	6F	○	●	◑	Malfunction of simple remote controller	—
	6H	○	●	◑	Malfunction of door switch or connector	—
	94	◑	◑	◑	Internal transmission error	—

The system operates for malfunction codes indicated in black squares, however, be sure to check and repair.

3. Malfunction Code Indication by Outdoor Unit PCB

<Monitor mode>

To enter the monitor mode, push the MODE button (BS1) when in “Setting mode 1”.

<Selection of setting item>

Push the SET button (BS2) and set the LED display to a setting item.

<Confirmation of malfunction 1>

Push the RETURN button (BS3) once to display "First digit" of malfunction code.

<Confirmation of malfunction 2>

Push the SET button (BS2) once to display "Second digit" of malfunction code.

<Confirmation of malfunction 3>

Push the SET button (BS2) once to display "master or slave1 or slave2" and "malfunction location".

Detail description on the right.

Push the RETURN button (BS3) and switches to the initial status of “Monitor mode”.

∗ Push the MODE button (BS1) and returns to “Setting mode 1”.

Contents of malfunction		Malfunction code
Abnormal discharge pressure	HPS activated	E3
Abnormal suction pressure	Abnormal Pe	E4
Compressor lock	Detection of INV compressor lock	E5
Over load, over current,	Instantaneous over current of DC fan motor	E7
abnormal lock of outdoor unit fan motor	Detection of DC fan motor lock	
Malfunction of electronic expansion valve	EV1	E9
	EV2	
	EV3	
Faulty sensor of outdoor air temperature	Faulty Ta sensor	H9
Abnormal discharge pipe temperature	Abnormal Td	F3
Faulty sensor of discharge pipe temperature	Faulty Tdi sensor	J3
Faulty sensor of suction pipe temperature	Faulty Ts sensor	J5
Faulty sensor of heat exchanger temperature	Faulty Tb sensor	J6
Faulty sensor of subcool heat exchanger temperature	Faulty Tsh sensor	J9
Faulty sensor of discharge pressure	Faulty Pc sensor	JA
Faulty sensor of suction pressure	Faulty Pe sensor	JC
DC output over current	Inverter instantaneous over current	L5
Electronic thermal switch	Electronic thermal switch 1	L8
	Electronic thermal switch 2	
	Out-of-step	
	Speed down after startup	
	Lightening detection	
Stall prevention (Limit time)	Stall prevention (Current increasing)	L9
	Stall prevention (Faulty startup)	
	Abnormal wave form in startup	
	Out-of-step	
Transmission error between inverter and outdoor unit	Inverter transmission error	LC
Open phase / Power supply imbalance	Imbalance of inverter power supply voltage	P1
Faulty temperature sensor inside swicth box	Faulty thermistor of inverter box	P3
Faulty temperature sensor of inverter radiation fin	Faulty thermistor of inverter fin	P4
Incorrect combination of inverter and fan driver	Incorrect combination of inverter and fan driver	PJ
Gas shortage	Gas shortage alarm	U0
Abnormal power supply voltage	Insufficient inverter voltage	U2
	Inverter open phase (phase T)	
	Charging error of capacitor in inverter main circuit	
Abnormal SP-PAM	Over voltage	
	Over current/Over voltage (Hard detection)	
Abnormal latch circuitry		
No implementation of test-run		U3
Transmission error between indoor and outdoor unit	I/O transmission error	U4
Transmission error of other system	Indoor unit system malfunction in other system or other unit of own system	U9
Erroneous on-site setting	Abnormal connection with excessive number of indoor units	UA
	Conflict of refrigerant type in indoor units	
Faulty system function	Incorrect wiring (Auto address error)	UH
Transmission error in accessory devices, conflict in wiring and piping, no setting for system	Malfunction of multi level converter, abnormality in conflict check	UF

(V3167)

Malfunction code	Confirmation of malfunction 1							Confirmation of malfunction 2							Confirmation of malfunction 3						
	LED1	LED2	LED3	LED4	LED5	LED6	LED7	LED1	LED2	LED3	LED4	LED5	LED6	LED7	LED1	LED2	LED3	LED4	LED5	LED6	LED7
E3	◑	●	○	●	●	◑	◑	◑	○	●	●	●	◑	◑	◑	○	○	●	●	●	●
E4								◑	○	●	●	◑	●	●	◑	○	○	●	●	●	●
E5								◑	○	●	●	◑	●	◑	◑	○	○	●	●	●	●
E7								◑	○	●	●	◑	◑	◑	◑	○	○	●	●	●	◑
															◑	○	○	●	●	◑	●
E9								◑	○	●	◑	●	●	◑	◑	○	○	●	●	●	◑
H9	◑	●	○	●	◑	●	●	◑	○	●	◑	●	●	◑	◑	○	○	●	●	●	●
F3	◑	●	○	●	◑	●	◑	◑	○	●	●	●	◑	◑	◑	○	○	●	●	●	●
J3	◑	●	○	●	◑	◑	●	◑	○	●	●	●	◑	◑	◑	○	○	●	●	●	◑
J5								◑	○	●	●	◑	●	◑	◑	○	○	●	●	●	●
J6								◑	○	●	●	◑	◑	●	◑	○	○	●	●	●	●
J9								◑	○	●	◑	●	●	◑	◑	○	○	●	●	●	●
JA								◑	○	●	◑	●	◑	●	◑	○	○	●	●	●	●
JC								◑	○	●	◑	◑	●	●	◑	○	○	●	●	●	●
L5	◑	●	○	●	◑	◑	◑	◑	○	●	●	◑	●	◑	◑	○	○	●	●	●	●
L8								◑	○	●	◑	●	●	●	◑	○	○	●	●	●	●
L9								◑	○	●	◑	●	●	◑	◑	○	○	●	●	●	●
LC								◑	○	●	◑	◑	●	●	◑	○	○	●	●	●	●
P1	◑	●	○	◑	●	●	●	◑	○	●	●	●	●	◑	◑	○	○			●	●
P3								◑	○	●	●	●	◑	◑	◑	○	○			●	●
P4								◑	○	●	●	◑	●	●	◑	○	○			●	●
PJ								◑	○	●	◑	◑	●	◑	◑	○	○			●	●
U0	◑	●	○	◑	●	●	◑	◑	○	●	●	●	●	●	◑	○	○	●	●	●	●
U2								◑	○	●	●	●	◑	●	◑	○	○	●	●	●	●
U3								◑	○	●	●	●	◑	◑	◑	○	○	●	●	●	●
U4								◑	○	●	●	◑	●	●	◑	○	○	●	●	●	●
U9								◑	○	●	◑	●	●	◑ ●	◑	○	○	●	●	●	●
UA								◑	○	●	◑	●	◑	●	◑	○	○	●	●	●	●
UH								◑	○	●	◑	●	◑	◑	◑	○	○	●	●	●	●
UF								◑	○	●	◑	◑	◑	◑	◑	○	○	●	●	●	●

○ : ON
◑ : Blink
● : OFF

Malfunction code 1st digit display section

○ : ON
◑ : Blink
● : OFF

Malfunction code 2nd digit display section

Malfunction code 2nd digit display section

Master	●	●
Slave 1	●	◑
Slave 2	◑	●

Malfunction location

(V3168)

4. Troubleshooting by Indication on the Remote Controller

4.1 "A0" Indoor Unit: Error of External Protection Device

Remote Controller Display

A0

Applicable Models

All indoor unit models

Method of Malfunction Detection

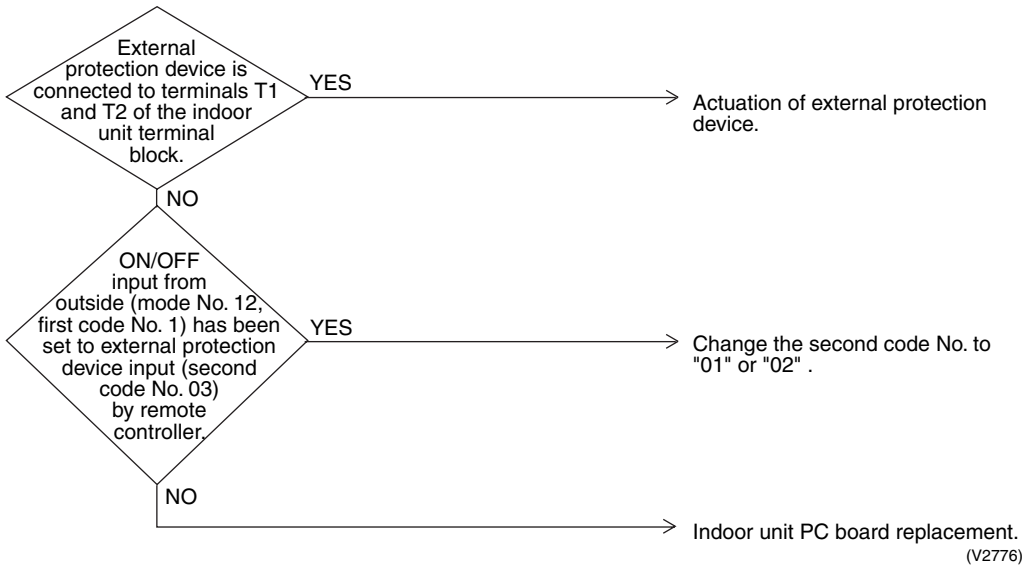
Malfunction Decision Conditions

Supposed Causes

- Actuation of external protection device
- Improper field set
- Defect of indoor unit PC board

Troubleshooting

Caution Be sure to turn off power switch before connect or disconnect connector, or parts damage may be occurred.



4.2 "A1" Indoor Unit: PC Board Defect

Remote Controller Display

A1

Applicable Models

All indoor unit models

Method of Malfunction Detection

Check data from E²PROM.

Malfunction Decision Conditions

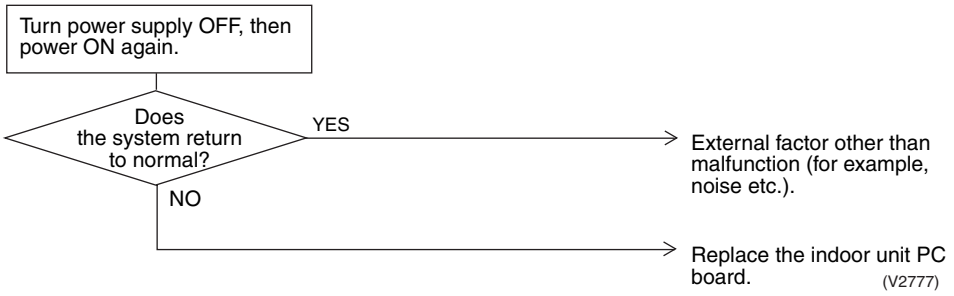
When data could not be correctly received from the E²PROM
E²PROM : Type of nonvolatile memory. Maintains memory contents even when the power supply is turned off.

Supposed Causes

- Defect of indoor unit PC board

Troubleshooting

Caution Be sure to turn off power switch before connect or disconnect connector, or parts damage may be occurred.

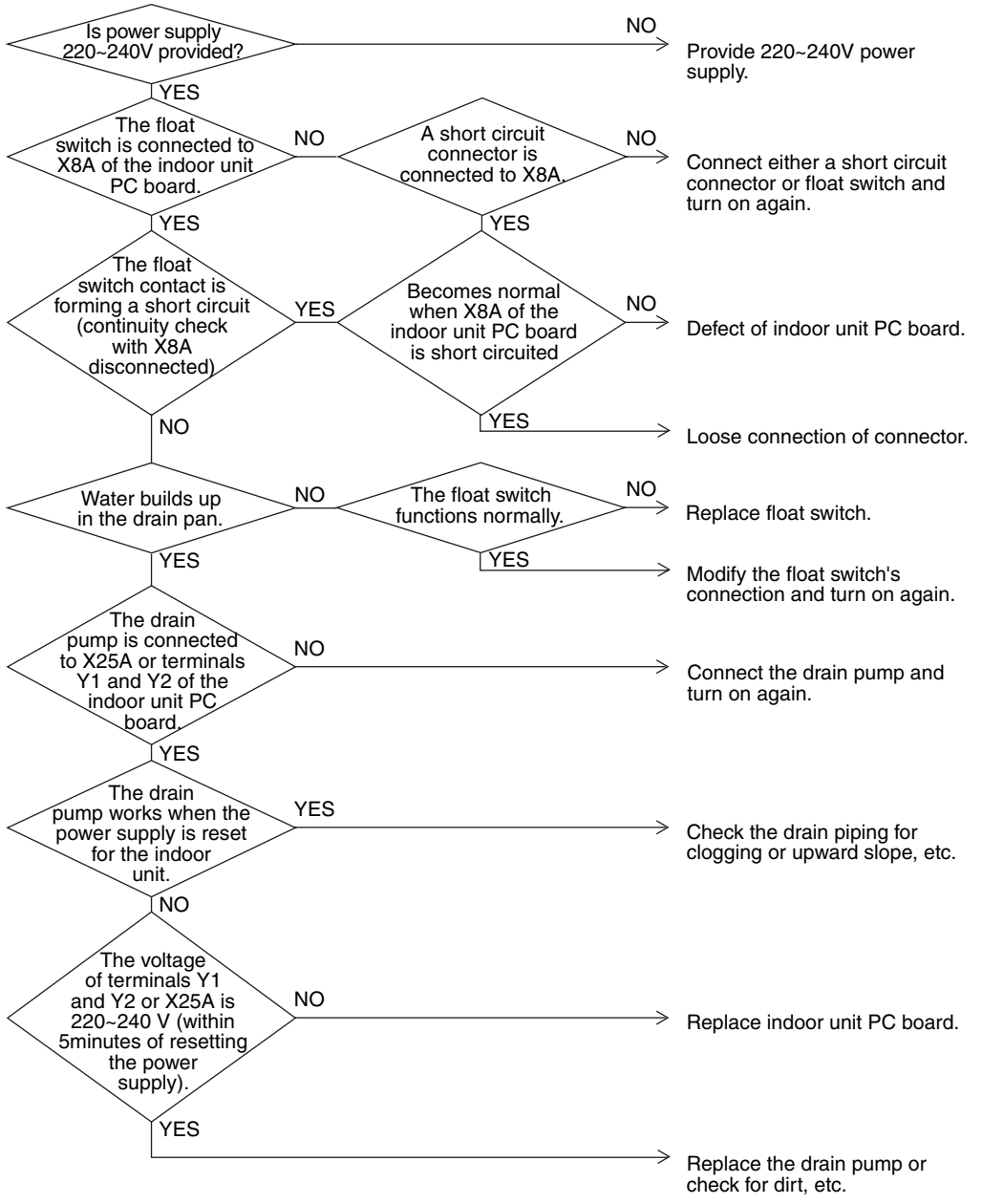


4.3 "A3" Indoor Unit: Malfunction of Drain Level Control System (33H)

Remote Controller Display	A3
Applicable Models	All indoor unit models
Method of Malfunction Detection	By float switch OFF detection
Malfunction Decision Conditions	When rise of water level is not a condition and the float switch goes OFF.
Supposed Causes	■ 220~240V power supply is not provided ■ Defect of float switch or short circuit connector ■ Defect of drain pump ■ Drain clogging, upward slope, etc. ■ Defect of indoor unit PC board ■ Loose connection of connector

Troubleshooting

Caution Be sure to turn off power switch before connect or disconnect connector, or parts damage may be occurred.



(V2778)

4.4 "A6" Indoor Unit: Fan Motor (M1F) Lock, Overload

Remote Controller Display

A6

Applicable Models

All indoor unit models

Method of Malfunction Detection

Detection by failure of signal for detecting number of turns to come from the fan motor

Malfunction Decision Conditions

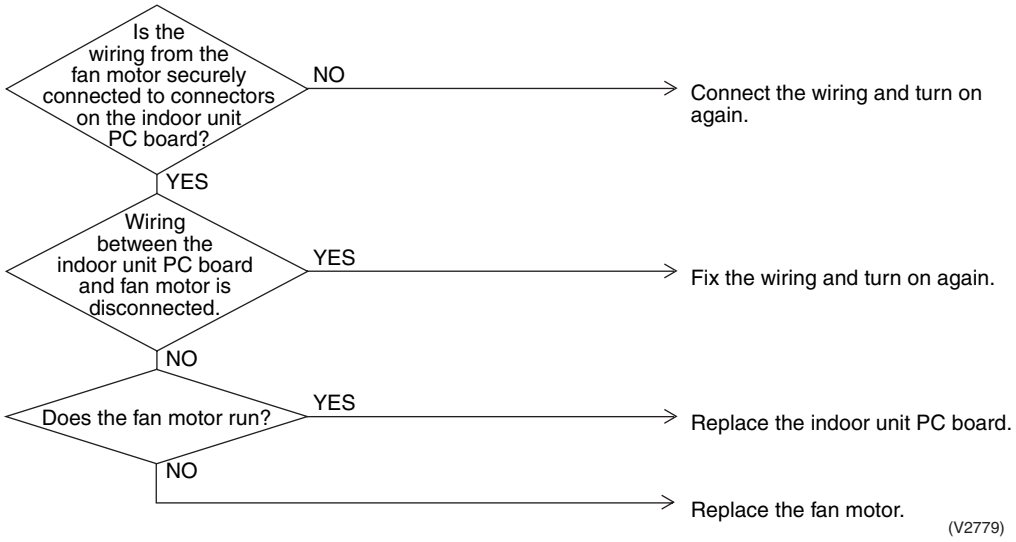
When number of turns can't be detected even when output voltage to the fan is maximum

Supposed Causes

- Fan motor lock
- Disconnected or faulty wiring between fan motor and PC board

Troubleshooting

Caution Be sure to turn off power switch before connect or disconnect connector, or parts damage may be occurred.

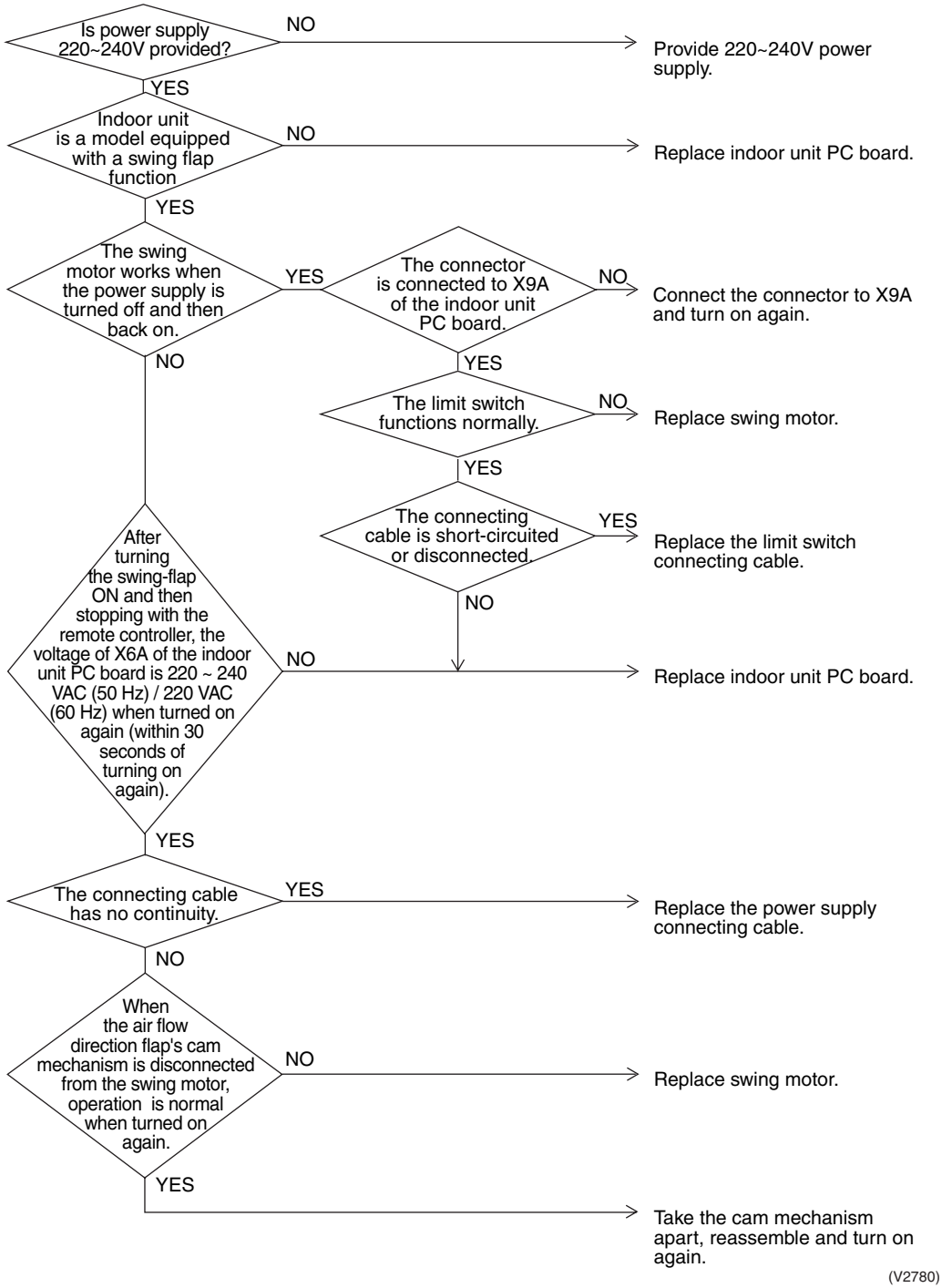


4.5 "A7" Indoor Unit: Malfunction of Swing Flap Motor (MA)

Remote Controller Display	A7
Applicable Models	All indoor unit models
Method of Malfunction Detection	Utilizes ON/OFF of the limit switch when the motor turns.
Malfunction Decision Conditions	When ON/OFF of the microswitch for positioning cannot be reversed even though the swing flap motor is energized for a specified amount of time (about 30 seconds).
Supposed Causes	■ Defect of swing motor ■ Defect of connection cable (power supply and limit switch) ■ Defect of air flow direction adjusting flap-cam ■ Defect of indoor unit PC board

Troubleshooting

Caution Be sure to turn off power switch before connect or disconnect connector, or parts damage may be occurred.



(V2780)

4.6 "A9" Indoor Unit: Malfunction of Moving Part of Electronic Expansion Valve (20E)

Remote Controller Display

A9

Applicable Models

All indoor unit models

Method of Malfunction Detection

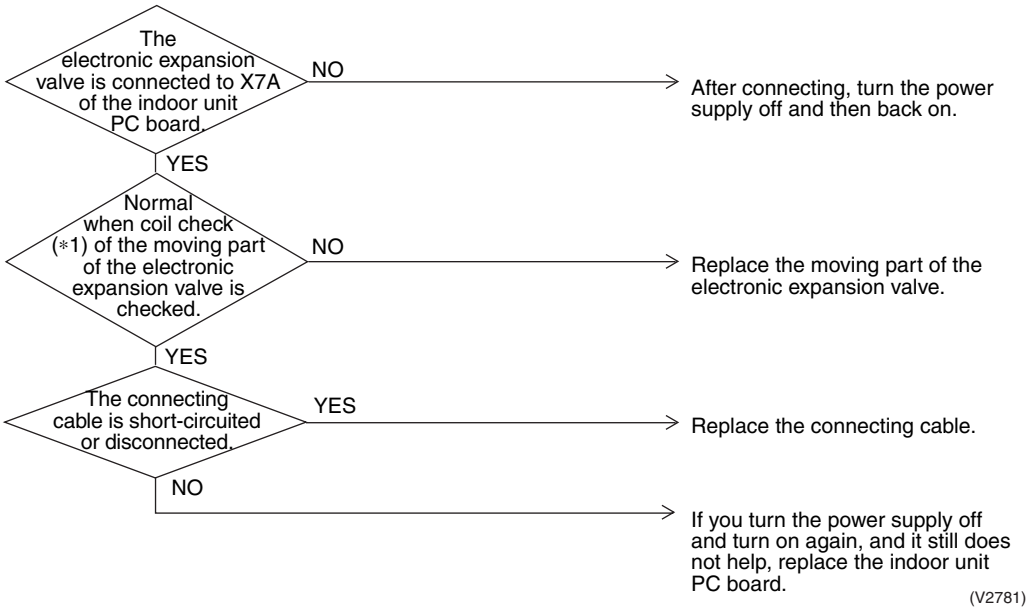
Malfunction Decision Conditions

Supposed Causes

- Malfunction of moving part of electronic expansion valve
- Defect of indoor unit PC board
- Defect of connecting cable

Troubleshooting

Caution Be sure to turn off power switch before connect or disconnect connector, or parts damage may be occurred.



∗1: Coil check method for the moving part of the electronic expansion valve
Discount the electronic expansion valve from the PC board and check the continuity between the connector pins.

(Normal)

Pin No.	1. White	2. Yellow	3. Orange	4. Blue	5. Red	6. Brown
1. White		×	○ Approx. 300Ω	×	○ Approx. 150Ω	×
2. Yellow			×	○ Approx. 300Ω	×	○ Approx. 150Ω
3. Orange				×	○ Approx. 150Ω	×
4. Blue					×	○ Approx. 150Ω
5. Red						×
6. Brown						

○: Continuity
×: No continuity

4.7 "AF" Indoor Unit: Drain Level above Limit

Remote Controller Display

AF

Applicable Models

All indoor unit models

Method of Malfunction Detection

Water leakage is detected based on float switch ON/OFF operation while the compressor is in non-operation.

Malfunction Decision Conditions

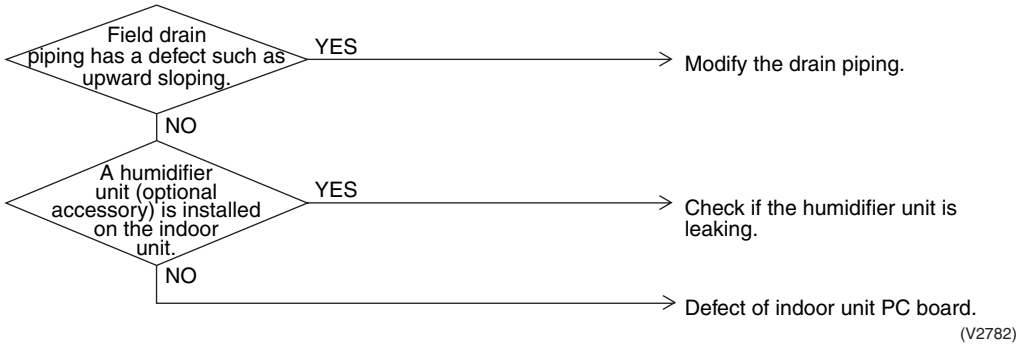
When the float switch changes from ON to OFF while the compressor is in non-operation.

Supposed Causes

- Humidifier unit (optional accessory) leaking
- Defect of drain pipe (upward slope, etc.)
- Defect of indoor unit PC board

Troubleshooting

Caution Be sure to turn off power switch before connect or disconnect connector, or parts damage may be occurred.



4.8 "AJ" Indoor Unit: Malfunction of Capacity Determination Device

Remote controller display

AJ

Applicable Models

All indoor unit models

Method of Malfunction Detection

Capacity is determined according to resistance of the capacity setting adaptor and the memory inside the IC memory on the indoor unit PC board, and whether the value is normal or abnormal is determined.

Malfunction Decision Conditions

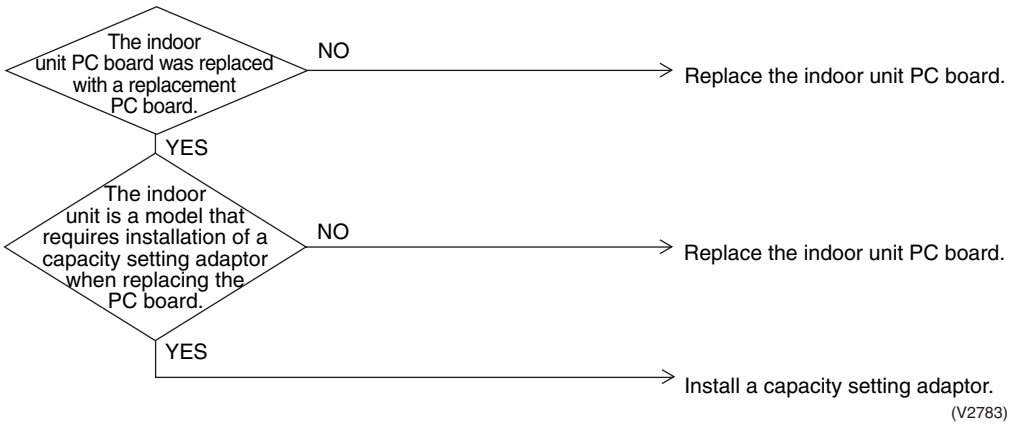
Operation and:
1. When the capacity code is not contained in the PC board's memory, and the capacity setting adaptor is not connected.
2. When a capacity that doesn't exist for that unit is set.

Supposed Causes

- You have forgotten to install the capacity setting adaptor.
- Defect of indoor unit PC board

Troubleshooting

Caution Be sure to turn off power switch before connect or disconnect connector, or parts damage may be occurred.



(V2783)

4.9 "C4" Indoor Unit: Malfunction of Thermistor (R2T) for Heat Exchanger

Remote Controller Display

C4

Applicable Models

All indoor unit models

Method of Malfunction Detection

Malfunction detection is carried out by temperature detected by heat exchanger thermistor.

Malfunction Decision Conditions

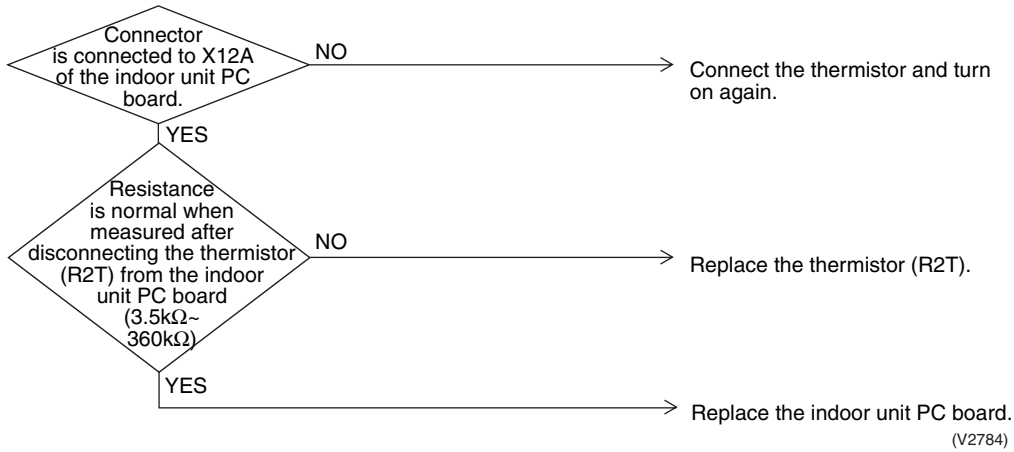
When the heat exchanger thermistor becomes disconnected or shorted while the unit is running.

Supposed Causes

- Defect of thermistor (R2T) for liquid pipe
- Defect of indoor unit PC board

Troubleshooting

Caution Be sure to turn off power switch before connect or disconnect connector, or parts damage may be occurred.



∗ Refer to thermistor resistance / temperature characteristics table on P198.

4.10 "C5" Indoor Unit: Malfunction of Thermistor (R3T) for Gas Pipes

Remote Controller Display

C5

Applicable Models

All indoor unit models

Method of Malfunction Detection

Malfunction detection is carried out by temperature detected by gas pipe thermistor.

Malfunction Decision Conditions

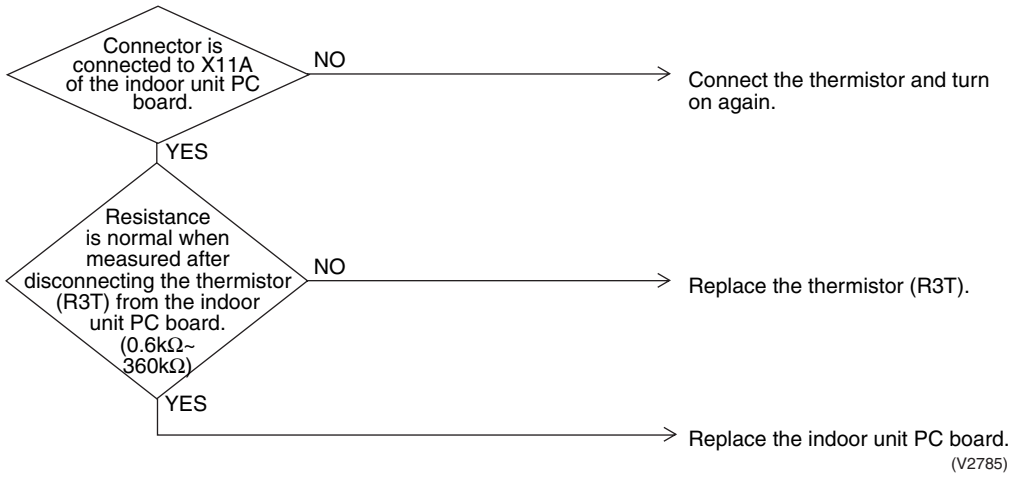
When the gas pipe thermistor becomes disconnected or shorted while the unit is running.

Supposed Causes

- Defect of indoor unit thermistor (R3T) for gas pipe
- Defect of indoor unit PC board

Troubleshooting

Caution Be sure to turn off power switch before connect or disconnect connector, or parts damage may be occurred.



∗ Refer to thermistor resistance / temperature characteristics table on P198.

4.11 "C9" Indoor Unit: Malfunction of Thermistor (R1T) for Suction Air

Remote Controller Display

C9

Applicable Models

All indoor unit models

Method of Malfunction Detection

Malfunction detection is carried out by temperature detected by suction air temperature thermistor.

Malfunction Decision Conditions

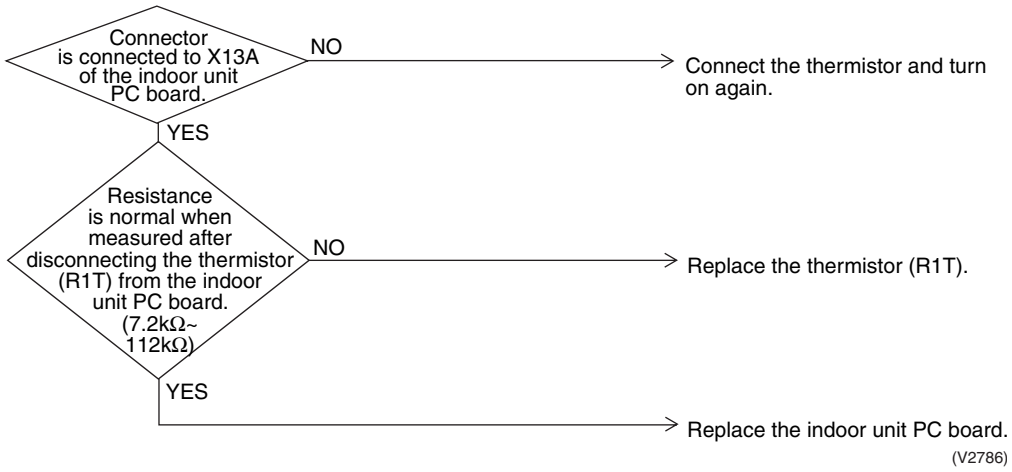
When the suction air temperature thermistor becomes disconnected or shorted while the unit is running.

Supposed Causes

- Defect of indoor unit thermistor (R1T) for air inlet
- Defect of indoor unit PC board

Troubleshooting

Caution Be sure to turn off power switch before connect or disconnect connector, or parts damage may be occurred.



∗ Refer to thermistor resistance / temperature characteristics table on P198.

4.12 "CA" Indoor Unit: Malfunction of Thermistor for Discharge Air

Remote Controller Display

CA

Applicable Models

All indoor unit models

Method of Malfunction Detection

Malfunction detection is carried out by temperature detected by discharge air temperature thermistor.

Malfunction Decision Conditions

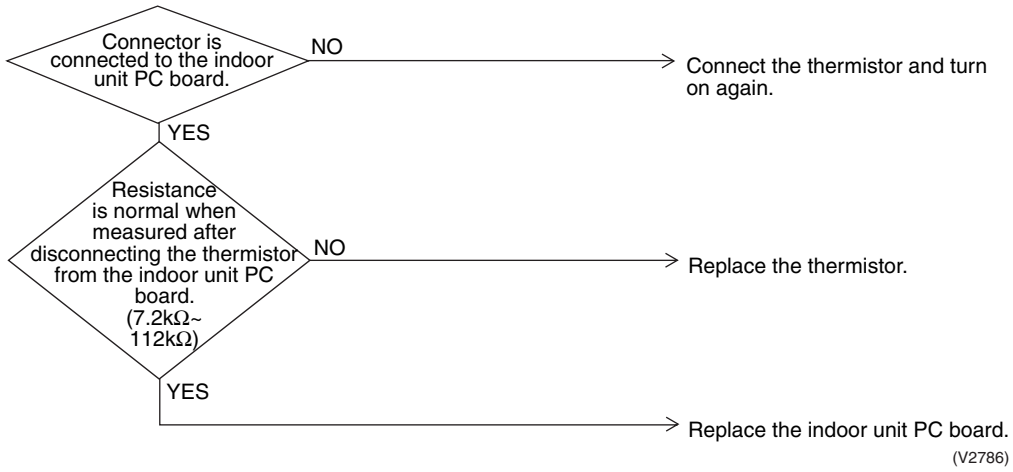
When the discharge air temperature thermistor becomes disconnected or shorted while the unit is running.

Supposed Causes

- Defect of indoor unit thermistor for air outlet
- Defect of indoor unit PC board

Troubleshooting

Caution Be sure to turn off power switch before connect or disconnect connector, or parts damage may be occurred.



∗ Refer to thermistor resistance / temperature characteristics table on P198.

4.13 "CJ" Indoor Unit: Malfunction of Thermostat Sensor in Remote Controller

Remote Controller Display

CJ

Applicable Models

All indoor unit models

Method of Malfunction Detection

Malfunction detection is carried out by temperature detected by remote controller air temperature thermistor. (Note1)

Malfunction Decision Conditions

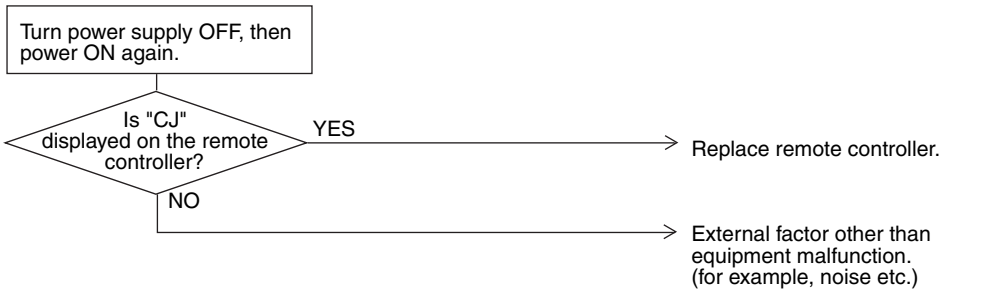
When the remote controller air temperature thermistor becomes disconnected or shorted while the unit is running.

Supposed Causes

- Defect of remote controller thermistor
- Defect of remote controller PC board

Troubleshooting

Caution Be sure to turn off power switch before connect or disconnect connector, or parts damage may be occurred.



(V2787)

Note: In case of remote controller thermistor malfunction, unit is still operable by suction air thermistor on indoor unit.

* Refer to thermistor resistance / temperature characteristics table on P198.

4.14 "E1" Outdoor Unit: PC Board Defect

Remote Controller Display

E1

Applicable Models

All outdoor unit models

Method of Malfunction Detection

Check data from E²PROM

Malfunction Decision Conditions

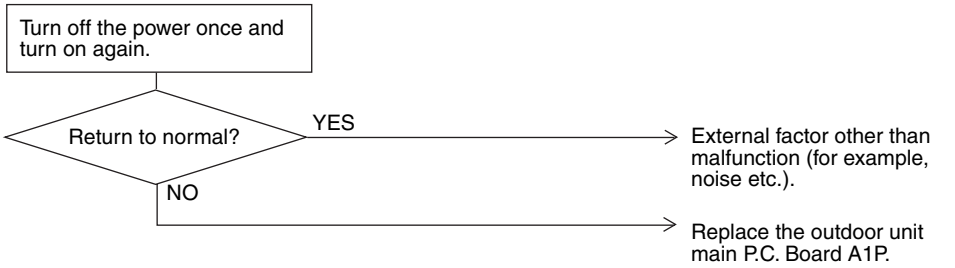
When data could not be correctly received from the E²PROM
E²PROM : Type of nonvolatile memory. Maintains memory contents even when the power supply is turned off.

Supposed Causes

- Defect of outdoor unit PC board (A1P)

Troubleshooting

Caution Be sure to turn off power switch before connect or disconnect connector, or parts damage may be occurred.



(V3064)

4.15 "E3" Outdoor Unit: Actuation of High Pressure Switch

Remote Controller Display

E3

Applicable Models

All outdoor unit models

Method of Malfunction Detection

Abnormality is detected when the contact of the high pressure protection switch opens.

Malfunction Decision Conditions

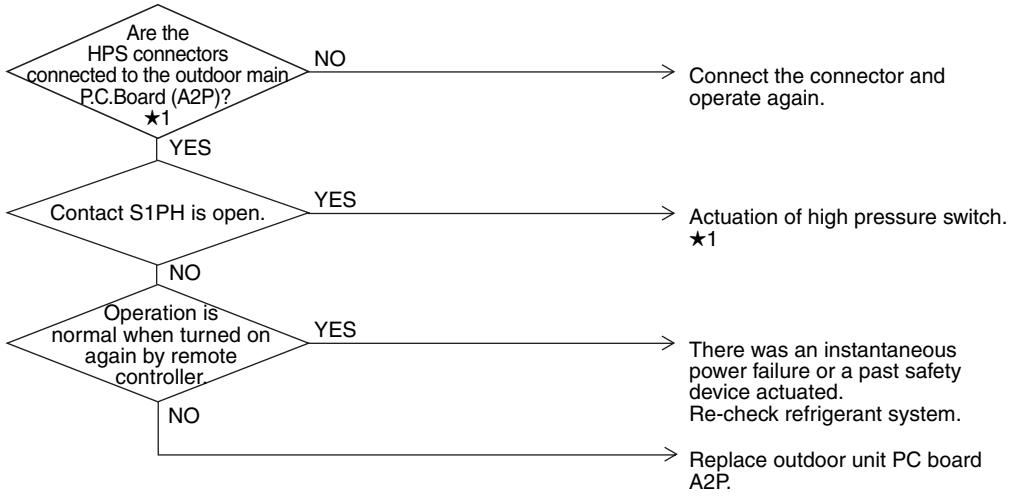
Error is generated when the HPS activation count reaches the number specific to the operation mode.

Supposed Causes

- Actuation of outdoor unit high pressure switch
- Defect of High pressure switch
- Defect of outdoor unit PC board
- Instantaneous power failure
- Faulty high pressure sensor

Troubleshooting

Caution Be sure to turn off power switch before connect or disconnect connector, or parts damage may be occurred.



(V3065)

★1: Actuation of high pressure switch (HPS)

- Is the outdoor unit heat exchanger dirty?
- Defect of outdoor fan
- Is the refrigerant over-charged?
- Faulty high pressure sensor

4.16 "E4" Outdoor Unit: Actuation of Low Pressure Switch

Remote Controller Display

E4

Applicable Models

All outdoor unit models

Method of Malfunction Detection

Malfunction Decision Conditions

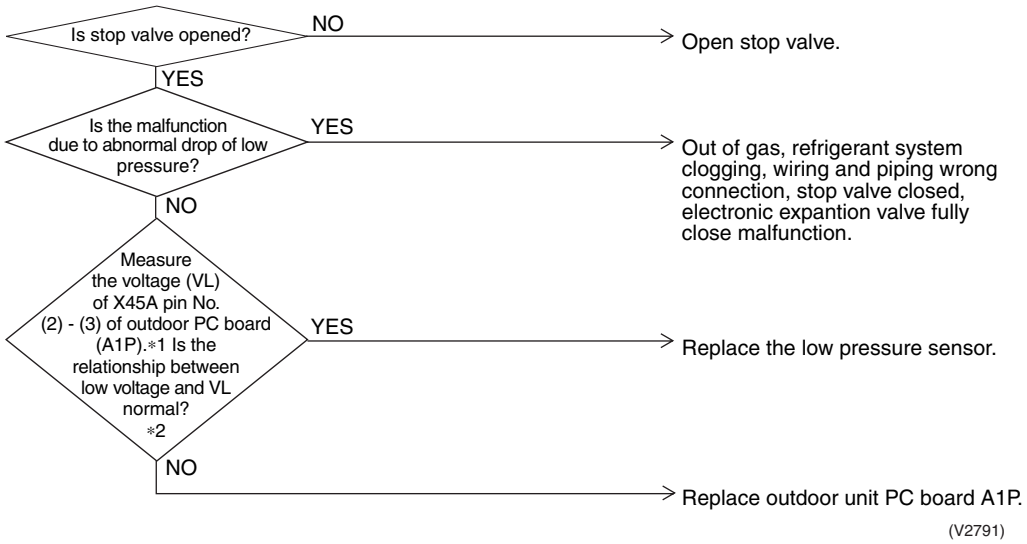
Error is generated when the low pressure is dropped under specific pressure.

Supposed Causes

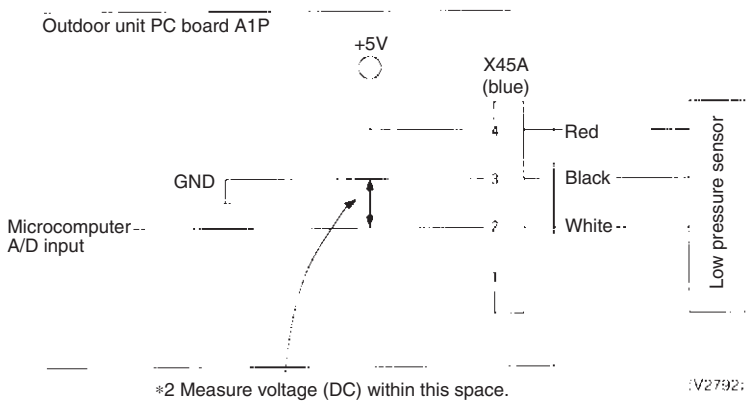
- Abnormal drop of low pressure
- Defect of low pressure sensor
- Defect of outdoor unit PC board
- Stop valve is not opened.

Troubleshooting

Caution Be sure to turn off power switch before connect or disconnect connector, or parts damage may be occurred.



*1: Voltage measurement point



*2: Refer to pressure sensor, pressure / voltage characteristics table on P200.

4.17 "E5" Compressor Motor Lock

Remote Controller Display

E5

Applicable Models

All outdoor unit models

Method of Malfunction Detection

Inverter PC board takes the position signal from UVWN line connected between the inverter and compressor, and detects the position signal pattern.

Malfunction Decision Conditions

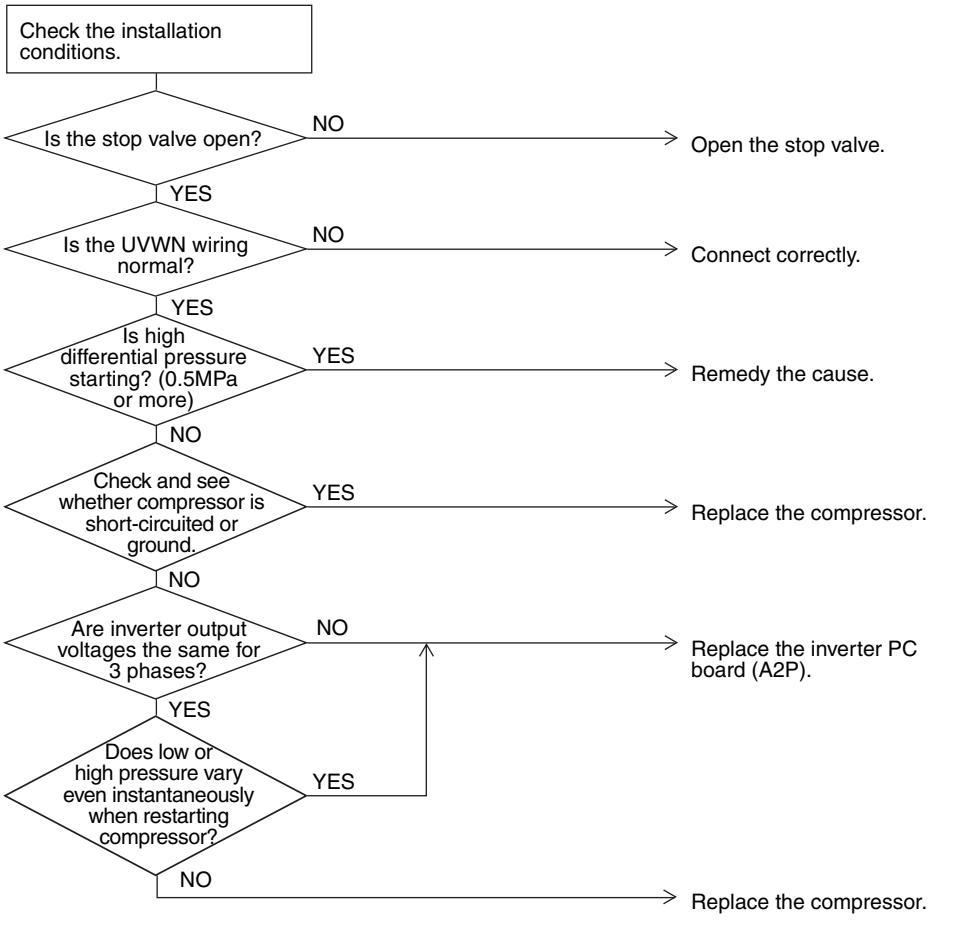
The position signal with 3 times cycle as imposed frequency is detected when compressor motor operates normally, but 2 times cycle when compressor motor locks. When the position signal in 2 times cycle is detected.

Supposed Causes

- Compressor lock
- High differential pressure (0.5MPa or more)
- Incorrect UVWN wiring
- Faulty inverter PC board
- Stop valve is left in closed.

Troubleshooting

Caution Be sure to turn off power switch before connect or disconnect connector, or parts damage may be occurred.



(V2793)

4.18 "E7" Malfunction of Outdoor Unit Fan Motor

Remote Controller Display

E7

Applicable Models

All outdoor unit models

Method of Malfunction Detection

Malfunction of fan motor system is detected according to the fan speed detected by hall IC when the fan motor runs.

Malfunction Decision Conditions

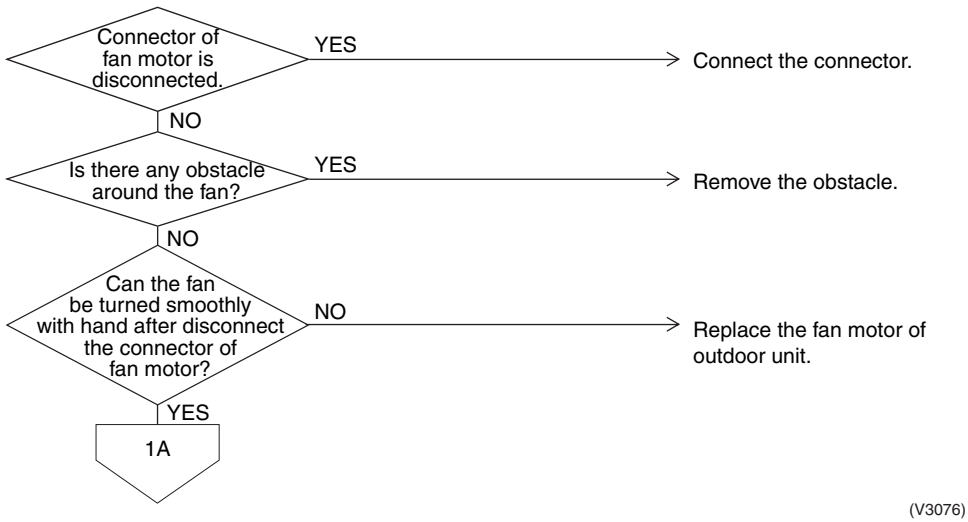
- When the fan runs with speed less than a specified one for 14.5 seconds or more when the fan motor running conditions are met
- When malfunction is generated 4 times, the system shuts down.

Supposed Causes

- Malfunction of fan motor
- The harness connector between fan motor and PC board is left in disconnected, or faulty connector
- Fan does not run due to foreign matters tangled
- Clearing condition: Operate for 5 minutes (normal)

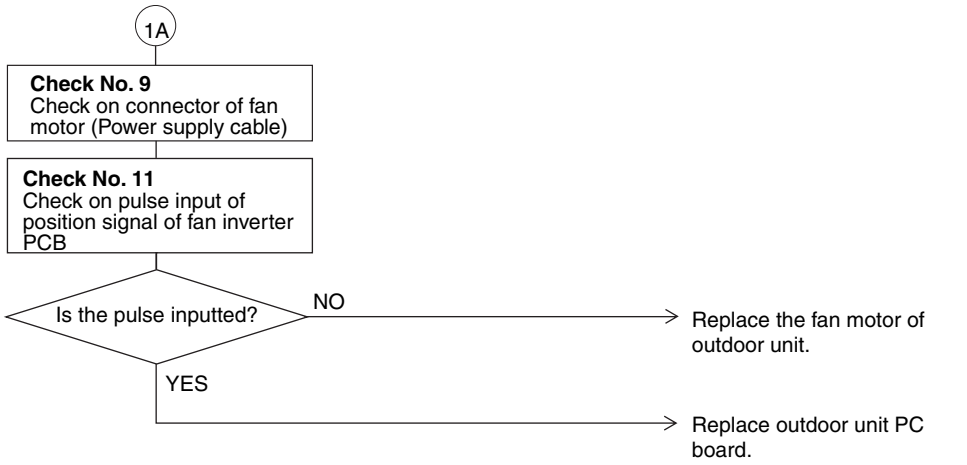
Troubleshooting

Caution Be sure to turn off power switch before connect or disconnect connector, or parts damage may be occurred.



(V3076)

Troubleshooting



(V3077)

4.19 "E9" Outdoor Unit: Malfunction of Moving Part of Electronic Expansion Valve

Remote Controller Display

E9

Applicable Models

All outdoor unit models

Method of Malfunction Detection

Check disconnection of connector
Check continuity of expansion valve coil

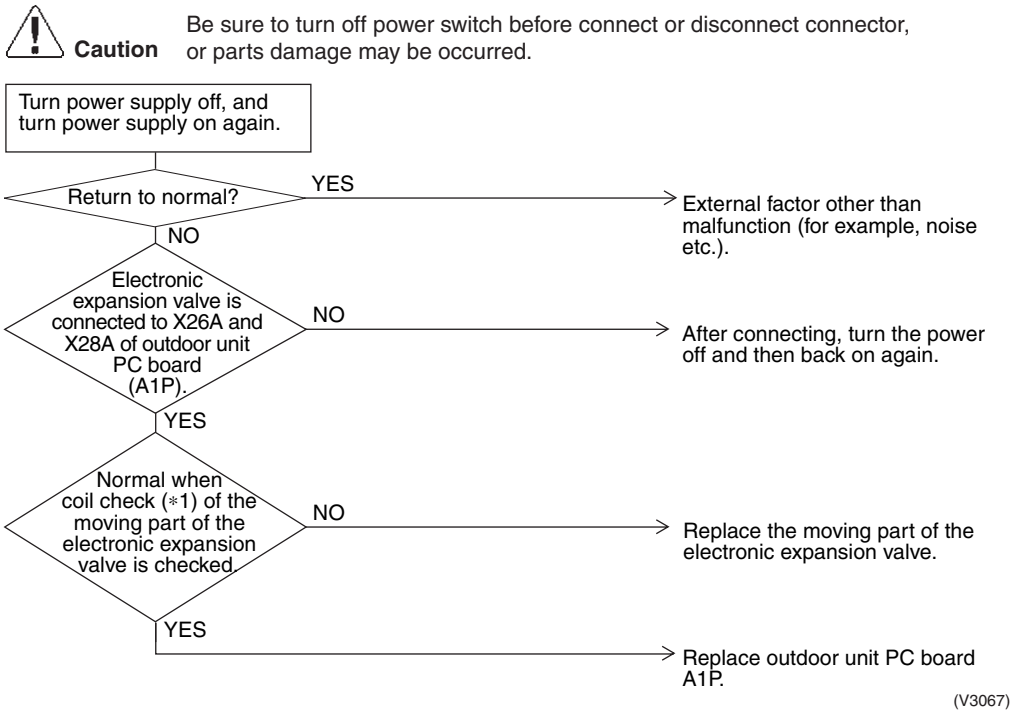
Malfunction Decision Conditions

Error is generated under no common power supply when the power is on.

Supposed Causes

- Defect of moving part of electronic expansion valve
- Defect of outdoor unit PC board (A1P)

Troubleshooting



∗1 Coil check method for the moving part of the electronic expansion valve
Disconnect the electronic expansion valve from the PC board and check the continuity between the connector pins.

(Normal)

Pin No.	1. White	2. Yellow	3. Orange	4. Blue	5. Red	6. Brown
1. White		×	◎	×	○	×
2. Yellow			×	◎	×	○
3. Orange				×	○	×
4. Blue					×	○
5. Red						×
6. Brown						

◎ : Continuity Approx. 300Ω
○ : Continuity Approx. 150Ω
× : No continuity

4.20 "F3" Outdoor Unit: Abnormal Discharge Pipe Temperature

Remote Controller Display

F3

Applicable Models

All outdoor unit models

Method of Malfunction Detection

Abnormality is detected according to the temperature detected by the discharge pipe temperature sensor.

Malfunction Decision Conditions

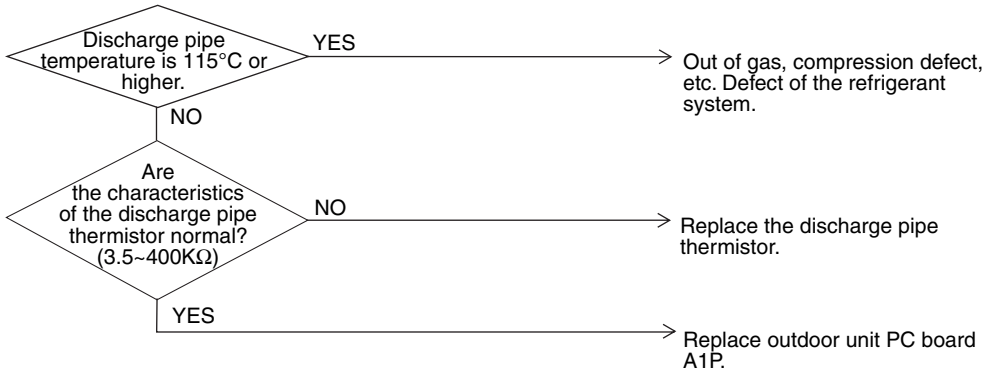
- When the discharge pipe temperature rises to an abnormally high level
- When the discharge pipe temperature rises suddenly

Supposed Causes

- Faulty discharge pipe temperature
- Faulty connection of discharge pipe thermistor
- Faulty outdoor unit PCB

Troubleshooting

Caution Be sure to turn off power switch before connect or disconnect connector, or parts damage may be occurred.



(V3182)

∗ Refer to thermistor resistance / temperature characteristics table on P198.

4.21 "H9" Outdoor Unit: Malfunction of Thermistor for Outdoor Air (R1T)

Remote Controller Display

H9

Applicable Models

All outdoor unit models

Method of Malfunction Detection

The abnormal detection is based on current detected by current sensor.

Malfunction Decision Conditions

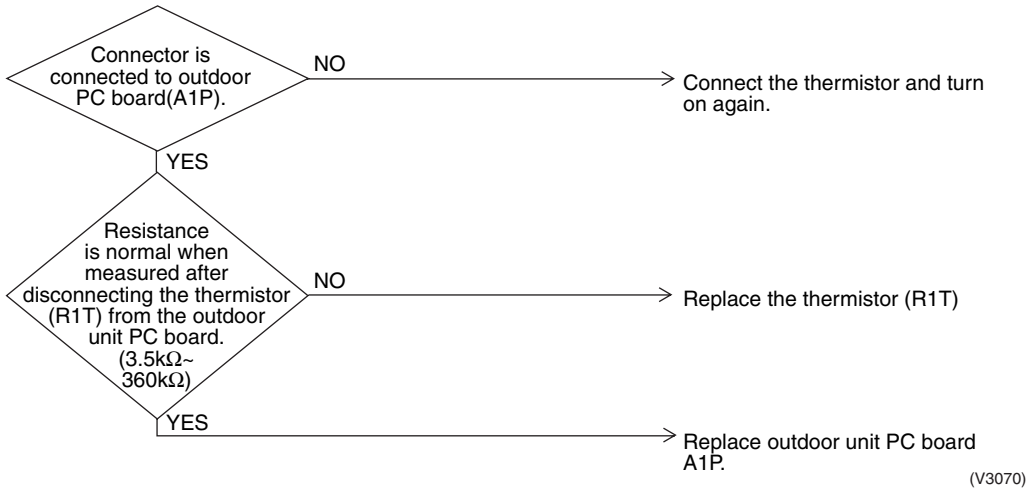
When the outside air temperature sensor has short circuit or open circuit.

Supposed Causes

- Defect of thermistor (R1T) for outdoor air
- Defect of outdoor unit PC board (A1P)

Troubleshooting

Caution Be sure to turn off power switch before connect or disconnect connector, or parts damage may be occurred.



The alarm indicator is displayed when the fan only is being used also.

∗ Refer to thermistor resistance / temperature characteristics table on P198.

4.22 "J3" Outdoor Unit: Malfunction of Discharge Pipe Thermistor (R3T)

Remote Controller Display

J3

Applicable Models

All outdoor unit models

Method of Malfunction Detection

Malfunction is detected from the temperature detected by discharge pipe temperature thermistor.

Malfunction Decision Conditions

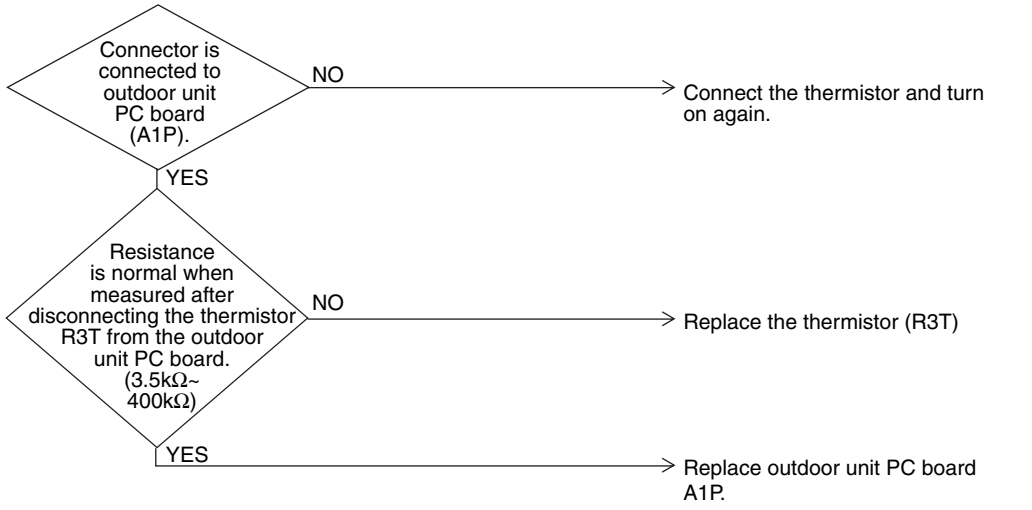
When a short circuit or an open circuit in the discharge pipe temperature thermistor is detected.

Supposed Causes

- Defect of thermistor (R3T) for outdoor unit discharge pipe
- Defect of outdoor unit PC board (A1P)

Troubleshooting

Caution Be sure to turn off power switch before connect or disconnect connector, or parts damage may be occurred.



∗ Refer to thermistor resistance / temperature characteristics table on P198.

4.23 "J5" Outdoor Unit: Malfunction of Thermistor (R2T) for Suction Pipe

Remote Controller Display

J5

Applicable Models

All outdoor unit models

Method of Malfunction Detection

Malfunction is detected from the temperature detected by the suction pipe temperature thermistor.

Malfunction Decision Conditions

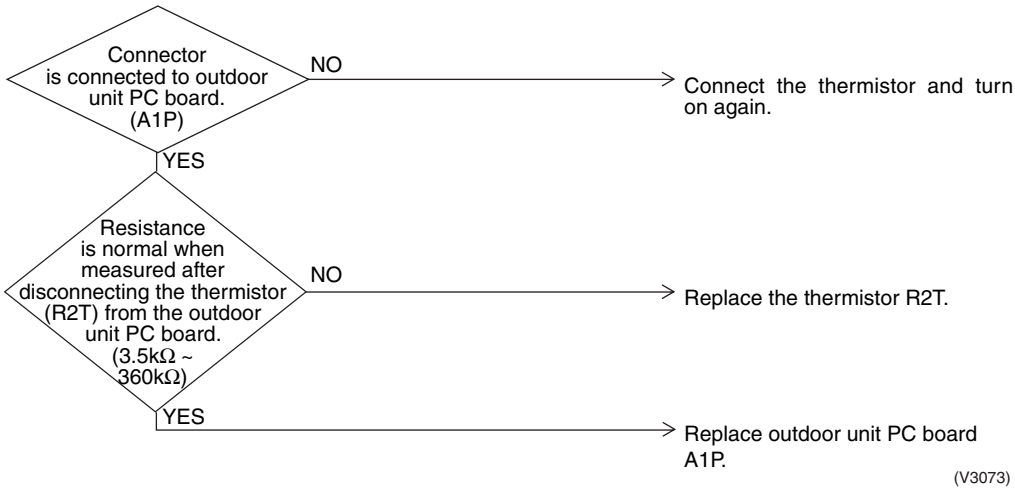
When a short circuit or an open circuit in the suction pipe temperature thermistor is detected.

Supposed Causes

- Defect of thermistor (R2T) for outdoor unit suction pipe
- Defect of outdoor unit PC board (A1P)

Troubleshooting

Caution Be sure to turn off power switch before connect or disconnect connector, or parts damage may be occurred.



∗ Refer to thermistor resistance / temperature characteristics table on P198.

4.24 "J6" Outdoor Unit: Malfunction of Thermistor (R4T) for Outdoor Unit Heat Exchanger

Remote Controller Display

J6

Applicable Models

All outdoor unit models

Method of Malfunction Detection

Malfunction is detected from the temperature detected by the heat exchanger thermistor.

Malfunction Decision Conditions

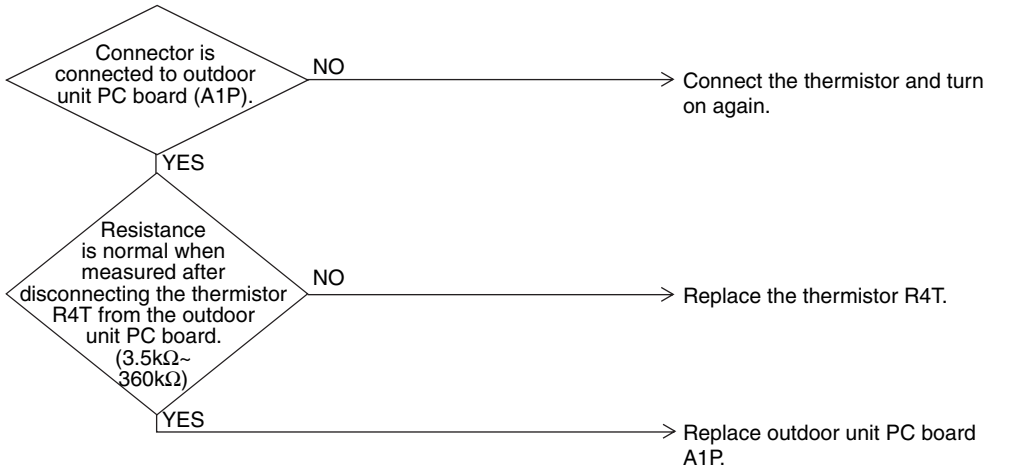
When a short circuit or an open circuit in the heat exchange thermistor is detected.

Supposed Causes

- Defect of thermistor (R4T) for outdoor unit heat exchanger
- Defect of outdoor unit PC board (A1P)

Troubleshooting

Caution Be sure to turn off power switch before connect or disconnect connector, or parts damage may be occurred.



(V3074)

∗ Refer to thermistor resistance / temperature characteristics table on P198.

4.25 "J9" Malfunction of Receiver Gas Pipe Thermistor (R5T)

Remote Controller Display

J9

Applicable Models

All outdoor unit models

Method of Malfunction Detection

Malfunction is detected according to the temperature detected by receiver gas pipe thermistor (= Subcooling heat exchanger gas pipe thermistor).

Malfunction Decision Conditions

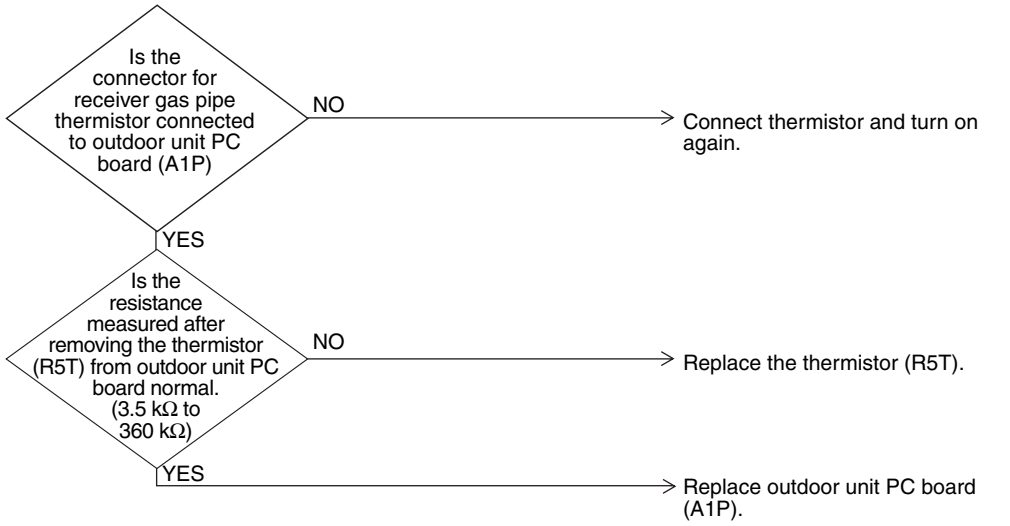
When the receiver gas pipe thermistor is short circuited or open.

Supposed Causes

- Faulty receiver gas pipe thermistor (R5T)
- Faulty outdoor unit PC board

Troubleshooting

Caution Be sure to turn off power switch before connect or disconnect connector, or parts damage may be occurred.



(V3075)

∗ Refer to thermistor resistance / temperature characteristics table on P198.

4.26 "JA" Outdoor Unit: Malfunction of High Pressure Sensor

Remote Controller Display

JA

Applicable Models

All outdoor unit models

Method of Malfunction Detection

Malfunction is detected from the pressure detected by the high pressure sensor.

Malfunction Decision Conditions

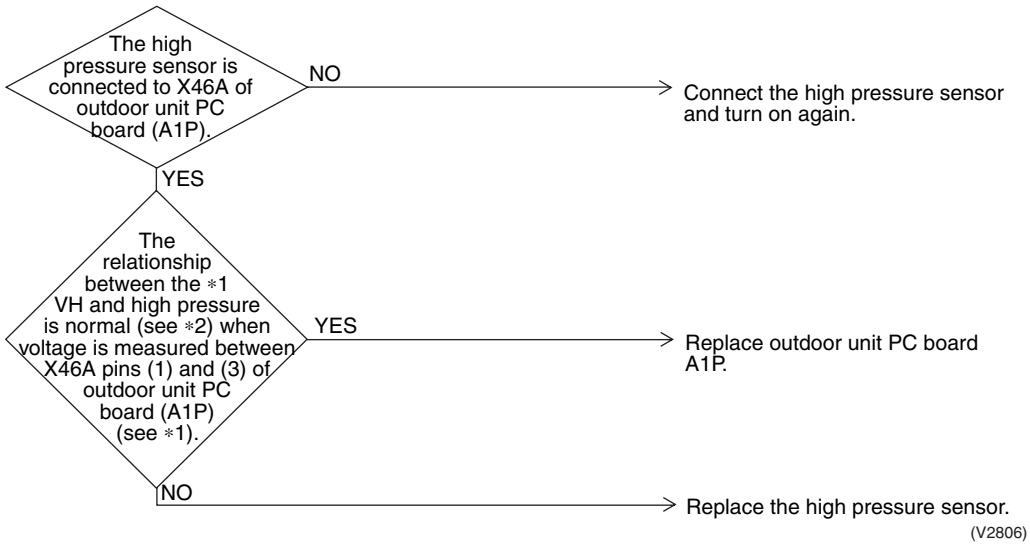
When the high pressure sensor is short circuit or open circuit.

Supposed Causes

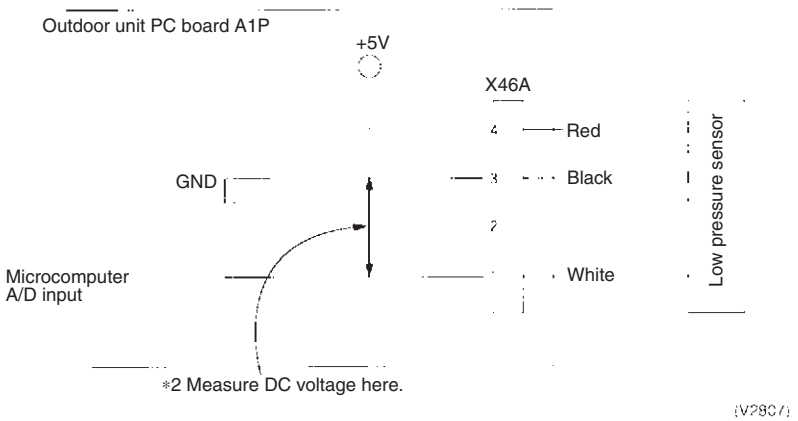
- Defect of high pressure sensor
- Connection of low pressure sensor with wrong connection.
- Defect of outdoor unit PC board.

Troubleshooting

Caution Be sure to turn off power switch before connect or disconnect connector, or parts damage may be occurred.



∗1: Voltage measurement point



∗2: Refer to pressure sensor, pressure / voltage characteristics table on P200.

4.27 "JC" Outdoor Unit: Malfunction of Low Pressure Sensor

Remote Controller Display

JC

Applicable Models

All outdoor unit models

Method of Malfunction Detection

Malfunction is detected from pressure detected by low pressure sensor.

Malfunction Decision Conditions

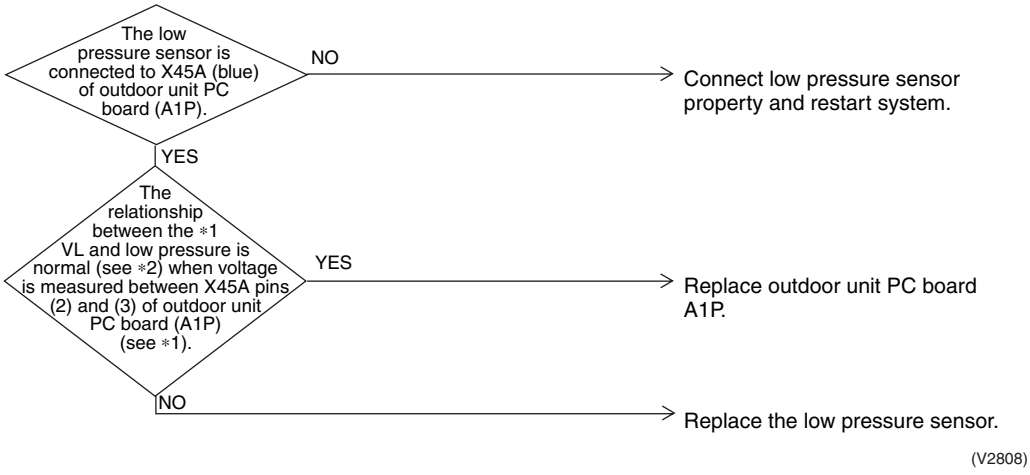
When the low pressure sensor is short circuit or open circuit.

Supposed Causes

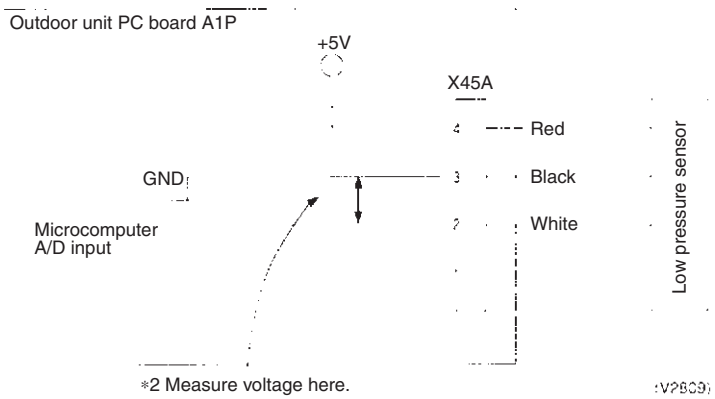
- Defect of low pressure sensor
- Connection of high pressure sensor with wrong connection.
- Defect of outdoor unit PC board.

Troubleshooting

Caution Be sure to turn off power switch before connect or disconnect connector, or parts damage may be occurred.



∗1: Voltage measurement point



∗2: Refer to pressure sensor, pressure/voltage characteristics table on P200.

4.28 "L4" Outdoor Unit: Malfunction of Inverter Radiating Fin Temperature Rise

Remote Controller Display

L4

Applicable Models

All outdoor unit models

Method of Malfunction Detection

Fin temperature is detected by the thermistor of the radiation fin.

Malfunction Decision Conditions

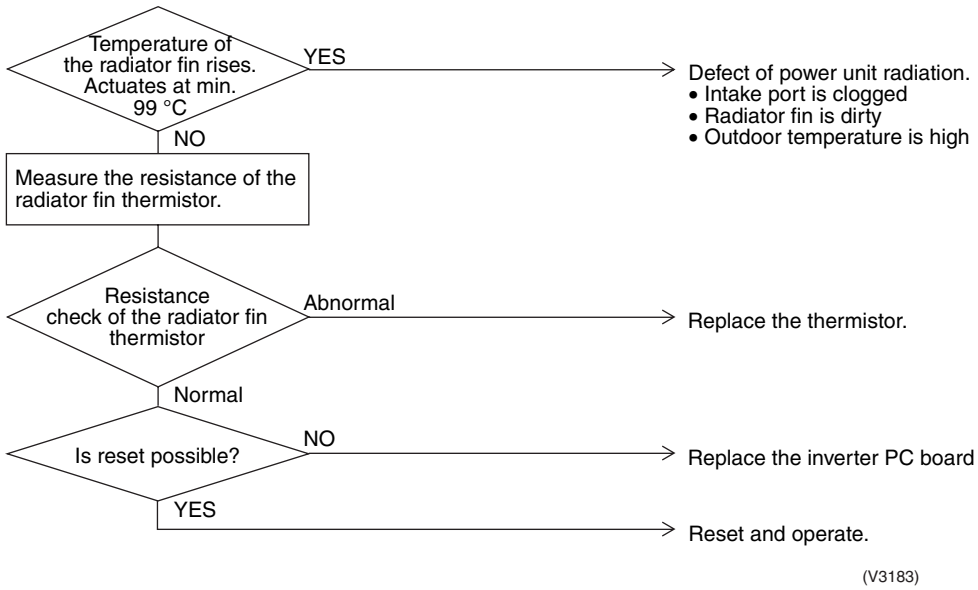
When the temperature of the inverter radiation fin increases above 99°C.

Supposed Causes

- Actuation of fin thermal (Actuates above 99°C)
- Defect of inverter PC board
- Defect of fin thermistor

Troubleshooting

Caution Be sure to turn off power switch before connect or disconnect connector, or parts damage may be occurred.



∗ Refer to thermistor resistance / temperature characteristics table on P198.

4.29 "L5" Outdoor Unit: Inverter Compressor Abnormal

Remote Controller Display

L5

Applicable Models

All outdoor unit models

Method of Malfunction Detection

Malfunction is detected from current flowing in the power transistor.

Malfunction Decision Conditions

When an excessive current flows in the power transistor.
(Instantaneous overcurrent also causes activation.)

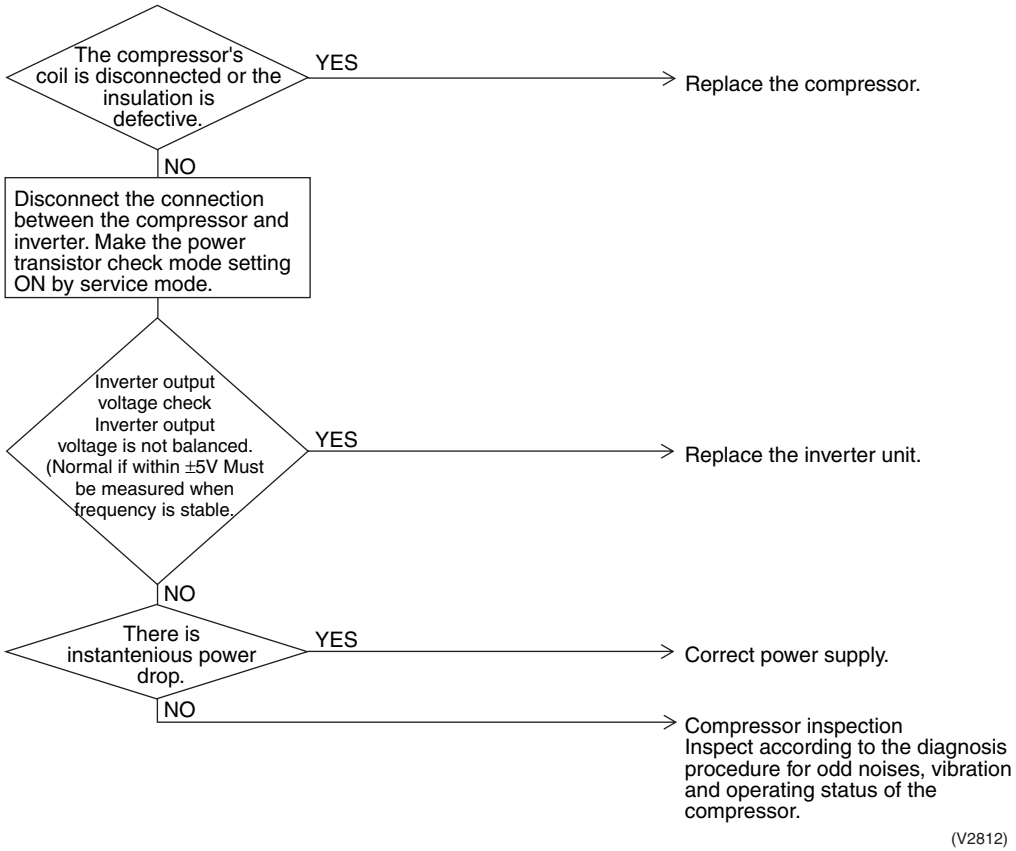
Supposed Causes

- Defect of compressor coil (disconnected, defective insulation)
- Compressor start-up malfunction (mechanical lock)
- Defect of inverter PC board

Troubleshooting

Caution Be sure to turn off power switch before connect or disconnect connector, or parts damage may be occurred.

Compressor inspection



(V2812)

Higher voltage than actual is displayed when the inverter output voltage is checked by tester.

4.30 "L8" Outdoor Unit: Inverter Current Abnormal

Remote Controller Display

L8

Applicable Models

All outdoor unit models

Method of Malfunction Detection

Malfunction is detected by current flowing in the power transistor.

Malfunction Decision Conditions

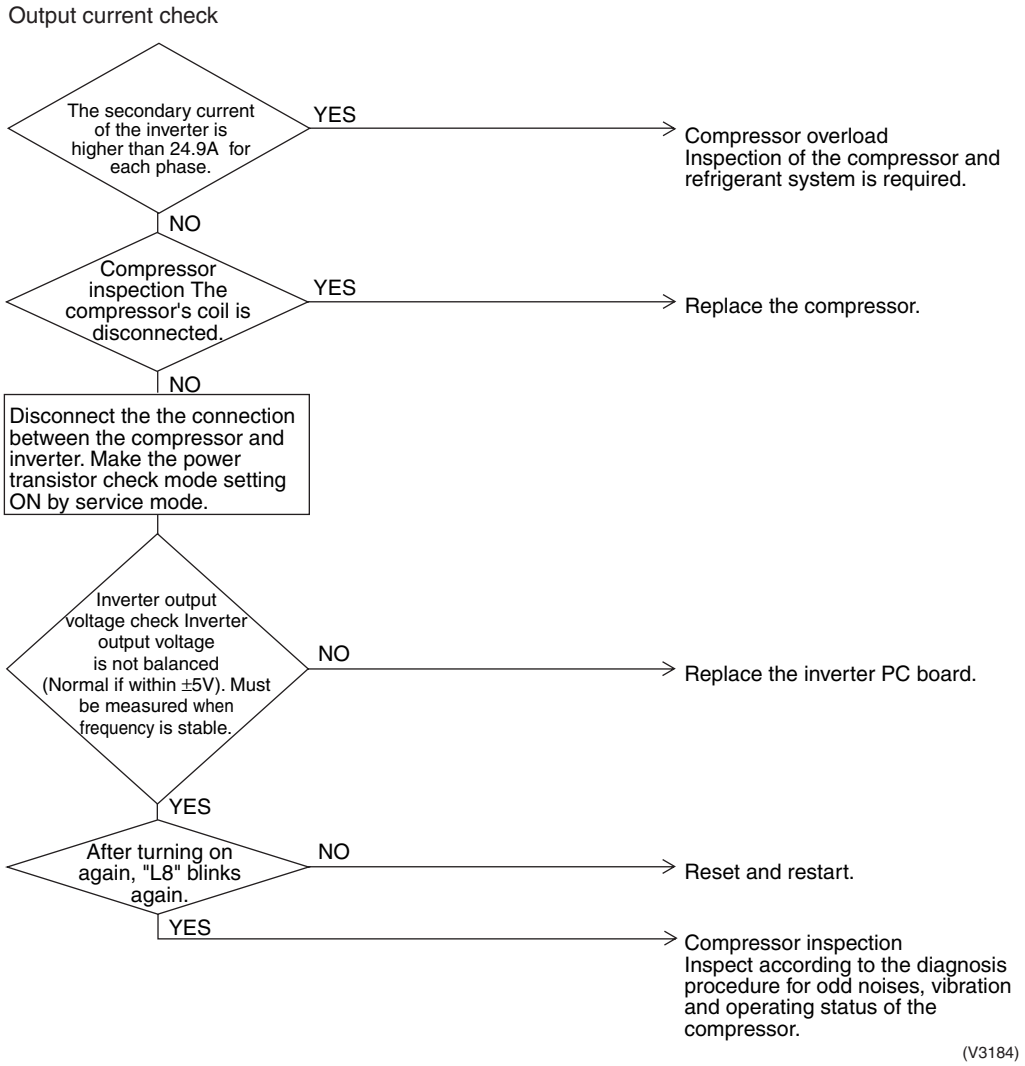
When overload in the compressor is detected.

Supposed Causes

- Compressor overload
- Compressor coil disconnected
- Defect of inverter PC board

Troubleshooting

Caution Be sure to turn off power switch before connect or disconnect connector, or parts damage may be occurred.



4.31 "L9" Outdoor Unit: Inverter Start up Error

Remote Controller Display

L9

Applicable Models

All outdoor unit models

Method of Malfunction Detection

Malfunction is detected from current flowing in the power transistor.

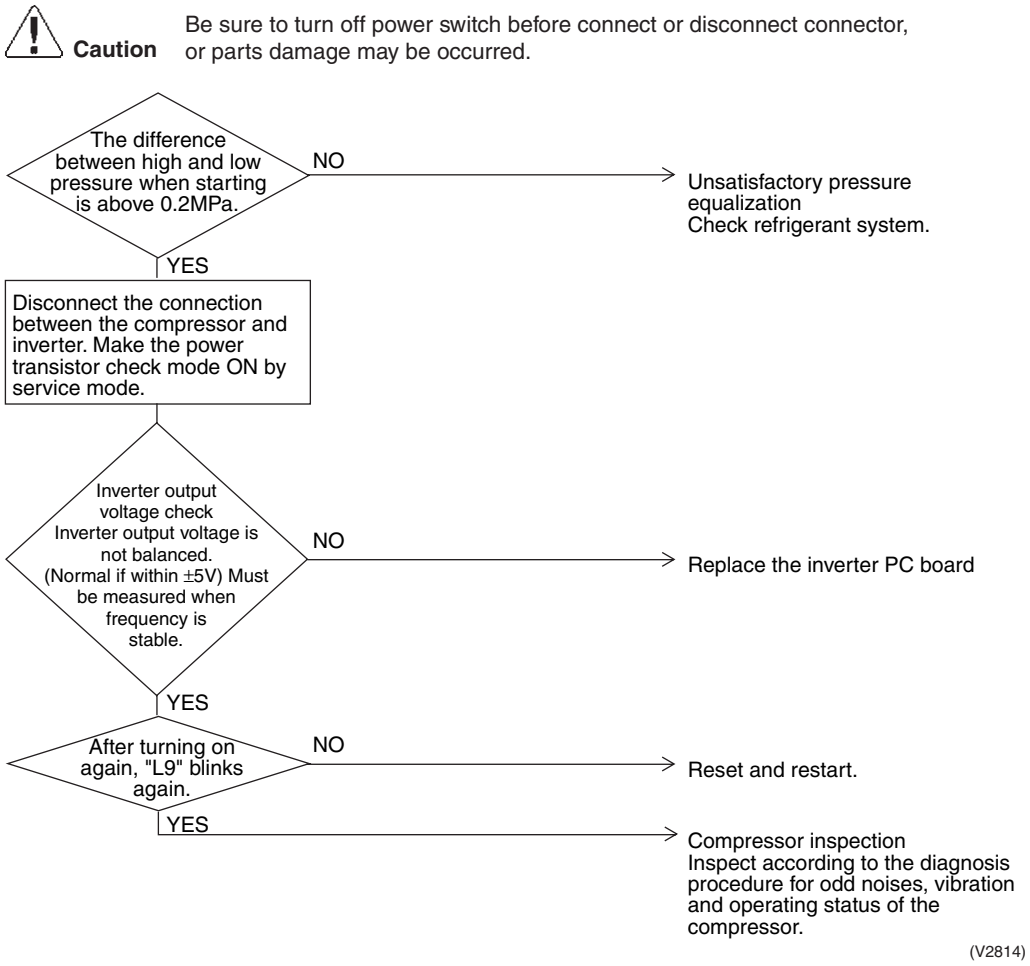
Malfunction Decision Conditions

When overload in the compressor is detected during startup

Supposed Causes

- Defect of compressor
- Pressure differential start
- Defect of inverter PC board

Troubleshooting

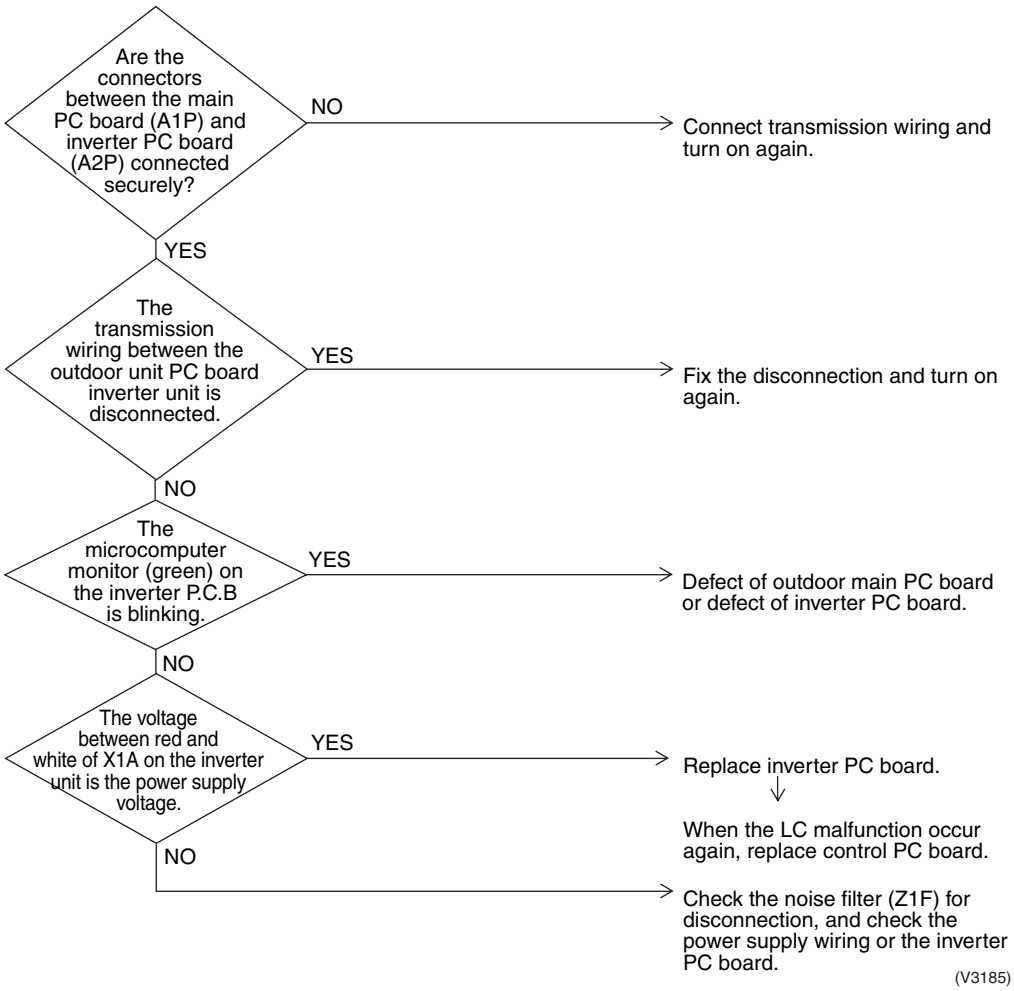


4.32 "LC" Outdoor Unit: Malfunction of Transmission between Inverter and Control PC Board

Remote Controller Display	LC
Applicable Models	All outdoor unit models
Method of Malfunction Detection	Check the communication state between inverter PC board and control PC board by micro-computer.
Malfunction Decision Conditions	When the correct communication is not conducted in certain period.
Supposed Causes	■ Malfunction of connection between the inverter PC board and outdoor control PC board ■ Defect of outdoor control PC board (transmission section) ■ Defect of inverter PC board ■ Defect of noise filter ■ External factor (Noise etc.)

Troubleshooting

Caution Be sure to turn off power switch before connect or disconnect connector, or parts damage may be occurred.



4.33 "P4" Outdoor Unit: Malfunction of Inverter Radiating Fin Temperature Rise Sensor

Remote Controller Display

P4

Applicable Models

All outdoor unit models

Method of Malfunction Detection

Resistance of radiation fin thermistor is detected when the compressor is not operating.

Malfunction Decision Conditions

When the resistance value of thermistor becomes a value equivalent to open or short circuited status.

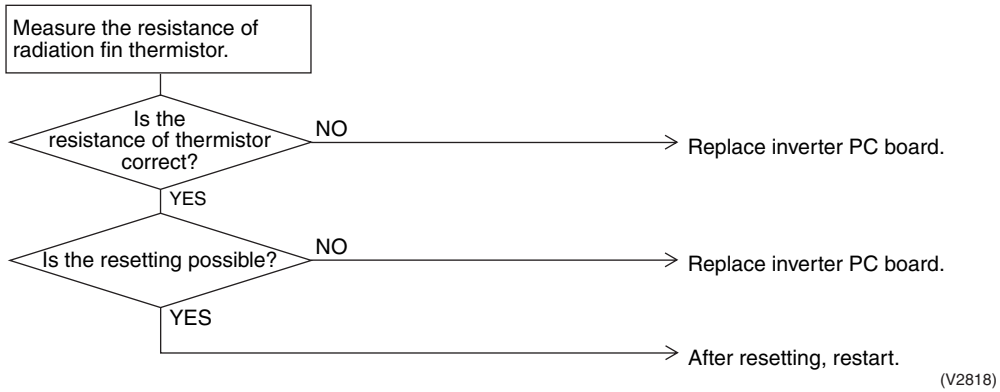
- Malfunction is not decided while the unit operation is continued.
  "P4" will be displayed by pressing the inspection button.

Supposed Causes

- Defect of radiator fin temperature sensor
- Defect of inverter PC board

Troubleshooting

Caution Be sure to turn off power switch before connect or disconnect connector, or parts damage may be occurred.



∗ Refer to thermistor resistance / temperature characteristics table on P198.

4.34 "PJ" Outdoor Unit: Faulty Combination of Inverter and Fan Driver

Remote Controller Display

PJ

Applicable Models

All outdoor unit models

Method of Malfunction Detection

Check the communication state between inverter PC board and control PC board by micro-computer.

Malfunction Decision Conditions

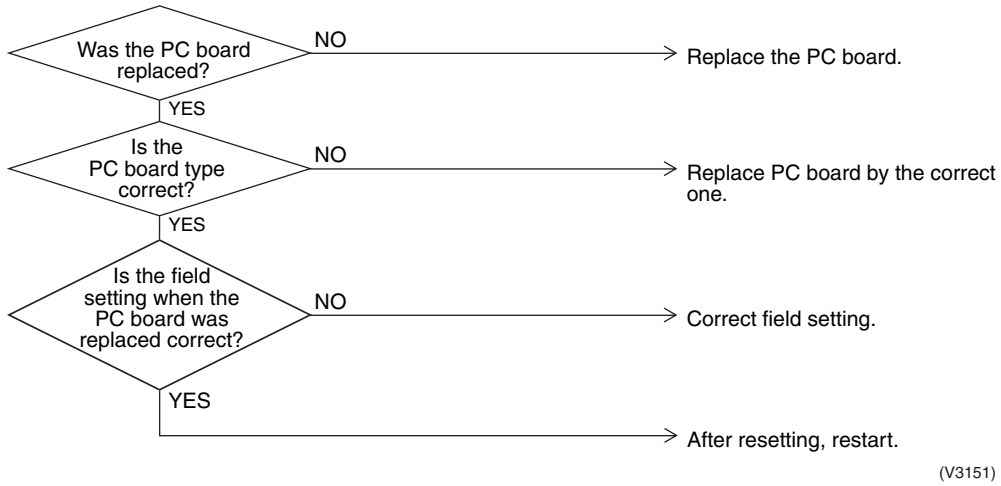
When the communication data about inverter PC board type is incorrect.

Supposed Causes

- Mismatching of inverter PC board
- Faulty field setting

Troubleshooting

Caution Be sure to turn off power switch before connect or disconnect connector, or parts damage may be occurred.



∗ Refer to "Field Setting from Outdoor Unit" on P81.

4.35 "U0" Low Pressure Drop Due to Refrigerant Shortage or Electronic Expansion Valve Failure

Remote Controller Display

U0

Applicable Models

All outdoor unit models

Method of Malfunction Detection

Short of gas malfunction is detected by discharge pipe temperature thermistor.

Malfunction Decision Conditions

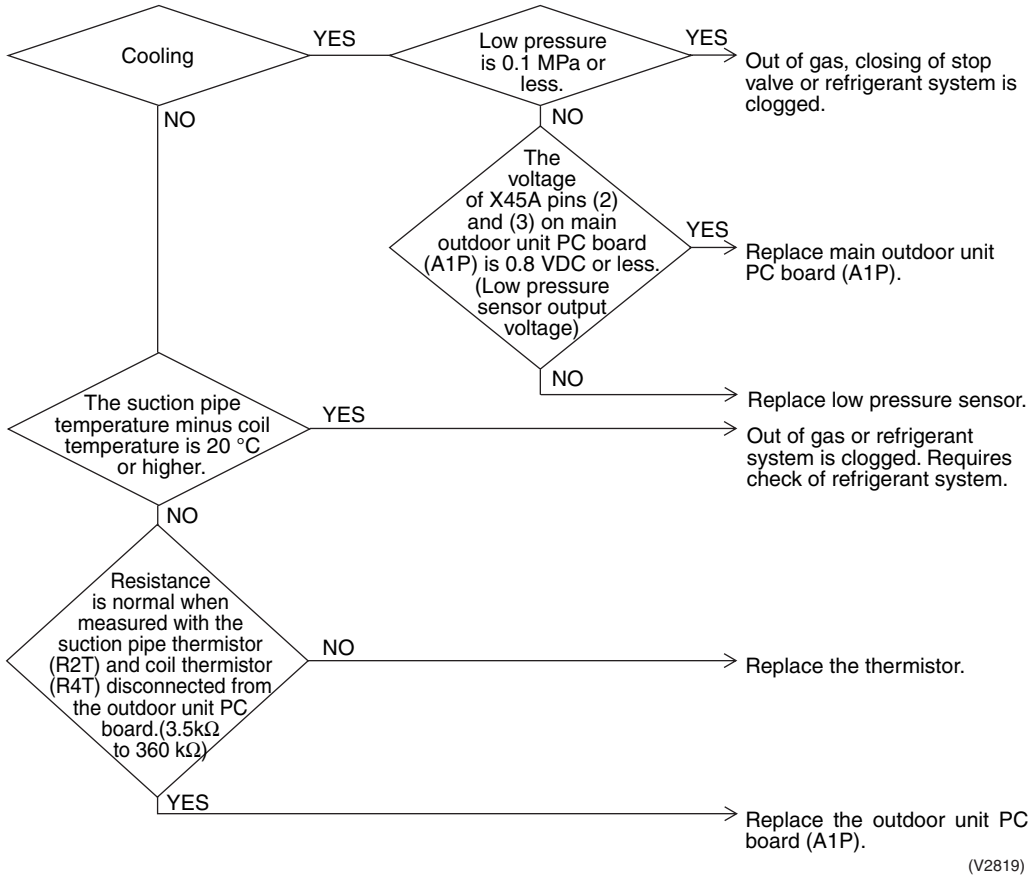
Microcomputer judge and detect if the system is short of refrigerant.
★Malfunction is not decided while the unit operation is continued.

Supposed Causes

- Out of gas or refrigerant system clogging (incorrect piping)
- Defect of thermistor R2T or R4T
- Defect of pressure sensor
- Defect of outdoor unit PC board (A1P)

Troubleshooting

Caution Be sure to turn off power switch before connect or disconnect connector, or parts damage may be occurred.



4.36 "U2" Power Supply Insufficient or Instantaneous Failure

Remote Controller Display

U2

Applicable Models

All outdoor unit models

Method of Malfunction Detection

Detection of voltage of main circuit capacitor built in the inverter and power supply voltage.

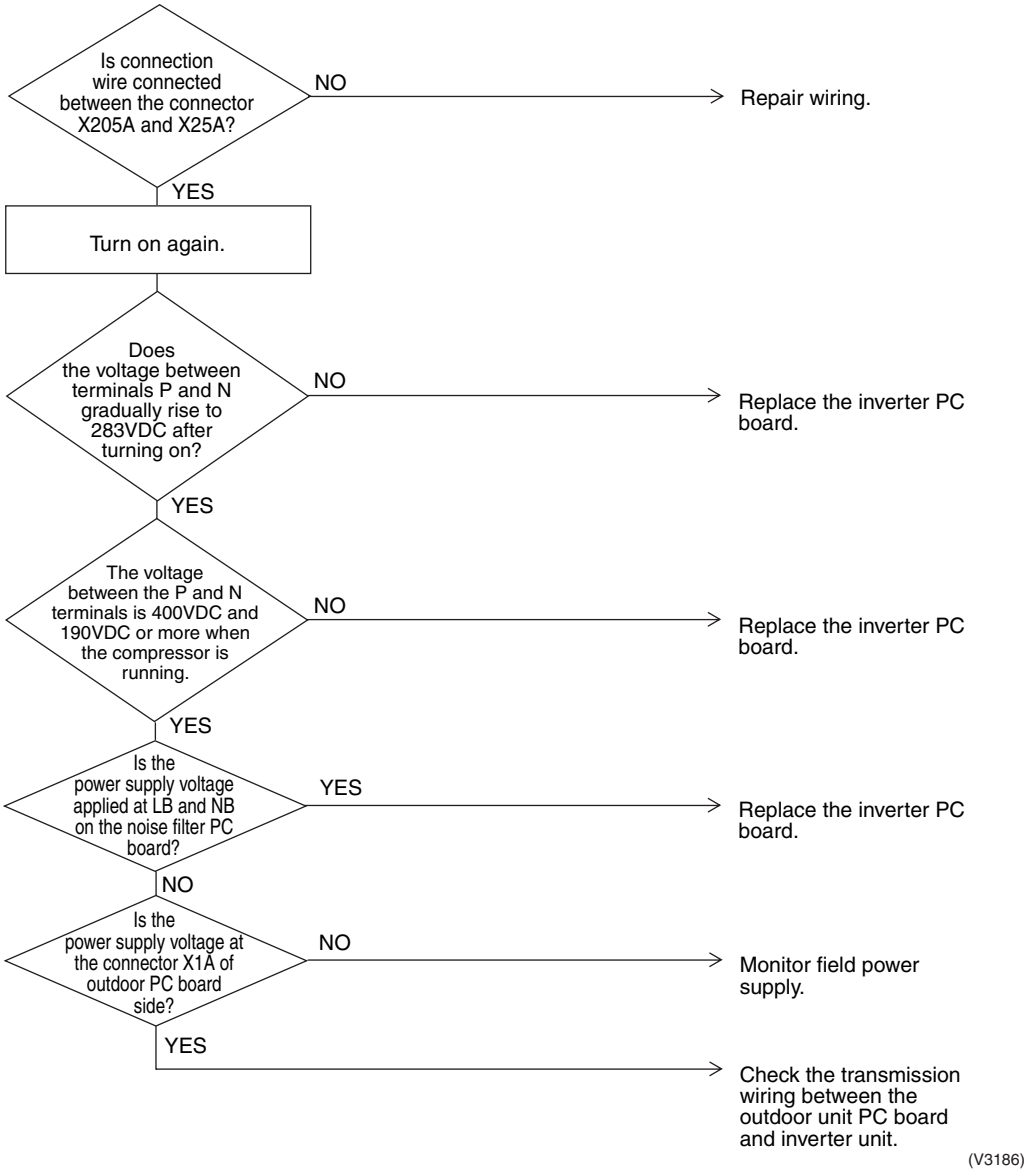
Malfunction Decision Conditions

Supposed Causes

- Power supply insufficient
- Instantaneous failure
- Defect of inverter PC board
- Defect of outdoor control PC board
- Main circuit wiring defect

Troubleshooting

Caution Be sure to turn off power switch before connect or disconnect connector, or parts damage may be occurred.



4.37 "U3" Check Operation not Executed

Remote Controller Display

U3

Applicable Models

All outdoor unit models

Method of Malfunction Detection

Check operation is executed or not

Malfunction Decision Conditions

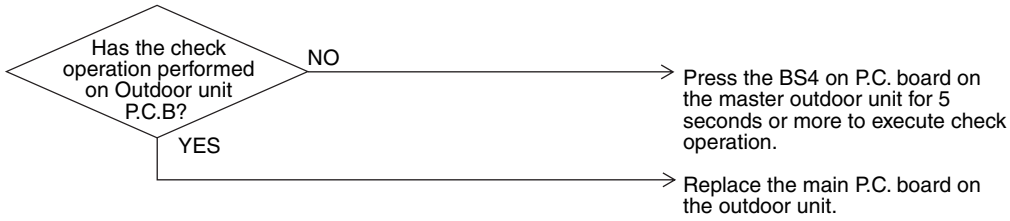
Malfunction is decided when the unit starts operation without check operation.

Supposed Causes

- Check operation is not executed.

Troubleshooting

Caution Be sure to turn off power switch before connect or disconnect connector, or parts damage may be occurred.



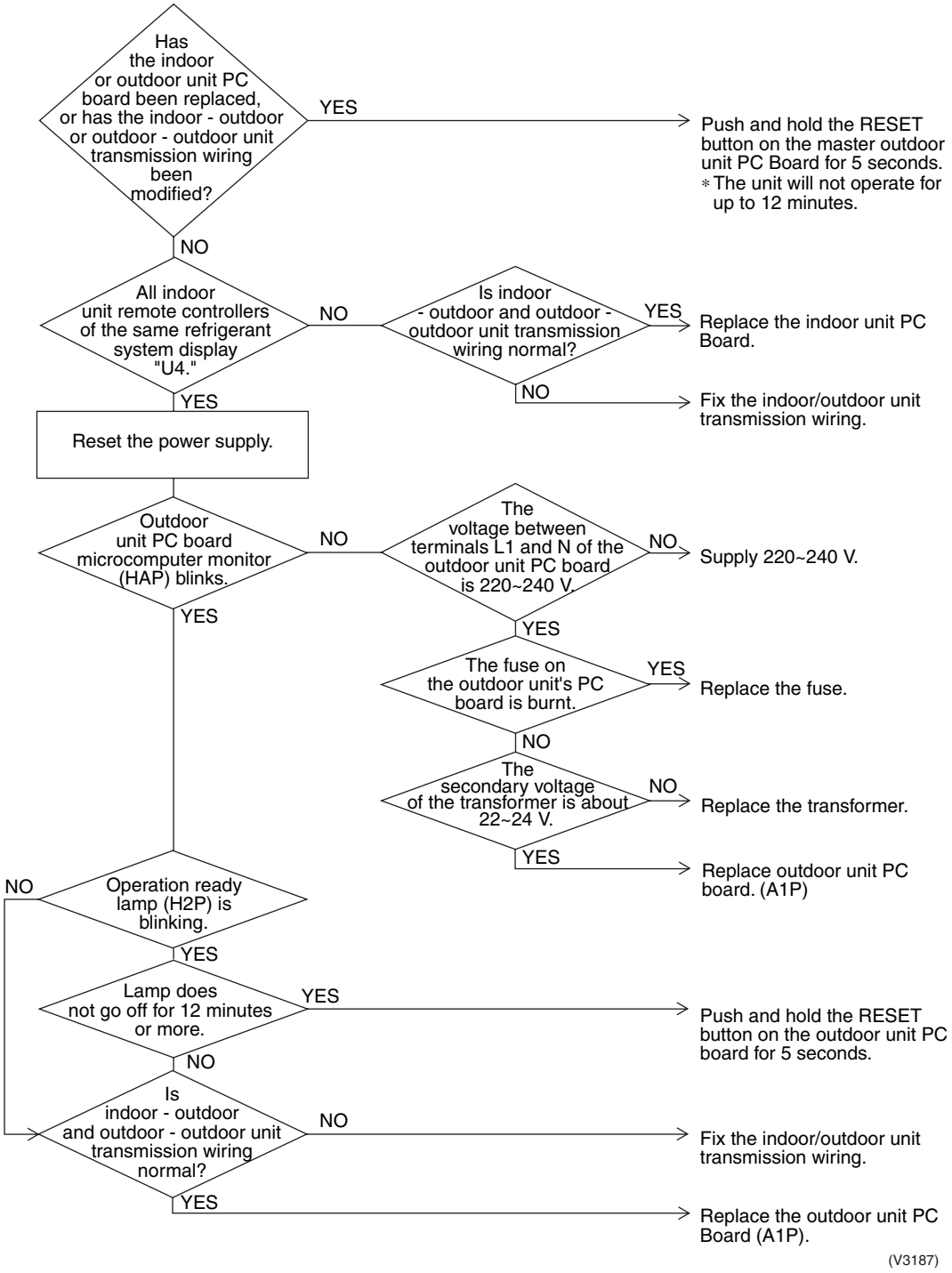
(V3052)

4.38 "U4" Malfunction of Transmission between Indoor Units and Outdoor Units

Remote Controller Display	U4
Applicable Models	AII indoor unit models AII outdoor unit models
Method of Malfunction Detection	Microcomputer checks if transmission between indoor and outdoor units is normal.
Malfunction Decision Conditions	When transmission is not carried out normally for a certain amount of time
Supposed Causes	■ Indoor to outdoor, outdoor to outdoor transmission wiring F1, F2 disconnection, short circuit or wrong wiring ■ Outdoor unit power supply is OFF ■ System address doesn't match ■ Defect of outdoor unit PC board ■ Defect of indoor unit PC board

Troubleshooting

Caution Be sure to turn off power switch before connect or disconnect connector, or parts damage may be occurred.



4.39 "U5" Malfunction of Transmission between Remote Controller and Indoor Unit

Remote Controller Display

U5

Applicable Models

All indoor unit models

Method of Malfunction Detection

In case of controlling with 2-remote controller, check the system using microcomputer is signal transmission between indoor unit and remote controller (main and sub) is normal.

Malfunction Decision Conditions

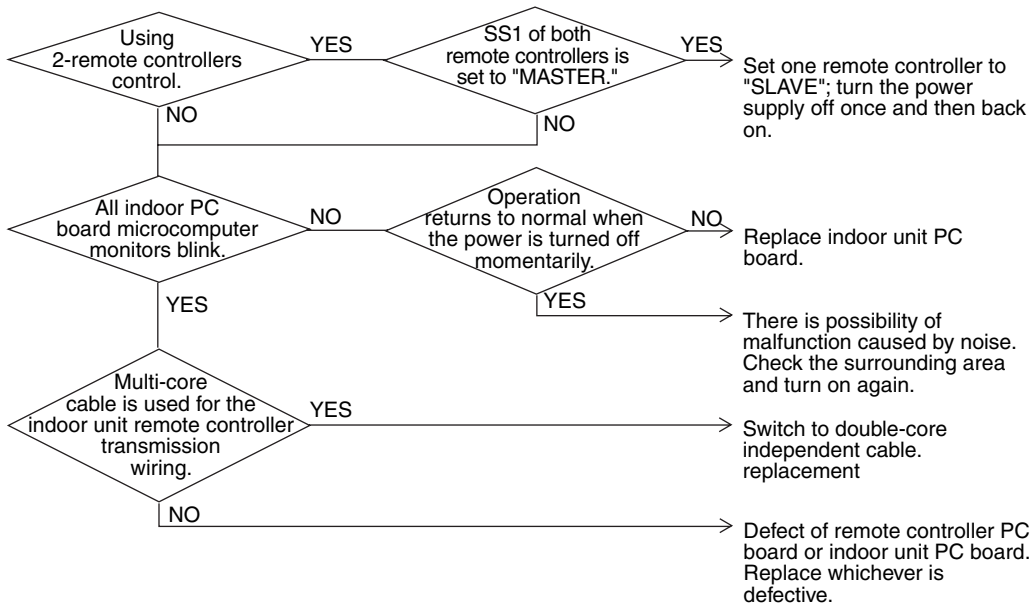
Normal transmission does not continue for specified period.

Supposed Causes

- Malfunction of indoor unit remote controller transmission
- Connection of two main remote controllers (when using 2 remote controllers)
- Defect of indoor unit PC board
- Defect of remote controller PC board
- Malfunction of transmission caused by noise

Troubleshooting

Caution Be sure to turn off power switch before connect or disconnect connector, or parts damage may be occurred.



(V2823)

4.40 "U8" Malfunction of Transmission between Master and Slave Remote Controllers

Remote Controller Display

U8

Applicable Models

All indoor unit models

Method of Malfunction Detection

In case of controlling with 2-remote controller, check the system using microcomputer if signal transmission between indoor unit and remote controller (main and sub) is normal.

Malfunction Decision Conditions

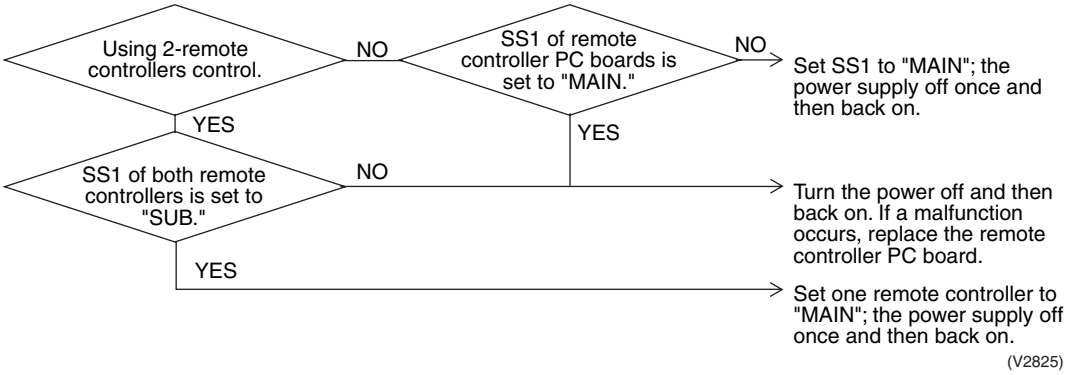
Normal transmission does not continue for specified period.

Supposed Causes

- Malfunction of transmission between main and sub remote controller
- Connection between sub remote controllers
- Defect of remote controller PC board

Troubleshooting

Caution Be sure to turn off power switch before connect or disconnect connector, or parts damage may be occurred.



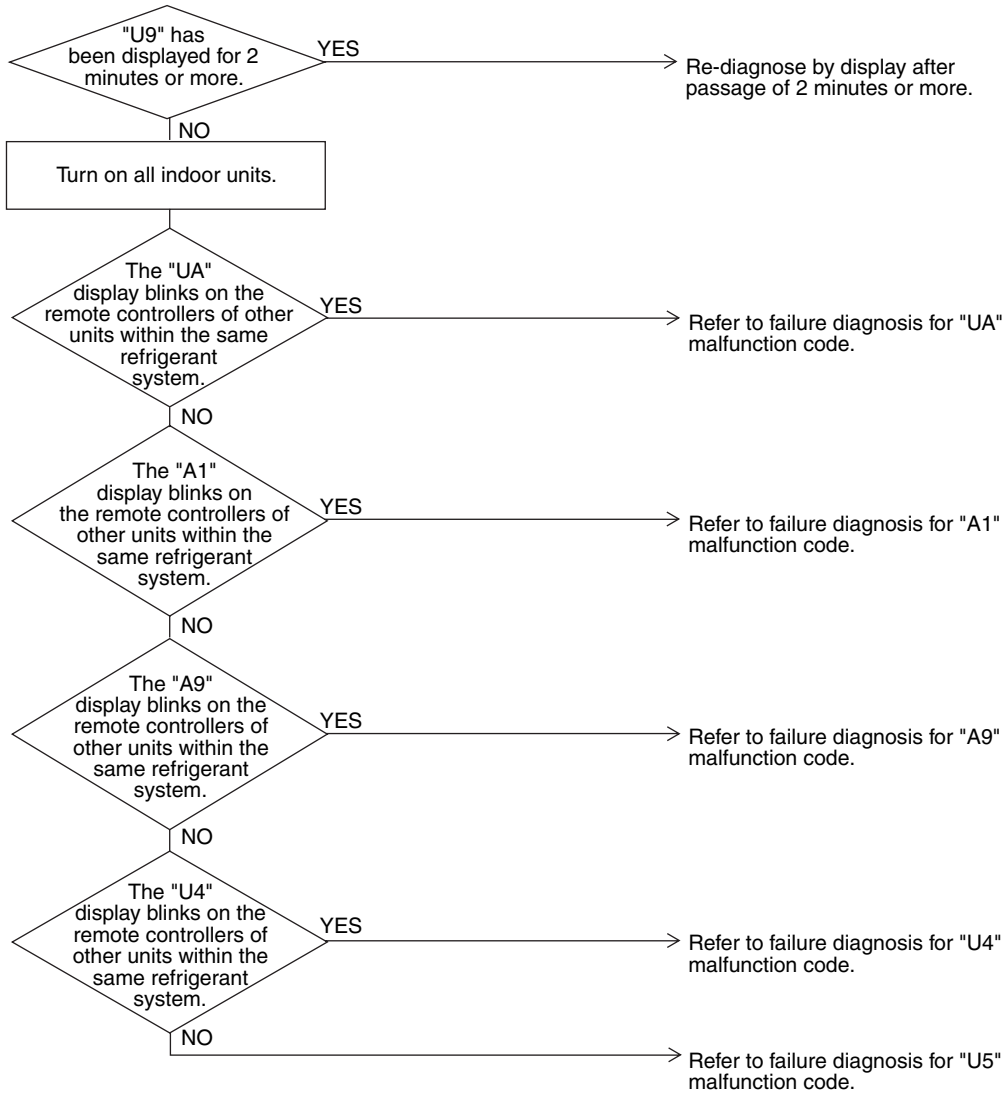
(V2825)

4.41 "U9" Malfunction of Transmission between Indoor and Outdoor Units in the Same System

Remote Controller Display	U9
Applicable Models	All indoor unit models
Method of Malfunction Detection	
Malfunction Decision Conditions	
Supposed Causes	■ Malfunction of transmission within or outside of other system ■ Malfunction of electronic expansion valve in indoor unit of other system ■ Defect of PC board of indoor unit in other system ■ Improper connection of transmission wiring between indoor and outdoor unit

Troubleshooting

Caution Be sure to turn off power switch before connect or disconnect connector, or parts damage may be occurred.



(V2826)

4.42 "UA" Excessive Number of Indoor Units

Remote Controller Display

UA

Applicable Models

All outdoor unit models

Method of Malfunction Detection

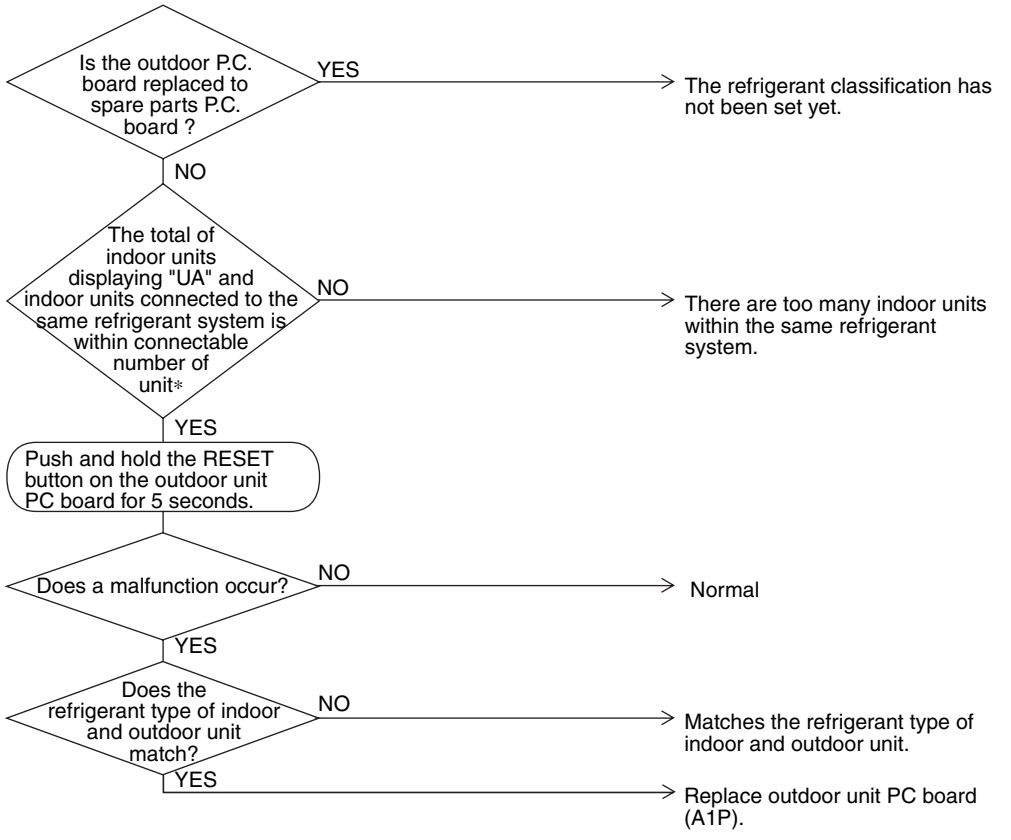
Malfunction Decision Conditions

Supposed Causes

- Excess of connected indoor units
- Defect of outdoor unit PC board (A1P)
- Mismatching of the refrigerant type of indoor and outdoor unit.
- Setting of outdoor P.C. board was not conducted after replacing to spare parts P.C. board.

Troubleshooting

Caution Be sure to turn off power switch before connect or disconnect connector, or parts damage may be occurred.



(V3169)

* The number of indoor units that can be connected to a single outdoor unit system depends on the type of outdoor unit.

4.43 "UC" Address Duplication of Central Remote Controller

Remote Controller Display

UC

Applicable Models

All indoor unit models

Method of Malfunction Detection

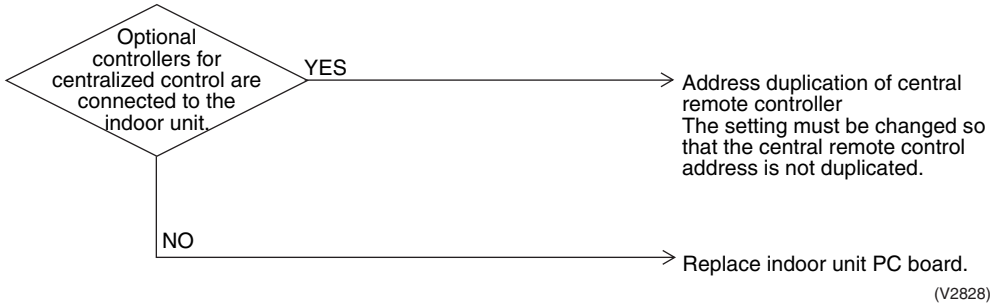
Malfunction Decision Conditions

Supposed Causes

- Address duplication of centralized remote controller
- Defect of indoor unit PC board

Troubleshooting

Caution Be sure to turn off power switch before connect or disconnect connector, or parts damage may be occurred.

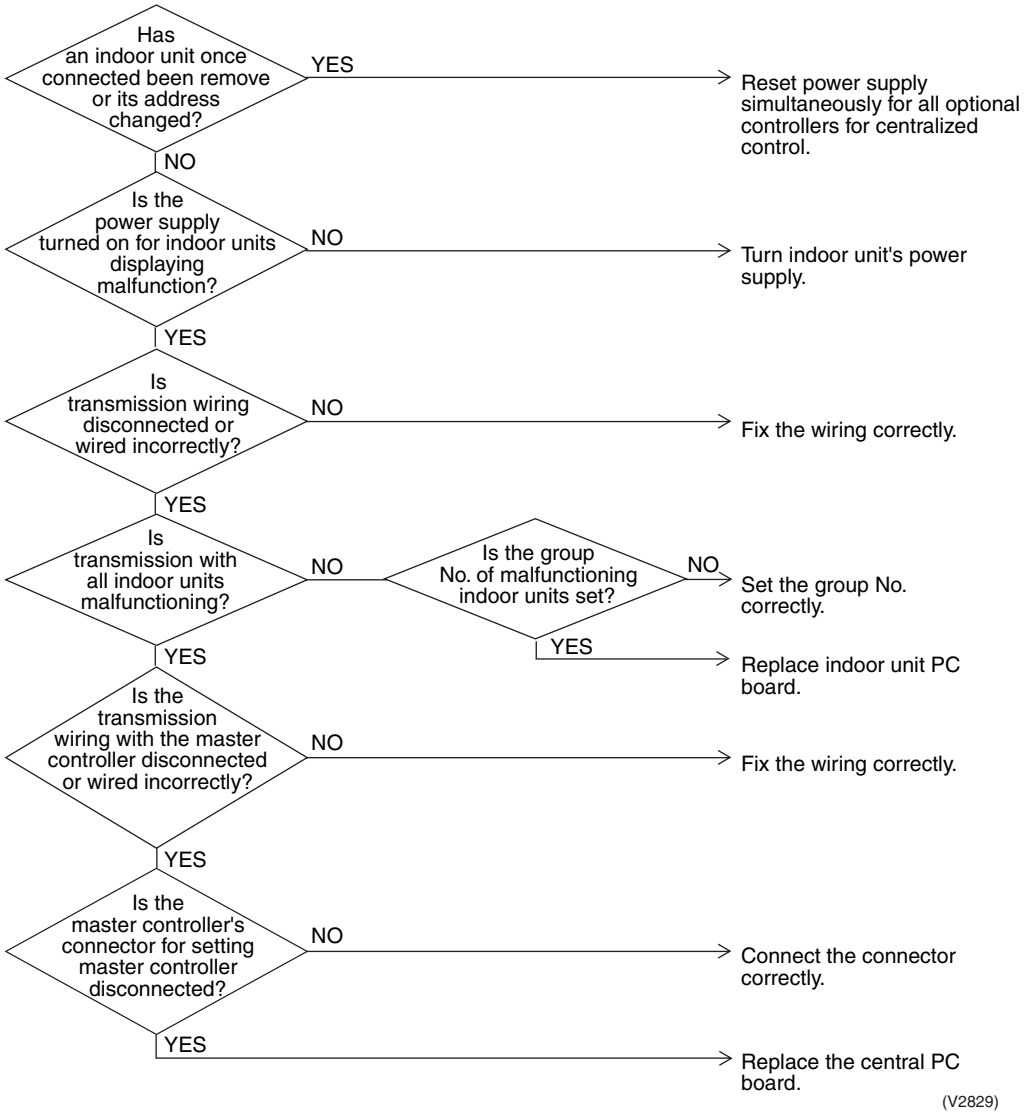


4.44 "UE" Malfunction of Transmission between Central Remote Controller and Indoor Unit

Remote Controller Display	UE
Applicable Models	All indoor unit models Centralized controller
Method of Malfunction Detection	Microcomputer checks if transmission between indoor unit and centralized remote controller is normal.
Malfunction Decision Conditions	When transmission is not carried out normally for a certain amount of time
Supposed Causes	■ Malfunction of transmission between optional controllers for centralized control and indoor unit ■ Connector for setting master controller is disconnected. ■ Failure of PC board for centralized remote controller ■ Defect of indoor unit PC board

Troubleshooting

Caution Be sure to turn off power switch before connect or disconnect connector, or parts damage may be occurred.



4.45 "UF" Refrigerant System not Set, Incompatible Wiring/ Piping

Remote Controller Display

UF

Applicable Models

All indoor unit models
All outdoor unit models

Method of Malfunction Detection

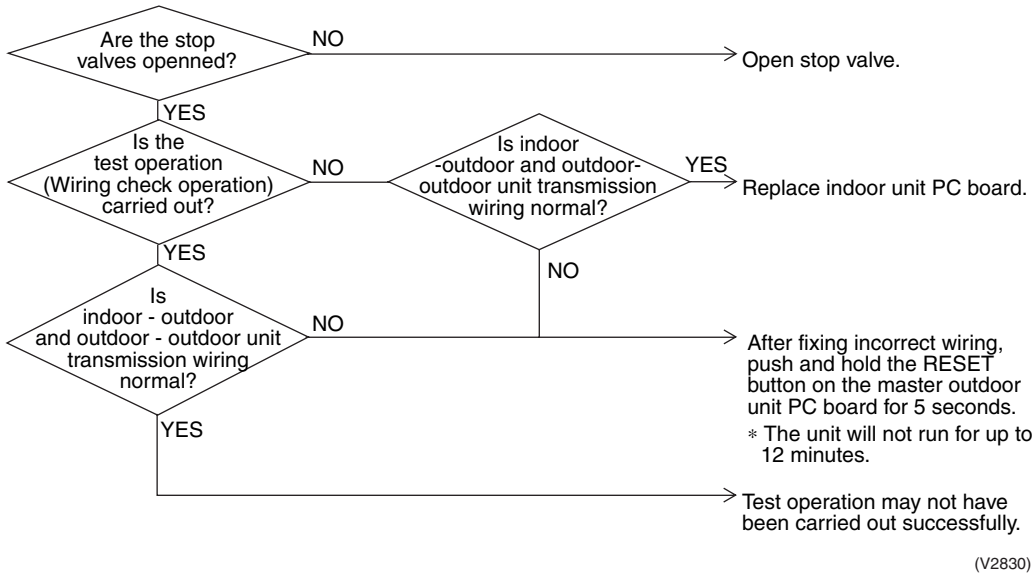
Malfunction Decision Conditions

Supposed Causes

- Improper connection of transmission wiring between outdoor unit and outdoor unit outside control adaptor
- Failure to execute wiring check operation
- Defect of indoor unit PC board
- Failure to open the stop valve

Troubleshooting

Caution Be sure to turn off power switch before connect or disconnect connector, or parts damage may be occurred.



(V2830)

Note: Test operation may not be successful if carried out after the outdoor unit has been off for more than 12 hours, or if it is not carried out after running all connected indoor units in the fan mode for at least an hour.

4.46 "UH" Malfunction of System, Refrigerant System Address Undefined

Remote Controller Display

UH

Applicable Models

All indoor unit models
All outdoor unit models

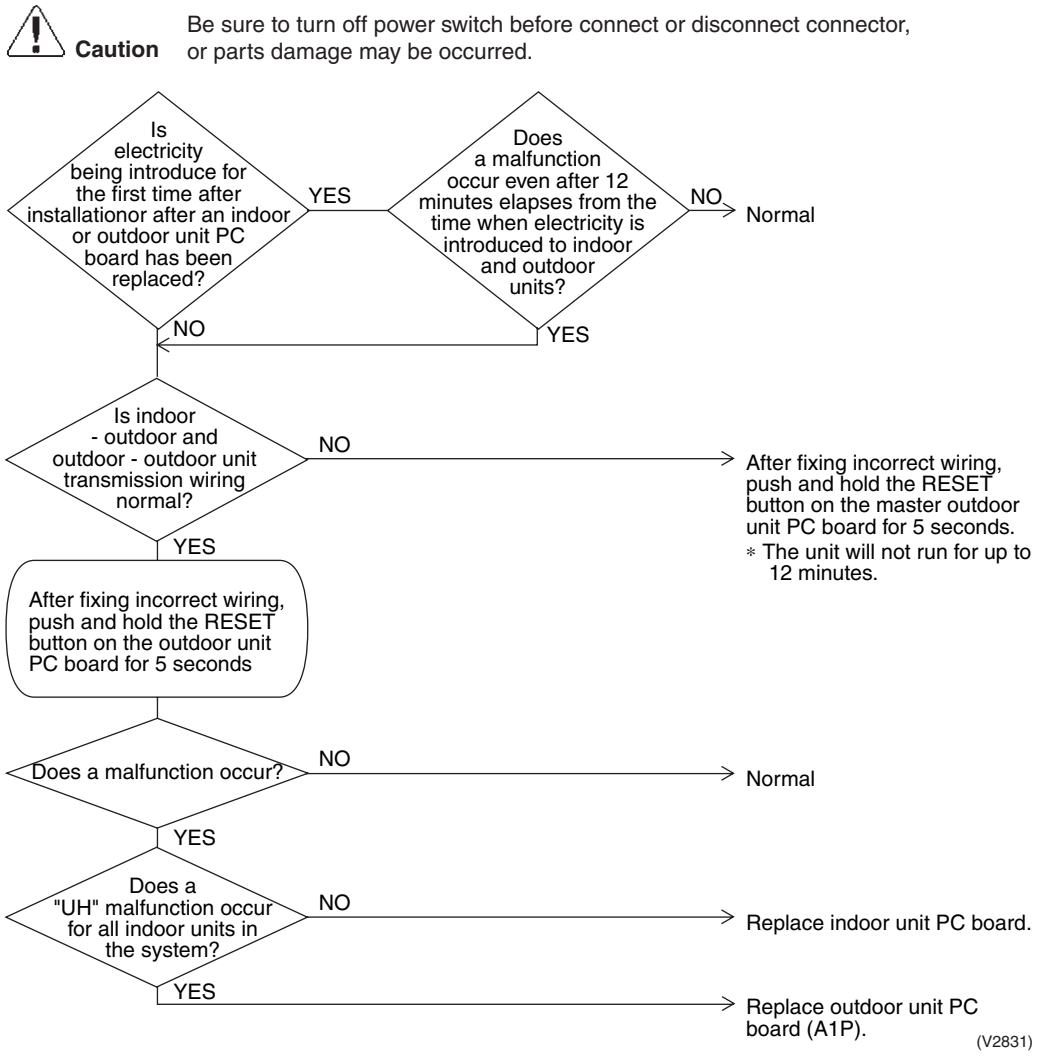
Method of Malfunction Detection

Malfunction Decision Conditions

Supposed Causes

- Improper connection of transmission wiring between outdoor unit and outdoor unit outside control adaptor
- Defect of indoor unit PC board
- Defect of outdoor unit PC board (A1P)

Troubleshooting



5. Troubleshooting by Indication on the Centralized Remote Controller

5.1 "UE" Malfunction of Transmission between Centralized Remote Controller and Indoor Unit

Remote Controller Display

UE

Applicable Models

All indoor unit models
Centralized Remote Controller

Method of Malfunction Detection

Microcomputer checks if transmission between indoor unit and central remote controller is normal.

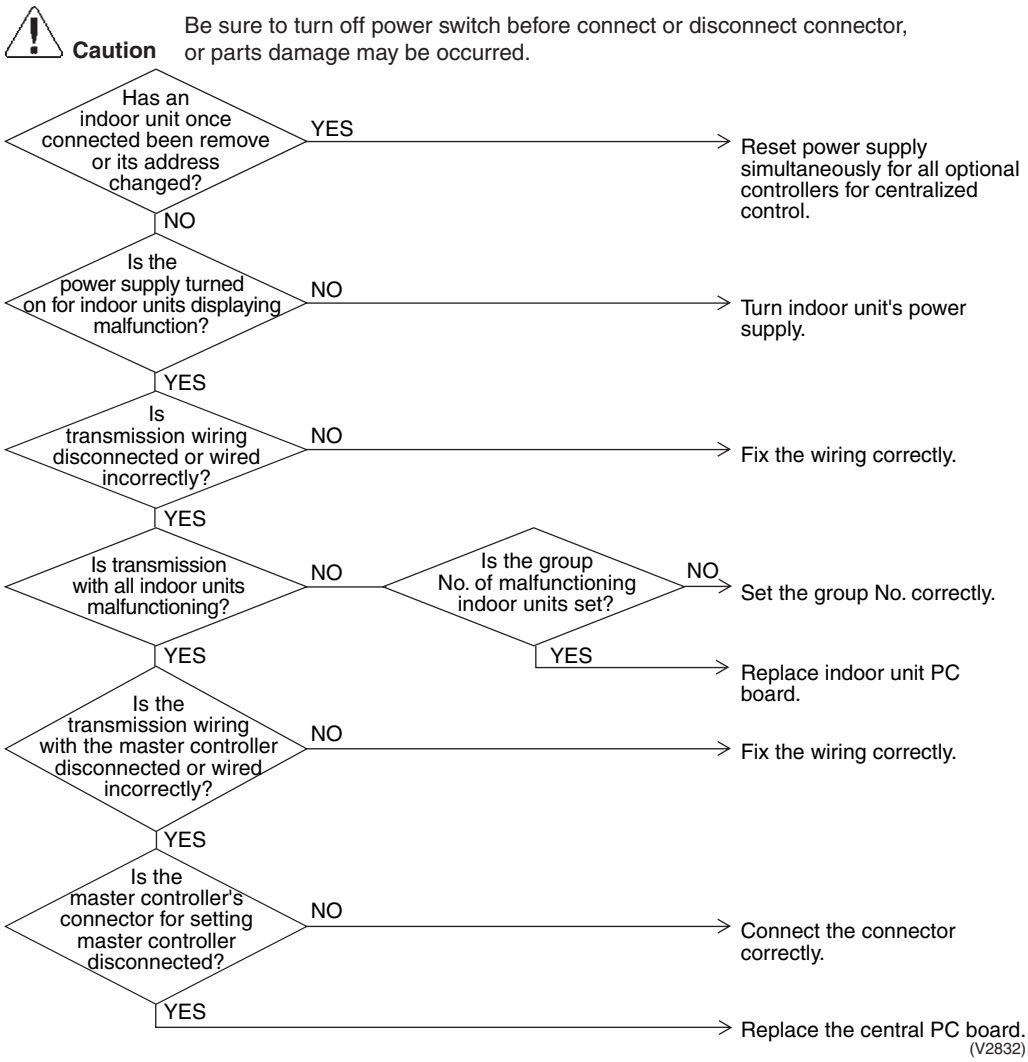
Malfunction Decision Conditions

When transmission is not carried out normally for a certain amount of time

Supposed Causes

- Malfunction of transmission between optional controllers for centralized control and indoor unit
- Connector for setting master controller is disconnected.
- Failure of PC board for central remote controller
- Defect of indoor unit PC board

Troubleshooting



5.2 "M1" PC Board Defect

Remote Controller Display	M1
Applicable Models	Centralized remote controller
Method of Malfunction Detection	
Malfunction Decision Conditions	
Supposed Causes	■ Defect of central remote controller PC board
Troubleshooting	Replace the central remote controller PC board.

5.3 "M8" Malfunction of Transmission between Optional Controllers for Centralized Control

Remote Controller Display

M8

Applicable Models

Centralized remote controller

Method of Malfunction Detection

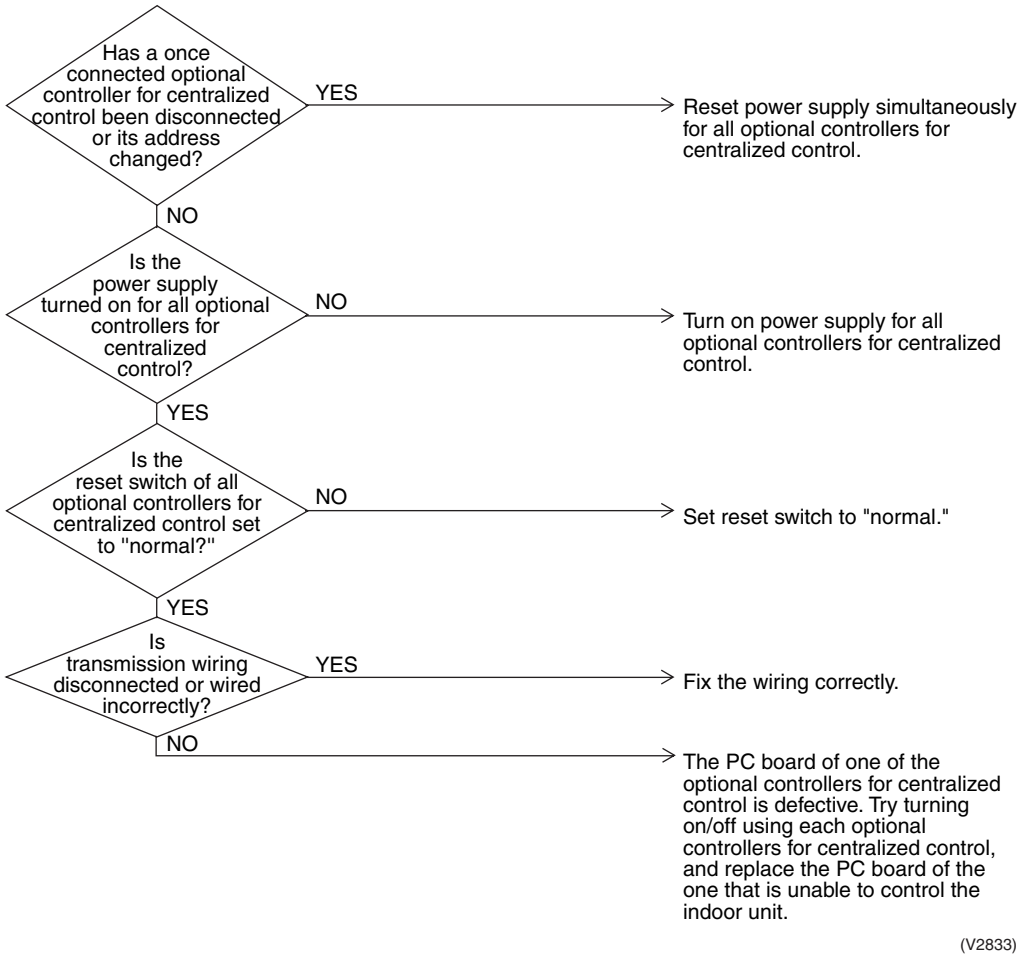
Malfunction Decision Conditions

Supposed Causes

- Malfunction of transmission between optional controllers for centralized control
- Defect of PC board of optional controllers for centralized control

Troubleshooting

Caution Be sure to turn off power switch before connect or disconnect connector, or parts damage may be occurred.



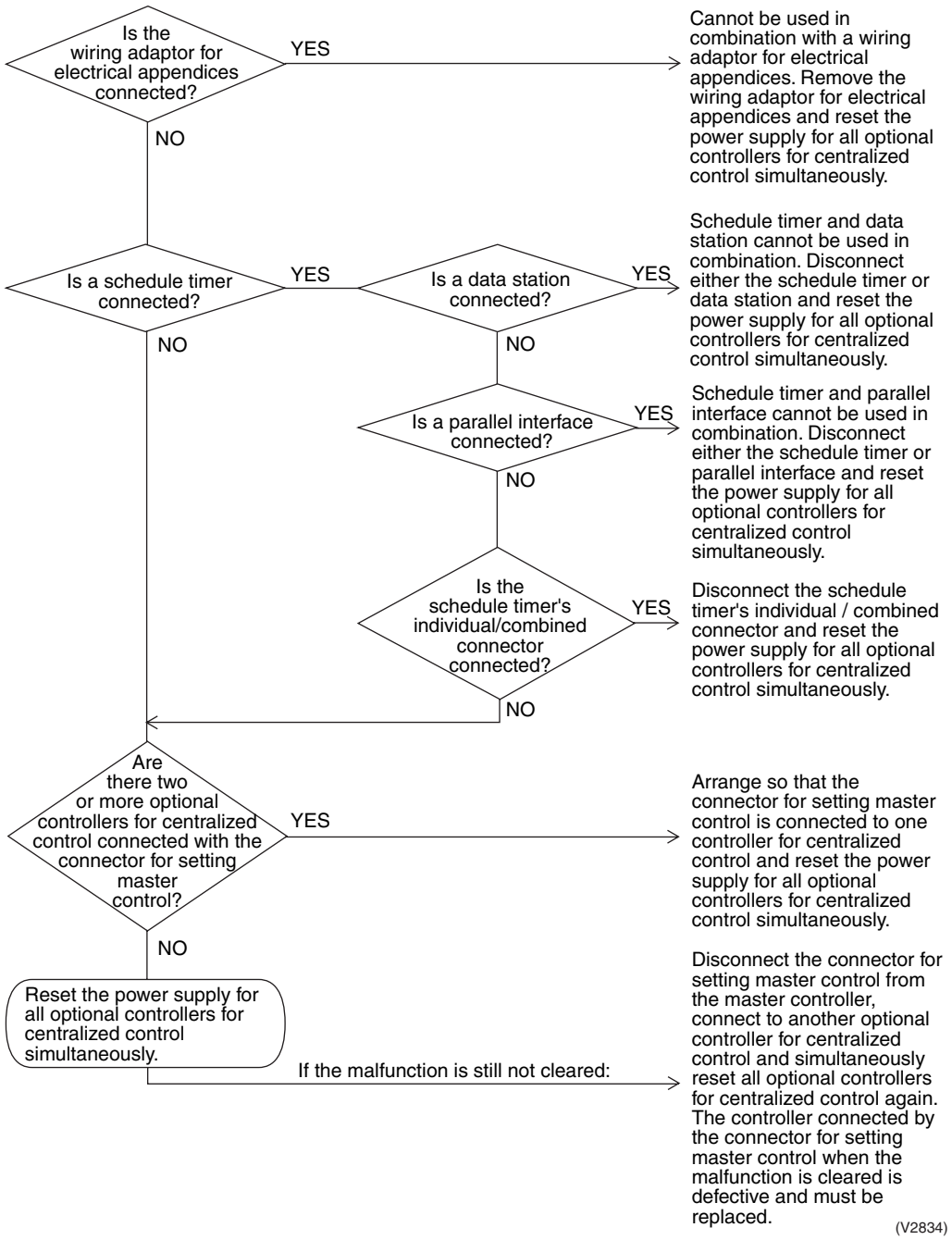
(V2833)

5.4 "MA" Improper Combination of Optional Controllers for Centralized Control

Remote Controller Display	MA
Applicable Models	Centralized remote controller
Method of Malfunction Detection	
Malfunction Decision Conditions	
Supposed Causes	■ Improper combination of optional controllers for centralized control ■ More than one master controller is connected ■ Defect of PC board of optional controller for centralized control

Troubleshooting

Caution Be sure to turn off power switch before connect or disconnect connector, or parts damage may be occurred.



5.5 "MC" Address Duplication, Improper Setting

Remote Controller Display

MC

Applicable Models

Centralized remote controller

Method of Malfunction Detection

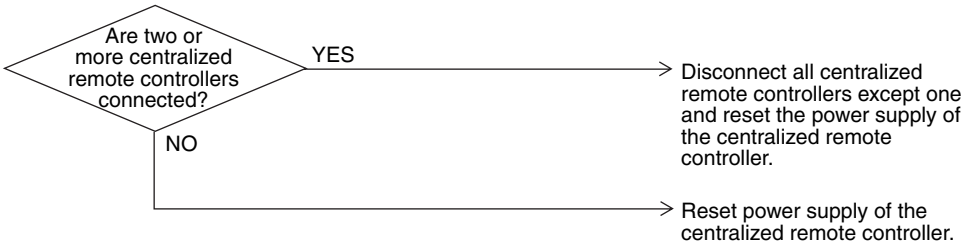
Malfunction Decision Conditions

Supposed Causes

- Address duplication of centralized remote controller

Troubleshooting

Caution Be sure to turn off power switch before connect or disconnect connector, or parts damage may be occurred.



(V2835)

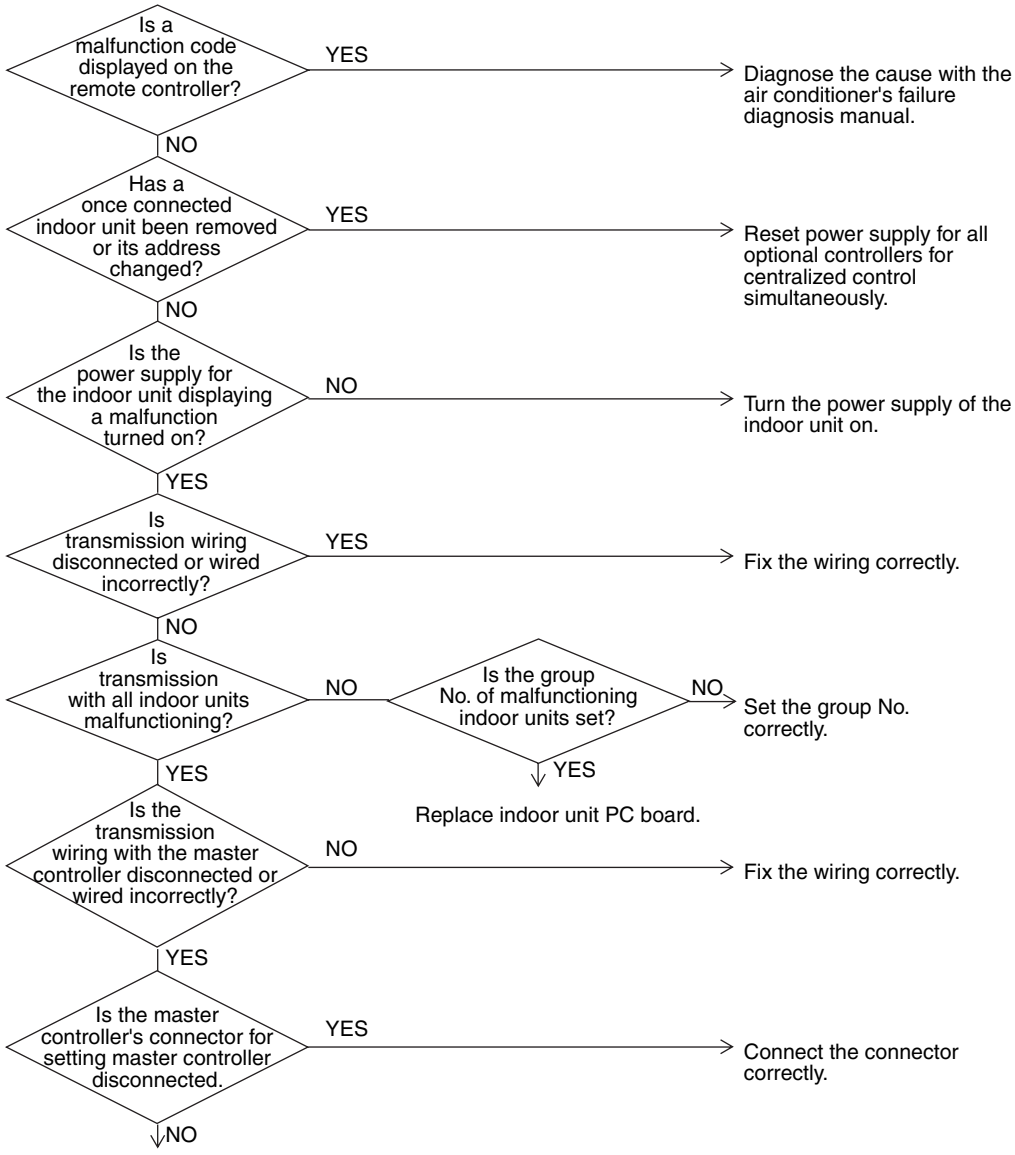
6. Troubleshooting by Indication on the Unified ON/OFF Controller

6.1 Operation Lamp Blinks

Remote Controller Display	Operation lamp blinks
Applicable Models	All models of indoor units Unified ON/OFF controller
Method of Malfunction Detection	
Malfunction Decision Conditions	
Supposed Causes	■ Malfunction of transmission between optional controller and indoor unit ■ Connector for setting master controller is disconnected ■ Defect of unified ON/OFF controller ■ Defect of indoor unit PC board ■ Malfunction of air conditioner

Troubleshooting

Caution Be sure to turn off power switch before connect or disconnect connector, or parts damage may be occurred.



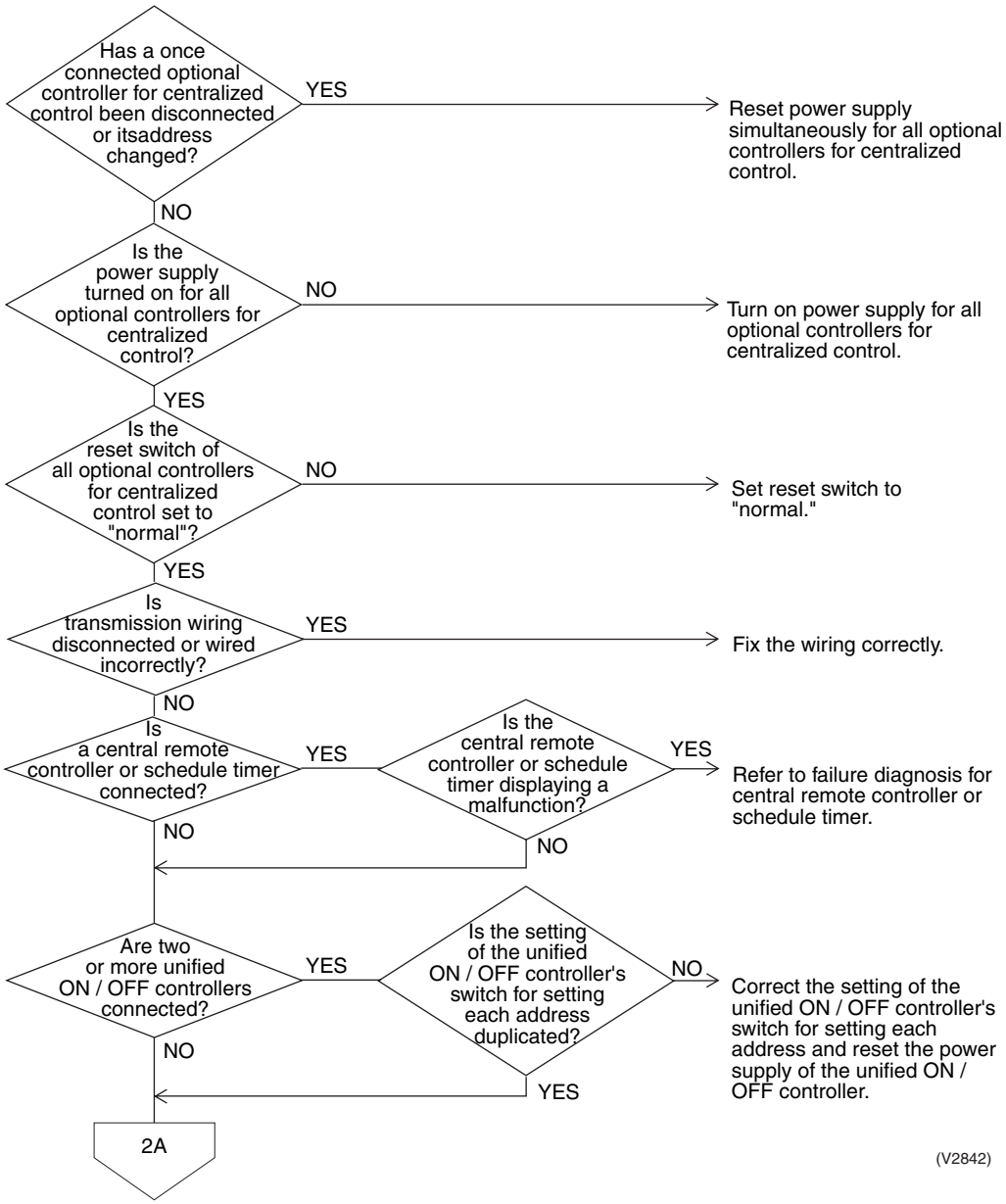
(V2841)

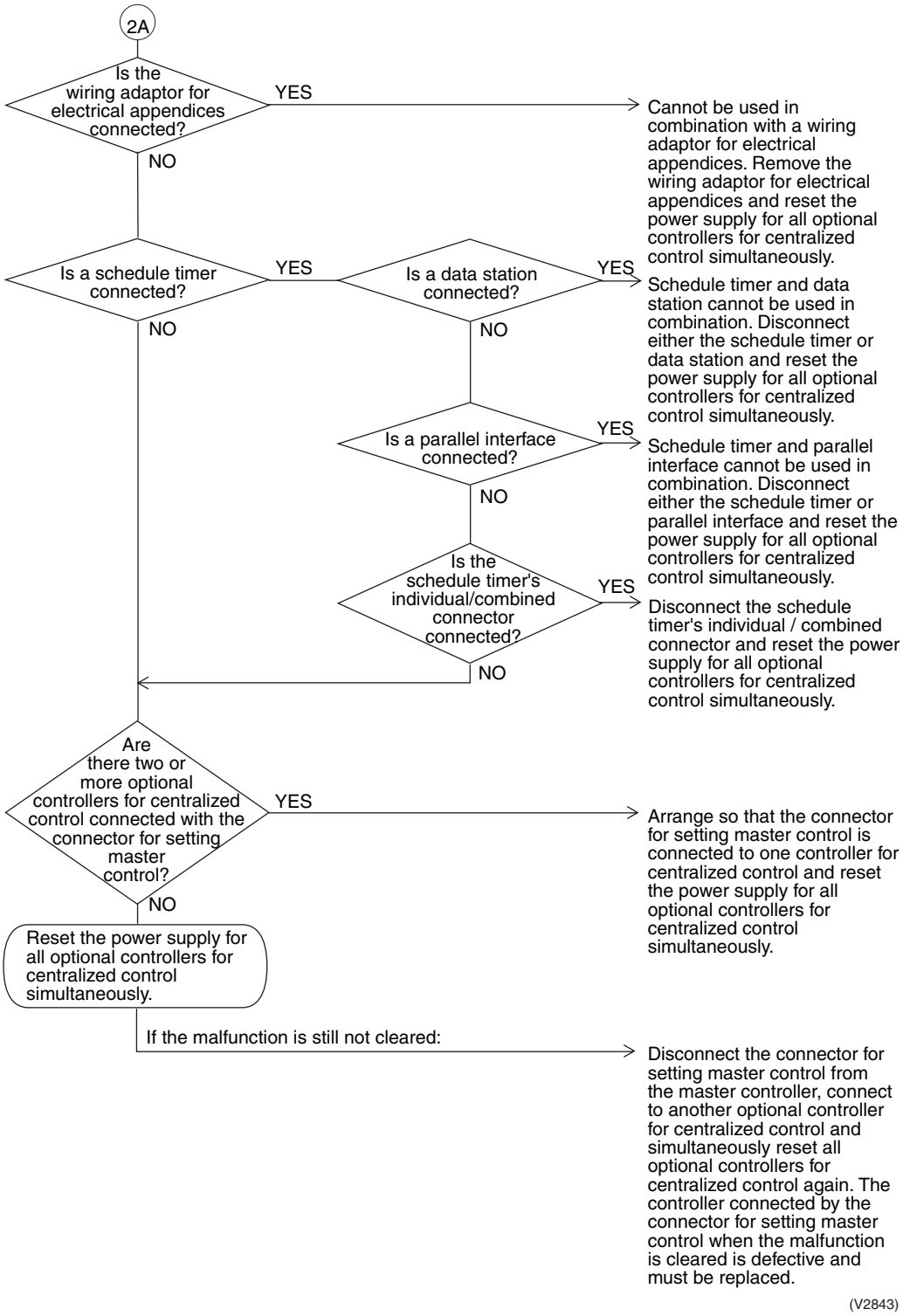
6.2 Display “Under Host Computer Integrate Control” Blinks (Repeats Single Blink)

Remote Controller Display	“under host computer integrated control” (Repeats single blink)
Applicable Models	Unified ON/OFF controller Central controller, Schedule timer
Method of Malfunction Detection	
Malfunction Decision Conditions	
Supposed Causes	■ Address duplication of central remote controller ■ Improper combination of optional controllers for centralized control ■ Connection of more than one master controller ■ Malfunction of transmission between optional controllers for centralized control ■ Defect of PC board of optional controllers for centralized control

Troubleshooting

Caution Be sure to turn off power switch before connect or disconnect connector, or parts damage may be occurred.




2A
Is the wiring adaptor for electrical appendices connected?
YES
Cannot be used in combination with a wiring adaptor for electrical appendices. Remove the wiring adaptor for electrical appendices and reset the power supply for all optional controllers for centralized control simultaneously.
NO
Is a schedule timer connected?
YES
Is a data station connected?
YES
Schedule timer and data station cannot be used in combination. Disconnect either the schedule timer or data station and reset the power supply for all optional controllers for centralized control simultaneously.
NO
NO
Is a parallel interface connected?
YES
Schedule timer and parallel interface cannot be used in combination. Disconnect either the schedule timer or parallel interface and reset the power supply for all optional controllers for centralized control simultaneously.
NO
Is the schedule timer's individual/combined connector connected?
YES
Disconnect the schedule timer's individual / combined connector and reset the power supply for all optional controllers for centralized control simultaneously.
NO
Are there two or more optional controllers for centralized control connected with the connector for setting master control?
YES
Arrange so that the connector for setting master control is connected to one controller for centralized control and reset the power supply for all optional controllers for centralized control simultaneously.
NO
Reset the power supply for all optional controllers for centralized control simultaneously.
If the malfunction is still not cleared:
Disconnect the connector for setting master control from the master controller, connect to another optional controller for centralized control and simultaneously reset all optional controllers for centralized control again. The controller connected by the connector for setting master control when the malfunction is cleared is defective and must be replaced.
(V2843)

6.3 Display “Under Host Computer Integrate Control” Blinks (Repeats Double Blink)

Remote Controller Display

“under host computer integrated control” (Repeats double blink)

Applicable Models

Unified ON/OFF controller

Method of Malfunction Detection

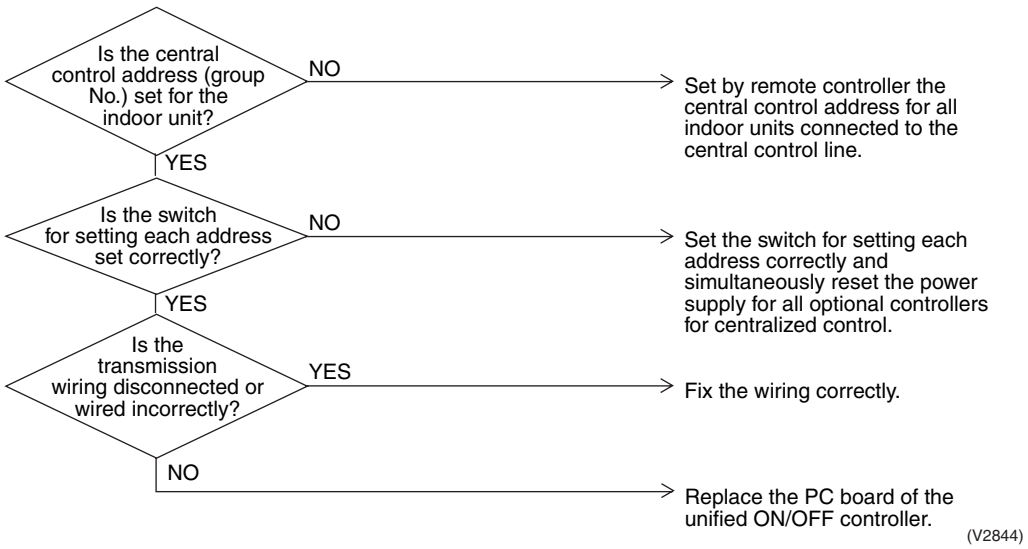
Malfunction Decision Conditions

Supposed Causes

- Central control address (group No.) is not set for indoor unit.
- Improper address setting
- Improper wiring of transmission wiring

Troubleshooting

Caution Be sure to turn off power switch before connect or disconnect connector, or parts damage may be occurred.



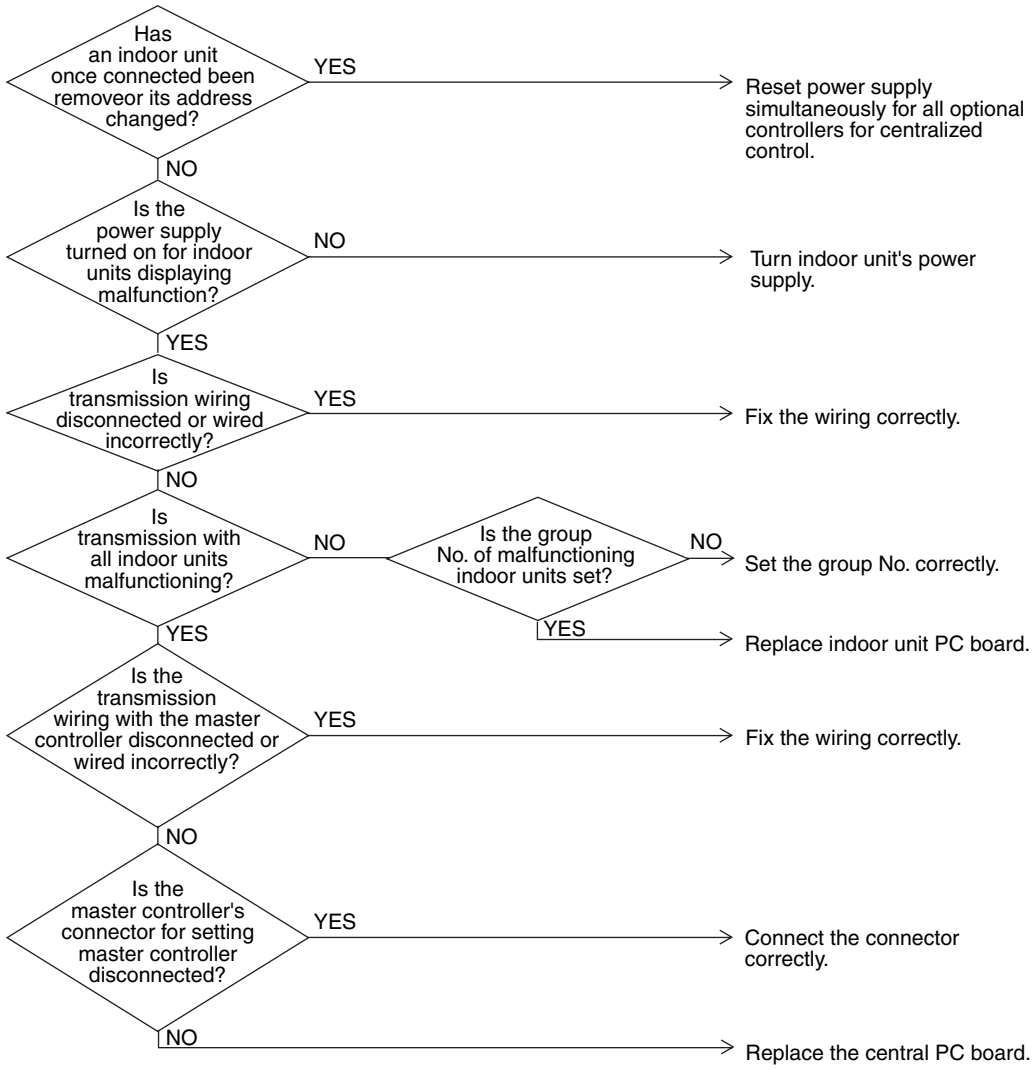
7. Troubleshooting (OP: Schedule Timer)

7.1 "UE" Malfunction of Transmission between Central Remote Controller and Indoor Unit

Remote Controller Display	UE
Applicable Models	Schedule timer
Method of Malfunction Detection	Microcomputer checks if transmission between indoor unit and centralized remote controller is normal.
Malfunction Decision Conditions	When transmission is not carried out normally for a certain amount of time
Supposed Causes	■ Malfunction of transmission between central remote controller and indoor unit ■ Disconnection of connector for setting master controller (or individual/combined switching connector) ■ Defect of schedule timer PC board ■ Defect of indoor unit PC board

Troubleshooting

Caution Be sure to turn off power switch before connect or disconnect connector, or parts damage may be occurred.



(V2836)

7.2 "M1" PC Board Defect

Remote Controller Display

M1

Applicable Models

Schedule timer

Method of Malfunction Detection

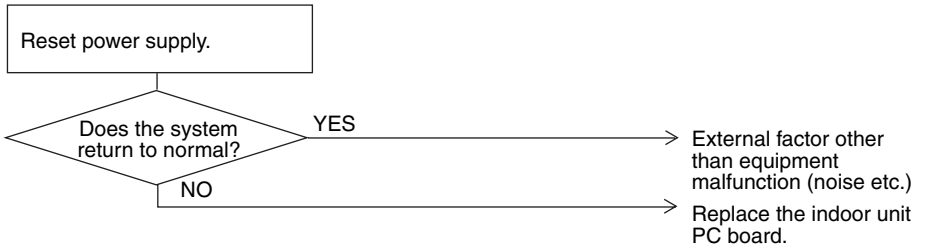
Malfunction Decision Conditions

Supposed Causes

- Defect of schedule timer PC board

Troubleshooting

Caution Be sure to turn off power switch before connect or disconnect connector, or parts damage may be occurred.



(V2837)

7.3 "M8" Malfunction of Transmission between Optional Controllers for Centralized Control

Remote Controller Display

M8

Applicable Models

All models of indoor units, schedule timer

Method of Malfunction Detection

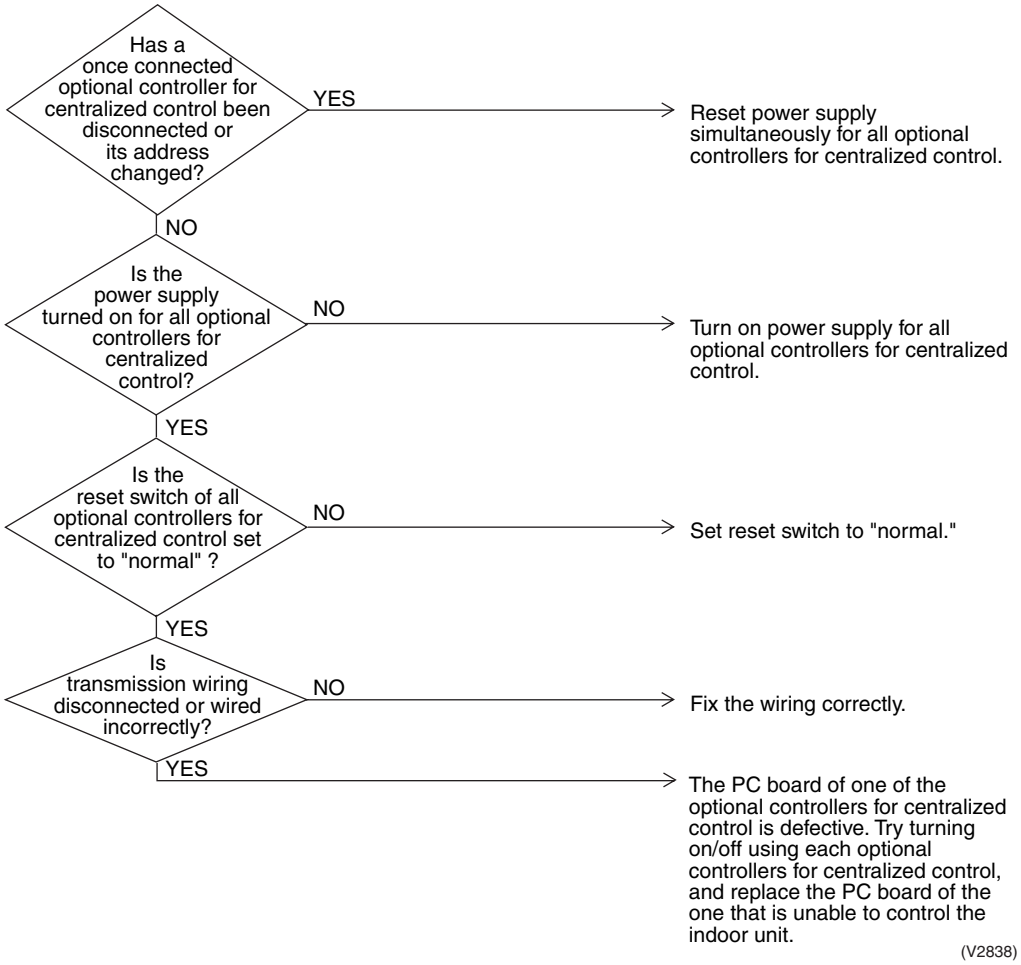
Malfunction Decision Conditions

Supposed Causes

- Malfunction of transmission between optional controllers for centralized control
- Defect of PC board of optional controllers for centralized control

Troubleshooting

Caution Be sure to turn off power switch before connect or disconnect connector, or parts damage may be occurred.

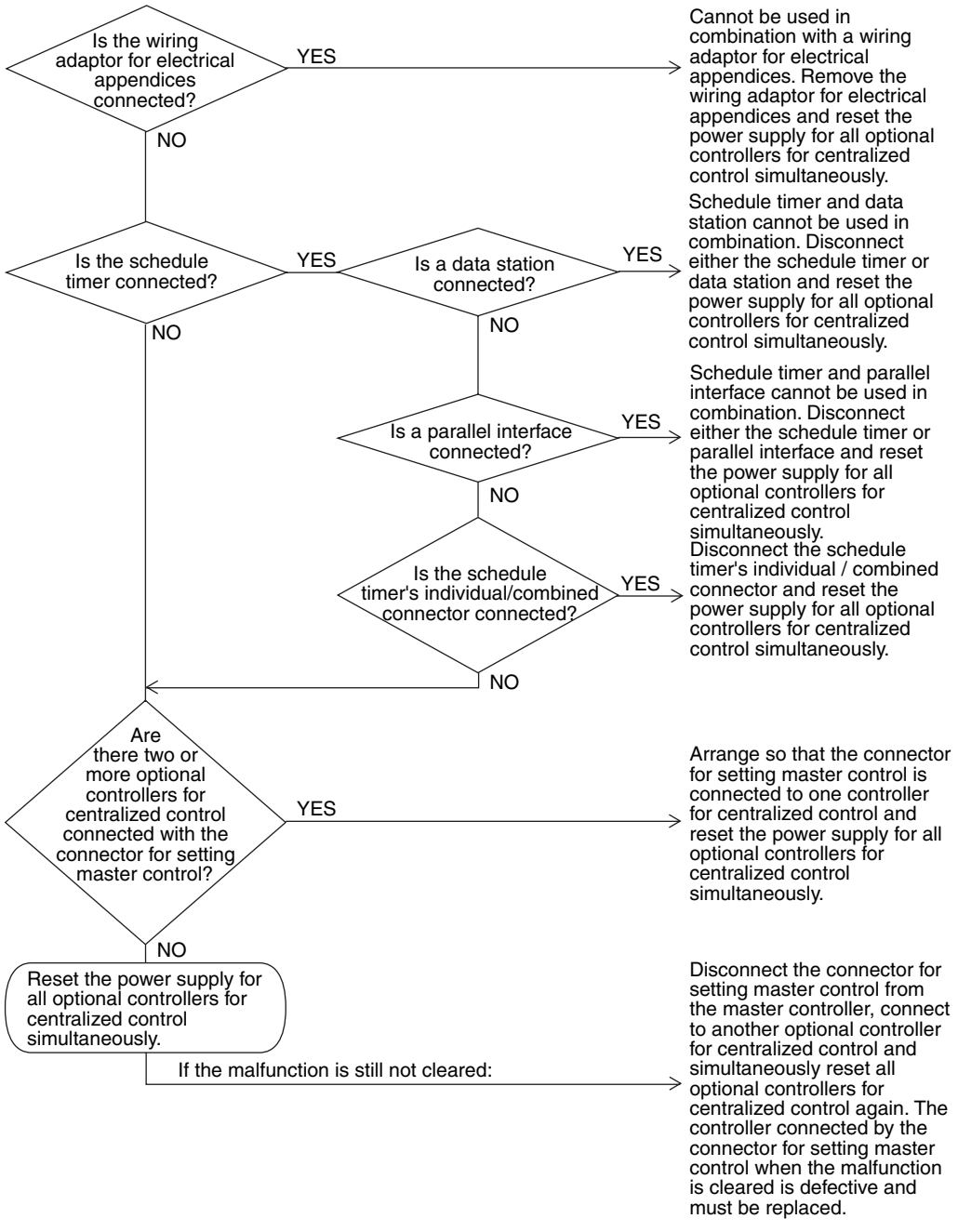


7.4 "MA" Improper Combination of Optional Controllers for Centralized Control

Remote Controller Display	MA
Applicable Models	All models of indoor units, schedule timer
Method of Malfunction Detection	
Malfunction Decision Conditions	
Supposed Causes	■ Improper combination of optional controllers for centralized control ■ More than one master controller is connected. ■ Defect of PC board of optional controller for centralized control

Troubleshooting

Caution Be sure to turn off power switch before connect or disconnect connector, or parts damage may be occurred.



7.5 "MC" Address Duplication, Improper Setting

Remote Controller Display

MC

Applicable Models

All models of indoor units,
schedule timer

Method of Malfunction Detection

Malfunction Decision Conditions

Supposed Causes

- Address duplication of optional controller for centralized control

Troubleshooting

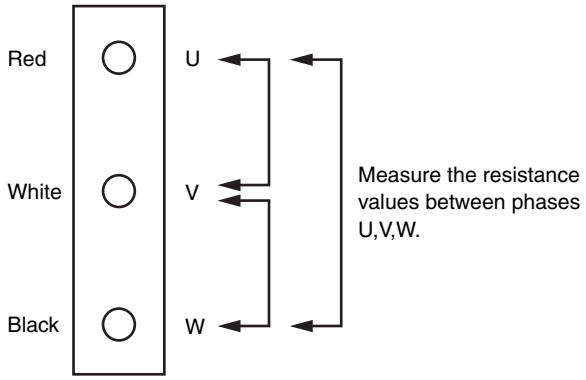
Caution Be sure to turn off power switch before connect or disconnect connector, or parts damage may be occurred.

(V2840)

8. Check

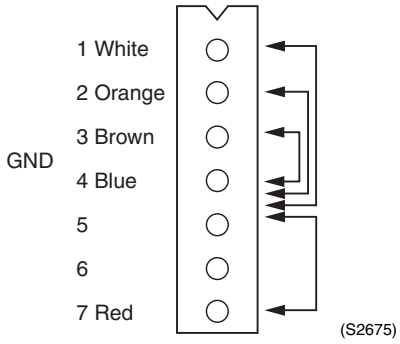
Check No. 8 **Check on connector of fan motor (Power supply cable)**

(1) Turn off the power supply.
Measure the resistance between phases of U,V,W at the motor side connectors (three-core wire) to check that the values are balanced and there is no short circuiting, while connector or relay connector is disconnected.



Check No. 9 **Check for Fan Motor Connector (Signal Line)**

(1) Turn the power supply off.
(2) With the fan motor connector disconnected, measure the resistance between each pin, then make sure that the resistance is more than the value mentioned in the following table.

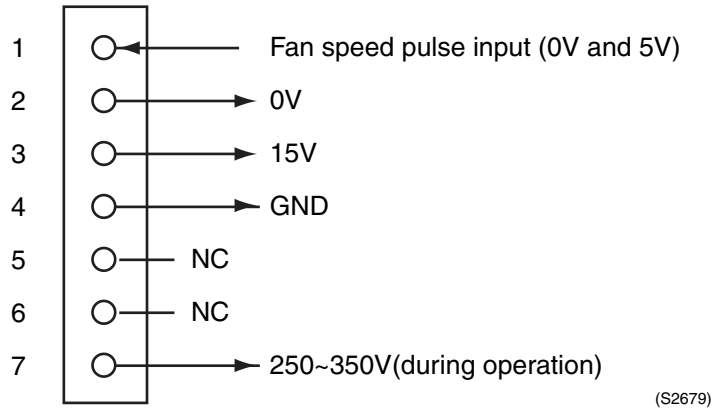


Measurement point	Judgment
1 - 4	1MΩ or more
2 - 4	100kΩ or more
3 - 4	100Ω or more
4 - 7	100kΩ or more

Check No. 11 **Check for Fan Speed Pulse Input on Outdoor Unit PC Board**

(1) Disconnect the connector X206A with the power supply OFF and Operation OFF.
(2) Is the voltage between pins 4 and 3 of X206A about 15 VDC after turning the power supply on?
(3) Is the voltage between pins 4 and 1 of X206A about 5 VDC?
(4) Connect the connector X206A with the power supply OFF and Operation OFF.
(5) When making one turn of the upper fan motor by hand after turning the power supply on, is a pulse (0 and 5 V) generated 4 times between pins 4 and 1 of X206A? (Measure at the contact terminal on the harness side with the connector connected.)
(6) Disconnect the connector X207A with the power supply OFF and Operation OFF.
(7) Is the voltage between pins 4 and 3 of X207A about 15 VDC after turning the power supply on?
(8) Is the voltage between pins 4 and 1 of X207A about 5 VDC?
(9) Connect the connector X207A with the power supply OFF and Operation OFF.
(10)When making one turn of the lower fan motor by hand after turning the power supply on, is a pulse (0 and 5 V) generated 4 times between pins 4 and 1 of X207A?

(2) (7): NO → Faulty PC board → Replace the PC board.
(3) (8): NO → Faulty PC board → Replace the PC board.
(5)(10): NO → Faulty hall IC → Replace the DC fan motor.
(2) (3) (5) (7) (8) (10): YES → Replace the PC board.

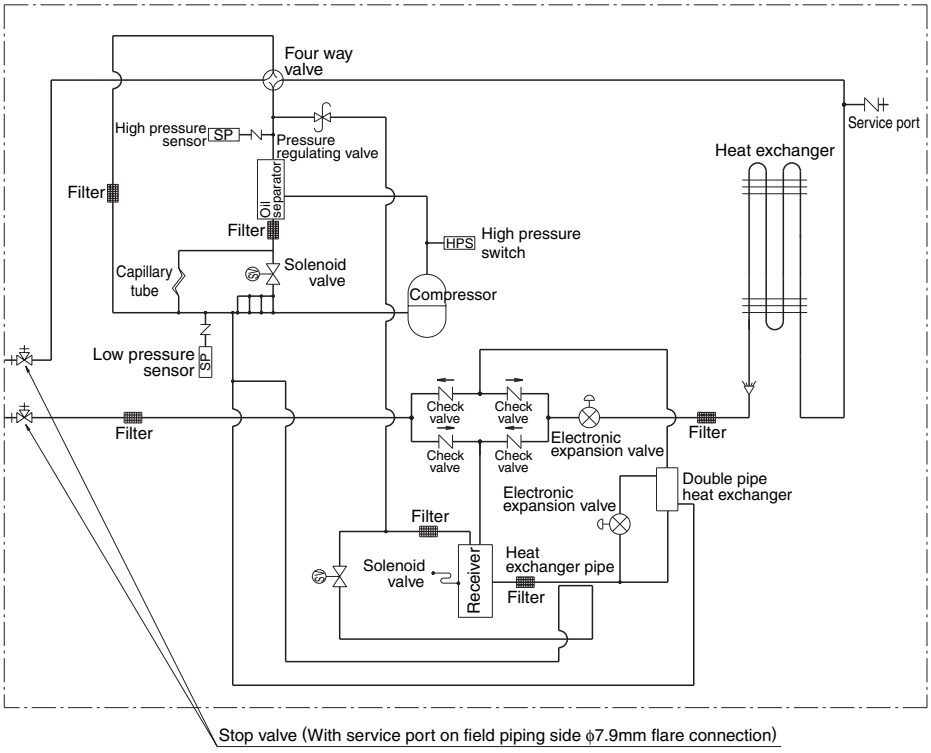


Part 8
Appendix

1. Piping Diagrams

1.1 Outdoor Unit

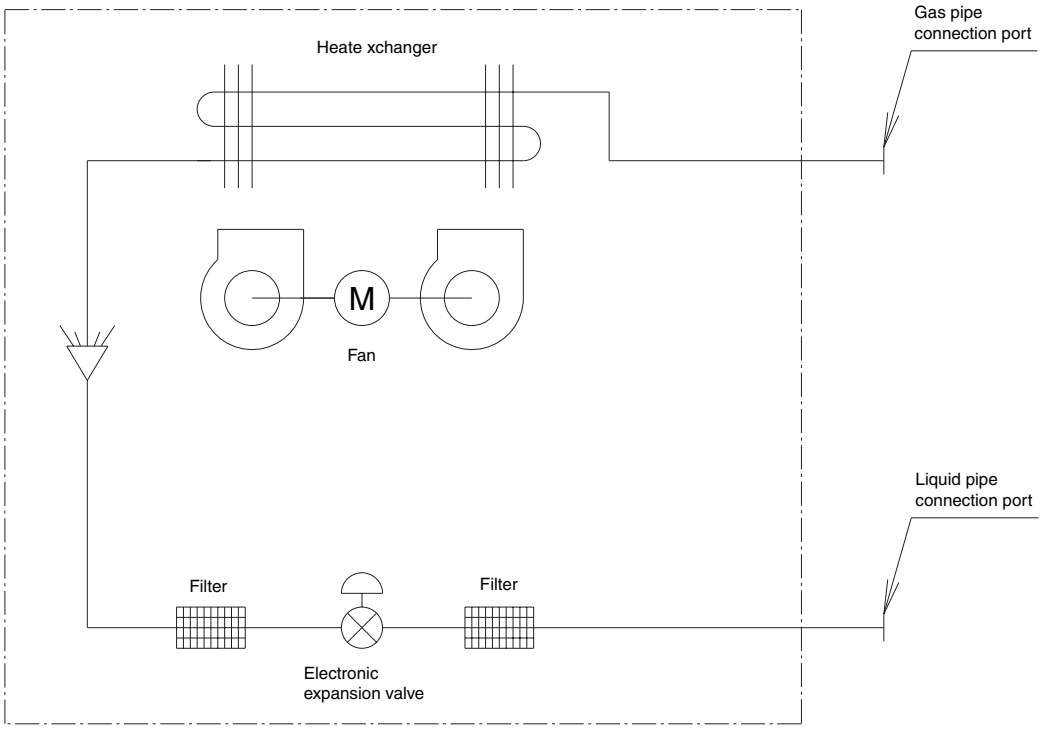
RXYSQ4M7V3B
RXYSQ5M7V3B
RXYSQ6M7V3B



3D046264

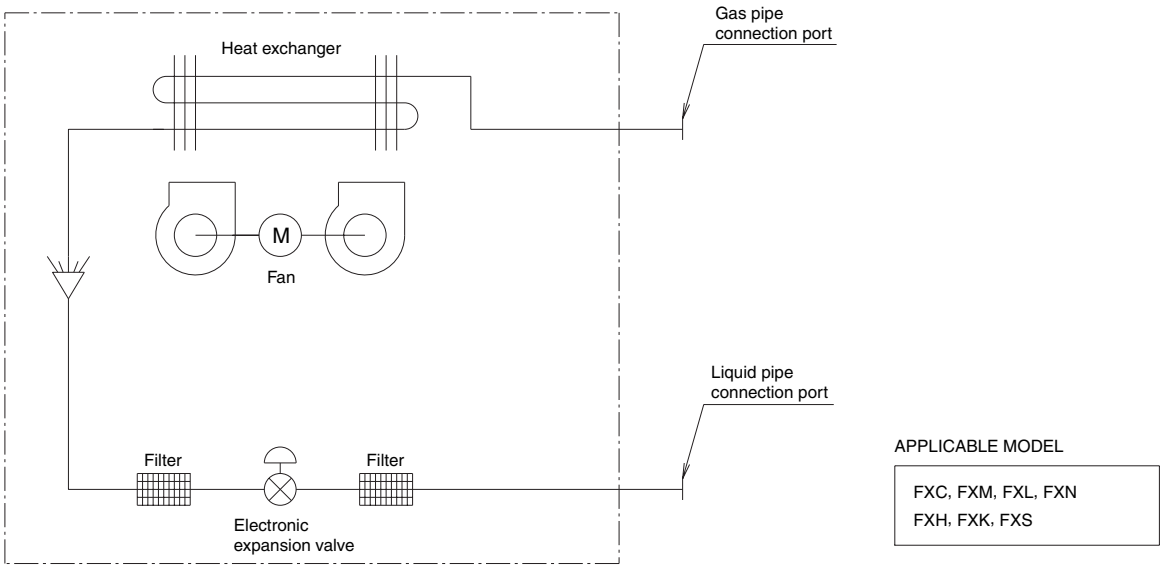
1.2 Indoor Unit

FXZQ20M / 25M / 32M / 40M / 50MVE



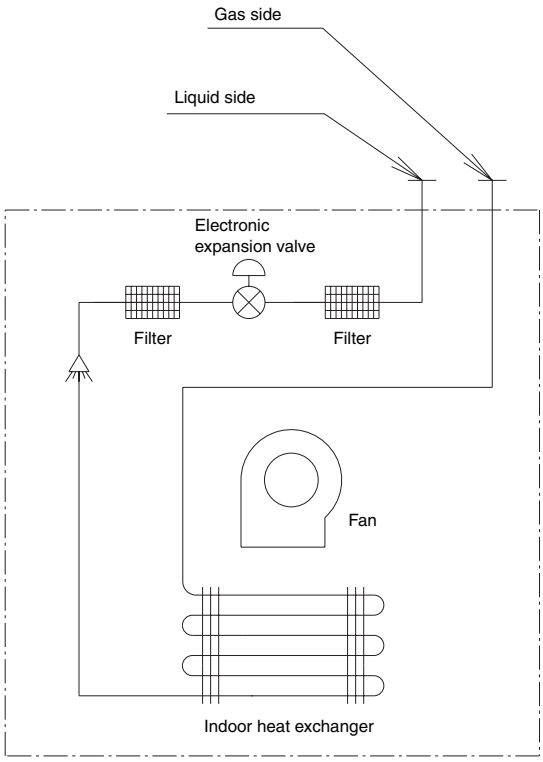
4D040157

FXKQ25M / 32M / 40M / 63MVE
FXMQ40M / 50M / 63M / 80M / 100M / 125MVE
FXHQ32M / 63M / 100MVE
FXLQ20M / 25M / 32M / 40M / 50M / 63MVE
FXNQ20M / 25M / 32M / 40M / 50M / 63MVE



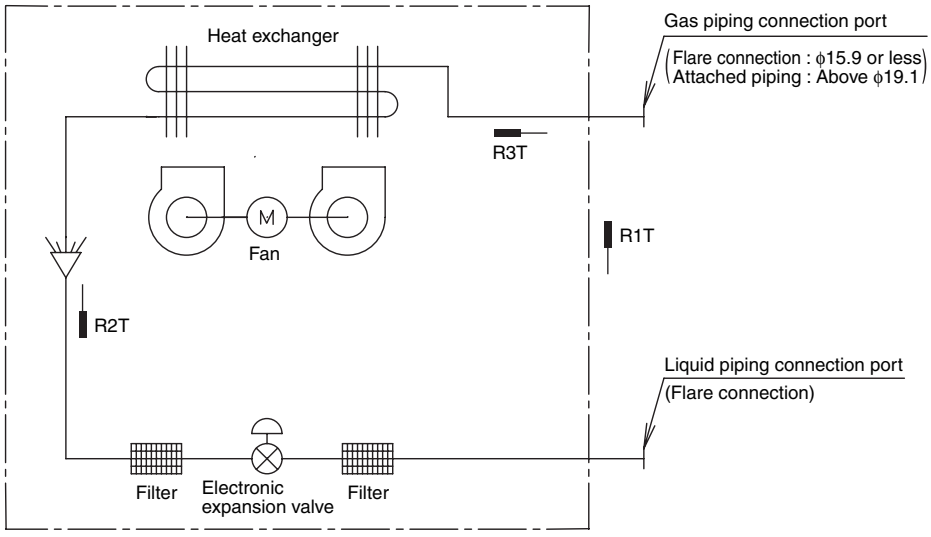
4D034245

FXDQ20N / 25N / 32N / 40N / 50N / 63NVE



4D043864A

FXAQ20M / 25M / 32M / 40M / 50M / 63MVE



R1T : Thermistor for suction air temperature
R2T : Thermistor for liquid line temperature
R3T : Thermistor for gas line temperature

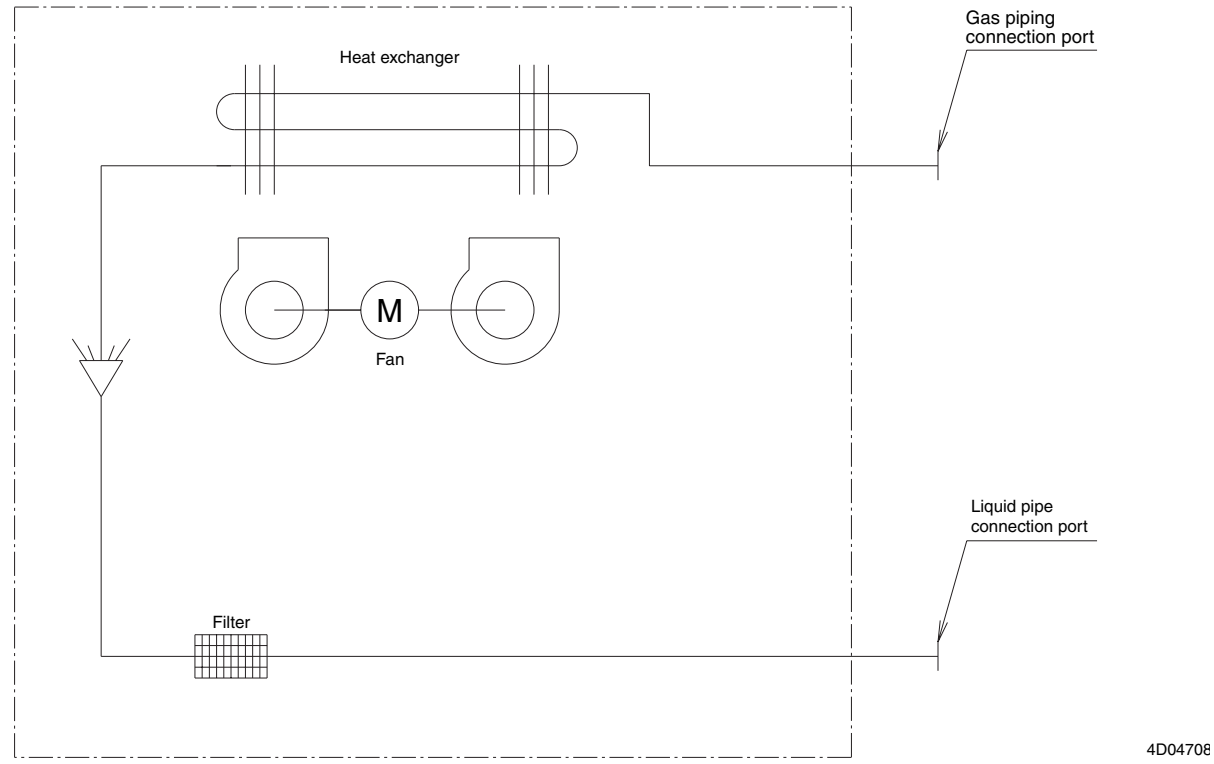
(mm)

Capacity	GAS	Liquid
20/25/32/40/50M	ϕ12.7	ϕ6.4
63/80/100/125M	ϕ15.9	ϕ9.5

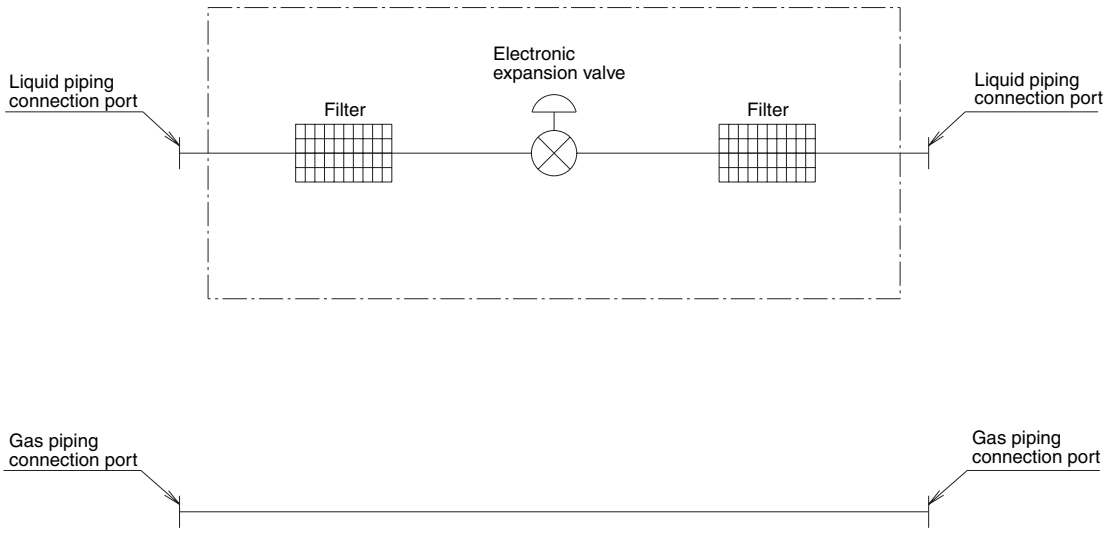
C:DU220-602J

FXAQ + BEVQ / FXLQ + BEVQ

Indoor unit



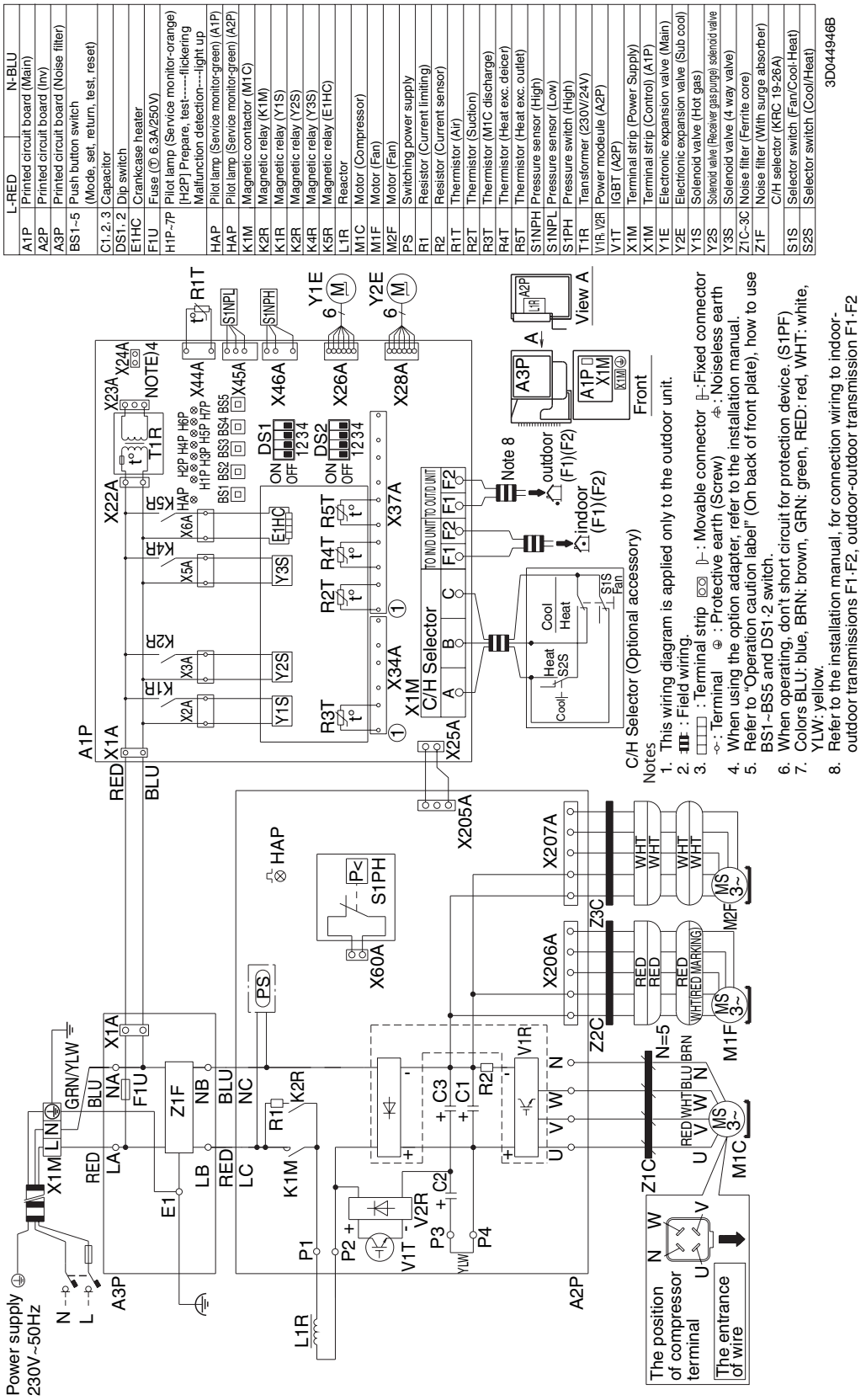
Connection Unit



2. Wiring Diagrams for Reference

2.1 Outdoor Unit

RXYSQ4M7V3B
RXYSQ5M7V3B
RXYSQ6M7V3B

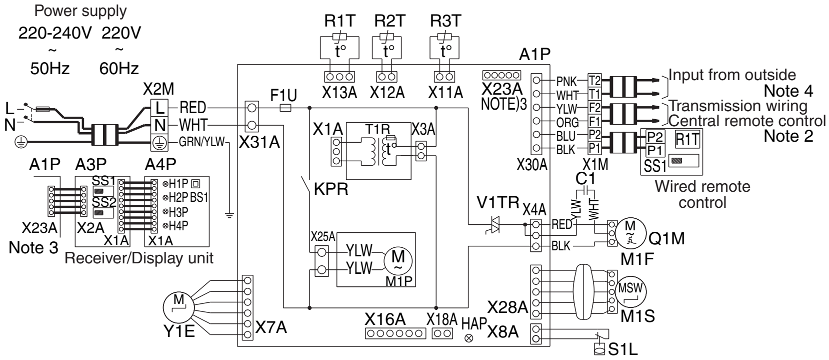


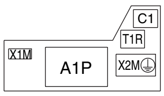
2.2 Indoor Unit

FXZQ20M / 25M / 32M / 40M / 50MVE

A1P	Printed circuit board
C1	Capacitor (M1F)
F1U	Fuse (Ⓑ, 5A, 250V)
HAP	Light emitting diode (Service monitro green)
	Magnetic relay (M1P)
M1F	Motor (Indoor fan)
M1P	Motor (Drain pump)
M1S	Motor (Swing flap)
Q1M	Thermal protector (M1F embedded)
R1T	Thermistor (Air)
R2T	Thermistor (Coil-liquid)
R3T	Thermistor (Coil-gas)
S1L	Float switch
	Transformer (220-240V/22V)
V1TR	Triac
X1M	Terminal block
X2M	Terminal block
Y1E	Electronic expansion valve
Wired remote control	
R1T	Thermistor (Air)
SS1	Selector swithc (Main/Sub)
Wired remote control (Receiver/display unit)	
A3P	Printed circuit board
A4P	Printed circuit board

BS1	Push button (ON/OFF)
H1P	Light emitting diode (ON-RED)
H2P	Light emitting diode (TIMER-GREEN)
H3P	Light emitting diode (FILTER SIGN-RED)
H4P	Light emitting diode (DEFROST-ORANGE)
SS1	Selector switch (Main/Sub)
SS2	Selector switch (Wireless address set)
Connector for optional parts	
X16A	Connector (Adapter for wiring)
X18A	Connector (Wiring adapter for electorical appendices)





Control box

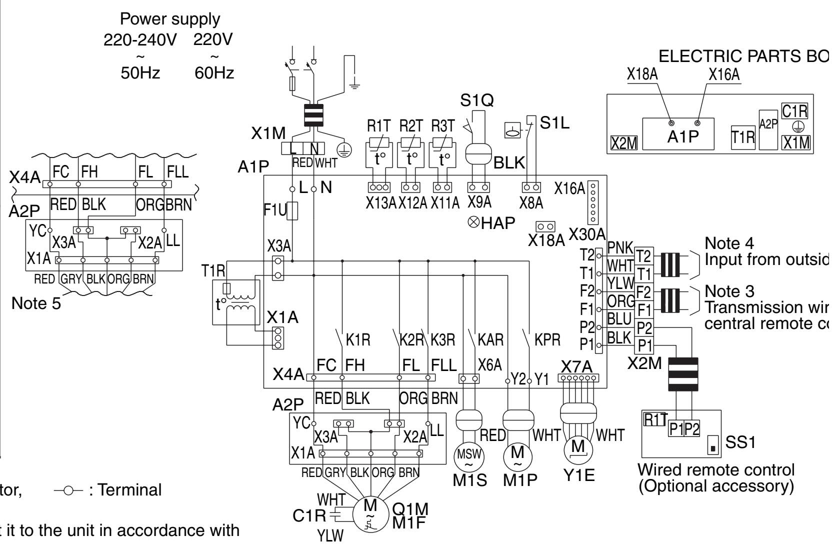
Notes
1. ▭▭: Terminal
   ◎◎ , ⫴ : Connector
   ═▯▯═ : Field wiring
2. In case using central remote control, connect it to the unit in accordance with the attached installation manual.
3. X23A is connected when the infrared remote control kit is being used.
4. When connecting the input wires from outside, forced OFF or ON/OFF control operation can be selected by remote control.
5. Remote control model varies according to the combination system, confirm engineering materials and catalogs, etc. befor connecting.
6. Symbols show as follows: RED: red, BLK: black, WHT: white, YLW: yellow, PNK: pink, ORG: orange, GRN: green, BLU: blue

3D038359

FXKQ25M / 32M / 40M / 63MVE

Indoor unit	
A1P	Printed circuit board
A2P	Terminal board
C1R	Capacitor (M1F)
F1U	Fuse (Ⓑ, 5A, 250V)
HAP	Light emitting diode (Service monitor-green)
K1R-K3R	Magnetic relay (M1F)
KAR	Magnetic relay (M1S)
KPR	Magnetic relay (M1P)
M1F	Motor (Indoor fan)
M1P	Motor (Drain pump)
M1S	Motor (Swing flap)
Q1M	Thermo switch (M1F embedded)

R1T	Thermistor (Air)
R2T·R3T	Thermistor (Coil)
S1L	Float switch
S1Q	Limit switch (swing flap)
T1R	Transformer (220-240V/22V)
X1M	Terminal block (Power)
X2M	Terminal block (Control)
Y1E	Electronic expansion valve
Wired remote control	
R1T	Thermistor (Air)
SS1	Selector switch (Main/Sub)
Connector for optional parts	
X16A	Connector (Adapter for wiring)
X18A	Connector (Wiring adapter for electorical appendices)

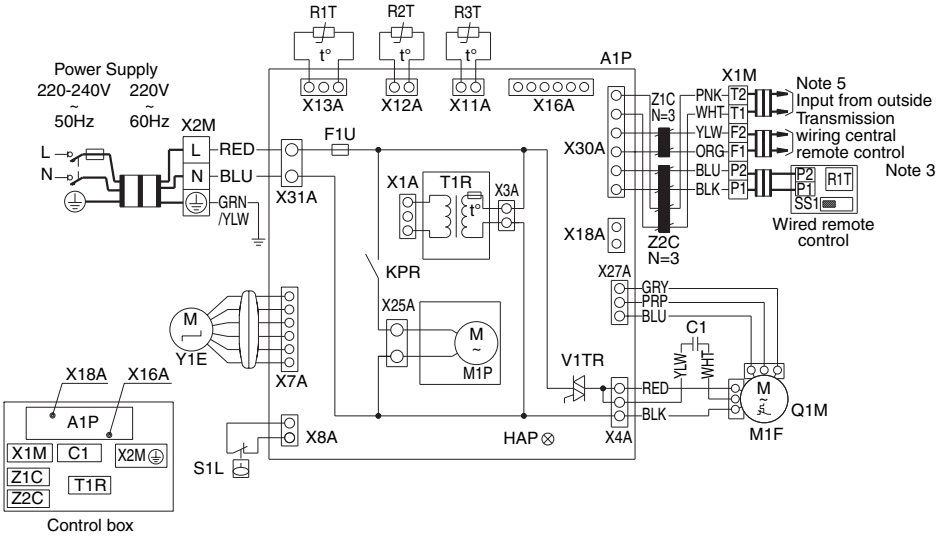


Notes 1. ▭▭▭ : Terminal block, ◎◎ ⊳ : Connector, —○— : Terminal
2. ═▯▯═ : Field wiring
3. In case using central remote control, connect it to the unit in accordance with the attached instruction manual.
4. When connecting the input wires from outside, forced OFF or ON/OFF control operation can be selected by remote control.
   In details, refer to the installation manual attached the unit.
5. In case high E.S.P. operation, chang over the wiring connection from X2A to X3A.
6. Symbosl show as follows.
   (PNK: pink, WHT: white, YLW: yellow, ORG: orange, BLU: blue, BLK: black, RED: red, BRN: brown, GRY: gray)
7. Use copper conductors only.

3D03956

FXDQ20N / 25N / 32N / 40N / 50N / 63NVE

A1P	Printed circuit board
C1	Capacitor (M1F)
F1U	Fuse (F5A/250V)
HAP	Light emitting diode (Service monitor green)
KPR	Magnetic relay (M1P)
M1F	Motor (Indoor fan)
M1P	Motor (Drain pump)
Q1M	Thermal protector (M1F embedded)
R1T	Thermistor (Air)
R2T	Thermistor (Coil-1)
R3T	Thermistor (Coil-2)
S1L	Float switch
T1R	Transformer (220V/22V)
V1TR	Phasecontrol circuit
X1M	Terminal block
X2M	Terminal block
Y1E	Electronic expansion valve
Z1C Z2C	Noise filter (Ferrite core)
Wired remote control	
R1T	Thermistor (Air)
SS1	Selector switch (Main/Sub)
Connector for optional parts	
X16A	Connector (Adapter for wiring)
X18A	Connector (Wiring adapter for electrical appendices)

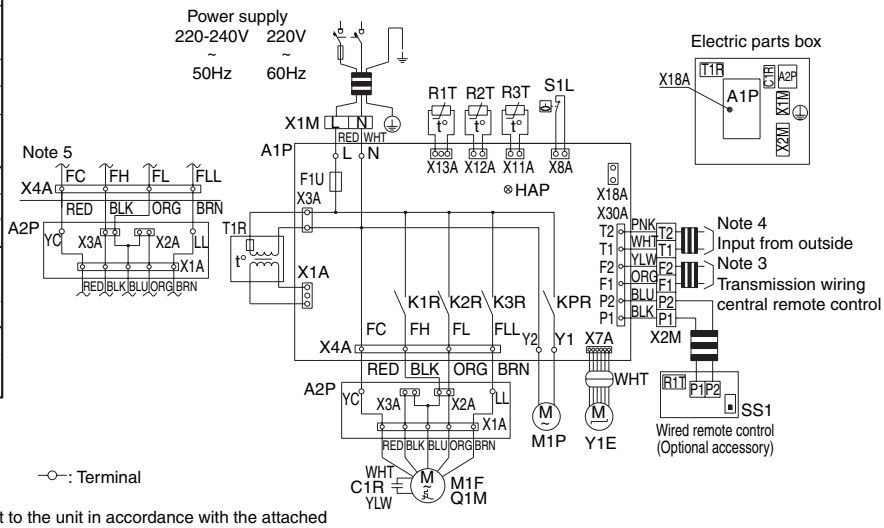


Notes
1. □□□ : Terminal
   ⊡⊡ : Connector
2. ≡ : Field wiring
3. In case using central remote control, connect it to the unit in accordance with the attached instruction manual.
4. Remote control model varies according to the combination system, confirm engineering materials and catalogs, etc. before connecting.
5. When connecting the input wires from outside, forced OFF or ON/OFF control operation can be selected by remote control.
   In details, refer to the installation manual attached the unit.
6. Symbosl show as follows: RED: red, BLK: black, WHT: white, YLW: yellow, PRP: purple, GRY: gray, BLU: blue, PNK: pink, ORG: orange, GRN: green)

3D045500A

FXMQ40M / 50M / 63M / 80M / 100M / 125MVE

Indoor unit		R1T	Thermistor (Air)
A1P	Printed circuit board	R2T·R3T	Thermistor (Coil)
A2P	Terminal board	S1L	Float switch
C1R	Capacitor (M1F)	T1R	Transformer (220-240V/22V)
F1U	Fuse (Ⓑ 5A, 250V) 40·50·63·80 type	X1M	Terminal block (Power)
F1U	Fuse (Ⓑ, 10A, 250V) 100·125 type	X2M	Terminal block (Control)
HAP	Light emitting diode (Service monitor green)	Y1E	Electronic expansion valve
		Optional parts	
K1R-K3R	Magnetic relay (M1F)	M1P	Motor (Drain pump)
KPR	Magnetic relay (M1P)	Wired remote control	
		SS1	Selector switch (Main/Sub)
		R1T	Thermistor (Air)
M1F	Motor (Indoor fan)	Connector for optional parts	
Q1M	Thermo switch (M1F embedded)	X18A	Connector (Wiring adapter for electorical appendices)

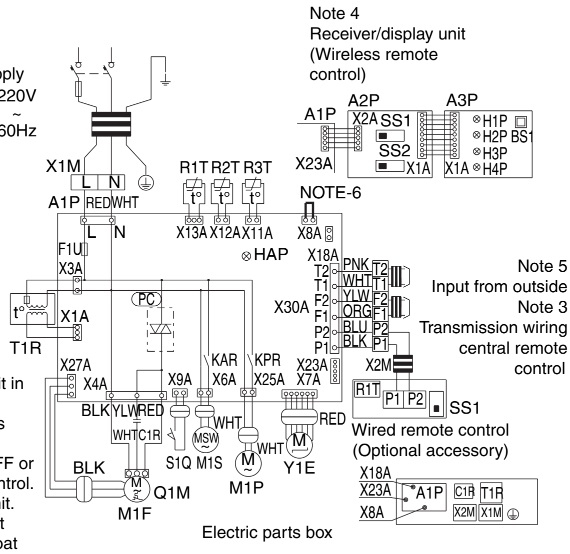


Notes
1. □□□: Terminal block, ⊡⊡, ⊐: Connector, —○—: Terminal
2. ≡: Field wiring
3. In case using central remote control, connect it to the unit in accordance with the attached instruction manual.
4. When connecting the input wires from outside, forced OFF or ON/OFF control operation can be selected by remote control.
   In details, refer to the installation manual attached the unit.
5. In case high E.S.P. operation, change the wiring connection of X2A as shown upper figure.
6. Symbols show as follows. (PNK: pink, WHT: white, YLW: yellow, ORG: orange, BLU: blue, BLK: black, RED: red, BRN: brown)
7. Use copper conductors only.

3D039620A

FXHQ32M / 63M / 100MVE

Indoor unit	
A1P	Printed circuit board
C1R	Capacitor (M1F)
F1U	Fuse (Ⓑ, 5A, 250V)
HAP	Light emitting diode (Service monitor-green)
KAR	Magnetic relay (M1S)
KPR	Magnetic relay (M1P)
M1F	Motor (Indoor fan)
M1S	Motor (Swing flap)
Q1M	Thermo switch (M1F embedde)
R1T	Thermistor (Air)
R2T	Thermistor (Coil liquid)
R3T	Thermistor (Coil gas)
S1Q	Limit switch (Swing flap)
T1R	Transformer (220-240V/22V)
X1M	Terminal block (Power)
X2M	Terminal block (Control)
Y1E	Electronic expansion valve
PC	Phase control circuit
Optional parts	
M1P	Motor (Drain pump)
Wired remote control	
R1T	Thermistor (Air)
SS1	Selector switch (Main/Sub)
Receiver/display unit (attached to infrared remote control)	
A2P	Printed circuit board
A3P	Printed circuit board
BS1	Push button (ON/OFF)
H1P	Light emitting diode (ON-RED)
H2P	Light emitting diode (TIMER-GREEN)
H3P	Light emitting diode (FILTER SIGN-RED)
H4P	Light emitting diode (DEFROST-ORANGE)
SS1	Selector switch (Main/Sub)
SS2	Selector switch (Infrared address set)
Connector for optional parts	
X8A	Connector (Float switch)
X18A	Connector (Wiring adapter for electrical appendices)
X23A	Connector (Infrared remote control)

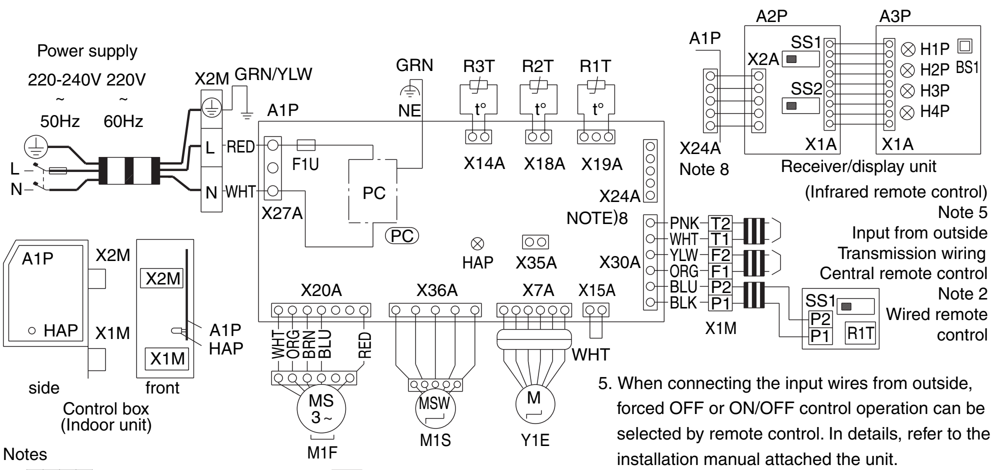


Notes
1. ▭▭▭ : Terminal block, ⚬⚬ ▷ : Connector
   : Short circuit connector
2. ▬▮▮▬ : Field wiring
3. In case using central remote control, connect it to the unit in accordance with the attached instruction manual.
4. X23A is connected when the infrared remote control kit is being used.
5. When connecting the input wires from outside, forced OFF or ON/OFF control operation can be selected by remote control. In details, refer to the installation manual attached the unit.
6. In case installing the drain pump, remove the short circuit connector of X8A and execute the additional wiring for float switch and drain pump.
7. Symbols show as follows. (PNK: pink, WHT: white, YLW: yellow, ORG: orange, BLU: blue, BLK: black, RED: red)
8. Use copper conductors only.

3D039801C

FXAQ20M / 25M / 32M / 40M / 50M / 63MVE

Indoor unit	
A1P	Printed circuit board
F1U	Fuse (Ⓑ, 3A, 250V)
HAP	Light emitting diode (Service monitor-green)
M1F	Motor (Indoor fan)
M1S	Motor (Swing flap)
R1T	Thermistor (Air)
R2T	Thermistor (Coil liquid pipe)
R3T	Thermistor (Coil gas pipe)
X1M	Terminal block (Control)
X2M	Terminal block (Power)
Y1E	Electronic expansion valve
PC	Power circuit
Receiver/display unit (Attached to infrared remote control)	
A2P	Printed circuit board
A3P	Printed circuit board
BS1	Push button (ON/OFF)
H1P	Light emitting diode (ON-RED)
H2P	Light emitting diode (TIMER-GREEN)
H3P	Light emitting diode (FILTER SIGN-RED)
H4P	Light emitting diode (DEFROST-ORANGE)
SS1	Selector switch (Main/sub)
SS2	Selector switch (Wireless address set)



Notes
1. ▭▭▭▭ : Terminal, ⚬⚬ : Connector
   ▬▮▮▬ : Field wiring, ▷ : Connector
3. In case using central remote control, connect it to the unit in accordance with the attached instruction manual.
3. Symbols show as follows: RED: red, WHT: white, GRN: green, PNK: pink, YLW: yellow, BLK: black, ORG: orange, BRN: brown, BLU: blue
4. ⚬⚬ shows short circuit connector.
5. When connecting the input wires from outside, forced OFF or ON/OFF control operation can be selected by remote control. In details, refer to the installation manual attached the unit.
6. Remote control model varies according to the combination system, confirm engineering data and catalogs, etc. before connecting.
7. Confirm the method of setting the selector switch (SS1,SS2) of wired remote control and infrared remote control by installation manual and engineering data, etc.
8. X24A is connecteds when the infrared remote control kit is being used.

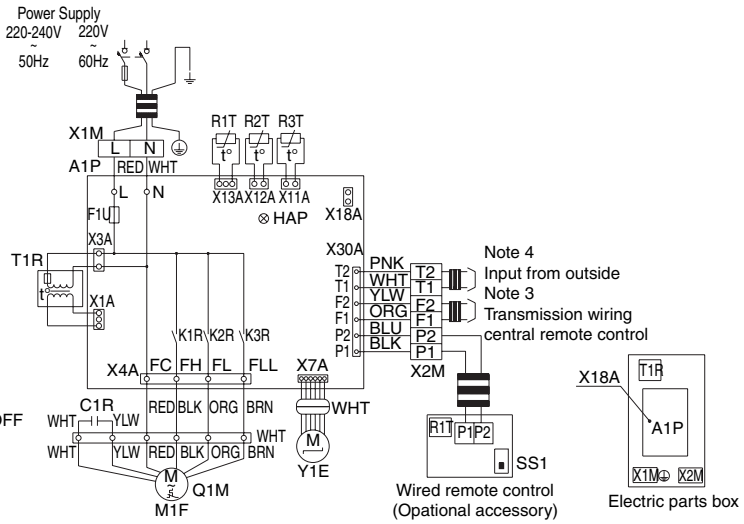
Wired remote control		Connector for optional parts	
R1T	Thermistor (Air)	X15A	Connector (Float switch)
SS1	Selector switch (Main/Sub)	X35A	Connector (Group control adapter)

3D034206A

FXLQ20M / 25M / 32M / 40M / 50M / 63MVE
FXNQ20M / 25M / 32M / 40M / 50M / 63MVE

Indoor unit	
A1P	Printed circuit board
C1R	Capacitor (M1F)
F1U	Fuse (Ⓑ, 5A, 250V)
HAP	Light emitting diode (Service monitor-green)
K1R-K3R	Magnetic relay (M1F)
M1F	Motor (Indoor fan)
Q1M	Thermo switch (M1F embedde)
R1T	Thermistor (Air)
R2T·R3T	Thermistor (Coil)
T1R	Transformer (220-240V/22V)
X1M	Terminal block (Power)
X2M	Terminal block (Control)
Y1E	Electronic expansion valve
WIRED REMOTE CONTROLLER	
R1T	Thermistor (Air)
SS1	Selector switch (Main/Sub)
Connector for optional parts	
X18A	Connector (Wiring adapter for electorical appendices

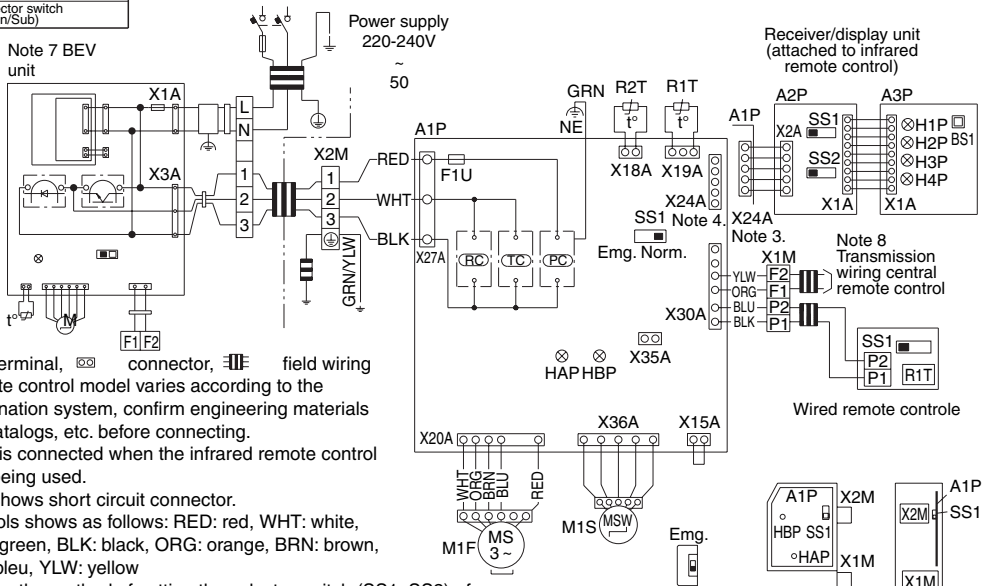
Notes
1. : Terminal block, : Connector : Terminal
2. : Field wiring
3. In case using central remote control, connect it to the unit in accordance with the attached instruction manual.
4. When connecting the input wires from outside, forced OFF or ON/OFF control operation can be selected by remote control. In details, refer to the installation manual attached the unit.
5. Symbols show as follows. (PNK: pink, WHT: white, YLW: yellow, ORG: orange, BLU: blue, BLK: black, RED: red)
6. Use copper conductors only.



3D039826A

FXAQ20MH / 25MH / 32MH / 40MH / 50MHV1

A1P	Printed circuit board	Wired remote control	
F1U	Fuse(Ⓑ, 3A, 250V)	R1T	Thermistor (Air)
HAP	Light emitting diode (Service monitor green)	SS1	Selector switch (Main/Sub)
HBP	Light emitting diode (On-green)		
M1F	Motor (Indoor fan)		
M1S	Motor (Swing flap)		
R1T	Thermistor (Air)		
R2T	Thermistor (Coil liquid)		
SS1	Selector switch (Emergency)		
X1M	Terminal block (Control)		
X2M	Terminal block (Power)		
PC	Power circuit		
RC	Signal receiver circuit		
TC	Signal transmission circuit		
Receiver/Display unit infrared remote control			
A2P	Printed circuit board		
A3P	Printed circuit board		
BS1	Push button (On/Off)		
H1P	Light emitting diode (On-Red)		
H2P	Light emitting diode (Timer-green)		
H3P	Light emitting diode (Filter sign-red)		
H4P	Light emitting diode (Defrost-orange)		
SS1	Selector switch (Main/Sub)		
SS2	Selector switch (Infrared addres set)		
Connector for optional parts			
X15A	Connector (Float switch)		
X24A	Connector (Infrared remote control)		
X35A	Connector (Group control adapter)		

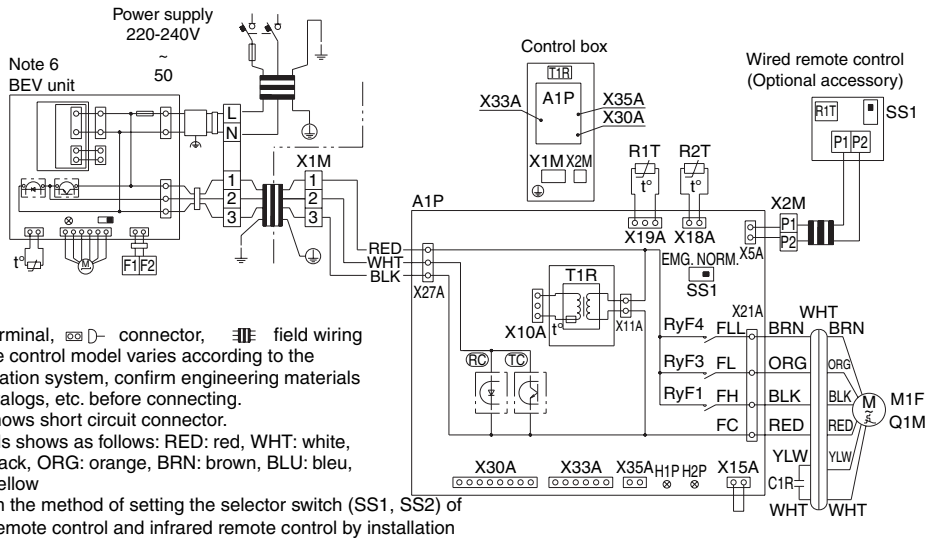


Notes
1. Terminal, connector, field wiring
2. Remote control model varies according to the combination system, confirm engineering materials and catalogs, etc. before connecting.
3. X24A is connected when the infrared remote control kit is being used.
4. shows short circuit connector.
5. Symbols shows as follows: RED: red, WHT: white, GRN: green, BLK: black, ORG: orange, BRN: brown, BLU: bleu, YLW: yellow
6. Confirm the method of setting the selector switch (SS1, SS2) of wired remote control and infrared remote control by installation manual and engineering data, etc.
7. The BEV unit shows an outline. Please refer to a wiring diagram of BEV unit pasting in detail.
8. In case using central remote control, connect it to the unit in accordance with the attached installation manual.

3D046348A

FXLQ20MH / 25MH / 32MH / 40MH / 50MHV1

Indoor unit	
A1P	Printed circuit board
C1R	Capacitor (M1F)
H1P	Light emitting diode (Service monitor green)
H2P	Light emitting diode (Service monitor green)
M1F	Motor (Indoor fan)
Q1M	Thermo switch (135°) (M1F embedded)
R1T	Thermistor (Air)
R2T	Thermistor (Coil)
RyF1,3,4	Magnetic relay (M1F)
SS1	Selector switch (Emergency)
T1R	Transfirler (220-240V/22V)
X1M	Terminal block (Power)
X2M	Terminal block (Control)
(RC)	Signal receiver circuit
(TC)	Signal transmission circuit
Wired remote control	
R1T	Thermistor (Air)
SS1	Selector switch (Main/Sub)
Connector for optional parts	
X30A	Connector (Interface adapter for sky air series)
X33A	Connector (Adapter for wiring)
X35A	Connector (Group control adapter)

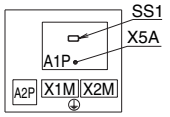


Notes
1. Terminal, connector, field wiring
2. Remote control model varies according to the combination system, confirm engineering materials and catalogs, etc. before connecting.
3. shows short circuit connector.
4. Symbols shows as follows: RED: red, WHT: white, BLK: black, ORG: orange, BRN: brown, BLU: bleu, YLW: yellow
5. Confirm the method of setting the selector switch (SS1, SS2) of wired remote control and infrared remote control by installation manual and engineering data, etc.
6. The BEV unit shows an outline. Please refer to a wiring diagram of BEV unit pasting in detail.
8. In case using central remote control, connect it to the unit in accordance with the attached installation manual.

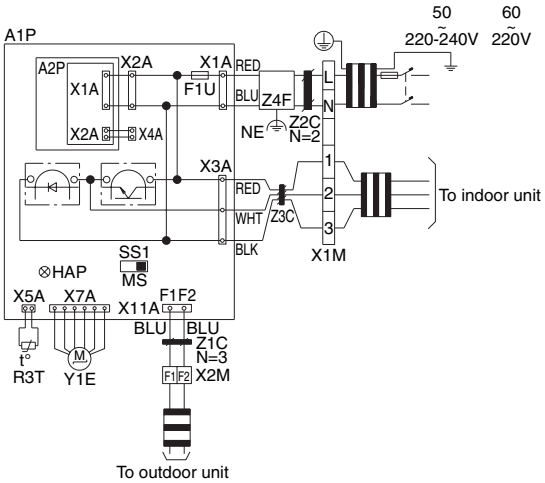
3D046787A

BEVQ50MVE

A1P	Printed circuit board assy
A2P	Power supply printed circuit board assy (220-240V/16V)
F1U	Fuse (Ⓑ, 10A, 250V)
HAP	Light emitting diode (Service monitor-green)
R3T	Thermistor (Gas)
SS1	Selector switch (M/S)
X1M	Terminal strip (Power)
X2M	Terminal strip (Transmission)
Y1E	Electronic expansion valve
Z1C · Z2C Z3C · Z4F	Noise filter



Control box



Notes 1. Terminal, connector
2. Field wiring
3. This wiring diagram only shows the BEV unit. See the wiring diagrams and installation manuals for the wiring and setting for the indoor, outdoor.
4. See the indoor unit's wiring diagram when installing optional parts for the indoor unit.
5. Only one indoor unit may be connected to the BEV unit. See the indoor unit's wiring diagram for when connecting the remote control.
6. Always use the sky air connection adapter for the indoor unit when using a central control unit. Refer to the manual attached the unit when connecting. (In FXAQ~MHV1, it is unneccessary.)
7. Cool/heat changeover of indoor units connected to BEV unit cannot be carried out.
8. Connect the attached thermistor to the R3T
9. Symbols shows as follows: BLU: bleu, RED: red, WHT: white, BLK: black

3D046579A

3. Thermistor Resistance / Temperature Characteristics

Indoor unit	For air suction	R1T
	For liquid pipe	R2T
	For gas pipe	R3T
Outdoor unit	For outdoor air	R1T
	For coil	R2T
	For suction pipe	R4T
	For Receiver gas pipe	R5T

(kΩ)

T°C	0.0	0.5	T°C	0.0	0.5
-20	197.81	192.08	30	16.10	15.76
-19	186.53	181.16	31	15.43	15.10
-18	175.97	170.94	32	14.79	14.48
-17	166.07	161.36	33	14.18	13.88
-16	156.80	152.38	34	13.59	13.31
-15	148.10	143.96	35	13.04	12.77
-14	139.94	136.05	36	12.51	12.25
-13	132.28	128.63	37	12.01	11.76
-12	125.09	121.66	38	11.52	11.29
-11	118.34	115.12	39	11.06	10.84
-10	111.99	108.96	40	10.63	10.41
-9	106.03	103.18	41	10.21	10.00
-8	100.41	97.73	42	9.81	9.61
-7	95.14	92.61	43	9.42	9.24
-6	90.17	87.79	44	9.06	8.88
-5	85.49	83.25	45	8.71	8.54
-4	81.08	78.97	46	8.37	8.21
-3	76.93	74.94	47	8.05	7.90
-2	73.01	71.14	48	7.75	7.60
-1	69.32	67.56	49	7.46	7.31
0	65.84	64.17	50	7.18	7.04
1	62.54	60.96	51	6.91	6.78
2	59.43	57.94	52	6.65	6.53
3	56.49	55.08	53	6.41	6.53
4	53.71	52.38	54	6.65	6.53
5	51.09	49.83	55	6.41	6.53
6	48.61	47.42	56	6.18	6.06
7	46.26	45.14	57	5.95	5.84
8	44.05	42.98	58	5.74	5.43
9	41.95	40.94	59	5.14	5.05
10	39.96	39.01	60	4.96	4.87
11	38.08	37.18	61	4.79	4.70
12	36.30	35.45	62	4.62	4.54
13	34.62	33.81	63	4.46	4.38
14	33.02	32.25	64	4.30	4.23
15	31.50	30.77	65	4.16	4.08
16	30.06	29.37	66	4.01	3.94
17	28.70	28.05	67	3.88	3.81
18	27.41	26.78	68	3.75	3.68
19	26.18	25.59	69	3.62	3.56
20	25.01	24.45	70	3.50	3.44
21	23.91	23.37	71	3.38	3.32
22	22.85	22.35	72	3.27	3.21
23	21.85	21.37	73	3.16	3.11
24	20.90	20.45	74	3.06	3.01
25	20.00	19.56	75	2.96	2.91
26	19.14	18.73	76	2.86	2.82
27	18.32	17.93	77	2.77	2.72
28	17.54	17.17	78	2.68	2.64
29	16.80	16.45	79	2.60	2.55
30	16.10	15.76	80	2.51	2.47

Outdoor Unit Thermistors for Discharge Pipe (R3T)

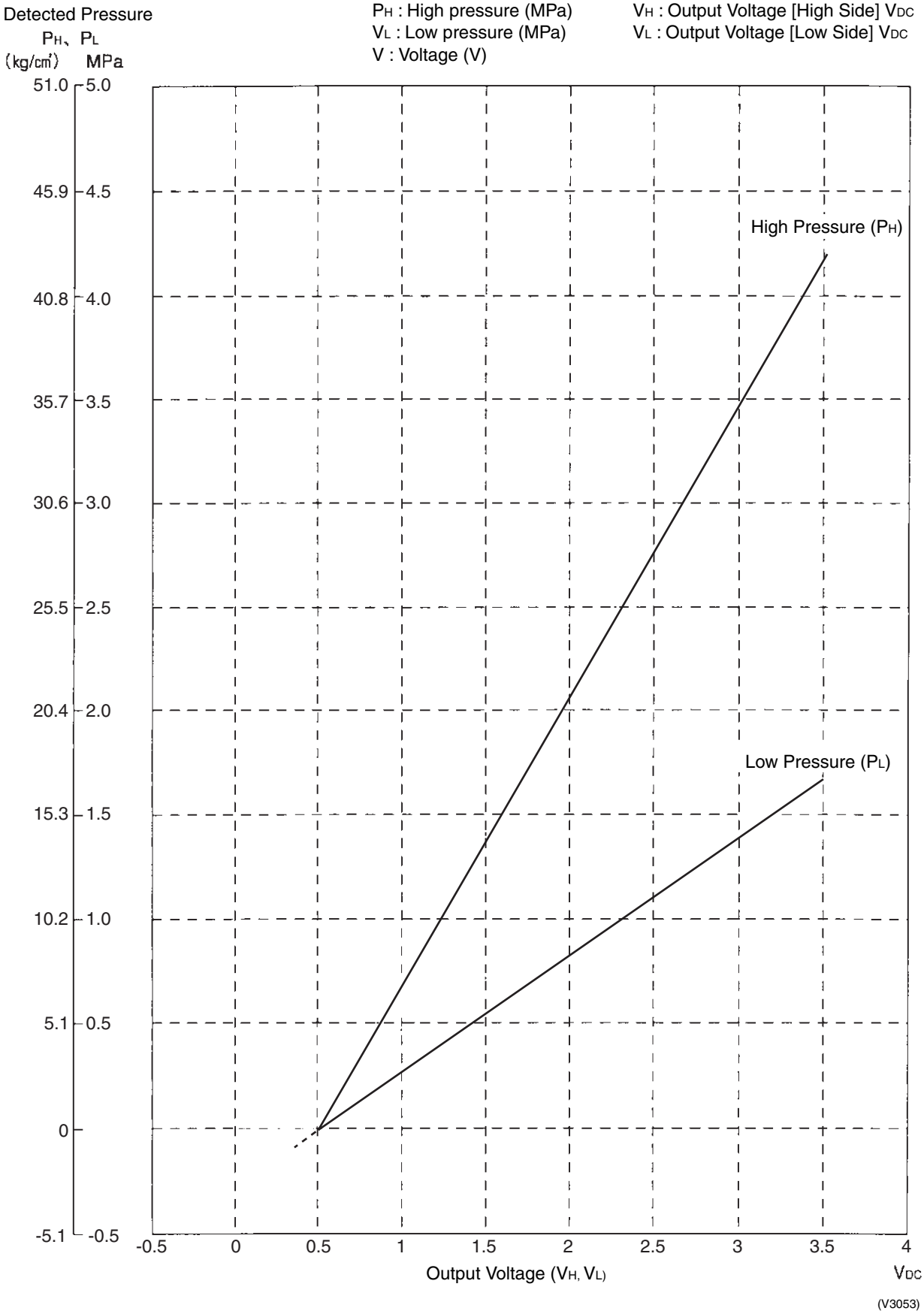
(kΩ))

T°C	0.0	0.5	T°C	0.0	0.5	T°C	0.0	0.5
0	640.44	624.65	50	72.32	70.96	100	13.35	13.15
1	609.31	594.43	51	69.64	68.34	101	12.95	12.76
2	579.96	565.78	52	67.06	65.82	102	12.57	12.38
3	552.00	538.63	53	64.60	63.41	103	12.20	12.01
4	525.63	512.97	54	62.24	61.09	104	11.84	11.66
5	500.66	488.67	55	59.97	58.87	105	11.49	11.32
6	477.01	465.65	56	57.80	56.75	106	11.15	10.99
7	454.60	443.84	57	55.72	54.70	107	10.83	10.67
8	433.37	423.17	58	53.72	52.84	108	10.52	10.36
9	413.24	403.57	59	51.98	50.96	109	10.21	10.06
10	394.16	384.98	60	49.96	49.06	110	9.92	9.78
11	376.05	367.35	61	48.19	47.33	111	9.64	9.50
12	358.88	350.62	62	46.49	45.67	112	9.36	9.23
13	342.58	334.74	63	44.86	44.07	113	9.10	8.97
14	327.10	319.66	64	43.30	42.54	114	8.84	8.71
15	312.41	305.33	65	41.79	41.06	115	8.59	8.47
16	298.45	291.73	66	40.35	39.65	116	8.35	8.23
17	285.18	278.80	67	38.96	38.29	117	8.12	8.01
18	272.58	266.51	68	37.63	36.98	118	7.89	7.78
19	260.60	254.72	69	36.34	35.72	119	7.68	7.57
20	249.00	243.61	70	35.11	34.51	120	7.47	7.36
21	238.36	233.14	71	33.92	33.35	121	7.26	7.16
22	228.05	223.08	72	32.78	32.23	122	7.06	6.97
23	218.24	213.51	73	31.69	31.15	123	6.87	6.78
24	208.90	204.39	74	30.63	30.12	124	6.69	6.59
25	200.00	195.71	75	29.61	29.12	125	6.51	6.42
26	191.53	187.44	76	28.64	28.16	126	6.33	6.25
27	183.46	179.57	77	27.69	27.24	127	6.16	6.08
28	175.77	172.06	78	26.79	26.35	128	6.00	5.92
29	168.44	164.90	79	25.91	25.49	129	5.84	5.76
30	161.45	158.08	80	25.07	24.66	130	5.69	5.61
31	154.79	151.57	81	24.26	23.87	131	5.54	5.46
32	148.43	145.37	82	23.48	23.10	132	5.39	5.32
33	142.37	139.44	83	22.73	22.36	133	5.25	5.18
34	136.59	133.79	84	22.01	21.65	134	5.12	5.05
35	131.06	128.39	85	21.31	20.97	135	4.98	4.92
36	125.79	123.24	86	20.63	20.31	136	4.86	4.79
37	120.76	118.32	87	19.98	19.67	137	4.73	4.67
38	115.95	113.62	88	19.36	19.05	138	4.61	4.55
39	111.35	109.13	89	18.75	18.46	139	4.49	4.44
40	106.96	104.84	90	18.17	17.89	140	4.38	4.32
41	102.76	100.73	91	17.61	17.34	141	4.27	4.22
42	98.75	96.81	92	17.07	16.80	142	4.16	4.11
43	94.92	93.06	93	16.54	16.29	143	4.06	4.01
44	91.25	89.47	94	16.04	15.79	144	3.96	3.91
45	87.74	86.04	95	15.55	15.31	145	3.86	3.81
46	84.38	82.75	96	15.08	14.85	146	3.76	3.72
47	81.16	79.61	97	14.62	14.40	147	3.67	3.62
48	78.09	76.60	98	14.18	13.97	148	3.58	3.54
49	75.14	73.71	99	13.76	13.55	149	3.49	3.45
50	72.32	70.96	100	13.35	13.15	150	3.41	3.37

4. Pressure Sensor

P_H = 1.38V-0.69
P_L = 0.57V-0.28
P_H : High pressure (MPa)
V_L : Low pressure (MPa)
V : Voltage (V)

P_H : Detected Pressure [High Side] MP
P_L : Detected Pressure [Low Side] MPa
V_H : Output Voltage [High Side] V_{DC}
V_L : Output Voltage [Low Side] V_{DC}



Part 9
Precautions for New Refrigerant (R410A)

1. Precautions for New Refrigerant (R410A)

1.1 Outline

1.1.1 About Refrigerant R410A

■ Characteristics of new refrigerant, R410A

1. Performance
   Almost the same performance as R22 and R407C
2. Pressure
   Working pressure is approx. 1.4 times more than R22 and R407C.
3. Refrigerant composition
   Few problems in composition control, since it is a Quasi-azeotropic mixture refrigerant.

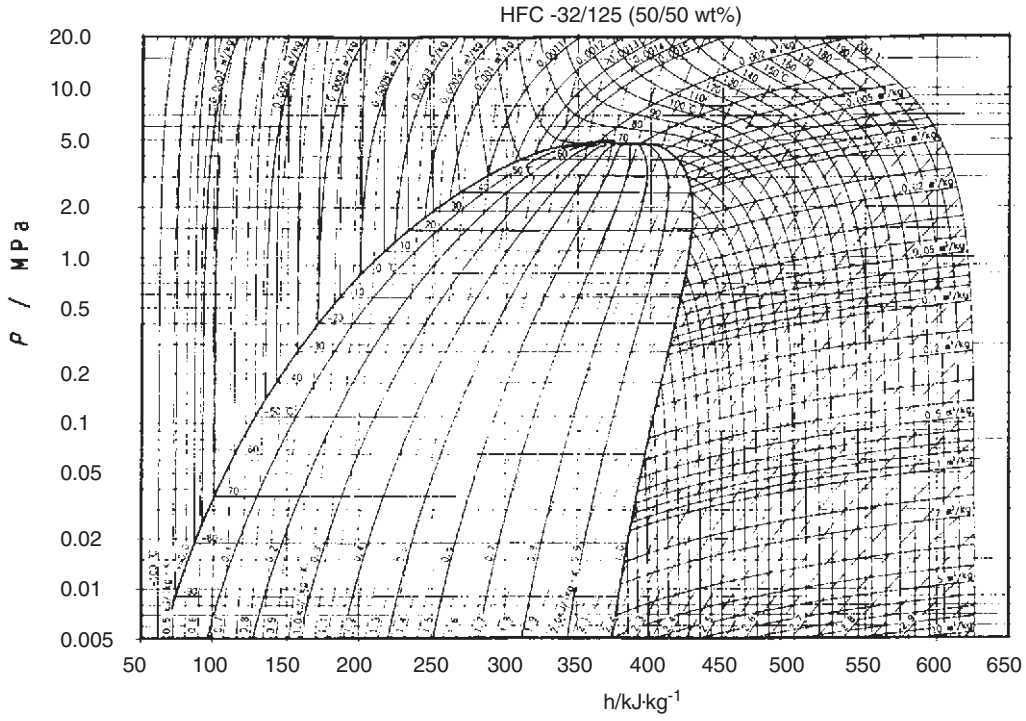
	HFC units (Units using new refrigerants)		HCFC units
Refrigerant name	R407C	R410A	R22
Composing substances	Non-azeotropic mixture of HFC32, HFC125 and HFC134a (*1)	Quasi-azeotropic mixture of HFC32 and JFC125 (*1)	Single-component refrigerant
Design pressure	3.2 MPa (gauge pressure) = 32.6 kgf/cm^2	4.0 MPa (gauge pressure) = 40.8 kgf/cm^2	2.75MPa (gauge pressure) = 28.0 kgf/cm^2
Refrigerant oil	Synthetic oil (Ether)		Mineral oil (Suniso)
Ozone destruction factor (ODP)	0	0	0.05
Combustibility	None	None	None
Toxicity	None	None	None

★1. Non-azeotropic mixture refrigerant: mixture of two or more refrigerants having different boiling points.

★2. Quasi-azeotropic mixture refrigerant: mixture of two or more refrigerants having similar boiling points.

★3. The design pressure is different at each product. Please refer to the installation manual for each product.

(Reference) 1 MPa ≒ 10.19716 kgf / cm^2



Pressure-Enthalpy curves of HFC-32/125 (50/50wt%)

■ Thermodynamic characteristic of R410A

DAIREP ver2.0

Temperature (°C)	Steam pressure (kPa)		Density (kg/m³)		Specific heat at constant pressure (kJ/kgK)		Specific enthalpy (kJ/kg)		Specific entropy (kJ/KgK)	
	Liquid	Vapor	Liquid	Vapor	Liquid	Vapor	Liquid	Vapor	Liquid	Vapor
70	36.13	36.11	1410.7	1.582	1.372	0.695	100.8	390.6	0.649	D2.074
-68	40.83	40.80	1404.7	1.774	1.374	0.700	103.6	391.8	0.663	2.066
-66	46.02	45.98	1398.6	1.984	1.375	0.705	106.3	3939.0	0676	2.058
-64	51.73	51.68	1392.5	2.213	.1377	0.710	109.1	394.1	0.689	2.051
-62	58.00	57.94	1386.4	2.463	1.378	0.715	111.9	395.3	0.702	2.044
-60	64.87	64.80	1380.2	2.734	1.379	0.720	114.6	396.4	0715	2.037
-58	72.38	72.29	1374.0	3.030	1.380	0.726	117.4	397.6	0.728	2.030
-56	80.57	80.46	1367.8	3.350	1.382	0.832	120.1	398.7	0.741	2.023
-54	89.49	89.36	1361.6	3.696	1.384	0737	122.9	399.8	0.751	2.017
-52	99.18	99.03	1355.3	4.071	1.386	0.744	125.7	400..9	0.766	2.010
-51.58	101.32	101.17	1354.0	4.153	1.386	0.745	126.3	401.1	0.769	2.009
-50	109.69	109.51	1349.0	4.474	1.388	0.750	128.5	402.0	0.779	2.004
-48	121.07	120.85	1342.7	4.909	1.391	0.756	131.2	403.1	0.791	1.998
-46	133.36	133.11	1336.3	5.377	1.394	0.763	134.0	404.1	0.803	1.992
-44	146.61	146.32	1330.0	5.880	1.397	0.770	136.8	405.2	0.816	1.987
-42	160.89	160.55	1323.5	6.419	1.401	0.777	139.6	406.2	0.828	1.981
-40	176.24	175.85	1317.0	6.996	1.405	0.785	142.4	407.3	0.840	1.976
-38	192.71	192.27	1310.5	7.614	1.409	0.792	145.3	408.3	0.852	1.970
-36	210.37	209.86	1304.0	8.275	1.414	0.800	148.1	409.3	0.864	1.965
-34	229.26	228.69	1297.3	8.980	1.419	0.809	150.9	410.2	0.875	1.960
-32	249.46	248.81	1290.6	9.732	1.424	0.817	153.8	411.2	0.887	1.955
-30	271.01	270.28	1283.9	10.53	1.430	0.826	156.6	412.1	0.899	1.950
-28	293.99	293.16	1277.1	11.39	1.436	0.835	159.5	413.1	0.911	1.946
-26	318.44	317.52	1270.2	12.29	1.442	0.844	162.4	414.0	0.922	1.941
-24	344.44	343.41	1263.3	13.26	1.448	0.854	165.3	414.9	0.934	1.936
-22	372.05	370.90	1256.3	14.28	1.455	0.864	168.2	415.7	0.945	1.932
-20	401.34	400.06	1249.2	15.37	1.461	0.875	171.1	416.6	0.957	1.927
-18	432.36	430.95	1242.0	16.52	1.468	0.866	174.1	417.4	0.968	1.923
-16	465.20	463.64	1234.8	17.74	1.476	0.897	177.0	418.2	0.980	1.919
-14	499.91	498.20	1227.5	19.04	1.483	0.909	180.0	419.0	0.991	1.914
-12	536.58	534.69	1220.0	20.41	1.491	0.921	182.9	419.8	1.003	1.910
10	575.26	573.20	1212.5	21.86	1.499	0.933	185.9	420.5	1.014	1.906
-8	616.06	613.78	1204.9	23.39	4.507	0947	189.0	421.2	1.025	1.902
-6	658.97	656.52	1197.2	25.01	1.516	0.960	192.0	421.9	1.036	1.898
-4	704.15	701.49	1189.4	26.72	1.524	0.975	195.0	422.6	1.048	1.894
-2	751.64	748.76	1181.4	28.53	1.533	0.990	198.1	423.2	1.059	1.890
0	801.52	798.41	1173.4	30.44	1.543	1.005	201.2	423.8	1.070	1.886
2	853.87	850.52	1165.3	32.46	1.552	1.022	204.3	424.4	1.081	1.882
4	908.77	905.16	1157.0	34.59	1.563	1.039	207.4	424.9	1.092	1.878
6	966.29	962.42	1148.6	26.83	1.573	1.057	210.5	425.5	1.103	1.874
8	1026.5	1022.4	1140.0	39.21	1.584	1.076	213.7	425.9	1.114	1.870
10	1089.5	1085.1	1131.3	41.71	1.596	1.096	216.8	426.4	1.125	1.866
12	1155.4	1150.7	1122.5	44.35	1.608	1.117	220.0	426.8	1.136	1.862
14	1224.3	1219.2	1113.5	47.14	1.621	1.139	223.2	427.2	1.147	1.859
16	1296.2	1290.8	1104.4	50.09	1.635	1.163	226.5	427.5	1.158	1.855
18	1371.2	1365.5	1095.1	53.20	1.650	1.18	229.7	427.8	1.169	1.851
20	1449.4	1443.4	1085.6	56.48	1.666	1.215	233.0	428.1	1.180	1.847
22	1530.9	1524.6	1075.9	59.96	1.683	1.243	236.4	428.3	1.191	1.843
24	1615.8	1609.2	1066.0	63.63	1.701	1.273	239.7	428.4	1.202	1.839
26	1704.2	1697.2	1055.9	67.51	1.721	1.306	243.1	428.6	1.214	1.834
28	1796.2	1788.9	1045.5	71.62	1.743	1.341	246.5	428.6	1.225	1.830
30	1891.9	1884.2	1034.9	75.97	1.767	1.379	249.9	428.6	1.236	1.826
32	1991.3	1983.2	1024.1	80.58	1.793	1.420	253.4	428.6	1.247	1.822
34	2094.5	2086.2	1012.9	85.48	1.822	1.465	256.9	428.4	1.258	1.817
36	2201.7	2193.1	1001.4	90.68	1.855	1.514	260.5	428.3	1.269	1.813
38	2313.0	2304.0	989.5	96.22	1.891	1.569	264.1	428.0	1.281	1.808
40	2428.4	2419.2	977.3	102.1	1.932	1.629	267.8	427.7	1.292	1.803
42	2548.1	2538.6	964.6	108.4	1.979	1.696	271.5	427.2	1.303	1.798
44	2672.2	2662.4	951.4	115.2	2.033	1.771	275.3	426.7	1.315	1.793
46	2800.7	2790.7	937.7	122.4	2.095	1.857	279.2	426.1	1.327	1.788
48	2933.7	2923.6	923.3	130.2	2.168	1.955	283.2	425.4	1.339	1.782
50	3071.5	3061.2	908.2	138.6	2.256	2.069	287.3	424.5	1.351	1.776
52	3214.0	3203.6	892.2	147.7	2.362	2.203	291.5	423.5	1.363	1.770
54	3361.4	3351.0	875.1	157.6	2.493	2.363	295.8	422.4	1.376	1.764
56	3513.8	3503.5	856.8	168.4	2.661	2.557	300.3	421.0	1.389	1.757
58	3671.3	3661.2	836.9	180.4	2.883	2.799	305.0	419.4	1.403	1.749
60	3834.1	3824.2	814.9	193.7	3.191	3.106	310.0	417.6	1.417	1.741
62	4002.1	3992.7	790.1	208.6	3.650	3.511	315.3	415.5	1.433	1.732
64	4175.7	4166.8	761.0	225.6	4.415	4.064	321.2	413.0	1.450	1.722

1.2 Service Tools

R410A is used under higher working pressure, compared to previous refrigerants (R22,R407C). Furthermore, the refrigerating machine oil has been changed from Suniso oil to Ether oil, and if oil mixing is occurred, sludge results in the refrigerants and causes other problems. Therefore, gauge manifolds and charge hoses that are used with a previous refrigerant (R22,R407C) can not be used for products that use new refrigerants.
Be sure to use dedicated tools and devices.

■ Tool compatibility

Tool	Compatibility			Reasons for change
	HFC		HCFC	
	R410A	R407C	R22	
Gauge manifold Charge hose	×			• Do not use the same tools for R22 and R410A. • Thread specification differs for R410A and R407C.
Charging cylinder	×		○	• Weighting instrument used for HFCs.
Gas detector	○		×	• The same tool can be used for HFCs.
Vacuum pump (pump with reverse flow preventive function)	○			• To use existing pump for HFCs, vacuum pump adaptor must be installed.
Weighting instrument	○			
Charge mouthpiece	×			• Seal material is different between R22 and HFCs. • Thread specification is different between R410A and others.
Flaring tool (Clutch type)	○			• For R410A, flare gauge is necessary.
Torque wrench	○			• Torque-up for 1/2 and 5/8
Pipe cutter	○			
Pipe expander	○			
Pipe bender	○			
Pipe assembling oil	×			• Due to refrigerating machine oil change. (No Suniso oil can be used.)
Refrigerant recovery device	Check your recovery device.			
Refrigerant piping	See the chart below.			• Only ϕ19.1 is changed to 1/2H material while the previous material is "O".

As for the charge mouthpiece and packing, 1/2UNF20 is necessary for mouthpiece size of charge hose.

■ Copper tube material and thickness

Pipe size	R407C		R410A	
	Material	Thickness [mm]	Material	Thickness [mm]
ϕ6.4	O	0.8	O	0.8
ϕ9.5	O	0.8	O	0.8
ϕ12.7	O	0.8	O	0.8
ϕ15.9	O	1.0	O	1.0
ϕ19.1	O	1.0	1/2H	1.0
ϕ22.2	1/2H	1.0	1/2H	1.0
ϕ25.4	1/2H	1.0	1/2H	1.0
ϕ28.6	1/2H	1.0	1/2H	1.0
ϕ31.8	1/2H	1.2	1/2H	1.1
ϕ38.1	1/2H	1.4	1/2H	1.4
ϕ44.5	1/2H	1.6	1/2H	1.6

* O: Soft (Annealed)
H: Hard (Drawn)

1. Flaring tool

■ Specifications

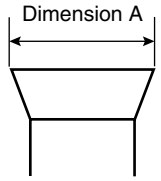
• Dimension A

Unit:mm

Nominal size	Tube O.D.	$A^{+0}_{-0.4}$	
	Do	Class-2 (R410A)	Class-1 (Conventional)
1/4	6.35	9.1	9.0
3/8	9.52	13.2	13.0
1/2	12.70	16.6	16.2
5/8	15.88	19.7	19.4
3/4	19.05	24.0	23.3

■ Differences

• Change of dimension A



For class-1: R407C
For class-2: R410A

Conventional flaring tools can be used when the work process is changed.
(change of work process)
Previously, a pipe extension margin of 0 to 0.5mm was provided for flaring. For R410A air conditioners, perform pipe flaring with a pipe extension margin of 1.0 to 1.5mm.
(For clutch type only)
Conventional tool with pipe extension margin adjustment can be used.

2. Torque wrench

■ Specifications

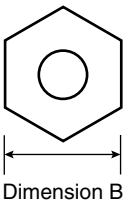
• Dimension B Unit:mm

Nominal size	Class-1	Class-2	Previous
1/2	24	26	24
5/8	27	29	27

No change in tightening torque
No change in pipes of other sizes

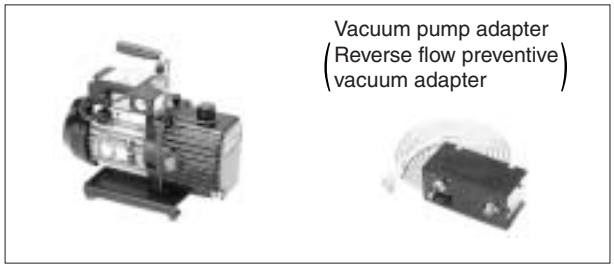
■ Differences

• Change of dimension B
Only 1/2", 5/8" are extended



For class-1: R407C
For class-2: R410A

3. Vacuum pump with check valve



■ Specifications

• Discharge speed
50 l/min (50Hz)
60 l/min (60Hz)

● Maximum degree of vacuum
–100.7 kpa (5 torr – 755 mmHg)

• Suction port UNF7/16-20(1/4 Flare)
UNF1/2-20(5/16 Flare) with adapter

■ Differences

• Equipped with function to prevent reverse oil flow
• Previous vacuum pump can be used by installing adapter.

4. Leak tester

■ Specifications
- Hydrogen detecting type, etc.
- Applicable refrigerants
  R410A, R407C, R404A, R507A, R134a, etc.

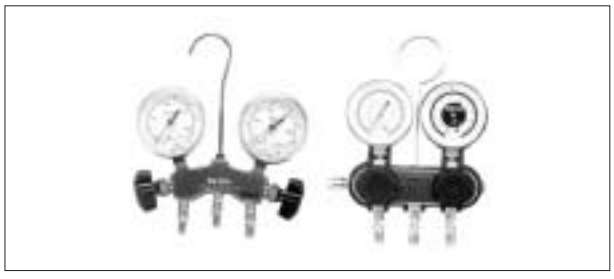
■ Differences
- Previous testers detected chlorine. Since HFCs do not contain chlorine, new tester detects hydrogen.

5. Refrigerant oil

■ Specifications
- Contains synthetic oil, therefore it can be used for piping work of every refrigerant cycle.
- Offers high rust resistance and stability over long period of time.

■ Differences
- Can be used for R410A and R22 units.

6. Gauge manifold for R410A



■ Specifications
- High pressure gauge
  - 0.1 to 5.3 MPa (-76 cmHg to 53 kg/cm^2)
- Low pressure gauge
  - 0.1 to 3.8 MPa (-76 cmHg to 38 kg/cm^2)
- 1/4" → 5/16" (2min → 2.5min)
- No oil is used in pressure test of gauges.
  → For prevention of contamination

- Temperature scale indicates the relationship between pressure and temperature in gas saturated state.

■ Differences
- Change in pressure
- Change in service port diameter

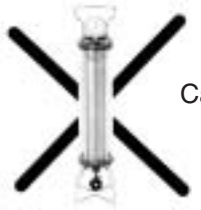
7. Charge hose for R410A

(Hose with ball valve)

■ Specifications
- Working pressure 5.08 MPa (51.8 kg/cm^2)
- Rupture pressure 25.4 MPa (259 kg/cm^2)
- Available with and without hand-operate valve that prevents refrigerant from outflow.

■ Differences
- Pressure proof hose
- Change in service port diameter
- Use of nylon coated material for HFC resistance

8. Charging cylinder



Can not be used

■ Specifications
- Use weigher for refrigerant charge listed below to charge directly from refrigerant cylinder.

■ Differences
- The cylinder can not be used for mixed refrigerant since mixing ratio is changed during charging.

  When R410A is charged in liquid state using charging cylinder, foaming phenomenon is generated inside charging cylinder.

9. Weigher for refrigerant charge

■ Specifications
- High accuracy
  TA101A (for 10-kg cylinder) = ± 2g
  TA101B (for 20-kg cylinder) = ± 5g
- Equipped with pressure-resistant sight glass to check liquid refrigerant charging.
- A manifold with separate ports for HFCs and previous refrigerants is equipped as standard accessories.

■ Differences
- Measurement is based on weight to prevent change of mixing ratio during charging.

10. Charge mouthpiece

■ Specifications
- For R410A, 1/4"→ 5/16" (2min → 2.5min)
- Material is changed from CR to H-NBR.

■ Differences
- Change of thread specification on hose connection side (For the R410A use)
- Change of sealer material for the HFCs use.

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ISO14001 assures an effective environmental management system in order to help protect human health and the environment from the potential impact of our activities, products and services and to assist in maintaining and improving the quality of the environment.

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